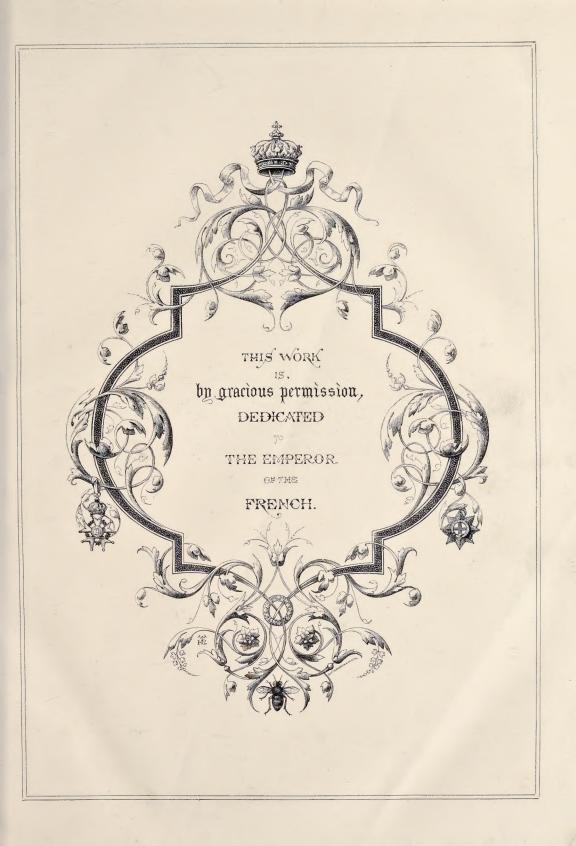
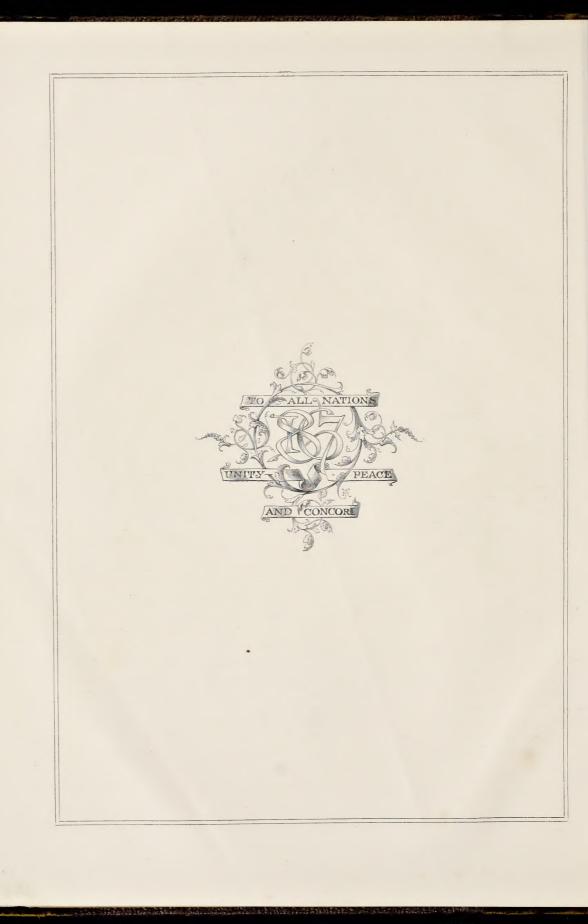


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HE ART-JOURNAL ILLUSTRATED CATALOGUE OF THE UNIVERSAL EXHIBITION is now brought to a close: we trust and believe to the satisfaction of our Subscribers and the Public, and that we shall be considered as having fully redeemed our pledge, "to produce a Work of great interest and value, that may be accepted as a volume of suggestions, a teacher from the lessons of many master-minds, and an enduring reward to those who labour for renown as well as for the ordinary recompense that is expected to accompany desert."

Our purpose was to represent, as far as possible, every leading Manufacturer of the several Nations of the World. We have, to a great extent, succeeded. The Volume contains examples of works by the principal Art-fabricants of France, Russia, Austria, Prussia, Spain, Italy and the Roman States, Denmark, Norway and Sweden, Belgium, Egypt, Switzerland, Saxony, the States of Germany, the United States of America, and the British Islands; a large preponderance being necessarily and rightly given to those of France.

It may be desirable to repeat that no Producer incurred any cost incident to the publicity thus accorded him. The Public was alone looked to for recompense to the Publishers; and a large amount of encouraging support—not alone in Great Britain, but on the Continent and in America—has attended their efforts to achieve excellence in every department of the Work.

In no country except England could such a publication have been justified by a prospect of commercial success; and—although this Catalogue has been issued in other countries, and in other languages—no work at all commensurate with the magnitude, importance, and rare Art-value of the Exhibition has been elsewhere produced.

A task has been accomplished that demanded a large amount of persevering industry: the Editor trusts he may, in its completed form, submit this Volume to the world—assured of its being accepted as creditable to the parties concerned in its production.

INTRODUCTION.

It is obvious that only by active and zealous co-operation on the part of all the Editor's "aids" could the Work have been issued with comparatively few faults. As an example of typography it has not often been surpassed. The Artists and Engravers, on whom the result so largely depended, seconded, ably and earnestly, the efforts of the Editor. To these his thanks are due: to the Publishers, for their trust in him, and for the liberality which, in all ways, they have considered true policy; to his assistant Editor, Mr. James Dafforne; and to Mr. Walter J. Allen, by whom the greater portion of the drawings were executed; to the Engravers also—Messrs. J. and G. Nicholls, Mr. J. D. Cooper, Messrs. Butterworth and Heath, Mr. Jenkins—and others: indeed, to all who have worked with him from the commencement to the close of the undertaking.

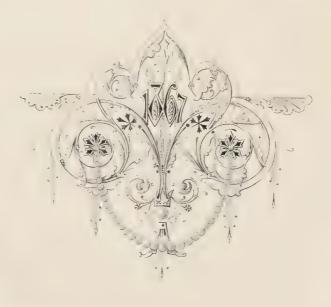
It is justifiable to state that this Volume of suggestive examples of Industrial Art, having found its way into the "Workshops" of nearly all the leading Manufacturers of the world, will largely contribute to advance Artmanufacture, to extend the influence and interests of which is the purpose of such International Exhibitions. Thus one country becomes the benefactor of another, and a producer of one class the teacher of many classes. By preserving "portraitures" of the principal achievements of the Exhibition after it has passed into dim distance, the Work may be received as a perpetual Instructor.

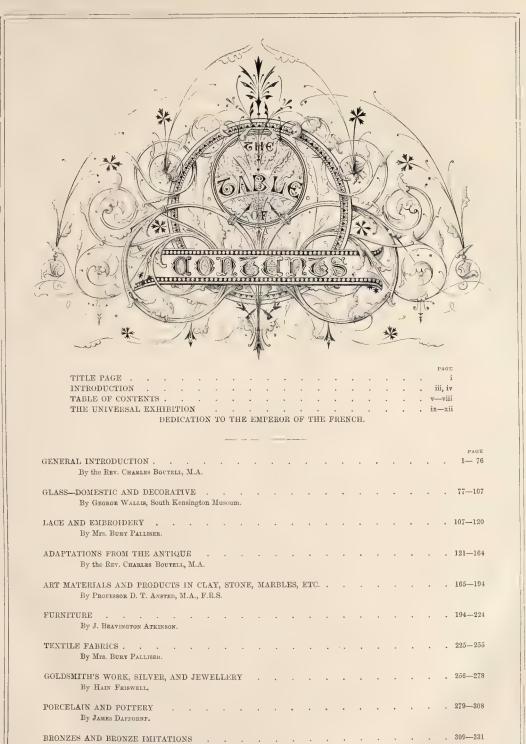
The Art-Journal has reported no fewer than seven Great Exhibitions of Art-industry that have been held in Great Britain and in France since the year 1844, stimulating and, indeed, suggesting, the movement that led to the International Exhibition of 1851, which, under the enlightened and salutary influence of "the Good Prince Albert," introduced a new principle into Exhibitions—making them not National, but International—and so—mainly owing to his sagacity—rendering them teachers of all human kind.

In this, the latest of these Reports, it is presumed there will be found not only no evidence of decadence, but that the Volume which represents the Universal Exhibition of 1867 will be considered to have surpassed its predecessors in the advantages that arise from augmented experience without diminished energy.

August, 1868.

S. C. HALL, F.S.A.





By George Wallis, South Kensington Museum.

TABLE OF CONTENTS.

EXHIBITORS OF WORKS ENGRAVED.

EXHIBITORS OF WORKS ENGRAVED.			
BOOKBINDING.		DAMASKS, SILK	S, ETC. (continued).
	1 \GF		PAGE
GRUEL-ENGELMANN Paris	128	FRY AND CO	. Dublin
KLEIN	176 177 010	HAS AND SON	. Vienna
Zaehnsdorf London	. 176, 177, 210	MATHEVON AND BOUVARD	Larone 194
The state of the s		Meyer, J.	Drondon
CDARG OWER, AND DRAWN		VERDE-DELISLE	Dresden
BRASS, STEEL, AND BRONZE WORK.		WAUQUIER	Paris 319
Barbedienne Paris	. 172, 200, 224	WHINCUP	. London 307
Best and Horsen . Birmingh o	98		
BOULDINGS . Paris	. 97	F	ANS.
Brix and Anders Vienna			
		ALEXANDRE	. Paris
CLAVER Paris DUFFESNE, H. Paris DZIEDZINSKI AND HANSEL Vicinio ELSTEIL Berlin	. 140	(+1 pring Bruchers	Paris 45 Paris 12 Copenhagen 230
ULAVIER . Paris DUFFRESNE, H. Paris	243 71, 162	SCHWARIZ AND SON .	Copenhagon
Dziedzinski and Harisci . Vienna .	71, 162		
ELSTER	. 175		
ELSTER Berlin FREEMAN, A. Rome GANASA PARIS PARIS GRALX, JULES PARIS GRALX, JULES PARIS GRALX, JULES PARIS GRALX, JULES PARIS GRALX GRALX PARIS PARIS GRALX	. 283		NITURE.
GRAUX, JULES Posse	. 134	ALESSANDRI AND SON .	. Paris 269
Graux-Marly Paris	. 106	Bemre	Paris 269 Mayence 311 Paris 77
Graux-Marly Paris . Gueret, Frères Paris	256	BEUNDELEY	Paris
Hill, J Birminglan	115	CRACE, J. G	. London
FREEMAN, A. Rome CAN-SPAL Paris GRAUN, JULES Paris GRAUN, JULES Paris GUERET, FRÊRES PARIS HILL, J. Birminglau. HOLLENBACH, D Vicoma HOUDERINE Paris KLEIN Vicoma	62, 119, 197	DE AMICI ANGELO	. Colemba_ch
HOUDERINE Paris	32, 174	Diehl	Paris 151 920
Klein Vienna Laperche Paris	142	DIEHL	Venice 2.5
LAPERCHE Paris		DYER AND WATTS .	London 215
Lerolle Paris .		Edhero, C. K	Stockholm 130
Marchand Paris	. 168, 322	FILMER AND SON .	London 110
MATIFAT Paris	. 90, 131, 254	FOURDINGIS	Paris
Michielli, J Venice	263	Gatti	Buma 296
Morisor Paris	122	GILLOW AND CO	London 1" 250 262
MICHIELLI, J. Venice . MORISOT . Paris PALLIARD, V. Paris PETTON AND PETTON Birmingham . PHILLIP, C. J. Birmingham .	. 297	Gobart, E	Milan 105 Paris 151, 250 Venice 2, 5 London 215 Stockholm 130 London 110 Paris 5, 141, 166 Dresden 287 London 17, 250, 303 Ghent 94 Paris 211
PHILLP, C. J Birmingham .	138	GROHE	. Paris 211
Rainge, Brothers . Paris	. 38	Ciurret, Brothers .	. Paris
ROYER, E Paris	74 976	HEAL AND SON	. London
SCHAEFFER AND WALCKER Berlin	150	HENIENGER	. Mayeno
SCHLOSSMACHER AND CO Paris	42, 205	HOBN, B	Germany
Servant, G Paris	20 116	HUNTER, W. AND J.	London 60
Singer, J. W Frome	89	JACKSON AND GRAHAM	London
SPINN AND SON Berlin	161, 234	Lymp. H.	
SINGER, J. W. Frome SPIN AND SON Berlin STELL AND GARLAND Sheffield TOKKS AND SON Birmingham WINFIELD AND CO. Birmingham	. 150, 202, 295	Lemoine	Paris
Winfield and Co Birmingham	114	LUVINSON AND YACOBY	Berlin
and the second s		MAZAROZ-RIBAILLIER AND Co.	Paris 40, 239
		Parvis, G	Paris 137 Berlin 22, 260 Paris 40, 239 Cairo 196 Paris 66 Paris 66 Paris 10
BRONZE IMITATIONS.		Picchi, A	Faris
BLOT AND DROUARD Paris	143 195	D	Plorent 248 Paris 262 Paris 231
B by Paris Galmer and Vandentergh Paris Hottot Paris Lambn, Sagtet, and Co. Paris Lefevre. J. Paris Mirov, Brothers Paris	120, 250	Rotx	Paris
GARMER AND VANDENIERGHE . Paris	. 282	Rudillon	Paris
Horror Paris	. 136	Russia, Empress of .	St. Petersburg 149
LEEPVER I	99	SAUVREZY	Paris 322
MIROY BROTHERUS Posic	81, 170	STRUERANDE 12	Paris
THIS	59, 247	TAHAN	
		TROLLOPE AND SONS	Paris
CARPETS, TAPESTRIES, ETC.		TURPE	London 36, 181 Dreaden 65 Edinburgh 204 Paris, &c. 19, 188 London 281
Braquenié Paris	070	Whytock and Co	Edinburgh 204
HAAS AND SONS Vienna	135	Wirth	Paris, &c 19, 188
HAAS AND SONS Vienna	. 171, 250	WRIGHT AND MANSPIELD .	London
BIORTON AND SONS	115		
Mourceau	. 13, 16t	FURNITURE SHIVER WORK	ETC., FOR CHURCH USES.
REQUILLART, ROUSSEL, AND Co. Paris	. 148		
SMITH, TURBERVILLE London	330 .	BARNARD AND BISHOP	Norwich : 294
			Bruges
	i i	Brix and Anders	Vienna
DAMASKS, SILKS, ETC.	1	COX AND SONS	London
DAMASKS, SILKS, ETC. CLABBURN, SONS, AND Co Norwich Duplan and Co Paris	107	Geoffroi	Paris
DUPLAN AND Co Paris	320	HARDMAN AND Co	Birmingham 158

TABLE OF CONTENTS.

FURNITURE, SILVER WORK, ETC	FOR CHURCH USES (continued).	JEWELLERY (continued).
FURNITORE, SILVER WORK, ETG	PAGE	PAGE
HART AND Co	London 259, 295	Montelatici Florence 303
MORATILLA		Oudin
Pousselgue-Rusand		PHILLIPS, BROTHERS London 44, 319
RASEN, A	Vienna 65	RANDEL, W. AND J Birmingham 41
THIERRY, T	Paris 100	ROUVENAT, L
		TCHITCHELEFF Moscow 282
GLA	ASS.	Watherston and Son London
BACCARAT AND CO	Meurthe 308	Weise
COMPAGNIE DES CRISTALLERIES	St. Louis 189	
COPELAND AND SONS	London 264	LACE AND EMBROIDERY.
Defries and Sons	London 51	Figure Vienna
Dobson, J	London 15, 78, 321	FABER
Green, J	London 121, 296	Meunier, L Paris
Greene, H	London	RAUCH AND SCHAEFFER St. Gall 289
Kralik, G	Prague	REUFFIER-LEUTNER Lyons 145
LOBMEYR	Vienna . 63, 113, 198, 218, 283	TREADWIN, Mrs
Maes, J	Paris	VERDE-DELISLE, BROTHERS Paris 167, 268
March, T. C.	London 166, 210	1 Miles and the second
MILLAR AND Co	Edinburgh	
PELLATT AND CO. ,	London 67, 280	PAPER HANGINGS.
Salviati	Venice	HOOCK Paris 251, 270, 277, 278
DALVIATI		Prignot, E
		Woollams and Co London 186
GOLD AND SILVER WORK	C, ELECTRO PLATE, ETC.	
D	Poris 956 000	
BAUGRAND		PORCELAIN, POTTERY, TERRA-COTTA, ETC.
Beurdeley		Boni, A
Boucheron	Paris	Brownfield Cobridge 186, 187
CHRISTESBN	Copenhagen 27, 185, 191, 275	COLLINOT AND Co Paris 249
CHRISTOFLE AND CO		COPELAND AND SONS London 11, 87, 209
Coffiguon	Paris	DE Boisimon Langrais 237
Duron	Paris	Devers Milan 151
Elkington and Co	London 9, 155, 217	Doulton and Watts Lambeth 94
EMANUEL, H	London 10, 203, 329	Gibus
FANNIÈRE, BROTHERS	Paris 192	GINORI, MARQUIS Florence 79, 229
	Paris	Godenius Stockholm 184
FORTE, E		GOODE AND CO
FROMENT-MEURICE		IMPERIAL MANUFACTORY Sèvres 53, 163, 214, 223
HANCOCK, SON, AND Co		March, E
Herleux		
Howell, James, and Co		Pannier-Lahoche Paris
HUNT AND ROSKELL	London 4, 109, 265	RICHARD, J Milan 216
LEPEC, C		ROUSSEAU
LIONNET, BROTHERS		ROYAL MANUPACTORY Berlin 28, 272
Meissner	Paris	ROYAL MANUFACTORY Dresden 8, 120
Mellerio	Paris	ROYAL MANUFACTORY Worcester
NEAL, J	London	Tielsch and Co Altwasser 126
ODIOT		Wedgwood and Co Etruria 232
Ovtchinnikoff	Moscow	
PHILIPPE, E		
		STAINED GLASS.
PINGOT. F	('aris	
PINGOT, F		
RUDOLPHI		Cox and Son London
	Paris	
Rudolphi	Paris	Cox and Son London
RUDOLPHI	Paris 14 8t. Potersburg 156 Berlin 6,81 Christiania 263 New York 194	Cox and Son London 178 HARDMAN AND Co Birmingham 168
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIPFANY AND CO. VEYRAT	Paris 14 St. Potersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193	COM AND SON London 178 HARDMAN AND CO Birmingham 168 STONE AND WOOD CARVING, MODELLING, ETC.
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIPFANY AND CO. VEYRAT WHEATLEY, J. A.	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Cartisle 96	COX AND SON London
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIPFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E.	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Carlisle 96 London 117	Cox and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUF TIFFANY AND CO. VEYBAT WHEATLEY, J. A. WHITE, E. WILKINSON AND CO.	Paris 14 St. Petersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Carlisle 96 London 117 Birmingham 291	COX AND SON .
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIFFANY AND CO. VETRAT WHEATLEY, J. A. WHITE, E.	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Carlisle 96 London 117	COX AND SON . London . 178
RUDDLPHI SASIKOFF SY AND WAGNER THOSKRUP TIPFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILKINSON AND CO. ZUOLAGA	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Carlisle 96 London 117 Birmingham 291 Madrid 277	Com and Son
RUDDLPHI SASIKOFF SY AND WAGNER THOSKRUP TIPFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILKINSON AND CO. ZUOLAGA	Paris 14 St. Petersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Carlisle 96 London 117 Birmingham 291	Com and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUF TIPFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILEINSON AND CO. ZUOLAGA JEWE	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Carlisle 96 London 117 Birmingham 291 Madrid 277 LLERY.	COX AND SON . London . 178
RUDOLPHI SASIKOFF SY AND WAGNER THOSKIUF TIFFANY AND CO. VEYBAT. WHEATLEY, J. A. WHITE, E. WILKINSON AND CO. ZUOLAGA JEWE BOUCHERON	Paris 14 St. Petersburg 156 Berlin 6, 81 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Carliale 96 London 117 Birmingham 291 Madrid 277 LLERY. Paris 315	Cox and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIPFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILENISON AND CO. ZUOLAGA JEWE BOUCHERON BROGDEN, J.	Paris 14 St. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Carlisle 96 London 117 Birmingham 291 Madrid 277 LERY. Paris 315 London 159	Cox and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUF TIPFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILEINSON AND CO. ZUOLAGA JEWE BOUCHERON BROGDEN, J. CASTELLANI	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Carlisle 96 London 117 Birmingham 291 Madrid 277 LLERY. Paris 315 London 159 Rome 325	Cox and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILENTSON AND CO. ZUOLAGA JEWE BOUCHERON BROGDEN, J. CASTELLANI CHRISTESEN, V.	Paris 14 St. Petersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Cartisle 96 London 117 Birmingham 291 Madrid 277 LERY. Paris 315 London 169 Rome 325 Copenhagen 186, 275	Cox and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUF TIFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WLIENSON AND CO. ZUOLAGA JEWE BOUCHERON BROGDEN, J. CASTELLANI CHRISTESEN, V. EMANUEL, H.	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Carlisle 96 London 117 Birmingham 291 Madrid 277 LERY. Paris London 159 Rome 325 Copenhagon 185, 275 London 10, 203, London 10, 203,	Cox and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TUPFANY AND CO. VEYRAT. WHEATLEY, J. A. WHITE, E. WILKINSON AND CO. ZUOLAGA BOUCHERON BROGDEN, J. CLASTELLANI. CHRISTESEN, V. EMANUEL, H. FONTENAY	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 New York 194 Paris 193 Carbisle 96 London 117 Birmingham 291 Madrid 277 LLERY. Paris 315 London 159 Rome 325 Copenhagen 185, 275 London 10, 203, 203 Paris 253 Neme 200, 203 Paris 253	Cox and Son
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILENISON AND CO. ZUOLAGA JEWE BOUCHERON BROGDEN, J. CASTELLANI CHRISTEERN, V. EMANUEL, H. FONNEMAY FROMENT-MEURICE	Paris 14 St. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Cartisle 96 London 117 Birmingham 291 Madrid 277 LLERY. Paris 315 London 169 Rome 325 Copenhagen 185, 275 London 10, 203 Paris 253 Paris 253 Paris 3, 165	COX AND SON
RUDOLPHI SASIKOFF SY AND WAGNER THOSKRUP TIFANY AND CO. VEYRAT WHEATLEY, J. A. WHITE, E. WILENISON AND CO. ZUOLAGA JEWE BOUCHERON BROGDEN, J. CASTELLANI CHRISTESEN, V. EMANUEL, H. FONTENAY FROMENT-MEURICE HOWELL AND JAMES	Paris 14 8t. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Carlisle 96 London 117 Birmingham 291 Madrid 277 LERY. Paris London 159 Rome 325 Copenhagen 185, 275 London 10, 203, Paris 253 Paris 253 Paris 3, 165 London 102	COX AND SON
RUDOLPHI SASIKOFF SY AND WAGNER THOSKIEF TIFFANY AND CO. VEYRAT. WHEATLEY, J. A. WHITE, E. WILKINSON AND CO. ZUOLAGA BOUCHERON BROGDEN, J. CASTELLANI. CHRINTESEEN, V. EMANUEL, H. FONTENAY. FROMENT-MEURICE HOWELL AND JAMES MASSIN.	Paris 14 St. Petersburg 156 Berlin 6, 81 Christiania 263 Now York 194 Paris 193 Cartisle 96 London 117 Birmingham 291 Madrid 277 LLERY. Paris 315 London 169 Rome 325 Copenhagen 185, 275 London 10, 203 Paris 253 Paris 253 Paris 3, 165	COX AND SON

TABLE OF CONTENTS.

STONE AND WOOD CARVING, MODELLING, ETC. (continued).	MISCELLANEOUS.	
PA(rE	PAGE	
Rogers, G. A London 48	Bechstern, C Berlin Pianofortes 123	
Rosetti Milan	Betjemans and Sons London Album, &c	
Rousseaux, J Antwerp 258	Bettridge, J Birmingham. Papier-Mâché 50	
Salome, S Rome	COCKSHOTT Manchester . Carriage 206	
Stövesandt	Compagniedes Onyx Paris Vases, &c 64, 112, 309	
TISHBACK AND MOSER Vienna 242	Danish Society . Copenhagen . Pianoforte	
WYATT, J. H London 214	Delapierre Paris Ornamental Decoration 324	
Zamolo, G Venice	Devisme Paris Pistol	
	Guillet, N Paris Ornamental Design 298	
WORKS IN IRON.	INDIAN MUSEUM . London Carved Work, &c 49	
T	Klein Vienna Jewel Box, &c 142	
Barbezat and Co Paris 37. 287, 292. 299	LATRY AND Co Paris Works in Bois Durci 86	
Barnard, Bishop, and Co Norwich 104, 294	Loveridge Wlvrhampton Papier-Maché 182	
Снувв London 199	Maw and Co Broseley . Encaustic Tiles 30	
CRICHLEY AND Co Birmingham 91	Rowley, C Manchester . Picture-Frames 47	
DIMEIDEL, COUNT Lauchammer 147, 239	Salviati Venice Mosaic Work	
Duckle and Son Paris	Schwartz and Son Copenhagen . Drinking Horn 191	
Durenne	TAYLER AND HARRY London . Pantulicon 199	
Huby	TRELOAR AND Co. London ('ocoa-nut Fibre 211	
Kissing and Mollman Iserlohn	WALKER AND SONS. London	
REQUILE AND PECQUEUR Liege 208, 243	WHITE, E London . Watches	
SKIDMORE AND Co Coventry		
STOLBERG, COUNT VON	Wirth and Son . London Parquetage 235	
Tuoyan New York 130		





ally fixed for that ceremonial, April 1st, And, in like manner, with the close of the month of

1867. And, in like manner, with the close of the month of October the Exhibition virtually closed.

The Edifice itself, which so many critics considered to occupy a foremost position amongst the works exhibited, and which they were pleased to regard from an architectural point of view, and to estimate and denounce accordingly, when fairly and correctly judged with reference to the circumstances of its erection, and to the duty it was destined to discharge, must be pronounced to have been highly creditable to the Imperial Commissioners. It was a mistake to expect in the Building anything whatever, except as good a case as possible for containing, protecting, and displaying the contents of the Exhibition. Whether or not in some matters of detail the external aspect of the

HIS Introduction to an Illustrated Catalogue of the Universal Exhibition and Parts in 1867, may be brief, All that is requisite for our purpose will be best set forth in the pages which follow; the general public has been so fully informed upon the several topics connected with the event, that to go into details here would be to occupy space which may be better expended.

Some introductory remarks are, however, expedient, and may be necessary.

In certain particulars the success of the Exhibition of 1867 must be admitted to be less decided than in others, while here and there it would be impossible to gainsay the existence of positive failure: but that in no respect or degree affects the generally prosperous issue of the entire undertaking; nor do such errors demand any special or detailed notice, except so far as may lead to their being available for much eminently valuable to the conditions of its programme. Whatever the difficulties that had to be overcome, nothing was permitted to prevent the formal opening of the Exhibition by the Emperor on the day originally fixed for that ceremonial, April 1st, namer, with the close of the month of virtually closed, inch so many critics considered to occupy was the waste on success to the general purpose will be made to the entire undertaking; nor do such errors demand any special or detailed notice, except so far as may lead to their being available for much eminently valuable to the conditions of its programme. Whatever the difficulties that had to be overcome, nothing was permitted to prevent the formal opening of the Exhibition and the Reserved Garden with its conservatories and aquaria, and that at the close of each day it was effectually secured by the simplest arrangements.

The Park which surrounded the Exhibition Building were happy conceptions happily carried out: and they will always be writted on the other is and their strangely diversified contents, and that at the close of each day it was effectually secured by the simplest arrangements.

The Park which su

glass, consisted of a series of concentric (if that epithet may be permitted) ovals, each one of them necessarily becoming smaller permitted) ovals, each one of them necessarily becoming smaller as it was nearer to the open central space, which was laid out as a garden. And a beautiful, if somewhat formal garden it was, adorned with a profusion of works in sculpture, rich in brilliant flowers, and refreshed with sparkling fountains. In the centre of all was a small domed building, having many sides, in which were displayed the coins, weights and measures of all nations, We have been content to introduce here a single general view of the Exhibition, without any datality or any views in the surrounding Exhibition, without any details, or any views in the surrounding Park, because any attempt at more elaborate or comprehensive illustration would necessarily have led on to such a numerous

were not at liberty to range.

So different in every primary quality and particular was the Paris Building of 1867 from our own Exhibition Building erected in London in 1862, that it is not possible to institute any comparison between the two; without hesitation, however, we assign a very decided general superiority to the great Parisian group of concentric ovals. But no such superiority can be claimed for the edifice that grew up so rapidly in the Champ de Mars over our own Crystal Palace of 1851—that truly original structure of equally rapid growth which, in its fully developed form, still stands without a rival growth which, in its fully developed form, still stands without a rival in the world. Like the first Great Exhibition itself, the first Great in the world. Take the bristoreat Exhibition Building was a fresh creation, without precedent and without any predecessor, the true founder of its own order among edifices; and we hold it to be matter for hearty congratulation that the first Exhibition Building should still retain its original supremacy. That the Paris Building should have possessed its

series of engravings as it would have been impossible for us to have introduced consistently within those limits beyond which we were not at liberty to range.

So different in every primary quality and particular was the Paris Building of 1867 from our own Exhibition Building erected in London in 1862, that it is not possible to institute any comparison between the two; without hesitation, however, we assign a parison between the two; without hesitation, however, we assign a lapse of many years; and it is well that the Exhibition that thus parison between the two; without hesitation, however, we assign a lapse of many years; and it is well that the Exhibition that thus well have already at least the first ground from inpse of many years; and it is well that the Exhibition that thus must be assumed to have closed at least the first group of world-wide gatherings of human productions, should in all particulars be distinguished by conditions, circumstances, and attributes peculiar to itself. The Paris Exhibition possessed distinctive peculiarities eminently decided and emphatic; and so too did the Building which contained that last year's Universal Exhibition the enormous oval casket, wherein were stored up and set forth the collected treasures of all nations and all times.

In the particular, at once so important and significant, of financial success, the result of the Paris Universal Exhibition has proved to be altogether satisfactory. The expenses incurred were



large, far beyond all precedent; but the numbers of the visitors large, far beyond all precedent; but the numbers of the visitors were proportionately great, and the sums that flowed into the exchequer of the Imperial Commissioners were such as to leave in their hands a very considerable surplus. That there should have been this excess of receipts over expenditure under the conditions which the Commissioners appointed to determine their own course of action, proves to demonstration that, under more favourable administrative stipulations the surplus would have been considerable, larger, In the degree that a more library policy had siderably larger. In the degree that a more liberal policy had been adopted by the Commissioners, in that same degree would been adopted by the Commissioners, in that same degree would the financial success of their enterprise have been more decided. Unhappily, the true wisdom of a genuine and hearty liberality in their entire system of policy was altogether ignored by the Imperial Commissioners; and, in its stead, they systematically adhered to the contrary policy, which they carried out, even in the most trifling details, and with extreme rigour and tenacity. Consequently, their surplus arose from the inherent merits of the Exhibition, and from the interest expressed in it by its almost

innumerable visitors: it was obtained for the Commissioners and

not by them.

One example of the grievously mistaken and most unworthy One example of the grevously missalen and moss drawlary policy of the Commissioners it is sufficient to particularise, and that is the number and the proportionate honorary value of the prizes. Of the medals, which were the only frizes given, there ought to have been greater variety, marking more gradations in honorary rank; and more especially should there have been a considerable increase in the numbers of the medals of the highest considerable increase in the numbers of the medals of the highest rank, and a still greater increase in the numbers of those of the second rank. It was a Universal Exhibition: and, therefore, without the slightest risk of detracting from the dignity and worth of the distinctions, it was right in itself, and would have been sound policy, to have provided gold medals in very considerably greater numbers than those that were actually distributed among the competing exhibitors. Indeed, it was a question of no little moment in itself, and which involved considerations of the gravest importance, whether it would not have been a far

preferable course of procedure on the part of the Imperial Commissioners to have withheld medals and prizes altogether, rather than to have carried into effect the eminently unsatisfactory arrangements which they had made in this department of their duties. In such a case competent juries, who really were determined to do their work as it ought to be done, might have produced classified lists of exhibitors, framed and arranged in such a manner as would fully and faithfully have recorded their ranks and gradations of merit. Or (and it is not by any means clear that this after all would not have been the most desirable plan) both juries and reports from them of every kind, together with all prizes, might have been altogether removed from the Exhibition programme; unless, indeed, it had been submitted to the exhibitors themselves to adjudicate upon their own comparative merits, and they had been either requested or permitted at their own discretion to draw up and publish class-lists of their own names. As it was, the course of action actually adopted by the Imperial Commissioners on the important point now under our consideration was unfortunate and even disastrous. For, if in the nature and numbers of their prize-medals the Commissioners failed to carry out a judiciously liberal policy, in their administration of the jury system and in the ultimate awards of such medals as were actually given, their failure was even more complete and decided. The proceedings of the juries, the principles upon which their awards were determined, together with a large proportion both of the awards that were made, and of those that were not made, were very generally regarded with a strong and a most just dissatisfaction. As a matter of course, many of the awards were universally approved; but still this would be quite consistent with that prevailing opinion to which we have referred, and which was sufficiently earnest to require either the absolute abolition of the whole system of juries and prizes as it existed at Paris in 1867, or

or Great Exhibition ever again take place.

The contents of the Exhibition Building, the component elements, that is to say, of this Universal Exhibition, when considered collectively, were quite as numerous, as varied, and as characteristic and significant as we had expected they would be; and so high were our expectations, that we are not able to employ any more emphatic form of approval. And the several collections may fairly be considered to have given faithful representations of their respective countries. This does not imply that the capacity of each country for producing and exhibiting works of Art and Industry was so fully and faithfully represented in the Paris Exhibition, that the exhibits of each country may be correctly estimated as measuring and fixing the bounds and limits of that capacity. But the collections exhibited certainly did express the feeling of each country upon the question of a great and universal competitive exhibition. If many of the most competent producers in any one country altogether declined to appear, or were content to be represented only in a partial or a subordinate manner, this must be accepted as evidence, not of their inability to accomplish more, but of their conviction that their true interests demanded from them not to attempt more. These remarks have special application to the English section of the Exhibition. The Art power and the working power of England would be very incorrectly estimated, should the estimate be based upon data derived exclusively from the English exhibits. Those works may be held to show what our producers were willing, and even desirous, to send to the Exhibition; but by no means did they exemplify our national producing power. It would be simply absurd, for example, to estimate the wealth of England were not represented to held the estimate the state of the fall and its varieties in the fulness of its energy. And, in like manner, in the case of the Industrial Arts, very much that worthly represented the present condition of those Arts among u

were, and had prevented their being what he would well know that they no less certainly might have been. He would thus be led to investigate the comparative conditions, facilities, and difficulties of producing certain important works in his own country and in other countries; he would proceed to inquire into the motives that would influence great producers at home, either to enter upon the costly preparation of works to be exhibited, or to rest content with appearing at the great universal competition in a comparatively humble guise, or perhaps to decline altogether to exhibit and to compete for recognition and fame.

There can be no question that the machinery employed by

There can be no question that the machinery employed by England for a proper representation in Paris was inadequate and inoperative; the Commission charged with the important duties were, we do not say incapable, but singularly defective; the juries were ill-chosen, ill-qualified, and strangely neglectful, to say the least. We were badly represented, our interests were not upheld, our honour was not sustained; and the harvest we might have reaped was scant, because our labourers were few and apathetic, without heart for the work they had undertaken, and without a true sympathy with the great interests which were intrusted to them. Great Britain, therefore, did not come out with glory in the contest of all nations. The fault was mainly our own—in the construction of our own executive and administrative machinery.

Some of the British jurors seem to have been selected because they knew nothing of the matter on which they were to adjudicate, although upon other subjects their experience was large and their knowledge extensive; others whose names were on the list never entered an appearance; others arrived in Paris after decisions had been made and protests were useless; others were "brow-beaten" into concessions and awards of which they entirely disapproved: in a word, the British juries were totally inoperative. The natural result followed—few medals were awarded to British producers, and in the higher Arts the existence of England was almost ignored.

It is not surprising, therefore, that in Great Britain a general feeling as to the issue exists, and ever will exist, as regards the great competition of all nations in France. But, we repeat, the fault was mainly our own; we were ill-represented; there was no authority to which appeals could be made; during the greater part of the period of the Exhibition there was no British ambassador in Paris; the mighty interests of our country—its highest and its lowest—had no advocates, no defenders; no representatives but the officials of the Department of Science and Art. They were powerless; knew themselves to be so; appeared content to be so; and "shrugged their shoulders" whenever complaints were made and indignant reproaches found vent. Consequently the medals grudgingly bestowed on Great Britain were few, while some of the classes in which our supremacy was manifest were omitted altogether.

So much we are bound to say in a retrospect of the Universal

So much we are bound to say in a retrospect of the Universal Exhibition; whether our artists and manufacturers will derive consolation or sustain shame from these disastrous facts is a question we are not bound to answer.

Most devoutly indeed it is to be hoped that the Paris Exhibition has taught its great lesson effectually to those among us, to whom it is a subject of such grave and momentous interest to form a sound and true estimate of English Industrial Art. It is not shortcomings or mistaken views concerning that "technical education," which at the present moment is attracting so much attention, which alone demands from us thoughtful and earnest efforts to effect improvements on a great scale. The Exhibition plainly told us we still had shortcomings of this nature, and that in this respect our views were, not unfrequently, erroneous; but it told us also that we had made great progress, that we had already accomplished much, and that we had every encouragement to rely upon being speedily able to accomplish very much more. At the same time, the Exhibition admonished us to place our own productions side by side with those of other countries, and then fairly and fearlessly to consider every circumstance that would affect the whole of these productions, each of them estimated in connection with its own country, in the great race and struggle of universal competition. Wide and comprehensive views thus open out before us. The whole subject of national education in Art, and of national practice and appreciation of Industrial Art, is thus brought under consideration. And more than this, the same reflections lead us to take a thoughtful and earnest and impartial survey of every condition of production that may affect our own national industries, either to their advantage or to their prejudice, as they measure strength with the similar national industries of other lands.

and earnest and impartial survey of every condition of production that may affect our own national industries, either to their advantage or to their prejudice, as they measure strength with the similar national industries of other lands.

To review the Exhibition, if not altogether a task of entire satisfaction, is, at least, a source of profitable pleasure; the hundreds of thousands of all nations by whom it was visited cannot have failed to derive thence a powerful stimulus by which to judge rightly and wisely of Art in its many ramifications.

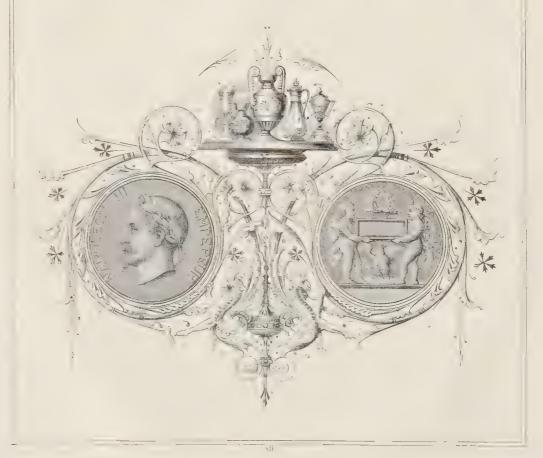
The ARTIST, the MANUFACTURER, and the ARTISAN learned the valuable lessons that are derived from COMPARISON in actual and practical schools; they saw, and no doubt studied, the perfections and defects they are required to imitate and to avoid. Of the former especially there were innumerable examples, each of which

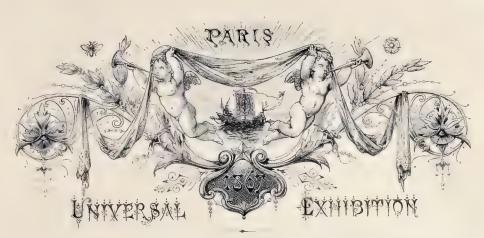
and defects they are required to imitate and to avoid. Of the former especially there were innumerable examples, each of which might have been accepted as an instructor. Already there is evidence that such teachings were not in vain; and, with time, out of this Exhibition will issue immense results for the advancement of Art and the spread of its salutary influence.

The French exhibitors certainly came as victors out of this trial for supremacy, excelling, with few exceptions, all competitors of all nations in the several departments of Industrial Art. But France was indebted for this triumph far more to its artisans than to its manufacturers and capitalists. The result of a long-continued system of educational training was apparent upon every "stall" for the display of productions in every class, influencing the commonest not less than the costliest produce of the Atelier and the Workshop. And it is not among the least beneficial of the consequences of this Exhibition that the British public—and no doubt the public of all other countries—is not only admitting the policy of educating the workman, but adopting decisive steps for that wisest of all wise purposes. England will, in many ways, profit by her wisdom in instituting INTERNATIONAL Exhibitions.

In the following ILLUSTRATED CATALOGUE of choice examples, selected from every department of the Paris Exhibition, and from the works there exhibited by every country, we have endeavoured to form a permanent pictorial gallery—a commemorative Museum, indeed—that may be accepted by all who took a part in that Exhibition and who were interested in its success, as a faithful exponent of what it was while yet in existence; and as a true and trustworthy guide to what it could teach, after it had ceased to exist, and when its multifarious component elements

had been again dispersed throughout the world. Fortunately this dispersion has not implied in every instance the return of the exhibited works to their original homes, and to their producers, and to their producers, and to the countries in which were placed the scenes of their production. On the contrary, the prevailing tendency of the exhibited works has been to seek for themselves new homes, and to establish themselves far away from the homes of their producers. Thus they carry out the interchange of ideas and experiences; and thus the works that originally were exhibited at once develop Thus they carry out the interchange of ideas and experiences; and thus the works that originally were exhibited at once develop and perpetuate the grand influences for good of Great Universal Exhibitions. All this changing of the homes of the exhibited works, and all this interchanging of instruction and suggestion that accompanies every excellent production, go where it may, and is inseparable from its presence, serves but to increase the interest and the value of such a faithfully illustrated Catalogue as our own. Each engraved example becomes equally attractive to the new possessor of the original work, and to the producer who called it into existence. Our engravings show to each country what its best works were like, when they stood at Paris in the Exhibition; and they record what class and what style of works each country has sent away to represent itself, and to establish or to maintain its reputation, in other countries. It has been our anxious care to produce a work that would fulfil faithfully all that could be desired, in order to satisfy requirements such as these. And we feel no hesitation in committing into the hands of the Public of every country this our ILLUSTRATED CATALOGUE OF THE PARIS UNIVERSAL EXHIBITION OF 1867, with its brief descriptive notices, and its elaborate essays on various subject of supreme general interest—sustained by the consciousness that as the Exhibition provided for us a splendid field for study and research and selection, so we have contributed to the Exhibition a MEMORIAL which may claim to be accepted as a true reflection of itself. which may claim to be accepted as a true reflection of itself.





We commence an Illustrated Catalogue by the son of that jeweller and goldsmith who pure Art combined with manipulative skill.

was styled, and not unduly, the "Cellini of Hereafter we shall supply copies of its other,

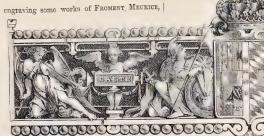




The firm has lost none of its high France." Its contributions are examples



and more important, productions. The principal object on this page is a Bracelet, presented by



Ladies of Bourdeaux to the then Queen of Naples. The other works

are examples of the "every-day" produce of the Establishment.

GENERAL INTRODUCTION.

PIVALRY, WITHOUT HOSTILITY, is a definition at once concise and significant of the principle of all International Exhibitions. Here, by these same three words, is set forth the true motive for human action; and in the sentiment which they convey may be discerned the existence of a power, capable of exercising the most beneficial influence upon human life.

That aspiring element in the mind of man which instinctively words him.

urges him-

'Αιέν άριστεύειν καὶ ὑπείροχον ἔμμεναι ἄλλων,

"Ever to press on To name and fame, and highest excellence,"-

implies the existence and the operation of rivalry as a condition of his being. Every man, in his own strife and struggle to attain superiority, constitutes himself the rival of his fellows; and all men are conscious that in every other man they may see a competitor in the common conflict, in which they all alike are engaged. But this universal rivalry possesses a twofold nature. As it may become essentially hostile, so also it may continue to be absolutely without hostility. The aim and the purpose, indeed, remain ever the same. There always exists the very same strong impulse of spontaneous growth, prompting and pressing men on towards self-exaltation. In the one case, however, the desired achievement is sought, perhaps altogether, certainly in no inconsiderable degree, through the oppression and degradation of all rivals; and thus a more eminent superiority elevates the successful competitor, by

The "Outram Shield," engraved on this page, is one of the many rare examples of Artwork contributed by the renowned firm of Hunt



soldier, in testimony of the affectionate regard of his brother officers, and "in appreciation of the sterling qualities that have ever marked his brilliant career." The frame of the shield is the s

and the ser was a series of the series of the series with the series of the series of the series of

means of what he may have made his own at the cost and through the loss of others; while, in the other case, the aspirant to excellence seeks to stand higher through rising higher. He delights to see others rising with him, in their successes discerning only fresh motives and more urgent stimulants for renewed vigour in his own exertions; and, without relaxing for a single moment his efforts to surpass those around him, this man cordially encourages and even aids his rivals, should they chance to be able to attain to a position beside himself, or even to rise above himself.

The fine rivalry which not only permits, but constrains rivals to regard and to deal with one another as friends, rarely can fail to lead men on to excel (or, at any rate, to seek to excel) in those rivalry can be thoroughly congenial only with what is akin to its

We engrave on this page two of the best of the best of their designs. Evidence of his high intellectual power, his knowledge of Art, the works of M. Joseph Cherker, and his study of the works of great masters in ornament, will be fre-





to whom many of the principal Manufacturers of Paris are in-

quently found in these pages—alhis name. Those we engrave are Bas-reliefs, in Terra-cotta: they suffice to exhibit the genius of the artist.

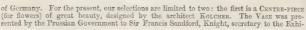
broadest and most comprehensive good-will, in strict alliance with the noblest ambition which aims at a perpetual advance, to be accomplished by the concurrent onward movement of the entire accomplished by the concurrent onward movement of the entire community of mankind. A system such as this, in which aid and encouragement are both sought from all and given to all, cherishes the emulous spirit in its happiest mood, and stimulates to the utmost its inherent energy. When all are advancing, each one that would not fall into the rear must rather redouble than relax his efforts, to ensure his keeping well up with the front; and their efforts must be made again and again, always with more determined resolution, by those who, not content with the general front, aspire to a pre-eminence decidedly in advance of it.

By this friendly rivalry, acting under conditions through which

it is empowered to accomplish its proper work, PEACE achieves its happy triumphs. For, truly, Peace has triumphs signally its own; in nothing inferior to the very proudest that may be won by WAR. Like thunder-storms, wars may be necessary convulsions; and certainly it is possible that, in their issue, the fierce and deadly contests of hostile rivalry may ultimately prove to have been beneficial. The rough interruption of all friendly enterprise for awhile may have pearalysed the arts of peace; and yet, when the storm shall have cleared away, in resuming their peaceful occupations men may find that they are working in a purer atmosphere, with a more open view also, and with fresh vigour and animation. A great European war last year threatened to obstruct, if not actually to overthrow, the grandest of the triumphs of peace.

Messrs. Sy and Wagner (Goldsmiths to the King and Court of Prussia) exhibit a variety of Works in Gold and Silver, unsurpassed by those of any Art-manufacturer of the world. They are, in the highest sense, original; generally from admirable designs by the great artists







But the peaceful enterprise, after a brief period of anxious suspense, has held on the steady course of its prosperous advance, so that now in perfect confidence we rely upon a glorious consummation. The scene, indeed, is a "Field of Mars;" still the rivalry is without hostility, the contest is conducted in all amicable kindliness, the chiefs in high authority are Art and Science and Manufacture, and the presiding genius is Peace.

Rivalry, whether warlike or peaceful, requires that the rivals should meet and make trial of their relative strength. Accordingly, whatever practical influences for good a friendly competition on the set of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct estimate of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct estimate of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their own deficiencies, and duly to appreciate each the workers of All Nations may learn both to form a correct of their

There is no work, of any class or order, in the Exhibition more perfect than this—one of the contributions of Messrs. Jackson and Graham,



of London-a Cabiner of ebony, inlaid with ivory, relieved with lapis-lazuli and red jasper, in the Italian Renaissance style of the sixteenth



century. It is beyond doubt a chef-d waver that would do honour to any period, and has no rival even where such productions have hitherto



maintained supremacy. The designer is M. Loranna, the principal artist who directs the Art-work of the establishment. Other artists, he were



have co-operated with him; the skill of the carvers and engravers are equally prominent. We supply enlargements of some of its parts.

The GREAT EXHIBITION now open in Paris is an enterprise happily in harmony with the leading and characteristic features of the Reign of the Third Napoleon. Profoundly conscious that the honour and the well-being of France are identified with his name, THE EMPEROR has systematically laboured to advance the interests and to promote the happiness of the great people under his rule. While maturing various sagacious projects for developing the vast natural resources of the Empire, and giving an impulse before unknown to the National Industries, the Emperor has never neglected to gratify the becoming pride of his people by improving and adorning the Capital and the other cities of France. If not actually changed, after the letter of the boast of

the Roman emperor, from brick to marble, under the auspicious administration of Napoleon III., Paris has grown up to be the most beautiful city of the modern World. And this Imperial Paris is the first and foremost of a series of cities, that bear testimony to the improving energy of the same master-mind.

is the first and foremest of a series of cities, that bear testimony to the improving energy of the same master—mind.

Not only throughout the French Empire, however wide that range may be, is Paris this year to send forth some welcome memorial of her Universal Exhibition. All Nations have been invited to take part in the great gathering; contributions have been sought from every studio, and atelier, and workshop of the world; and Paris, in return, will take care that the benefits wrought by her Exhibition, like that Exhi-

The time-honoured Royal Porcelain Works of Dresden (Meissen) contributes largely and liberally to the Universal Exhibition:



beautiful Candelabrum, designed by Herr Wiedemann. It is charmingly effective as a whole, being of consider-able size—in height 6 feet 6 inches. The

a composition that will be surpassed by no contribution to the Universal Exhibition. We introduce also two engravings of VASES, claborately and very beautifully painted.

bition itself, shall be for "All Nations," and for all classes in every Nation.

Visitors who may enjoy the most advantageous facilities for studying a Great Exhibition, very rarely are able to provide for themselves completely satisfactory records of all that may have fallen under their notice and attracted their admiring attention and regard; while with the great majority, who find that serious difficulties attend their efforts to examine even the most prominent objects in the multifarious collections which are spread out around them, the task of making any critical record whatever for future use must be altogether hopeless. And again, visitors, however numerous, must represent only a comparatively insignificant minority of the persons, all of them deeply interested in a Great Exhibition, who have a right to expect a participation in

whatever benefits it may have to bestow: certainly for every individual who may actually visit this year's Exhibition at Paris, at least fifty persons hope to learn something, and to gain something, from that Exhibition without having seen it. In the instance of visitors, much perhaps might be done for their advantage, and, at the same time, for the advantage of Great Exhibitions, by associating with every department a well-organised system for showing and explaining them; but no possible expedient could render a Great Exhibition thoroughly and universally self-teaching, self-criticising, and self-chronicling. It is most true, indeed, that a Great Exhibition possesses in a wonderful degree an inherent faculty for teaching its own lessons and for criticising itself. Instruction thus conveyed, however, requires on the part of students corresponding qualifications for receiving and applying



universally appreciated as to render comment unnecessary. The engrav-



ings on this page exhibit some of their works; others will follow in due course, for they are liberal con-



VASE in the first column, and the Door-Furniture (a new idea admirably car- their Establishment.





the Artist-in-chief of



it; and here therefore, again, under another aspect, is apparent the impossibility of a Great Exhibition fulfilling, unaided, its own proper functions

An alliance with Literature at once removes these difficulties,

An alliance with Literature at once removes these difficulties, and secures for a Great Exhibition all it can require of description, criticism, and chronicle.

To the Universal Exhibition in Paris of the present year, 1867, public attention will be particularly directed for some months to come in the pages of the Art-Journal. Following up what we have already accomplished in recent years, we enter upon our present task (and in this respect we resemble the Directors of the Paris Exhibition) strengthened and guided by a matured experience. It is but reasonable to expect, and but just to require, that the forthcoming Universal Exhibition should greatly surpass

its predecessors in every quality and condition of excellence; and to declare that there certainly will be no disappointment, we feel to be a safe prediction. Without presuming to extend such prediction to our own work, we do not hesitate to affirm that every possible effort shall be found to have been exerted, in order to realise to the utmost all that may rightly be both expected and required from us. required from us.

required from us.

Now, as on former occasions, the Art-Journal has sought from Engraving the aid which that beautiful and versatile art is ever ready to render with an effectiveness peculiar to itself. The most graphic of written descriptions, coupled with the most judicious and felicitous criticism, when deprived of engraved representations, fail to bring the contents of a Great Exhibition vividly before readers who have not seen the objects on which the writers expa-



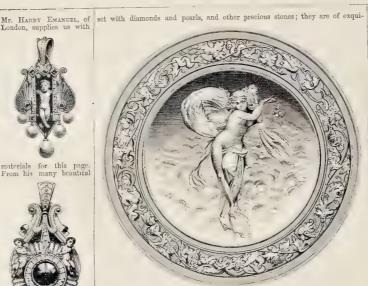
materials for this page. From his many beautiful



contributions we select six -Lockets or Pendants,



enamelled (the figures in all cases are so), and richly



site workmanship, and have much originality of design. The TAZZE, of



repoussé silver, which occupy the centre of the page, are from the designs

of the eminent artist, PAIR-POINT. The idea is to represent



Night and Morning. It is difficult to convey, by engraving, a



sufficiently correct idea of jewels such as these: the artist can give



little more than the forms, copying but faintly the beautiful originals.

tiate; and, on the other hand, a familiarity with the original works invariably enhances, rather than detracts from, the value and interest of faithful representations, expressed with true artistic feeling.

artistic feeling.

It is a coincidence no less fortunate than remarkable, that Photography should have created a new era in the history of engraving, exactly at the time in which the rapidly increasing importance of International Exhibitions has caused such extracrdinary demands to be made upon the resources of that art. Engraved representations are now known to be exact reproductions of infallible sun-pictures; and they are estimated, accepted, and trusted accordingly. Accuracy of outline, fidelity and completeness of details, and expressive rendering of texture, depending no longer on the skill and conscientiousness of draughtsmen, have

become certain elements of all engraved representations that venture to claim public approval; and, while the engravings that accompany and illustrate written descriptive and critical notices thus have risen so highly in their value, they also are produced with greater ease and rapidity. These fresh qualities in engravings have led exhibitors of the most important productions to regard with altered feelings illustrated records of Great Exhibitions; they now have confidence in them, and therefore they readily and cordially co-operate with their authors. The same considerations are equally influential with all lovers of Art-manufactures.

To all the Arts, Photography has been a boon of incalculable magnitude; but none has it aided more than that of Manufacture.

This general predisposition to accept with confidence a work which, with the assistance of engraved photographs, professes to

Messes. W. T. Copeland and Sons uphold the



The selections we



have made from their contributions are limited to

three, leading pieces in the Dessert Service manufactured for his Royal Highness the Prince of representing the four quarters of the Globe—re-



ductions of those that form the monument to the Good Prince Albert, in the gardens of the Horticultural Society, the admirable work of F. M. Miller—sculptors of recognised ability.

record the results of a Great Exhibition; and to illustrate, develop, and apply its teachings, of necessity imposes upon the producers of any such work corresponding obligations. If we have good reason for believing that the AET-JOURMAL ILLUSTRATED CATALOGUE OF THE UNIVERSAL EXHIBITION OF 1867 enjoys a distinguished reputation, awarded to it in anticipation of its public appearance, we certainly do feel most deeply that it rests with us to prove ourselves to be not unworthy of the trust. We are content, however, happily content, to appeal to our own pages, as they succeed to each other in groups month by month. We have illustrated the whole magnificent assemblage by means of representative examples. From every department and class, we have chosen the best, the finest, and the most characteristic works; and we have engraved them, with jealous fidelity, from photographs prepared, and placed in our hands for that express purpose, by the producers of those works. In our selections, with the prove ourselves to be not unworthy of the trust. We are content, however, happily content, to appeal to our own pages, as they succeed to each other in groups month by month. We have substituted to have sought to work with the Universal Exhibition itself—to have sought, that is, to make the exhibited objects well known and thoroughly understood,—to carry out a

manufacturers of Fans in Paris; and Paris continues to monopolise "the trade" in the most graceful of artists, and many of his productions M. GUERIN-BREserce. M. Guérinall such articles of commerce. M. Guérin-Brécheux is a producer "en gros;" he manufactures and exports fans by the thousand; but avails himself largely of the aid of accomplished among the most celebrated of the are beautiful ex-

searching and exhaustive system of critical analysis and compasearching and exhaustive system of critical analysis and comparison,—and to convey, in plain yet emphatic language, such practical and suggestive information as will enable producers and students mutually to acquire and to communicate fresh storoes of knowledge. For the requirements of general readers, also, we endeavour to provide by avoiding all superfluous technicalities, and by leading them to perceive how closely connected are the interests of the producers of Art-manufactures and of all classes of persons who may become the possessors of them.

This new volume of the Art-Journal, in addition to whatever claims for favourable regard it may eventually possess in itself, will acquire no inconsiderable accession to its value through association with the two other volumes, severally devoted to the Great International Exhibitions held in London in the years 1851

and 1862, that have preceded it. Each of these three illustrated volumes, complete in itself as far as its range would allow, will appear to be a faithful exponent of the Exhibition of which it appear to be a faithful exponent of the Exhibition of which it treats: in the three grouped together, therefore, and brought into contact for the purpose of comparison, may be seen the landmarks that indicate the progressive development of the higher and more artistic manufactures, since that auspicious assemblage of the leading manufacturers of the different nations of the world, when for the first time they met and brought together their choicest works to form a vast united collection under a single roof.

Here, before proceeding any further with the consideration of matters that refer, more or less directly, to the Universal Exhibition of Paris in this present year, 1867, it may be well for us to cast a retrospective glance over the entire series of remarkable



cover all parts of the box. Gold and enamel ornaments, forming the City arms, surmount the apex; and in the centre the Prince's arms are blazoned







in colours on an enamelled panel. It is a beautiful work of manufactured Λrt . The engravings underneath the Casket are enlargements of some of its parts.

industrial gatherings, from their first struggle into recognised existence to their present mature condition of world-wide importance and of corresponding dignity and influence.

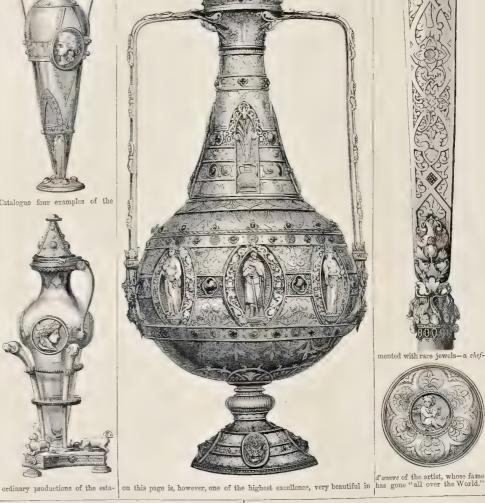
It will not be possible for us to give more than a sketch, slight and concise, of what may be termed the matériel for forming a history of Great Exhibitions; a sketch, however, will be amply sufficient in an introductory essay, in which it appears not so much in the capacity of an outline of an historical narrative, as an exponent of the gradual recognition of the MERCANTILE VALUE OF THE FINE ARTS (a phrase originated in the Art-Journal, and a subject first freely discussed in its pages), and of the final establishment of an indissoluble alliance between Art and Manufacture.

"Great Exhibitions," or, as they are entitled by the French themselves, "Expositions," originated in France. In connection also with the grand event of this present year at Paris, it cannot fail to be regarded as a circumstance of peculiar interest, that the scene of the very first Industrial Exposition was the identical spot upon which the new edifice, now prepared to receive visitors from every quarter of the world, has been erected. That first Industrial Congress, the forerunner of such a glorious succession of peaceful successes, strange to say, followed closely upon a gorgeous and triumphant display, again upon this same Champ de Mars, of the trophies of war. The recent sounds of hostile strife, happily, were so far distant from the French capital, that

M. RUDOLPHI contributes to our



Catalogue four examples of the



blishment, Toller-Bottles, a Paper Knife, and a "Bonbonniere," executed in oxydised silver—
which he remains unwhich he remains un-



mented with rare jewels



their faint echoes have not seriously affected the present triumph

their faint echoes have not seriously affected the present triumph of Peace.

The wise and beneficent project formed in the year 1797 by the Marquis d'Aveze, then appointed Commissioner of the great manufactories of Sévers, of Savonnerie, and of the Gobelins, led directly to the adoption of his idea by the French Government, and to the prompt organisation of an Industrial Exposition at Paris under official authority. The Marquis himself, probably rather hoping than expecting from his admirable experiment permanent results of continually increasing magnitude, was content, in the first instance, to render immediate aid to the suffering and powerless producers of various objects of utility and luxury

by whom he was surrounded; and, accordingly, his exertions were directed to effecting the sale of the productions of these unfortunate persons under novel and signally advantageous conditions. The bazaar of the Marquis—for a bazaar it was, in its direct purpose—proved successful beyond his most sanguine expectations; and out of this very success arose the obvious suggestion, that in the project itself was embodied a principle applicable on a greatly extended scale, and possessing the faculty of being made productive of infinitely more important results. The government did not hesitate on this memorable occasion, nor did they permit the encouraging influences of the Marquis d'Ayeze's success to subside before they followed up his enterprise with their own.

These examples of GLASS are exhibited by Mr. J. Dorson, of St. James's Street, London, whose productions are of the very highest merit; unsur-



passed, and, perhaps, unapproached, by any manufacturer of the world, considered with reference to delicate and elaborate engraving combined



with purity of metal. Some of these forms are "grotesque," others exhibit exceeding grace of design: they are works of an accomplished artist.

Only six weeks after the national military fêtes, held on the Champ de Mars to celebrate the early victories of the First Napoleon in Italy, the most beautiful and useful productions of the industrial arts of France were assembled in great numbers and as great variety in a building surrounded by sixty porticoes, which had been constructed on the same spot for the express purpose of receiving and exhibiting them.

had been constructed on the same spot for the express purpose or receiving and exhibiting them.

It was in this original exposition of the year 1798 that the essential distinction between what is an "Exposition" or "Great Exhibition," and what is properly only a bazaar, was clearly defined. The bazaar is for sale alone, the "exposition" is for instruction also. Even in his bazaar the Marquis d'Aveze discerned the germ of the grand principle of comparison, instituted for the sake of leading on to greater excellence. The Exposition of

1798 led to the establishment of this principle. Competition was then taught to aim beyond the securing a present preference in selling; the act of exhibiting was identified with a search for fresh information, coupled with a readiness, and indeed with a desire, to impart it; and then, for the first time, was adopted the system of investigating and deciding on the comparative ments of the various works exhibited, by juries composed of persons distinguished for their knowledge, experience, and soundness of judgment. On this occasion several prizes were awarded; and thus, by an emphatic tribute of honour bestowed upon superior excellence, all producers who might propose thereafter to become exhibitors, were stimulated to enter upon a course of friendly rivalry.

rivalry.

The second National Exposition did not take place in France till

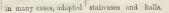


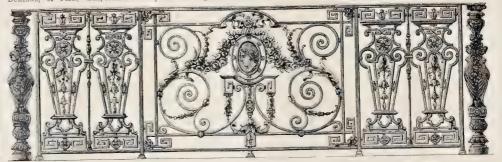
The eminent firm of manufacturers of works in mirable productions; they are from the models and parterres; they are, also as gas-lamps for of renowned artists, and are in great variety—





those that are mere utilities, and those that are designed to be the ornaments of mansions





1801, notwithstanding the earnest desire and openly expressed resolution of the government to seek yearly a repetition of the triumphant success of 1798. Peaceful enterprise at that time was compelled, for awhile, to yield to the stern control of political convulsion; and yet the interval between the first Exposition and its successor was probably not sufficiently long to have been productive of any real injury. There was no fear lest the project should die out in the exultation of its first success—there was a strong vitality in it, because there was in it so much of such comprehensive good. At that same period, also, a new prime mover, industrial Expositions from a condition of abeyance, and to urge them forward with a determined impulse. Napoleon I., then

The long-renowned firm of GILLOWS, of London, contributes several admirable examples of FURNITURE. That we engrave



on this page is a very beautiful Cabinet (the side piece being an enlargement of the side panel). The style is Italian.



the figures—Painting and Architecture—which occupy the "door-panels" are inlaid. The work is highly creditable to all the parties engaged in its production—designer, manufacturer, and artisans.

could gain very little. Comparison, they believed, in their case could lead only to their helping inferiors to become their equals. They were not disposed to admit any deficiencies, certainly not any grave deficiencies, in their own productions; wherefore, then, meet in a competition equals of whom they were jealous, and inferiors whom they regarded with indifference, if not with contempt? On such men the medals, at the best, could confer but a questionable honour; and a thousand contingencies might bring about an unfavourable award of the juries, which would be unquestionably vexatious, and in all probability positively injurious. The First Consul was the right man to encounter and, at any rate in some degree, to overcome opponents of this description. Accompanied by some of the most scientific men in France, he visited personally the most important factories and ateliers of the

principal cities and towns, for the purpose of explaining the true character and the real effects of the Exposition proposed to be held, the second of the series, at Paris. Other difficulties of different kinds had also to be dealt with, that were scarcely less intractable than manufacturers who had to be convinced, in opposition to their own confirmed belief, of the advantages that would accrue to themselves from supporting such an undertaking. When the Exposition of 1801 took place, in a temporary building purposely constructed within the Quadrangle of the Louvre, about two hundred exhibitors appeared as competitors for the prizes; these prizes were ten gold medals, twenty silver, and thirty of bronze; and it ought to be recorded that, on that occasion, the award of one of these thirty bronze medals marked the estimate that was formed of the machine, since so famous, of the able and



The CENTRE-PIECE and JARDINIÈRE have the arms of the are of silver; they form part of a "Service" made for M. Le Duc de Galiera



Duke. The figures are the work of M. Gilbert, an artist of the very highest repute. These works are achievements of the loftiest order of Art.

ingenious Jacquard. The First Consul proved to be more sagacious and far-seeing than the manufacturers; and they discovered, and in due time they appreciated, the superiority of his sagacity and penetration. This was shown by the increase of the number of exhibitors from two hundred to six hundred in the third Exposition which was held, after the interval of only a single year, on the same spot, in 1802.

The increasing success of the Expositions of 1801 and 1802 at Paris confirmed the soundness of their projectors' views, and encouraged them to persevere in their plans with redoubled zeal; and, at the same time, the utility and the popularity of these remarkable displays became thoroughly established. More decided steps were at once taken to develop what had grown into a great national institution, and to impart to it a still more secure

stability. A society for the encouragement of the industrial arts and the manufactures of France was formed, as a legitimate agency, derived from the periodical Parisun Expositions, which might simultaneously extend and increase their beneficial action, and work out to the utmost the benefits actually produced by them. No efforts were spared to induce every class of manufacturers to share in the same sentiment of friet.dly sympathy with the labours of the Encouragement Society, and to take an active part in co-operating with their proceedings. The support of the producers of the less showy, but by no means the less important, manufactures was happily secured; and it is a peculiarly satisfactory incident connected with the early French Expositions, that prizes were awarded by the juries for improvements in the preparation of wool and cotton, and for excellence in textile fabrics.



CARVED WOOD; they can scarcely be styled manufacturers; their productions, belonging essentially to Art, are results of the labour of artists-no



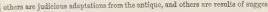
two of them being thoroughly alike. Their enormous establishment yields these beautiful works in great variety, simple and elaborate, from the pin-ease to the gigantic cabinet. In all cases the forms are pure and good, and the execution free yet finished. This page supplies examples of a few of them; they will suffice to sustain high praise, and to justify the awards of Honours they have received in all recent Exhibitions. The Swiss peasants have been long famous for comparatively rude carvings of wood. MM. Wirth skill as to convert that which



have so laboured to educate and direct their natural skill as to convert that which was but casual employment into a productive labour.

Too rapid a succession was soon found to be far from desirable; indeed, it would be easy to discover that upon a somewhat prolonged interval between two Expositions would mainly depend the full realisation of the benefits of the system. Time would be required for maturing the lessons that the Exposition last past had taught: and, in like manner, time would be equally necessary for the practical application of those lessons in the preparation for the Exposition next to follow, while yet it was still in prospect. Manufacturers, again, could neither be expected nor desired to regard these displays as the first object of their sustained interest; they might be truly glad to devote to them thought, and labour, and cost; but it must be impossible for them to do all this continually. And, in the estimation of the community at large, the Expositions would inevitably sink into mere

commercial speculations on a grand scale, should they assume an aspect bearing a suspicious resemblance to an existence en permanence. Four years had passed, accordingly, when, in 1806, the fourth Great Exhibition of the productions of French industry and skill was opened to visitors in a building erected, like its temporary predecessors, for the purpose, in front of the Hópital des Invalides, and in the neighbourhood of the Champ de Mars. Instead of 600, on this occasion the competing exhibitors were 1,400 in number; the importance of the prizes was augmented in due proportion, and it was found to be necessary to keep the doors of the Exhibition building open for twenty-for days. The objects that were exhibited were more diversified and more generally meritorious, as well as more numerous; amongst them, for the first time, were seen silks, lace, blonde, various cloths, printed





ducers of WORKS IN BRONZE; he has skilfully availed himself of the aid of Art in all his issues. Some are entirely original, Some are entirely original, grace this page are a Bo.



tions derived from the classic periods of Art-manufacture in France. Those that



in Minnon, a Vise, and a Clock with Candelabra.

cottons, and mixed goods; and, in addition to other inventions and improvements duly honoured, prizes were awarded for the production of steel by a novel process, and for the manufacture of iron through the instrumentality of coke instead of charcoal. These were significant indications of the hold the exposition was held in a spacious building, erected for it not years that followed, memorable in the annals of France, The years that followed, memorable in the annals of France, witnessed the culmination and also the decline and fall of the First Empire, without another great industrial peace triumph at Paris—there had been no time to spare during that stirring period, when the energies of the nation had been absorbed by other thoughts and aspirations. In 1819 the dormant system

The firm of MINTON, of Stoke-upon-Trent, has



established its fame in every Exhibition that has



years; receiving highest Honours in all cases. Owing its renown chiefly to the master-mind of one of the most accomplished men of the age—Herrert Minton, whose name may be printed side



by side with that of JOSIAH Werdwood—it continues to maintain its high and proud position, and upholds the honour of England in France. At present, our selections are limited to four



objects—a Vase; a Figures in majolica, nearly life-size; a Centre-basker, the figures in Parian; taken place in Europe during the last thirty and a Composition, the figures also in Parian. They are admirably designed and modelled.

On every side, as each fresh collection invited examination, palpable and decided improvements were visible. Machinery in a particular, and all works produced in the hard metals, displayed an advance at once steady, rapid, and progressive.

The Exposition of the year 1849, the eleventh in the order of succession, far exceeded all its predecessors in brilliancy, as it rose above them in every quality of sterling excellence and value. The Champs Elysées were the scene of this grand display, in which as many as 4,494 competitors contributed to the collections, and sought from the juries such distinction as their comparative merits might be considered fairly to have won. In this Exposition, and in a lesser degree in its immediate precursor also (the

The firm of Christofle and Co., of Paris, is known in all parts of the world; its produc-



tions in silver, and especially in "electro-plate," having obtained supremacy, chiefly as examples



of rightly applied Art. This Catalogue will supply ample evidence to establish its renown.

The objects engraved on this page are, pieces of a Tea Service, designed and modelled by





from a model by M. a statuette of Victory,

perceived, is emblematic of its use. The figure,



de course," gained by the MAILLET, is a "prix



famous "Gladiateur." The other engraving is of a Jardynière, made for the Emperor of France. That work is in bronze doré; the figures are by M. Moreau, the ornaments by M. Madroux; it forms part of an extensive dinner-service, numbering three hundred pieces.

posal for securing for itself the one then untried quality that alone could have added to the completeness of its own triumphant success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it that success. Instead of being, as by its own deliberate decision it the opinions of the leading manufacturers of France; and for that the purpose he addressed circulars to all the Franch Chambers of Commerce, proposing the admission of specimens of their manufacturers. Early in the year 1849 a suggestion was submitted by the French Minister of Agriculture and Commerce, proposing the admission of specimens of their manufacturers for meighbouring countries. As at the first, when the become universal. Early in the year 1849 a suggestion was submitted by the French Minister of Agriculture and Commerce, proposing the admission of specimens of their manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the leading manufacturers of France; and for that the opinions of the

M. H. Mourceau, who holds a foremost rank among the Parisian manufacturers of Tapestries, contributes to the Exhibition a large supply



of examples, in which are combined the taste and knowledge of the artist with the judgment and skill of the manufacturer. We engrave four





of his works, applicable to furniture, that being the branch of Art in which he aims principally to attain the highest excellence.



The Exposition of 1849 at Paris closed, with all becoming honour, the goodly succession of national industrial displays of a great and enterprising nation. Before Paris should witness another great assemblage of the productions of the industrial Arts, the exhibiting system would have been remodelled upon a far nobler and more disinterested plan: Paris itself again would have become an imperial city, and a Napoleon would direct the destinies not only of "Universal Expositions" held in France, but of the French empire. Meanwhile the manufacturers of France were to engage in a competition that was to take place, not in their own capital, but in ours. The idea of M. Buffet, made his own by the Prince Consort of England, and by him expanded and proposed for the acceptance of English manufac-

turers, was to be received both at home and abroad with a cordiality that speedily would rise into enthusiasm. In the year 1851 London was to establish, on the firmest possible basis, the principle of International Exhibitions; and the French, with the other nations of the world, were to take a part in carrying into full effect, in the capital of England, the wise and generous enterprise of the English Prince and the English people.

In England the early fortunes of Industrial Exhibitions present a singular contrast to their career in France. With us they never at any time were National. No influence or movement of the Government either gave or supported any early impulse; nor was it till 1828 that even an attempt was made, by means of a so-called "Royal Repository," held in London near Charing Cross, to

We give on this page some of the pro- received first-class medals in 1855 and in 1862. He holds foremost rank among the jewellers ductions of M. Weise, of Paris, who,



works being conspicuous for grace of design, and excellence in execution. The state is in the style of the seventeenth century. The state cameos representing the months; the





centre figure being one of the "Fates." from the "Etrusque," enriched with precious stones; diamonds and emeralds. The whole of the One of the Brooches is borrowed, in idea, the other Brooches are of silver, partially enriched by contributions of this eminent artist-manufac-

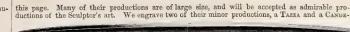




turer are of great merit, upholding the | high reputation he has acquired in the several exhibi- | tions held in England as well as in France.

ascertain what might be the public feeling on the subject. Whatever the cause, the Royal Repository was unable to command success, and its failure was accepted as a popular verdict adverse to the introduction of national Great Exhibitions into this country. The original project of the philanthropic Marquis d'Aveze, however, was not altogether forgotten in the great centres of English manufactures; and at length, in the years 1837, 1839, and 1849, trade Bazaars for the sale of the various productions of their several neighbourhoods were opened at Manchester, Leeds, and Birmingham. These enterprises, in all important particulars, resembled any ordinary bazaar. All simplified and the sum of the industrial bazaar of that year; the sum then expended was the industrial bazaar of that year; the sum then expended was the first time in England, a building was erected expressly for the industrial bazaar of that year; the sum then expended was the first time in England, a building was erected expressly for the industrial bazaar of that year; the sum then expended was the first time in England, a building was erected expressly for the industrial bazaar of that year; the sum then expended was the first time in England, a building was erected expressly for the industrial bazaar of that year; the sum then expended was the first time in England, a building was erected expressly for the recompanies of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhibition at Birmingham, and its predecessor of the previous exhib

Messrs. Boyer and Sons, of Paris, manu-





facturers of Works in Bronze of the highest





order, supply us with the objects that grace Arts—Painting, Sculpture, and Music. It is the work of the eminent artist A. Carrier.

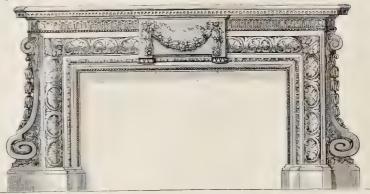
ordinary success, failed altogether to excite in England any thoroughly earnest desire to follow an example which was supported by the powerful recommendation of confirmed experience. The year 1849, accordingly, had come and was passing away before the Prince Consort, the President of the "Society of Arts and Manufactures," in these words, addressed to the Society, wrought a complete change in the sentiments of the nation:—
"Now is the time," said his Royal Highness, "to prepare for a Great Exhibition worthy of the greatness of this country; not merely national in its scope and benefits, but comprehensive of the whole world: and I offer myself to the public

as their leader, if they are willing to assist in the undertaking." So spoke the Prince: the public heard; and they declared that in such an enterprise they were "willing" and ready to follow such a "Leader."

such a "Leader."

But we felt instinctively that, in order eventually to secure our peace triumphs, with us the French process must be reversed. The French began with an Exposition, on a small scale indeed, but really and avowedly "National" in its character: then, out of this primary undertaking and its somewhat more important successors, they developed their Encouragement Society, and with it all that confirmed and extended their exhibition system and

M. A. J. Leclerco, of Brussels, has obtained merited renown in all the Exhibitions that have taken place in Paris and in London, chiefly by



the production of Chimney-Pieces, in which the manufacture; if, indeed, those works may be | cases efforts of the Sculptor's mind and hand, influence of Art has been brought to bear on | described as "manufactured" which are in all | He supplies with such objects as those we en-



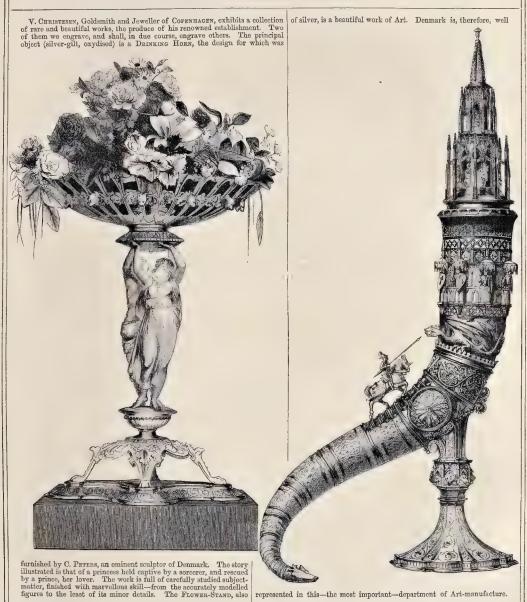
grave nearly every country of the World—and especially the mansions of England: for the much devoted to the peculiar "wants" of this in design, and carved with consummate skill.

completed its beneficial action. With us, on the contrary, the first course of procedure was to take a survey of our own position, to mark our weakest points, and to consider by what means we might most effectually infuse fresh life and vigour into all our national industries. Thus, instead of looking to a national Exhibition to teach us what it was that was most important for us to learn, we resolved, through a system of training and discipline, to prepare ourselves for becoming exhibitors and competitors. Our "Society of Arts and Manufactures" had been founded long ago (as far back as 1754), and it was destined to work quietly and steadily for nearly a century, before it would come forward to support its illustrious President in preparing and conducting to a triumphant issue the first International Exhibition.

At the same time other agencies were gradually bringing their

At the same time other agencies were gradually bringing their

influence to bear in the same direction. Of the publications that have issued from the English press, the Art-Journal was the first in the field assiduously and systematically labouring to advance the best interests of the great industries of the realm; and, while working out its own plan in independent reliance on its own resources, this Journal has ever cordially co-operated with the Society of Arts. True to its own specific character, from the first the attention of the Art-Journal has been particularly directed to the artistic qualities and capabilities of whatever manufactures have come under its notice. And here was open a wide field, over which everywhere were apparent palpable evidences of the most scanty cultivation. That union between Art and Manufacture, which ought to be indissoluble throughout all time, had ceased to be regarded as a probable condition of things; so



that the subject actually appeared quite fresh and untried when, with the commencement of the year 1842, the association of Art with Manufactures, and the practical connection between beauty and utility, were discussed formally and in detail in these pages. From that period, without intermission or hesitation, the same policy has been steadily pursued by us. We have demonstrated THE MERCANTILE VALUE OF THE FINE ARTS, and have shown how consistently and how honourably they may be applied to industrial operations: the claims which manufacturers have upon artists have been investigated by us, and the mutual advantages to be derived from their conjoint action have been set forth. For skilled artisans we have striven to secure an education in Art. We have visited our manufacturing districts, and have illustrated our Tours

in them with engraved representations of every class of meritorious productions. More than twenty years ago we even formed in London a little Exhibition of our own, that we might be able to appeal to actual specimens of works which were distinguished as "Art-manufactures;" and thus was the way laid open for other private enterprises of 2 more speculative character, that led on to results of unexpected importance. Our illustrations of the French National Expositions of 1844 and 1849, and of the corresponding display that took place in 1846 at Brussels, familiarised English designers and producers with methods of treatment differing from their own, in which they readily discovered that their Arteducation would be lamentably imperfect without lessons learned as well from abroad as at home. In 1846 also we pressed con-

THE ROYAL PORCELAIN MANUFACTORY OF PRUSSIA (Berlin) largely contributes to the Exhibition | Provinces of Prussia. The group underneath is a



productions of the highest order of Ceramic Art. The principal object engraved on this page



is a Vasz, of great beauty, containing eight figures in high relief, representing the eight old | finish, these contributions are of rare excellence.



SERVICE, containing compositions by Von BLOM-



BERG. In modelling, in painting, and general



siderations such as these upon public attention by some copions and earnest "Notes on the Application of the Arts of Design to Manufacturing Industry in France." Two years later, we emphatically declared that "we wanted an Exposition of British Manufactures in London."

Such a grand and all accompanyations. National Exhibition

factures in London."

Such a grand and all-comprehensive National Exhibition of British Manufactures as eventually was merged in the International Exhibition of 1851, was first submitted to the public, and earnestly and repeatedly advocated, in the pages of the Art-Journal. Mr. S. C. Hall, then as now the editor, endeavoured to obtain from three prominent members of her Majesty's Government at that time in office (Sir George Grey, Lord Carlisle, and

the Right Hon. Thomas Wyse), not only a recognition of the soundness of his views, but also material assistance for carrying them into effect. The great successes that had been achieved in France he urged as weighty evidence in favour of similar industrial gatherings in our own country. The ministers to whom the appeal had been made expressed no unwillingness to encourage the project; but the difficulties which they considered to be connected with its accomplishment appeared to them to be so serious and so many in number, that they gave no sign of any disposition to take the initiative in the matter. Sir George Grey having stated that under no circumstances would the Government contribute any monetary aid, it was submitted by Mr. Hall, in reply,

M. Tahan, of Paris (the seductive corner of the Rue de la Paix), is a large contributor to the Exhibition of very varied



works: they comprise graceful and beautiful productions of all classes, for the drawing-room and the boudoir, in metals,



inlaid woods—and, in short, all matters upon which "fancy" can be advantageously employed; those on which M. Tahan



mainly rests his reputation, however, are articles of Furniture, in carved woods. These are charmingly wrought. We a Cabiner; the latter being an example of the best achievements of the Firm.



that the only aid desired was an express and authoritative sanction, the free use of a site in one of the parks for a temporary Exhibition building, and the medals which would be awarded as prizes. Lord Carlisle, then Lord Morpeth, declared that in his judgment the time was not yet at hand for making the proposed attempt; and he added, that he entertained grave doubts as to the co-operation of manufacturers. And the Right Hon. Thomas Wyse, conceived that the necessary organisation would prove to be beset with obstacles, almost if not absolutely insurmountable. Under these circumstances, his confidence in his own convictions remaining unshaken, Mr. Hall caused a communication to be made to the Society of Arts, to the effect that it was their duty to make the great national enterprise their own, and to conduct

it to a successful issue; and, it was further added, that the illustrious Prince who was President of the Society ought to be placed at the head of the movement. From "little causes" "great events" frequently are produced. The proposal, when made to the "Good Prince Albert," was favourably received, and from the first it was cordially advocated by his Royal Highness. In his hands also the original project expanded from the range of a National to that of an International Exhibition. The suggestion of a distinguished member of the Society of Arts, the late Mr. Winkworth, that the Exhibition should include the productions, not of our own nation only, but of all nations, at once tions, not of our own nation only, but of all nations, at once commended itself to the sagacious and far-seeing mind of the Prince, who discerned the vast advantages that would certainly





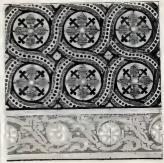
ned models that times copies from



dados,

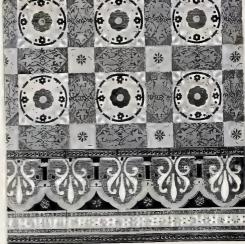






have made great and very praiseworthy





kinds—from the plainest to the most elaborate; Thus they exhibit tiles for ordinary uses, enin all cases, however, they are examples of pure | caustic tiles of various colours, "figured," glazed | branch of Art, which they carefully cultivate.

result from an International Exhibition.* So the plan was formed and Prince Albert took the lead in carrying it into effect. Working zealously with the Society of Arts, he imparted a most powerful impulse to their operations. His name was a tower of strength; his example an irresistible stimulus. A compact body of strong supporters rallied around him. All difficulties were surmounted, all opponents were overcome, all prejudices were converted into sympathies; and the Great Exhibition of 1851, the first

"International Exhibition," thus became a matter of history. Throughout this period the Schools of Design, founded by the Government at Somerset House in 1837, and subsequently transferred from thence to Marlborough House, on their way to a final settlement at South Kensington, were working with the same general view after their own peculiar fashion. Nor may it be forgotten that the sympathies of the educated portion of the general community were gradually attracted to "Art-manufactures" in preference to Art-less manufactures; and that a far purer taste and a much higher capacity for the appreciation of excellence, both in design and in Art-workmanship, were beginning to prevail. This all-important change for the better did not begin to exhibit any decided evidences of its progress until within a

^{*} Vide Minutes of the Society of Arts, July 26, 1849. That meeting may be described as the first meeting; for although Mr. Scott Russell, then secretary to the society, reported his history been honoured with an abilition soly: until that day nothing had been said for the space of the space



advocacy of all charities and useful Institutions ! with an eloquence rarely experienced within the boundaries of London—but by large and gene-

rous sympathy, and high sense of justice, manifested as the first Magistrate of the first City graceful and beautiful tribute of esteem and respect to the late Lord Mayor of London.

short period of the memorable era of 1851. Before the approach of that year, Art-manufactures (as we now understand that term were neither known nor desired. Whenever, by some rare good fortune or happy accident, a manufacturer chanced to produce any objects artistically much better than usual, without knowing or even suspecting that they were better, by the public such productions were regarded either as mere accidental deviations riom established usage, or perhaps as curious examples of manufacturing eccentricity. While the manufacturers were content to repeat yet again what already they had repeated so often and so long, and while in the introduction of what they considered to be "novelties," they had no higher aim than to copy some French model which had not been copied by them already, the prevailing standard of public taste continued to be lamentably

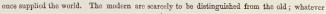
The contributions of M. Houdebine, Paris, | a high order: he sustained a prominent posi-Bronze Manufacturer, are numerous and of tion at the Exhibitions, in Paris and London, | His models are conspicuous for purity of style

in all the varieties of the numerous issues of and sometimes adaptations. We have selected much grace and beauty, and may follow it up his atelier; they are sometimes entirely original, for engraving a Clock—Greek in character—of by other of his many meritorious productions.

that may always be made profitable. Then, exactly at the right time, when a strong impulse was needed to set forward in the right direction the dawning change in public taste and feeling, there came the famous "International" proposition of the Prince Consort, to be so triumphantly realised under his direction and through his influence. From that time the popularity of Arthrough his influence. From that time the popularity of Arthrough his influence. From that time the popularity of Arthrough his influence between Art and Manufactures has become better and more thoroughly understood.

The Great Exhibition of 1851 became a landmark, which has fixed and given its distinctive character to a new era in commercial enterprise. It was worthy of so high a destiny. Advisedly and yet boldly taken in hand, from the first the project was accurried on to its splendid success with masterly ability and

DR. SALVIATI, of Venice, and also of London, enables us to engrave a selection of his repro-







is curious and beautiful in the one appears again in the other. We engrave also an example of



ductions of the more rare and renowned Objects :

No Glass, with which the Queen of the Adriatic | Dr. Salviati's works in Glass Mosaic, of which many now exist in public structures of England.

soners rightly considered to imply freedom from official control and interference; and, in like manner, in their estimation a want of exhibition experience served only to confirm the complete independence of their position. Accordingly, in the necessity that thus was imposed on the Commissioners to originate and develop their own course of action, and also to rely on their own resources, they discerned the fundamental principles of success. Their view was a sound and a just one. A clear stage was everything to them. Their sole real danger would arise, not from any insufficiency in their powers, but from whatever might possibly fetter their free independence in employing and applying them. At a later period, again, the apparently formidable difficulty of obtaining a building of sufficient size, and of suitable proportions and

M. For admost, of Paris, ranks among the foremost "Cabinet-makers" of the world; his pro-

engrave it now. It became the property of Alfred Morrison, Esq., of Fonthill, who lends





it for exposition as a chef-d'auvre of Art-manu-



facture in the nineteenth century. The three



sculptured wood can be carried. The leading object in this page is the EBONY CABINET which were then unable to do it justice, and therefore ples of the ordinary produce of the establishment.

when, in the splendid conservatory he had recently completed for the Duke of Devonshire at Chatsworth, Paxton saw an image which he sketched instantly with the materials that chanced to be ready at hand—pen and ink and a sheet of blotting-paper. The Commissioners were still sitting in grave and perplexed deliberation; the memorable sheet of blotting-paper was placed before them, and it was seen at once that the problem had been solved and the difficulties cleared away. Paxton had made the Exhibition certain by making the building possible.

On the 29th of June, 1849, several gentlemen who were well known to be devoted to the advancement of the Industrial Arts, assembled at Buckingham Palace, and to them the Prince Consort communicated his plan for the formation of a grand collection of

M. Lemaire occupies a prominent position among | &c.; sometimes combined with onyx, marbles, or glass. We select five examples -sufficient



the Bronze manufacturers of Paris he exhibits





to show the variety of his productions. They are generally admirable in design (the



Chandeliers, Candelabra, Clocks, Figures, Groups, productions of eminent artists), and of great excellence as specimens of Art-manufacture.

several others. The Society of Arts, in their corporate capacity, took up the enterprise thoroughly in earnest. Visits, signally encouraging in their results, were paid to the manufacturing districts at home; and replies of a corresponding character were received, in answer to inquiries, from the great centres of industrial energy in foreign countries. Important meetings were held under the highest sanction in London, when the most cordial spirit was displayed by the most influential merchants, bankers, and traders of the metropolis. The same sentiments prevailed throughout the provinces, and declared the hearty unanimity of the entire nation. In January, 1850, a Royal Commission was appointed, under the Presidency of the Prince Consort; and, in the July following, letters patent were issued, incorporating the Commissioners, and finally confirming their powers and authority.

A Guarantee Fund of ample amount meanwhile had been formed;

A Guarantee Fund of ample amount meanwhile had been formed; subscriptions flowed in freely; intending exhibitors commenced their preparations; the press worthily fulfilled its proper duty; and thus the Royal Commissioners found that nothing remained for them to accomplish, but—the Exhibition itself.

In due time that was accomplished also; and, when their work was done, the Commissioners were able to appeal to it, with a proud satisfaction, to confirm the anticipation of their President, that "the Exhibition of 1831 would afford a true test of the point of development at which the whole of mankind had then arrived in the great task of industrial improvement, and a new starting-point from which all nations would be able to direct their further exertions."

exertions."
With a slight sketch of a few details connected with the Great

Messrs. Trollors, of London, rank among the foremost of British Cabinet-makers. The principal object on this



is a Cabiner of ebony, very beautifully carved from a design in the purest taste. We fill the column with



the end of an "Occasional Table" and a portion of an Octagon Table. In both cases the groundwork is



objects honourably and worthily compete with the best productions of the "Ebenistes" of France.

Exhibition of 1851, we shall pass on to glance rapidly at its successors, those other Exhibitions which led the way to the grandest project that has yet been undertaken—the Universal Exposition of Paris, now before us in the present year, 1867.

We shall thus, in accordance with our plan, enable the reader to trace from its commencement the history of each Exhibition. At the exact moment that his presence there was required, Paxton came to the front, and the problem as to the Exhibition Building was promptly solved. In extent about 19 acres, the site chosen for the chince in Hyde Park was fortunate in every circumstance of position, accessibility, and local attractiveness. The structure itself—in plan an oblong, having its principal frontage extending cast and west—measured 1,848 feet in length, and 408 feet in width (563½ and 124 French mètres), the great central

avenue, or nave, being in height 64 feet (19½ mètres). Of iron, glass, and wood, the building materials almost exclusively employed, the quantities were,—wrought-iron, 550 tons, and castiron 3,500 tons (550,000 and 35,000,000 of French kilogrammes): of glass 900,000 superficial feet, and of wood 600,000. The total area of the ground-floor was 772,784 square feet, and that of the galleries 212,100 in addition. The galleries extended nearly to a mile. The total cubic contents of the building were 33 millions of feet, this measurement including the wing which extended from the north side of the main edifice 936 feet, and was 48 feet wide. The first column was fixed on the 26th of September, 1830; and on May-day following the opening ceremonial took place. On the day preceding the opening from public subscriptions

The firm of BARBEZAT & Co.,



in cast-iron have a renown un-equalled in Europe, supply us with a first instalment of their varied and valuable contributions. They are of all classes and orders from ordinary street utilities to vases and statues that may decorate the drawing-room and the

boudoir. The best artists of France are engaged in their production, while the utmost

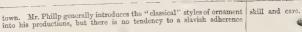


Paris, whose issues of works skill of manipulative labour is manifest in all the productions of the firm. It is needless to examples here engraved.

describe the suggestive

and various other sources, and including £40,000 for season tickets. The Exhibition continued open above 23 weeks, altogether 144 days, and was closed to the public on the 11th of October, when it was found that the number of visitors had amounted to 6,170,000, averaging 43,536 persons every day; the greatest number of visitors in any one day—it was October the 8th—was 109,760; and of these, at 2 o'clock p.M., not less than 93,000 were present at the same time—by far the largest assemblage of human beings recorded ever to have taken place beneath a single roof. The total sum paid for admissions, including season tickets, was £305,107, which left in the hands of the Commissioners, after the payment of every charge, a surplus of about £150,000. The exhibitors exceeded 17,000, of whom 6,566 were foreigners. There were awarded 170 "Council," or First-

The accompanying illustrations we select as examples of works ex-hibited by Mr. Charles J. Phillp.

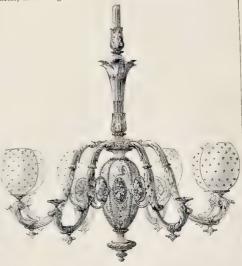




thereto, as our engraved examples will clearly show. They consist



by this firm is entitled to high



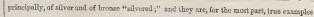
of a Tripod Stand, fitted for gas; two Gaseliers, a Hall Lamp, and a smaller Gaseliers, designed with taste and judgment, and finished with praise for its colour and brilliancy.



of Birmingham, one of the leading manufacturers of Gas Fittings of an ornamental character in that

with one voice of overwhelming impressiveness, demonstrated the extraordinary fact that the great mass of producers throughout the world then were profoundly ignorant of the true character and value of Art, and of the relation which Art is competent to bear, and is ever ready and desirous to bear, to Manufacture. How much manufacturers had to learn, and of what infinite importance it was to them, as a prelude to their sesking to be taught, that they should be brought clearly to comprehend in what urgent need of instruction they were standing—the teaching was turgent need of instruction they were standing—the teaching for the Evidences of aspirations after better things here and there were honourably of aspirations after better things here and there were honourably of aspirations after better things here and there were honourably to observe that this teaching was of universal application—needed by all, and necessary to be sought by all. Nothing could be

M.M. Cofficion, of Paris, contribute many works





of rare merit, manifesting considerable skill in manu-





of Art, comprising many varieties. We select an "Aiguiere" and a Shield, a Waist-buckle,



facture and excellence in design. Their productions are, and a Coffre in the Renaissance style, as sufficient to illustrate their several productions.

that a general ignorance of French Art implied a general ignorance of all Art. Most painfully evident was that prevailing want of knowledge, which tells but too plainly of the absence of research and study. Vain, indeed, was the search for vigorous and characteristic expressions of any style of Art (in the Louis Quinze vigour would be a contradiction and an impossibility), clearly defined and thoroughly understood in both principles and practice; and vain also was the desire to discover that originality either of design or treatment, which is the offspring of independent thought. Copying was the law of the whole community of producers—copying undisguised and self-complacent, which, without aiming at any mental effort of its own, was content to reproduce (probably for the thousandth time) works that expressed the

MM. Mazaroz Riballier & Co., of Paris, hold foremost rank among its most renowned manufacturers of Ferniture, especially of that which a Catalogue. The Cabinet of ebony and the Table were executed for Prince



is designed by artists, and carvel by the Lands of skilful and experienced artisans. Examples of their works are contained in all the





more exalted and refined mansions of Europe. The productions of the establishment engraved on this page have not been executed specially are examples of good workmanship, carved with judgment, taste, and skill.

out into more salient relief the latent, listless, and prostrate condition of the intellectual powers. The subordinate quality of hand-power thus was shown, not only to have usurped an unbecoming supremacy over the nobler quality of mind-power, but actually to have occupied its place, and to have worked without it. It would have been bad and mischievous enough to have reversed that rightful order, in which the mind has the mastery and commands and guides the hand; but here the independent governing element was suppressed altogether, and in its stead such a parody of it was accepted as would enable the most accomplished of workers to follow foreign guidance, and to obey long extinct authority.

extinct authority.

This state of things was sufficiently strange, but it was by far less strange than lamentable. Most fortunate, therefore, and

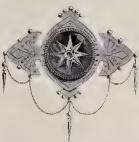
most opportune was the appearance of an Industrial Exhibition competent to demonstrate these truths, and so constituted that all nations took a part in the demonstration, and simultaneously became cognisant of its results. In thus having been made conscious of their shortcomings, men actually took the first decisive step in advance towards improvement. Time would be required to enable them to prosecute the onward movement. In such a matter as this, however, the first step would be certain in due time to be followed up in earnest.

The "International" character of the Great Exhibition of 1851 was first very consistently exemplified in an invitation addressed, by public advertisement, by the Royal Commissioners, to artists of all countries to compete for three prizes of £100, which were offered for designs for the reverses of the three Medals

of only one of the many Jewellers of



Birmingham; that is to be regretted: for of late years, singular progress has been



made in the application of pure Art to the costlier produce of the great capital of the



The Exhibition contains the contributions manufactured in Birmingham compete with those of



London. Of the works of Messrs. W. and J. RANDEL we



engrave several examples of great merit, both in design





varied: adapted, in several instances, from Greek and Etruscan forms; others are richly



"decked" with precious gems, and original in treatment. Messrs. Randel's Case will



and execution. The designs are in all cases, we believe, | confer honour on Birmingham; and if any



metal country; insomuch that jewels now | of the old prejudice yet remains against its Art-productions, these examples will go very far to remove it.

that would be awarded to exhibitors. It was required that these designs should be illustrative of the objects of the Exhibition; and designs should be illustrative of the objects of the Exhibition; and three other prizes of £50 each were offered for the three best designs that might not be accepted. One hundred and twenty-nine designs were produced, and exhibited; and from them the required three were selected, the artists severally being M. Bardonnel, of Paris, Mr. Leonard C. Wyon, and Mr. G. G. Adams, both of London. The second premiums of £50 each were awarded to Mr. John Hancock, to M. Wenier, and to M. Gayrard. This first "International" distribution of prizes, in anticipation of the Great "International" Exhibition, was eminently satisfactory; and it augured well for the good faith with which the competing exhibitors in the great gathering of All Nations

would have their comparative merits justly estimated and fairly acknowledged.

acknowledged.

The Art-Journal described and discussed the "Great Exhibition of 1851" fully, faithfully, and fearlessly also. And, when the 11th day of October of that year had come and had passed away, and when with it the Exhibition had been brought to its triumphant close, and its Collections had been dispersed, in its ILLUSTRATED CATALOGUE (like the Exhibition, the first work of its kind that had ever been attempted) this Journal had in readiness a permanent memorial of the wonderful enterprise. As time has since passed on also, the best energies of the Art-Journal have constantly been devoted to the progressive development of all that was taught by the first International Exhibition.

MM. Schlossmacher & Co., Paris, deliers, Candelabra, &c.; mainly, however, they exert their resources to obtain superiority in the production of Lamps





manufacturers of Lamps, Chanfor the table. They are designed, both as to form and ornamufacturers of Lamps, Chanmentation, by accomplished artists of France. Those we Lamps for gas we shall hereafter give examples.



varied collection-all of great merit. Of their



The year 1853 witnessed two other Industrial Exhibitions, held in two very different and widely separated capital cities of Europe—Constantinople and Dublin. Both in some degree were based on the general principles of their great predecessor of two years earlier, but both were planned on a comparatively small scale. No very important results were produced by either of these efforts. Great interest was excited by the Oriental display; and it is highly probable that it may have left salutary impressions amongst the races, whose peculiar productions were honourably represented in its collections. Projected and carried into effect by private munificence, the Dublin Exhibition of 1853 failed to realise the

M. Lerolle, of Paris, ranks among its best manufac-



turers of BRONZES; his productions are for the most



or in which there is a combination of both. We engrave four of them-



a Candelabrum, a Lamp and Stand, an Inkstand, and a Clock; the



the several parts are in perfect harmony.

Exhibition was tried at New York. This project, which was more of a joint-stock speculation than a national enterprise, was unsuccessful, from causes widely different from those that had acted unfavourably in Ireland in the previous year. Excessive intrinsic excellencies were amongst the last imputations that could justly have been laid to the charge of the American experimental Exhibition. Without entering any further into particulars, it is enough to say that the attempt of 1854 left the great nation of the West to produce, in time to come, the first peaceful triumph of the Industrial Arts, whether it may prove to be exclusively and yet comprehensively "National" or universally "International," that will be worthy to be identified with the United States. In our pages all these Exhibitions are described and illustrated.

In our pages all these Exhibitions are described and illustrated.

The Great Exhibition of 1851 included productions of one only of the Fine Arts—Architecture, Painting, and Engraving were not invited to appear. Naturally and rightly desirous that their acceptance of the "International" system should be distinguished by some fresh condition of excellence untried in London, the French assigned to the three unrepresented Arts places of honour in the Exposition which they decided to hold at Paris in 1855.

The interval between 1851 and 1855 was not of sufficient extent to justify so speedy a repetition of an universal appeal. The teachings of 1851 had not had time to accomplish more than their first effects. The startling disclosures, indeed, made by the Exhibition of that year concerning the true state of the Industrial Arts of the world, had produced an agitation too profound to permit men

The contributions of Messrs. Phillips Brothers, eminent Jewellers of London, are numerous and of rare excellence, fully upholding the high



reputation they have obtained as Art-manufacturers of matured knowledge and pure taste.



This page contains examples of their works two Bracelets, one of which is a modification



engrave also the "Albert Medal," in gold,





sea." These examples form but a small portion



bronze, and enamel, distributed by her Majesty of the contributions of Messrs Phillips; others



of an Etruscan model; two PENDANTS, enamelled

and enriched with pr

cious stones; and three



will be engraved in due course; they will be varied by productions not absolutely jewels, but such works as were "glories" of old goldsmiths.

readily to settle down to a system of study and training; in fact, the right and desirable system had first to be sought for and investigated, and then to be approved and brought into operation. Again; the French themselves, experienced as they were in whatever of profitable instruction their own national competitions had been able to impart, on many points had such a start of the rest of the world as must necessarily place the exhibitors of other nations in an anomalous position. To display in a public competition typical examples of their powers, very shortly after they have made an unexpected discovery of their weakness, is a species of spontaneous humiliation from which the bravest of men may shrink without dishonour. And this was precisely the condition of the greater part of the industrial world, when it would be necessary to enter upon preparation for the French Exposition of

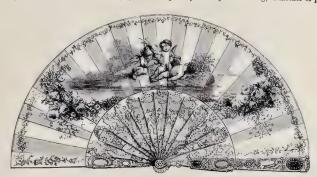
1855. The announcement of that undertaking, however, was sent forth; the assemblage of works for competitive exhibition was to be, not "National," as the gatherings at Paris had been in time past, but "Universal." The Fine Arts and the Industrial Arts were all summoned to meet in one magnificent, friendly conclave. The invitation, thus freely given, was frankly if not cordially accepted, and the Exposition of 1855 became a grand fact. The Emperor Napoleon III. and the Empress presided at the opening ceremony on the 15th of May. Amongst the visitors, in the August following, were Queen Victoria and the Prince Consort of England; it was the first visit of an English sovereign to Paris since our Henry V, passed his Christmas there in 1422: and, on the 15th of November the Exposition closed.

It had been partially successful. A complete success was not

MM. Duvelleror, established renown. Their reputation has been obtained not only by the grace and beauty of designs,



but by the excellence of materials employed; and especially the exquisite carving, in mother-of-pearl,



ivory, ebony and other woods by which many of them are ornamented; advancing high claims, indeed



as manufacturers of Fans, sustain a long- to be recognised as works of Art, either of the painter or the sculptor. The firm has secured "Honours" at which its works have been shown.

in all the E hibi-



possible in the face of the many causes which combined to prevent it. Regarded from a French point of view, for France this Exposition achieved an almost unalloyed triumph in what the French might fairly consider the triumphant superiority of their national productions. They had set out on this competition with a good lead; and they, if any, were the people to avail themselves of such an advantage and to turn it to a good account. We, on the other hand, had to content ourselves with encouragement rather than congratulation. We should have preferred a greatly prolonged preparation before we appeared on any field of friendly rivalry. But the call came to us, and we replied to it as we best might. And we returned from Paris in 1855, bringing with us to England the best possible encouragement for future exertions, in the assurance that we were applying aright what 1851 had taught us.

The state of the manufactures of the world had been demonstrated in 1851; the masterly execution and the disastrous reproducing had been brought into the full light of day. In 1855 a corresponding revelation was made of the positive and also of the relative condition of Art in Europe. An entirely new course of teaching was thus initiated. Artists of various countries were enabled and induced to understand one another far better than before. Unobserved faults and unexpected excellencies were alike detected, and made serviceable for the general good. A noble emulation, the worthy expression of mutual respect and esteem, was excited under fresh conditions in the loftiest departments of intellectual exertion. And Criticism—inseparable from Art as the shadow from the substance, and necessary to the healthy growth of Art as is the sunlight in the natural world—

Messis. Goode, of London, exhibit made for the Duchess of Hamilton (who is also Princess of graceful in form and harmonious in com-



first-class examples of

BRITISH PORCELAIN



Baden). On one of the Plates will be observed the arms of



position—peculiarly suited for a boudoir. It is a "novelty" in Ceramic Art. The



other articles we engrave are selections from the attractive "show" of Messrs. Goode,



objects on this page are parts of

The leading



Dessent Service (turquoise and gold) the Duchess. The Chandelier is of porcelain, a pure white, petitors of France, Germany, and England.



which cannot fail to claim marked attention, even in the midst of many great com-





from the Paris Exposition of 1855 would have discovered (had that important truth been before unknown), that while its province is assiduously to teach, its duty is continually to learn. In those International Collections, Criticism would encounter suggestions, which would prompt it to turn its glance inwards, in order to search the depth and to explore the range of its own powers.

The copious notices of the first of the second series of Great Exhibitions held in Paris, which have appeared in the Art-Journal, accompanied with a numerous and characteristic collection of engraved examples, render detailed remarks unnecessary. Still, for the purpose of facilitating a comparison with the corresponding results of the competition of the present year, we subjoin some statistics relative to the award of prize medals at Paris in 1855.

We engrave on this page five of many Picture-frames made and contributed by Mr. Charles Rowley, Carver and Gilder of Manchester.



They show how admirably Art may be thus applied, substituting what is excellent for making the subordinate



In order to achieve that object, Mr. Rowley has invoked the assistance of



artists; these frames are from the designs of Mr. Muckley (head-master of the Manchester School), Mr. Harry Rogers, and Mr. J. Whiteh



carving is sharp and accurate, and the gilding remarkably brilliant and pure. It is to the honour of Manchester , where British Ait



has found its most liberal patrons), that in the comparatively minor accessories of Art the best offorts of London frame-makers have been surpassed

and 20. Thus, 43 honours were distributed amongst 441 artists from all other countries, who exhibited 847 works.

In the productions of the Industrial Arts and in Miscellaneous Manufactures, four ranks or orders of merit were distinguished by the same number of different medals—"Gold Grand Medals of Honour," "Gold Medals of Honour," "Silver," and "Bronze Medals," The exhibitors of France 9,790 in number, and to them were awarded medals of the four classes as follows,—1st Class, 15; 2nd Class, 137; 3rd Class, 322; and 4th Class, 2,088. In the same classes the following awards were severally made:—Great Britain, 1,568 exhibitors; medals, 17, 32, 282, and 329: Austria, 1,362 exhibitors; medals, 15, 15, 202, and 309: Prussia, 1,133 exhibitors; medals, 5, 3, 130, and 239: Belgium, 740 exhibitors; medals, 7, 7, 106, and 147. To four other groups of exhibitors in the meselves were formed, examined, and criticised. If there were and 20. Thus, 43 honours were distributed amongst 441 artists from all other countries, who exhibited 847 works.

In the productions of the Industrial Arts and in Miscellaneous Manufactures, four ranks or orders of merit were distinguished by the same number of different medals—"Gold Grand Medals of Honour," "Gold Medals of Honour," "Gold Medals of Honour," "Gold Medals of Honour," and to them were awarded medals of the four classes as follows,—lst Class, 65; 2nd Class, 137; 3rd Class, 322; and 4th Class, 2,088. In the same classes the following awards were severally made:—Great Britain, 1,368 exhibitors; medals, 17, 32, 282, and 329; Austria, 1,362 exhibitors; medals, 15, 15, 202, and 309: Prussia, 1,133 exhibitors; medals, 5, 3, 130, and 239: Belgium, 740 exhibitors; in medals, 7, 7, 106, and 147. To four other groups of exhibitors in



his venerable father, W. G. Rogers (whos



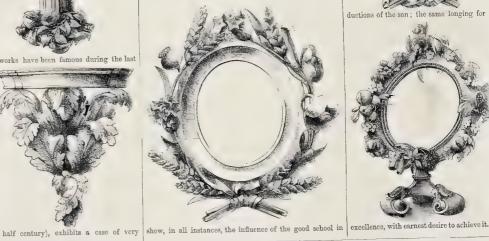
as during the last



has succeeded charming works in Carved Wood; they are in great



variety, for useful as well as ornamental purposes: those we engrave are chiefly Brackets and Picture-frames. They are designed as well as carved by Mr. Rogers, and



which he has been educated. There is much



of the pure feeling of the father in the pro-



ductions of the son; the same longing for



any reminiscences of earlier times in those collections, they served simply to declare that living producers were not so forgetful of their predecessors as to be unwilling to trust implicitly to some (f trum, and to imitate and reproduce their works, and then to consider and to call them their own. What Art and Industry had ever done, apart or in alliance, in past ages, or whether in those ages Art and Industry ever had worked together, or their happy fellowship ever had severed—these and all such like considerations were left untouched by Great Exhibitions until after the year 1855. It was not very probable that what the olden time had to say on its own behalf, and for our sakes also, would much longer remain neglected and unheard. And the olden time was invited to speak, and spoke at Manchester in courtly phrase significantly, unre-

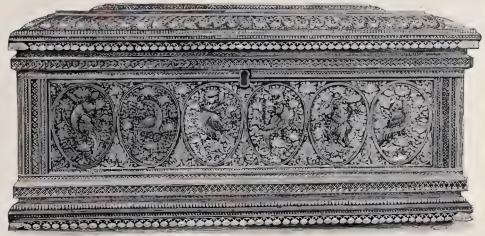
servedly, and thoroughly to the purpose, in the year 1857, in what was happily enough entitled an "Aet-Treasures Exhibition." An Exhibition bearing such a title must take very high ground and assume the loftiest dignity. Possibly, a rigid criticism might question upon some points the exact propriety of the style and title so assumed, but certainly such an Exhibition could need no explanation of its aim and general character. It could be composed only of works of high Art, noble in themselves, and of the more perfect and precious achievements of Art when working hand in hand with manufacture.

The "Art-Treasures Exhibition" of 1857 ably vindicated its

The "Art-Treasures Exhibition" of 1857 ably vindicated its right to bear its own magnificent title. It was, indeed, the marvellous realisation of a scheme, which could have been projected



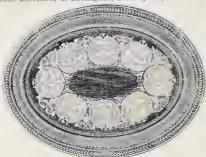
Forders Warson. They are of all orders—in derived from every part of India; they cannot useful to be suggestive, and, therefore, practically metal, in wood, and especially in textile fabric—



engrave two of them—a Box, in sandal wood, | from Mysore, delicately and beautifully carved; | and a small Salver, enamelled, from Delhi.

only by as marvellous an enthusiasm. The amazing extent, variety, and completeness of the collections exhibited, and their inestimable preciousness, showed how rich England is in genuine treasures of Art, and how justly she may be proud of the liberality of those who would lend them with generous confidence for public exhibition. Without being exclusively devoted to early works, by far the greater part of this Exhibition was provided from the Art-treasury of the past. A few works, and a few only, of a very high order of Art were admitted from the studios of living artists, or were selected from the bequests of their immediate predecessors to the artistic wealth of the nation. Everything elsepictures, sculpture, engravings, goldsmiths work, gems, jewellery, enamels, metal-work of every kind, ivory carvings, all the varied collections as could have surprised none so much as the very

Mr. John Bettridge, of Birmingham, has long held, and continues to in Papier-Mache. It is an art that has not progressed of late years,





maintain, the highest position in England as a manufacturer of Works but, we believe, there has not been at any time a production so altogether



excellent as the Piano we engrave. Mr. B.t. tridge has introduced into several of his works a judicious use of aluminium. We engrave also a | Card-nox and a small Tray, of excellent design.

persons who devised the scheme, and made the appeal that brought them, proved fatal to the production by the exhibition of any results in a degree worthy of itself. All, in fact, that was accomplished in the way of result may be thus briefly summed up:—the contents of the Art-treasuries of England were made known; the noble-hearted and confiding munificence of their possessors was proved; the surpassing excellencies of early works of Art, their comprehensive range, and their possession of infinitely varied powers of precious teaching, were fully revealed; the union of Art with Manufacture was shown to be a privilege of the one, and a necessity for the other, and its felicitous and mutually advantageous effects were exemplified in thousands of admirable

Art-manufactures. But, in the absence of any other practically beneficial memorials of its having existed, than such as observant and thoughtful visitors may have constructed independently for themselves, the "Manchester Art-Treasures Exhibition" has left it permanently on record that, after a while, there must be an "Art-Treasures Exhibition," under masterly administrative direction, in London.

Indirectly, the Manchester Exhibition has done eminently valuable service. It attracted attention, with an impressive emphasis before unknown, to the character, the capabilities, and the achievements of early Art; and it convinced us that in these our days, signally distinguished as they are by the splendid

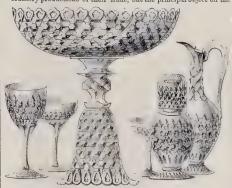
Messrs. J. Defries and Sons, of London, have established renown as manufacturers of Glass Chandeliers, especially such as are permit description. It is a pro-



of large size, and intended for public buildings. Not only in England, but in various parts of Europe, in Asia, and in America, they have supplied "light" to many huge edifices, where their



peculiar facilities and immense resources have been exerted with the most beneficial effects. This column contains some of the ordinary productions of their trade, but the principal object on the





triumphs of Science, and also by a commensurate advance in general knowledge, our manufactures must continue to be distinguished by a lamentable and disgraceful inferiority, until, in the highest seuse of that term, we shall have taught them to become Art-manufactures. Again: the example so honourably set by the contributors to the Exhibition at Manchester, has induced the possessors of Art-treasures of all kinds to open their cabinets for the purpose of forming small loan exhibitions—collections, that is, of rare and precious works, lent for public exhibition, and consequently made available as instructors of the highest authority and influence for the general good. It is impossible to form too high an estimate of the importance and excellence of these "Loan Exhibitions," which now are periodically held at the South Kensington Museum, under the direction of the

officers of that most valuable National Institution. The possessors of "Art-treasures," having thus learned to regard themselves as treasurers for the benefit of the highest industries of their own times, have invested even the most precious gems of early Art with a fresh value and a new interest. And, on the other hand, the treasure-cabinets of the wealthy, instead of being regarded with envious regret, as barriers hopeless to be passed by students and workers, have become storehouses, no less generous than secure, for preserving the heir-looms of Art, that they may give instruction to those who would learn from them.

Archæology, under the practical influence of the "Art-Treasures Exhibition," has vindicated more fully than before its claim for universal popularity. Always the most faithful handmaid of History, Archæology now is the most efficient ally of living Art.

Messis. Louis and Siegfrien Lövin-



son, of Berlin, and JACOBY, of Lon-



extensive manufacturers of



with materials for this page. Their productions are infinitely varied, for use and ornament, or both combined; the works of skilful artists in all cases, and often admirable examples of truth and beauty in



ign. The Table affords evidence of what this firm can achieve in higher objects of Art; while our other selections are proofs of the



grace and elegance they introduce into the more ordinary furniture of domestic life. These are generally of oak, firmly made, so as to stand "wear and tear." The firm produces such works in enormous



numbers; they are consequently not



costly, although undoubtedly good



Now that the early Arts have been discovered to be the most accomplished and able of guides for the producers of the Artmanufactures of to-day, the systematic search for the relics of every early Art, the careful preservation and the publication of equally careful descriptions and illustrations of them, can no longer be attributed to an eccentric admiration for what is both curious and old, or even to a more intellectual interest in what is illustrative of the past. We now know that works of early Art possess the greatest present value and utility, and consequently we have ceased to regard them simply as "objects of antiquarian curiosity." We entitle, and esteem them to be, "Art-treasures," not because they were produced long ago, but rather because of the example they set forth, and the lessons they convey.

No attempt was made by the authorities, who alone in any degree could have succeeded had they attempted, to produce a complete descriptive catalogue of the Manchester Exhibition; and it is obvious that the production of even a partially illustrated catalogue (and more particularly by those who were not authorities) was absolutely impossible. Without illustrations, and therefore not in accordance with its customary practice, the Art-Journal gave a faithful general description of the "Art-Treasures Exhibition," pointed out its intrinsic excellencies and its defective administration, and demonstrated the infinite importance of what it would serve rather indirectly to accomplish than directly to achieve. Without now attempting to discuss the circumstances which deprived the Manchester "Art-Treasures Exhibition" of

It was to be expected that the IMPERIAL MANU- that the productions of the famous establishment are unrivalled as examples of pure Art. We



would put forth its utmost strength



in this competition of All Nations, and it is certain

give four of them, two Vases, opposite in character, a Jardinière, and a Bon-bon Eperone.



its only really appropriate memorial—a complete and masterly catalogue, accompanied with at least a well-selected series of choice illustrations, it is impossible here to pass over without notice the extraordinary value that such a catalogue would have possessed had it been produced as it ought to have been. A catalogue such as this, treating of such works and such collections as were brought together at Manchester, would have been a "handbook of suggestive authorities" of the highest rank; it would have recorded both the true character of yast numbers of early examples of Art-manufacture, and also where they are preserved; and more than this, it might have passed from direct description to

critical comparison, and have grouped together works of the same class, which would leave Manchester to return some to one collector's cabinet and others to very different Art-treasuries. Most unhapply, when the Exhibition was formed, and the work might have been produced, without any serious difficulty and with a certainty of success, the local authorities proved altogether unequal to the duties that grew out of their official position; they were blind to the real importance of their own success; and, accordingly, the idea never occurred to them, that upon them devolved the noble task of applying their magnificent Exhibition to the great and beneficent purposes that it was pre-eminently

Mrs Travious, of Exeter, his established uposis. Her productions have indeed in ressed the extra long been held. The principal work she extra among the best makers of Barr su Laci. I mattern in which the lace of Devonslare hos, hillus, and of which we give an engraving, is a



Shawl, of great beauty and delicacy of finish.

The pattern—designed by an artist of Nottingham, under Mrs. Treadwin's superintendence

—is formed of roses and convolved in pendant labour, but one that has yielded the best results.

qualified to accomplish. It is scarcely necessary to add that the Manchester authorities were not the people to accept suggestions that might have led them to make good their shortcomings, or sanction the desire of others to undertake and accomplish what they neglected and ignored. And so this splendid opportunity passed away and was lost.

The triumphant issue of the grand experiment of 1851, while it confirmed the soundness of the "international" principle in great Exhibitions, naturally led to the formation of a plan for the systematic establishment of similar displays, to recur periodically after certain intervals. Ten years were held to constitute an interval of sufficient length both to enable each successive Exhibition to mark a distinct era in manufacturing progress, and also to prevent any one Exhibition from absorbing an undue

portion of the time, and thought, and labour of manufacturers; and, on the other hand, it was considered that such an interval would not be so far prolonged as to isolate each Exhibition from its predecessor and successor, or to interrupt the sustained continuity of whatever beneficial influences these Exhibitions might be able to exercise.

A continental war sharp, but of short duration, after the

be able to exercise.

A continental war, sharp, but of short duration, after the manner of 1866, rendered it necessary to fix the second great International Exhibition of London for 1862 instead of 1861; and between those two years, as unexpected as it was sad, there came a national bereavement which inflicted a severe shock upon the preparations for this second Exhibition, and proved signally disastrous to the enterprise itself. The value of the Prince Consort to the first Exhibition of 1851 was indeed most forcibly





These will suffice as examples of the admirable character of their issues. MM. Raingo are conspicuous Works in Bronze. In the present number | Clock-case, and a Jardiniere. we engrave three of them: a Candelabrum, a



for the gilding by which they give brilliancy to the articles they produce. They have had the highest "Honours" in all Exhibitions.

demonstrated by the gravity of the loss occasioned by his absence in 18°2. Painful was the contrast between the administration of the Exhibition of 1851, under the presidency of the Prince, and that of 1862, after he had been called away. Nor was this contrast apparent in a less painful degree in the result of the Exhibition, as it was expressed by its financial success; for, while in 1851 an entirely novel enterprise left a clear gain, that of 1862, with all the advantages of precedent and experience, but without the Prince Consort, left no balance whatsoever.

As early as May, 1860, a charter of incorporation was issued by

the Crown to Royal Commissioners, under the presidency of the Prince Consort, defining their duties, and investing them with full powers. A guarantee fund amounting to no less a sum than £451,000, was readily formed; and thus the popularity of the project promptly received the most substantial confirmation by anticipation. The general preparations were conducted in a manner no less encouraging and satisfactory; and the assurances of support and co-operation, both abroad and at home, were unanimous and cordial. The interruption caused by the war in Italy did not extend beyond a single year; and with the return

The ROYAL PORCELAIN MANUFACTORY AT



Worcester has been renowned for more





productions are among the most valued acquisitions of the connoisseur in Ceramic Art. So will not only of grace and beauty, but with evidence of



be its later produce, when Time has made it careful study and matured knowledge. The Works rare. Under the direction of Mr. R. W. Binns, at Worcester are not large contributors; but the



than a century, and some of its earlier | five examples we engrave in this page will show | but a limited extent. Its few productions have that Worcester is worthily represented, although to | attracted, and deserved, universal admiration.

of peace, with the sole exception of the early death of the lamented Prince Consort, all went on with the fairest promise. As before, the grand difficulty to be encountered and overcome by the Commissioners was the Exhibition building; and now this problem involved a fresh element of difficulty, in the requirement of a principal portion of the edifice to be specially adapted for the safe keeping and the effective exhibition of a series of grand collections of pictures and drawings of the highest order of Art, and of the greatest value. The creator of the building of 1851 was still building; but no application was made to Sir Joseph Paxton for his services. Nor was any appeal addressed to the members of the

Messrs. Crace, of London, have obtained the highest honours in all Exhibitions; their contributions to that of Paris amply sustain their fame. The Cabinet we engrave is



an example of the elegance to be obtained by the use of various coloured woods, both in construction and as marquetrie. The style of ornamentation adopted is a rather

classic rendering of the Cinque-cento Italian. In the upper portion the pilasters are of ivory, inlaid with dark woods, the caps and bases being of or-molu. The door panels are of satinwood, inlaid with coloured woods. Between the



panel and frame are margins of ebony inlaid with ivory; the frame being of purple wood, and all the mouldings of or-molu. We engrave also the carved Panel of another Cubinet—a work of great beauty and in the purest taste.

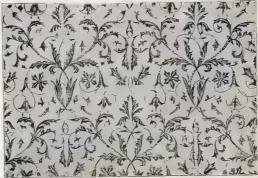
ordered its demolition. It is no less certain also, that Captain Fowke (who, like the Prince Consort, has been called away in the prime of life), a gentleman of no ordinary ability, subsequently produced designs for various public buildings in connection with the Government Department of Science and Art, which designs are powerfully suggestive of a suspicion that whatever was comparatively good in the Exhibition building of 1862 ought to be assigned to Captain Fowke, the "modifications and alterations" of his plans having the credit, such as it is, of much, if not of all, that was positively bad. Without attempting, or even desiring to carry out suggestions and suspicions such as these, we are content to record, first, that unhappily the Exhibition building was erected; and, secondly, that happily it was demolished. So far as the requirements of the Exhibition were concerned, this

building provided sufficiently well for them, its great demerits consisting in its own architectural unworthiness, and in the enormous cost of its erection.

enormous cost of its erection.

In two grand conditions the Exhibition of 1862 differed from its predecessor of 1851. In the first place, it contained picture-galleries, in which the pictorial and the plastic arts appeared in happy alliance. Pictures, the works of foreign artists, lately had become gradually better known to those who yearly were enabled to visit the London galleries specially devoted to the reception and exhibition of them; still, to vast numbers of the visitors of the Great Exhibition of 1862 foreign collections of pictures, the works of living artists, were altogether novelties; and also, in those same collections several schools of Art for the first time were represented in any English exhibition. Thus was the

Messrs. W. Fur & Co , of Dublin, have er-ated a new "industry" in Ireland ,



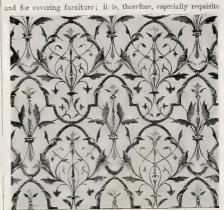
of Tabinet,



kindred branch of Art, and in the



manufacture of SILK FIGURED TERRIES compete with the leading producers of England. These Terries are of silk and worsted, and their use is for curtains pure in taste, harmonious in composition, and artistically true.



that Art should be apparent in that which is constantly before



"International" principle carried out in a fresh direction; and the great community of artists thus was enabled to form new friendships, to observe Art under novel aspects, and to study under teachers before unknown. Again: as the Exhibition of 1851 was a grand demonstration of what the exhibitors had to learn, so in 1862 was shown what application had been made of the lessons learned eleven years before, and what advance had been achieved under the practical influence of this good guidance. A comment of a practical character had, indeed, been set forth upon these very points at Paris in 18-5; but it then was premature; it then was required too soon, before sufficient time had been given for the learners to grasp even the whole range of the

MM. Minov, Francs, of Paris, exhibit excel-lent works in Bronze, and in Bronze Imita-



tions: the two Figures-bearing gas-burners



these works are from models by accomplished artists. MM. Miroy occupy two



and one for those by which it is successfully imitated.

design were beginning to gain ground. It was specially remarkable that the worthiness of early Art was beginning to be felt and understood; and that the infinite superiority of the earlier in preference to the later styles of decorative Art was fairly acknowledged. Thus a grand advance was made—or rather, thus a most important first stop was made towards a truly grand advance. As was inevitable in the case of students who had everything to learn, the highest aim in dealing with early Art in 1862 was to attain to a faultless copying of fine and authoritative early examples, and this was accomplished again and again with signal success, since here, as before, there was the ever-present exemplification of a manual skill, competent to produce anything and everything.

The faculty of comparison afforded by the Exhibition of 1862 was singularly interesting and of extraordinary value. There



The metal work is entirely of hand-wrought brass. The artist who has supplied the designs this admirable production of Art-manufacture, ment that has long been, everywhere, famous.

up from a lower to a higher condition of things. We now are awaiting the evidence of such a more mature advance, as will show the transition to have been passed through, and the higher condition of things to have been attained.

Strong in painting, in sculpture the Exhibition of 1862 was weak, and in architecture (as exemplified in architectural drawings) weaker still. The history of the Exhibition building was probably more than sufficient to deter many architects, and partofalty more than sufficient to deter many architects, and partofalty hose of the highest power, from exhibiting within its ticularly those of the highest power, from exhibiting within its ticularly those of the highest power, from exhibiting within its fields the highest power, in the condition of the Art of Architecture, as it then existed, if dependent upon the testimony of the 1862 Exhibition, would have appeared low indeed, had it not been for one splendid exception to the prevailing rule—the new choir-screen for Hereford Cathedral. In sculpture, in like

These engravings are from a Font and the reduced model of a Fountain, the





former to be placed in the Church of St. Thomas, Dudley, the latter in the the town of Dudley, and join the general public in thanking the noble Earl for his generous gifts.

and with decided resolution. Typical examples of such works as will command a ready and an advantageous sale, differ altogether from numerous collections of objects that are repetitions of one another, and that are distinguished by nothing in particular beyond being all of them comparatively good of their kind. Every work that is admitted into a Great Exhibition, as its qualification for admission, ought to possess some distinct quality of excellence. Of course it is not intended, as it would be very far from desirable, that single specimens, and single specimens only, of every variety of the productions of the Industrial Arts should be sent to a great Exhibition; but, the contrary extreme is that which it is most important to prevent—the multiplying specimens to an extravagant excess, palpably and necessarily with no other object than a lucrative commercial speculation. Of objects of

absolute mediocrity in their own department of use or ornamenta-tion, or which are common as articles of commerce, it would be superfluous to adduce any argument to disqualify them alto-gether—the bazaar is the place for them, certainly not a Great gether—the Exhibition.

For the sake of comparison on such points with the earlier Exhibitions, and also in order to facilitate a similar comparison with the Paris Universal Exposition of this present year, we now proceed to give, in as concise a form as possible, some of the most characteristic statistics of the London Great Exhibition of 1862.

On Thursday, May the 1st, the Exhibition was formally opened with a state ceremonial, in which the Duke of Cambridge bore the principal part; but, from various causes, the work of preparation and arrangement was not complete earlier than the com-

Among the most eminent of the manufacturers of



Austria who have successfully combined Art with



whose numerous contributions are very varied, and all of the highest excel-





lence, conspicuous not only for accuracy of finish and excellence of design—the tions exhibited. We shall engrave several of



valuable contributions in CANDELA-BRA, CHANDELIERS, and LAMP STANDS.

mencement of June. The admissions were by season tickets, at five and three guineas (the former including admission into the adjoining Horticultural Gardens), or by payment at the entrance, after May, of 1s. on four days in each week, 2s. 6d. on one other day, and 5s. on the sixth day. During the bustle and confusion of the month of May, visitors not possessed of season tickets enjoyed the privilege of paying for admission only the two higher rates that have just been specified, with the payment of £1 on either the 2nd or the 3rd days of that month. The total number of visitors of all classes, including the exhibitors and number of visitors of all classes, including the exhibitors and number of visitors of all classes, including the exhibitors and number of visitors of all ranks, who entered the Exhibition from first to last, appears from the officials of all ranks, who entered the Exhibition from first to last. (27,800 in all were sold, 479,602; and from various other sources, at reatest number present on any one day—it was on Thursday, October 30th—was 67,891. The Exhibition was finally closed on the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition to the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition the 15th of November, without any impressive public recognition to 15th of 15th of November, without any impressive public recognition the 15th of November, wi

Herr Lobmeyr, of Vienna, a famous and extensive manufacturer of Glass, exhibits ob-



jects of all classes and orders, from the ordinary drinking-cup to the elaborate candelabrum. They are, for the most part, of very beautiful



designs—the designs being supplied, indeed, by eminent artists of Austria, among whom



engraved; in some instances the glass is mixed with bronze (as in each of the cases we engrave). It is also worthy of special record that his works are produced at singularly small cost.

Commissioners to amount to £459,631. The expenses of the Exhibition, from first to last, and of every kind, absorbed precisely that very sum, leaving the Royal Commissioners in the full possession of the accomplished fact of their Great Exhibition, and without any debt whatever, or any, even the smallest, surplus funds.

without any debt whatever, or any, even the smallest, surplus funds.

The ground covered by the main building was about 16 acres in extent; it measured from east to west 1,200 feet, and 560 from north to south. A further area of about 7 acres was covered by the two "annexes;" thus the total area roofed over amounted to 988,000 square feet. In 1851, as has been shown, the Exhibition building covered 799,000 square feet; and, in 1865, at Paris, the space roofed over was 953,000 square feet. Again, in London, in 1862, an additional uncovered space, adjoining the building, of

35,000 square feet, was used for the purposes of the Exhibition; but at Paris more favourable local circumstances enabled the but at Paris more favourable local circumstances enabled the authorities, in 1855, to occupy the large uncovered space of 547,000 square feet, equal to more than half of the whole area of their roofed-in edifice. It appears, consequently, that the total areas, under the cover of roofs and uncovered in the open air, occupied by the two Great Exhibitions of Paris in 1855, and of London in 1862, amounted respectively to one million and a half and to one million and twenty-three thousand square feet.

The total area of the Exhibition building of 1862, including all its gallery space, was 1,291,827 square feet; and of this 1,144,827 square feet were available for the purposes of the Exhibition.

The Exhibition itself was divided into two grand primary departments, which again were subdivided into various sections;



M. Vior, contributes admirably, though not extensively, to the Art



of the Exhibition.



fountains, &c.; and are rather issues of the atelier of the sculptor than the workshop of the manufacturer, conferring high honour on each.

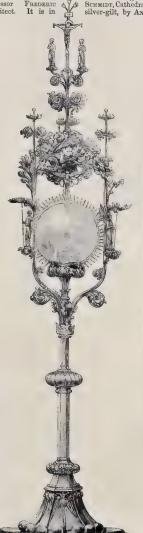
first, 'the Fine Art Department; and, secondly, the Industrial

first, the Fine Art Department; and, secondly, the Industrial Department.

I. The Fine Art Department included these four sections:—
1. Architecture: 2. Painting in Oil and Water-colours, and Drawings: with a sub-section assigned to Art Designs for Manufactures:
3. Sculpture, Models, Die-sinking, and Intaglios: and, 4. Etchings and Engravings. The main galleries set apart for the display of works in these four sections, afforded altogether 2,428 linear feet of wall space, in halls 50 feet wide, 43 feet high, and lighted from above: and auxiliary galleries, 25 feet wide, and in height 17 feet, also lighted from above, added no less than 2,356 linear feetnearly doubling the whole of the main wall space. Of the whole of this space one-half was assigned to Foreign Countries, the other

half being reserved for our own country and her dependencies. The total number of the works exhibited was 6,329, by which 2,305 artists were represented. The works of the United Kingdom and the Colonies were 3,651, representing 990 artists: of these 633 works by 197 artists were in section 1; 1.874 works by 545 artists, in section 2; 321 works by 96 artists, in section 3; and 823 works by 152 artists, in section 4. The foreign works in all were 2.878, by 1,315 artists: 350 works by 107 artists in section 1; in section 2 were 1,496 works by 777 artists; 580 works by 256 artists in section 3; and 452 works by 175 artists in section 2. France exhibited 300 works, including 284 pictures, representing 255 artists. Italy, 441 works, including 123 pictures. by 201 artists. Austria, 157 works (120 pictures) by 91 artists; Germany,

On this column we engrave a very beautiful work—a MONSTRANCE, Professor FREDERIC Architect. It is in



TON RASEK, artist in silver and bronze, of Vienna.



it is a production of the very highest order of Art-manufacture. The establishment of Herr Turpe is the largest of the kind in Saxony, and supplies many of the mansions of Europe.

484 works (193 pictures) by 300 artists; Belgium, 182 works (118 pictures) by 92 artists; Holland, 142 works (128 pictures) by 70 artists; Rome, 291 works (sculpture 184) by 106 artists; Russia, 184 works (79 pictures) by 72 artists; Spain, 66 works (50 pictures) by 41 artists; Denmark, 113 works (85 pictures) by 63 artists; Norway and Sweden, 109 works (97 pictures) by 45 artists; Switzerland, 123 works (109 pictures) by 55 artists; the United States, 27 works (20 pictures) by 12 artists; Turkey, 5 pictures by a single artist; and Brazil, 10 works, 6 of them pictures, by 9 artists.

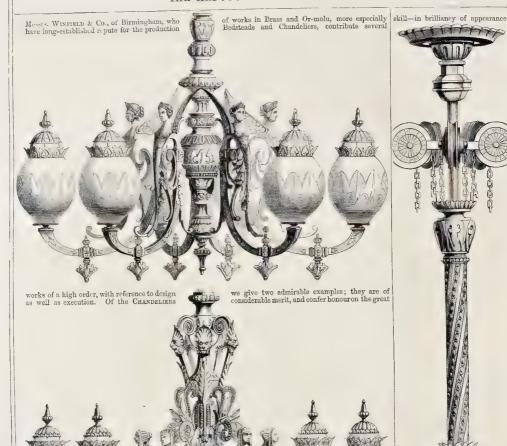
Living artists were invited to name for exhibition only such of their works as had already been exhibited. In the case of the artists of the United Kingdom, of Italy, Austria, Denmark, and Russia, and to some extent also of Spain, the Exhibition included

the works of artists who were living on, or subsequent to, May 1st, 1762. In other schools, only the works of living or of lately deceased artists were admitted. In France, the limitation was drawn within very narrow limits: in regard to living artists, to works executed since 1850; and in regard to deceased masters, to artists born since 1790, and to pictures painted since 1840.

It was decided that in the Fine Art Department no prizes whatever should be awarded.

It was decided that in the Fine Art Department no prizes whatever should be awarded.

II. The Industrial Department was first divided into the three great sections of Raw Materials, Machinery, and Manufactures, and, secondly, into 36 classes, as follows:—Raw Materials—1. Mini.g., Quarrying, Metallurgy, and Mineral Products. 2. Chemical and Medical Substances, Products, and Processes. 3. Substances and Preparations used for Food. And, 4. Animal and



capital of the metal district. We add one of the suspending pillars. Those who call to mind the collection exhibited by this eminent firm in 1862, will readily believe that these contributions manifest exceeding

as specimens of Printing or Dyeing. 24. Tapestry, Lace, and Embroidery. 25. Skins, Furs, Feathers, and Hair. 26. Leather, including Harness. 27. Articles of Clothing of every variety, to form 4 sub-classes. 28. Paper, Stationery, Printing, and Bookbinding. 29. Educational Works, Appliances, Specimens, and Apparatus, in 4 sub-classes. 30. Furniture, Upholstery, Paper Hangings, and Papier-Mache. 31. Manufactures in Iron, Tin, Lead, Zinc, and Pewter, and General Braziery. 32. Steel Manufactures, Cutlery, and Edge Tools. 33. Works in the Precious Metals and their imitations, and Jewellery. 34. Glass. 35. Pottery. And, 36. Dressing Cases, Despatch Boxes, and Travelling Cases. In these 36 classes there were—from Foreign Countries, 18,061 exhibitors; from the United Kingdom, 5,415; and from the British Colonies and Dependencies, 3,072; making a grand total

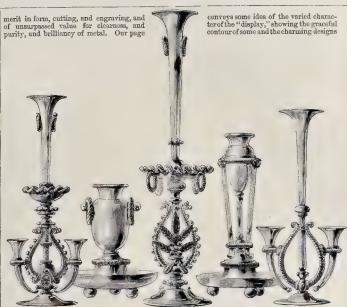
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Vegetable Substances used in Manufactures. Machinery—5. Railway Plant and Appliances. 6. Carriages not connected with Rail or Tramways. 7. Manufacturing Machinery, Tools, and Appliances. 8. General Machinery. 9. Agricultural and Horticultural Machines and Implements. 10. Civil Engineering, Architectural and Building Contrivances and Appliances. 11. Military Engineering and Equipments, Ordance and Arms. 12. Naval Architecture and Marine Appliances. 13. Philosophical Instruments, and Processes depending upon their use. 14. Photographic Apparatus and Photography. 15. Horological Instruments. 16. Musical Instruments. And, 17. Surgical Instruments and Appliances. Manufactures—18. Cotton and its Products. 19. Flax and Hemp. 20. Silk and Velvet. 21. Woollen, Worsted, and all Mixed Fabrics. 22. Carpets. 23. Various Fabrics shown

From the collection of GLASS exhibited by



Messrs. Phillips and Pearce we select



engraved on others. To Mr. Pearce England is indebted for much of the supremacy she maintains in this department of Art-manufacture, in which we, admittedly, surpass all other countries. It was





several examples; they are pre-eminent for been of late years subjected; and it is gratifying to find him in 1867 keeping the place he held in 1862.

of 26,548 exhibitors in the Industrial Department. The prizes awarded in this Department by the juries, which included 641 persons of eminence, were of two orders or degrees only—Medals (designed and executed by Mr. Leonard Wyon, of London) and Honourable Mentions. The awards consisted of 6,335 Medals and 5,072 Honourable Mentions. Of the former, 4,417, and of the latter, 3,27, were awarded to Foreign Exhibitors; consequently, to the Exhibitors of the United Kingdom and its Dependencies there were awarded 1,918 Medals, and 1,775 Honourable Mentions. The Awards to the Foreign Exhibitors may be classified as follows:—the French Empire—Exhibitors may be classified as follows:—the French Empire—Exhibitors, 4,030, Medals, 1,629, Honourable Mentions, 1,049; Austria—Ex., 1,418, M., 504, H. M., 37; German, Minor Kingdoms and States—Ex., 1,158, M., 388, H. M., 293; Prussia—Ex., 1,189, M., 330, H. M., 233; Italy—Ex., 2,099, M., 322, H. M., 317; Belgium—Ex., 799, M., 251, H. M., 194; Russia—Ex., 724, M. 176, H. M., 123; Sweden and Norway—Ex., 727, M., 153, H. M., 153; Spain—Ex., 1,643, M., 133, H. M., 149; Switzerland—Ex., 374, M., 119, H. M., 94; Holland—Ex., 348, M., 69, H. M., 79; Denmark—Ex., 285, M., 59, H. M., 50; Greece—Ex., 296, M., 57, H. M., 47; Rome—Ex., 76, M., 19, H. M., 6; Turkey and Egypt—Ex., 787, M., 68, H. M., 31; Brazil—Ex., 230, M., 46, H. M., 38; South American States, Ex., 110, M., 18, H. M., 12; Miscellaneous—Ex., 65, M., 20, H. M., 9.

We engrave two graceful examples of Boudoir Mirrors, selected from works contributed by MM. Lionner, Frères, of Paris. They



are of iron silvered-"galvano-plastique"-and though cheap,



have much of the value that Art so often bestows on costlier metals. Furniture, who take high rank among the most eminent manufacturers of Paris.

volume for this year's Paris Exposition. Photography in 1882 lent its powerful aid, as it lends it now in 1867; and our Engravings, accordingly, in both these volumes for fidelity of representation and in their artistic character may take rank together. In addition to the various essays which, with brief descriptive notices of the works illustrated in our pages, accompanied our engravings, the Art-Journal contained a series of articles, both critical and descriptive, devoted to the Exhibition of 1862 and its more important contents; and to them we now refer, as being introductory to the corresponding articles that will appear in due succession in the Art-Journal for some time to come.

In treating of the present Paris Exposition, we have decided by no means to restrict our attention to those exhibited works

that we illustrate; but, on the contrary, it is our purpose to describe and to criticise with the same care and the same interest where engraved illustration is neither possible nor desirable. The UNIVERSAL EXPOSITION we deal with as a grand whole. We have resolved it into its component elements; and, as our work proceeds, we shall be found to have analysed and investigated and reported wheresoever Art has, or ought to have, anything to do. And we are well assured that the sympathies of our readers are with us, when we declare that we have looked to this Exposition with a confident expectation of finding Art at work in it with an energy unprecedented in modern times, and having its field of action expanded far away beyond all recent conventional boundaries, so as to have approached to its old universal compre-

This very beautiful Cabinet is the work of principal manufacturer of the Grand Duchy of Herr Gustav Stövesandt, of Carisruhe, the Baden, a large exporter of first-class works to

wood"—the body of German, the ornaments of Italian, and the carved bas-reliefs of American.



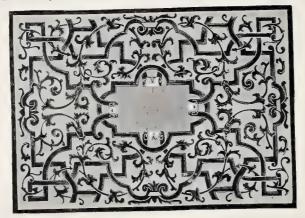
England, America, Spain, Russia, and India, and other countries; his fame being indeed second of three different kinds of "nut" lis a production of the best order of Art, and confers the highest credit on the manufacturer.



hensiveness. In this Exposition, also, we have both hoped and expected to witness the ratification and the final acceptance of that most excellent treaty of close alliance between Art and Manufacture, by which alone both can be raised to their highest dignity; and which at the same time cannot fail to empower them, in their conjoint operation, to strengthen and to draw more closely together the bands of international amity throughout the world. These are, indeed, high hopes, and expectations of no common magnitude; but they are such as it is impossible not to entertain, even while conscious that a certain degree of disappointment must be encountered before they may be fully realised. Nothing is easier, and nothing, also, is more delusive, than to look at the close of a single year for results which ought to require the lapse of several years in order to produce their accomplishment. Thus,

truly marvellous as has been the rapidity with which Art, in our own times, has extended and strengthened its beneficent influences in connection with Manufactures, still a certain space of time must be occupied in carrying on this great work, and that necessary time must be conceded before the complete triumph of Art can be achieved—that is, before all manufactures can become Art-Manufactures, as a necessary quality and condition of their existence. Since the year 1851 taught to the artists and producers of the world its great lessons, sixteen years only have passed away. And when we now call that fact to our remembrance, we are constrained to admit that sixteen years ago we could not have anticipated for the year 1867 such an Exhibition as exists at this moment at Paris. When we pass over the boundary, also, that lies between what we look forward to seeing and what we

Mr. J. Zvennsnorr, Bookbinder, of London, exhibits several very admirable examples of the They are conspicuous for merit in design, exhibits as very admirable examples of the



trade in France. The four we engrave are in stances the insides of the covers are on a par knowledge combined with manipulative skill. all cases from original designs. In two in- with the outsides, indicating the same taste and His "show" will bear the strictest scrutiny;





nothing has been neglected that could give binder's craft. The art has languishel of late value to these very superior specimens of the years; there has been a general substitution of most part, bound to last a year and no more.

actually see, and when we stand face to face with the visible and tangible demonstration of the veritable present status of Art and Manufacture, we are bound to keep in view the all-important circumstance, that during the interval that has elapsed since the first International Exhibition in 1851, itself both positively and comparatively brief, the progressive development of the peaceful Arts has been very far from encountering no serious obstacle. On the contrary, this whole period has been an era of world-wide agitation. If, in the matter of Art, the minds of men have been thoroughly aroused from a strange and a long-protracted torpor, they have by no means been permitted to concentrate upon Art their awakened energies. All along, the Arts of Peace have been compelled to struggle onwards, in the midst of painfully uncongenial sights and sounds. They have been required to

encounter fierce hostility, as well as privileged to experience warm sympathy. They have felt influences powerful both to encourage and to depress, both to render valuable aid and to stimulate formidable resistance. These are things that demand the fullest and the most impartial consideration, when any estimate is to be formed, on the one hand, of the true character of this year's Universal Exposition, and, on the other hand, on the distinguishing characteristics of its teaching. Most certainly we shall not forget that, since 1851, the world has had on its hands other affairs of moment, besides preparing the various Great Exhibitions that since that year have been held, and then applying them as a grand course of preparation for the latest and greatest of the Great Exhibitions, now open to visitors from all nations in the capital of France.



minent among the many admirable contributions that sustain the Art-fame of Austria. We engrave some of them; the principal is



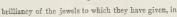
The real question, accordingly, to be considered and answered has reference, not to the actual advance made by the present Exhibition beyond any and all of its predecessors, whether in France or in England, but to the degree of advancement which it has accomplished under the conditions that have been imposed upon it by external circumstances. The final answer to this question cannot be made with justice until the Exposition itself shall have run its course, and become a matter of history. Meanwhile, with very much before us that tells its own tale, there yet remain both means and opportunities for completing many things that now are imperfect, for supplying casual deficiencies, for confirming representations that have been made without sufficient emphasis, and more particularly for correcting palpable shortcomings and errors of administration.

One great and most honourable fact in connection with the Universal Exposition claims both immediate and admiring recognition—the fact, that is, of its own existence. Nothing has been permitted to affect the faithful and punctual realisation of the original project, as it was announced at the first to the world by the Emperor. The course of events may have threatened to bring the success of the enterprise into the greatest peril, through depriving it of many of its most important elements; but still, with admirable constancy and firmness, the preparations were carried forward, the building and its accessories in due time were erected, and on the appointed day the Emperor and Empress opened the Exposition. It was resolved that the best that could be done in France should be done; and elsewhere all other nations were invited to do their best also, as they might be able

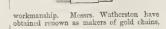
Messrs. Watherston and Son, of London, ideas only of their forms; we can give no notion of the



comparatively small cost to that of great value—all displaying taste, judgment, and good









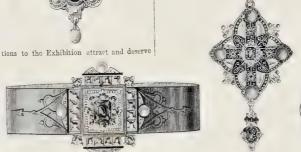
so many cases, such graceful and effective setting.



in which they surpass all competitors in the Exhibition. We engrave also two of the



have high rank as jewellers; their contribu-



or willing, so that in 1867 Paris might make good the promise of a Universal Exposition that had been proclaimed in 1863.

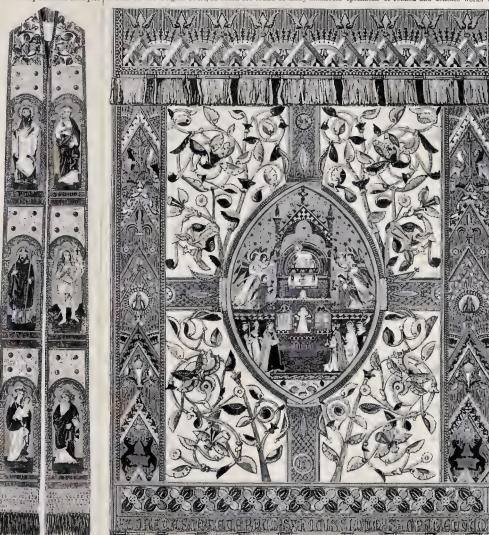
It was on the 22nd of June, 1863, that an Imperial Decree was promulgated to the following effect:—That an Exposition should be held at Paris in the year 1867; that in its range and character this Exposition should be more completely "Universal" than any of its predecessors; and with that view, that it should comprehend, as far as possible, typical examples of the works of Art, and of the industrial productions, of all countries; in fact, that in it should be represented the expressions of every branch of human activity; and, finally, that public notice of this intended Exposition should be given, accompanied with suitable invitations to the artists, the manufacturers, and the workers of All Nations, to take a part in carrying the project into effect. And, it was expressly

stated, that notice of the proposed Exposition was given so long in advance of the time fixed for it to take place, in order to afford ample space for mature consideration and reflection, and for

ample space for mature consideration and reflection, and for arranging and carrying out the necessary preparations. A second decree followed in February, 1865, confirming the provisions of the previous decree, setting forth such details and explaining such particulars as might be necessary at that stage of the enterprise, and defining the leading features of the proposed course of action. An Imperial Commission then was appointed; a Guarantee Fund was provided; Commissions and Committees were formed both at home and abroad; and a comprehensive system of co-operation was duly organised and brought into action. The Imperial Commission, as it was originally constituted, without including its President, or those Ministers of State who

marked attention. Our engravings convey | These jewels are of various orders—from the gem of | Claret Jugs, of which they exhibit several.

On this page we engrave STOLE—productions of the renowned firm of BRAUGHYN, of Bruges. They are exquisitely wrought, and confer two very beautiful examples honour on the Belgian Court, in which are found so many admirable specimens of refined and delicate works of



of Embroidery for the the needle. To the Banner of M. Braugwyn was awarded the prize offered for Embroidery, in 1866, by the church—a Banner and a Roman Catholic Congress of Malines. There is no manufacturer of Belgium by whom this manufacturer is surpassed.

would be ex officio members, consisted of sixty persons. Of these, twenty-two specially represented the Guarantee Fund; and, in consideration of the distinguished part that had been taken by England in forming Great Exhibitions, three were Englishmen—Lord Cowley, then British ambassador at Paris; Earl Granville, then Lord President of the Council; and the late Mr. Cobden. In two most important particulars the Imperial Commissioners, from the very commencement of their labours, resolved that they would not be guided by the precedent of the London Exhibition of 1862. They decided, in the first place, that their Exhibition Building should be sufficiently spacious to receive and display the whole of its contents on a single floor without the aid of galleries: and, secondly, that the arrangement of all their "exhibits" should be such as would provide for a twofold classification; on the one

part, a classification that would bring together all the productions of the same order and character, the contributions of every country; while on the other part there might be a separate and distinct aggroupment of the various productions contributed by each particular country.

The Character Mars, placed of the dispress of the Commissioners.

each particular country.

The Champ de Mars placed at the disposal of the Commissioners a site of suitable extent, which might be made available to satisfy all the requirements of their Building and its accessories. For the plan of the main Edifice itself, the most advantageous outline was found to be an oval. This general outline at once determined the character of the principal divisions or components of the whole structure, and it caused them to follow its own curvatures. Consequently, the Paris Exhibition Building, which throughout is of a single story only in height, is composed of a series of vast



is M. Ernest Royer, of Paris, whose "show,"

Among the best exhibitors of Works in Bronze though not extensive, is of great excellence. His productions—those at least that are placed in his stall—are of bronze gilt, and the gilding cannot fail to attract



notice by its purity and richness. They are all carefully and elaborately finished, while the designs are obviously from the best artists. M. Ernest Royer aims at special late period of Art; his works are essen-





tially French, but they are pure in design, and [very attractive as compositions. We engrave three of | his Clocks and two of his Candelabra.



concentric ovals, the innermost of the series enclosing a central garden open to the air and encircled by an open colonnade. Each one of the oval compartments, as it is continued around the entire plan, contains one separate class or group of "exhibits," as they are exhibited by all nations. A walk completely round any one oval compartment of the Building, therefore, conducts the spectator from the representatives of one country to those of another; all of them, however, representing the same Art or Industry or Product; and, thus, such a walk as this implies a continuous series of visits to the contiguous collections of works or productions of the same class, assembled from all parts of the

M. Ducel, of Paris, exhibits a very large collection of admirable productions in Cast Iron; tion, and have rare excellence as works of Art,

accomplished sculptors. M. Ducel produces objects of all classes and orders, from common



being, indeed, accurate copies from admirable models. Our engravings—a Fountain and a state that they owe their origin to the minds of



utilities to those that advance pretensions to compare, and not disadvantageously, with the best efforts of the best manufacturers in bronze.

The Classification adopted by the Imperial Commission, in conformity with the structural plan and arrangement of the Palace of the Exposition, first, distributed the whole of the "exhibita" amongst twelve Groups: and then, subdividing these primary Groups, assigned their contents to secondary Classes, in all amounting to ninety-five, but the numbers of the Classes varying in the different Groups. Hereafter we shall place on record in our pages full particulars of both the Groups and the Classes; also all such details as may appear to be desirable concerning the extent, the construction, and the fitting up of the Building; together with a carefully prepared narrative of the proceedings and awards of the Juries, and a full description of every incident

connected with the Exposition that may be interesting in itself, or may rightly be considered to have claims upon our regard. It is enough for us now to advert briefly to the first public announcement of this year's Exposition; to point out both its aim and range, and the leading features of the general arrangements that have been carried into effect; and, having done this, to invite all who are interested in this marvellous gathering of the expressions of human thought and the productions of human hands, to accompany us as we are prepared to lead them, step by step, through each class of its manifold groupings.

We shall have to direct attention to very much that will universally be regarded with unqualified approbation. More

Victor Broderi, a subject of Russia, resident the Russian Court one of the most meritorious and attractive of the many objects of value it in Rome, a sculptor of rare ability, supplies to



ingly designed and exquisitely carved, and is classed as a production of Art-manufacture. | ture court of Italy, where we find several marble to be regarded as a work of high Art, although Victor Brodski, however, triumphs in the sculp- statues of very great merit bearing his name.

than a little also will pass under our notice, concerning which widely conflicting opinions will have been formed and expressed. And, perhaps, before our task shall have been completed, we shall feel constrained to admit that here and there we have encountered what has excited either indignant surprise or sorrowing disappointment. While it is passing through a transitional state, and settling down to that fully developed condition which eventually will stamp it with the authoritative impress of its true character, it rests with the Imperial Commission to determine the degree in which, in time to come, this year's Universal Exposition shall justly be considered to have realised, or to have failed to realise, what the world has a right to expect from it.

With a combination of energy and skill beyond all praise, a broad waste has been transformed into a felicitous compound of a

park and an open air museum; and, in the midst of this varied and wonderful scene the vast edifice has grown up,—an iron Coliseum of far greater than even Coliseum magnitude, that has gathered together beneath its roof the works of nearly 50,000 exhibitors from all parts of the world, and that expects from all parts of the world some millions of visitors. We call upon the Imperial Commissioners to fulfil their administrative duties with becoming magnanimity. Their own dignity, no less than the importance of the charge entrusted to them, demands from the Commissioners a dignified, comprehensive, and truly noble course of action—such as will reflect fresh honour upon France, because it will promote the best and dearest interests of mankind.

CHARLES BOUTELL, M.A.



portion of it is finished with the minutest care; of rare excellence. Its chief merit, however, ence of which it has been subjected; the ornavers a specimen of mere workmanship it is consists in the true and pure Art to the influmentation is of the very best and highest order.

THE GLASS-DOMESTIC AND DECORATIVE. BY GEORGE WALLIS, SOUTH KENSINGTON MUSEUM.

It is not too much to say that Glass is essentially a modern material, for its present perfection is due to the advanced state of chemical science in its application to vitreous substances, and whatever credit may be due to workers in glass of past ages for the beauty and delicacy of the forms into which their skill and artistic ability wrought it, modern glass must bear away the palm as regards beauty of colour and brilliancy of the material itself. Even the Venetians compensated for the comparative opacity, or at least want of purity, in their material, by the marvellous thinness and the extreme lightness of form into which they fashioned the

vessels they produced. This skill in manipulation is again reappearing, although in a new form, and, aided as it must be by a perfection of material which the Venetians never dreamed of, the result cannot fail to be highly satisfactory in an artistic sense. For as the glass formed of sand, and the seda extracted from the seaweed of the lagunes of Venice, and practically unpurified by the small amount of saltpetre which could be added to it, was superseded by the crystal of the Bohemians, manufactured from pure quartz and lime and the alkali resulting from their use of their great forest trees in the production of potash, even so this latter material has given way before the gem-like flint glass, which the use of lead has enabled the chemists and glass manufacturers of England to produce in more recent times.

If it were worth while, at this day, to enter into an argument



upon the absurdity of fiscal restrictions on industrial processes, no illustration could be found more thoroughly calculated to prove their folly than the condition of the glass trade of England under the dead weight of Excise surveillance, and the perfection and development to which it has attained under the perfect freedom of action, which it has so happily obtained during the last quarter of a century. It would, however, be quite out of place to go into such a question here; nor is it necessary to say anything respecting the history and past progress of the manufacture of glass, since the primary object of this paper is to show, as far as possible, the precise condition of this special department of Art-Industry as illustrated in the International Exhibition of 1867; to compare the relative merits of the products of each country, so far as they have taken care to display their products, and to point out—

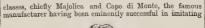
especially to our own countrymen—the principles of design which should govern their productions in this beautiful material, citing as an evidence of the truth of these principles, the examples which present themselves as the most successful realisations of perfect adaptations of means and materials to a given artistic result.

Nor is it necessary to enter into any description of processes or disquisition on the chemical constituents of glass, for these points are best illustrated by the many admirable papers which have appeared from time to time on these points. The remarks it may be necessary to make as to the causes of certain points of inferiority or superiority of material, or the final results as dependent on special processes, will therefore be confined to the special object requiring such an illustration, in order to render its excellence or defects easily understood.

The Marquis Ginori, of Doccia, near Flo-



rence, exhibits a large collection of charming





the styles of great predecessors in these arts; so accurately,



indeed, that it is by no means uncommon to find the modern sold as the ancient works. The renown of the compositions, and beautifully modelled.

"Manifattura Ginori" has been obtained at the several exhibitions of



Paris and London, receiving the highest



For facility of reference, it is proposed to discuss and illustrate the exhibits of glass—Domestic and Decorative—under the heads of the respective countries displaying examples of this department of art and industry. In no case will invidious comparisons be drawn either between the specimens of individual manufacturers, or the collective exhibits of nations. Such comparisons cannot be productive of any useful result, and in too many cases would only tend to irritate the producer, and mystify the public, instead of then to any instructing the other. At the same time it is not intended to shrink from those broad comparisons and illustrations, as well as the enunciation of unmistakable superiority on the one hand, or marked inferiority on the other, which can alone render the efforts of the art critic worthy of attention.

As might be reasonably expected, there are certain well marked.

Thus the points of excellence in French and Bohemian glass are

examples of Ceramic Art; they are of several



of crystals, jaspers, various rich stones, and the entire Spire, which rises, in five stages, to brilliant enamels. Our engravings represent the height of 150 feet above the ground; and order to show the details more distinctly.

very far from being in any way parallel to, or as partaking in any easily understood degree in, the qualities which distinguish English crystal glass, and the judgment which would probably be satisfied with the one would be very far from admitting any very marked and distinctive degree of positive excellence in the other. It is only then in viewing each from something like an approach to its own standard of excellence, that a fair conclusion as to their relative position can be arrived at. To do this effectively and honestly ought to be the aim of all who undertake to pronounce an opinion upon the efforts of the various nations exhibiting their products, whether as illustrative of the position to which any special industry has attained, and as an evidence of its right to international honours, or as an example and lesson to its rivals.

To hope that international jealousies and rivalries will cease, would be utterly utopian; but efforts should be made in these gatherings of the nations to so conduct the competitions which must ensue, as to give honour where honour is due, whether the form in which the skill of a people manifests itself is in accordance with certain received opinions or not; so long as it can be shown that those who produced the works to be judged of have been true to their own national instincts and the purposes and ends for which they have laboured.

frowhich they have laboured.

Looking back to the Paris Exhibition of 1855, one is struck with the much greater extent to which the illustration of the manufacture of domestic and decorative glass is carried on this occasion, except, perhaps, in the solitary case of Bohemian glass.

We have already engraved some of the contributions of



Herren Sy and Wagner, of Berlin. They supply us, how-ever, with a large number of



most beautiful works, and are surpassed by no competitors of any country, in reference



principally rests the supremacy maintained by Prussia in productions of the precious metals—a result they have obtained by resort to the best artists



either to Art or to Manufacture. Upon them, indeed,



we cannot find space to describe it; it is a work



of singular beauty-a true example of true Art.

Generally, too, the forms are much less florid, have been better con-

Generally, too, the forms are much less florid, have been better considered in relation to the use of the vessels, and this is especially marked in the objects intended for illuminating purposes; whilst weight and mass of metal have given way to more consideration of outline, and splendour of general effect to more perfection of detail. Commencing the examination under the head of each country, it appears best to begin with the British display, because for certain qualities, and those too of the highest kind, in relation to the material and special industry, it certainly stands almost unrivalled; and whilst in 1855 it was one of the worst represented branches of national manufacture, it is on this occasion one of the best. Moreover, nearly all, if not entirely all, the British producers of glass—domestic and decorative—are contributors to this great Exhibition of All Nations in 1867.

BRITISH GLASS.

Even if the display of British glass were less marked in extent than it is, the sterling quality of the greater portion of the productions would be a fair subject for congratulation. The perfectly crystalline and pure character of the material, as the eye ranges over the masses which form the leading features of the arrangement, is at once recognised by the most casual observer; but it is only after careful and minute examination that the true character and quality of this material in its varied forms can be fully understood and appreciated. The shades of difference between the various exhibits are frequently very minute, and at times not easily appreciable, and certainly very difficult to describe. One thing, however, is undoubted; the general quality of the British

M. Charpentier is surpassed by none of his competitors in the fabricaartists of France, and are finished with the nicest skill. He holds,





tion of Works in Bronze. They are designed and modelled by eminent consequently, the highest rank among the manufacturers of Paris. course we shall give other examples.



crystal glass is immeasurably superior to that of any other in the Exhibition, either for colour, purity, or any other quality essential to glass as a material. The forms in which this material is presented by the respective manufacturers and exhibitors must be a subject for detailed investigation.

By the classification adopted by the French authorities, "Crystal, Francy Glass, and Stained Glass," is placed Class XVI., Group III., "Furniture and other objects for the Use of Dwellings." In accordance with that arrangement, the British exhibits have been displayed, not always very happily, in the section of the Exhibition building assigned to this group.

One of the smallest, and at the same time one of the most inferesting contributions, is that of the old and well-known firm of Pellatt AND Co., Falcon Glass Works, Blackfriars, and Baker

Herren Philipp Haas and Sons are the most extensive manufacturers in Vienna of Silks for all the purposes of "furnishing." Their productions are not only



excellent in colours, texture, and quality, but are, for the most part, admirable as examples of a judicious application of Art to manufacture. We introduce two of their ordinary fabrics for curtains; but the principal object we



engrave is one of the panels made for the box of the Emperor and Empress in the Opera House of Vienna. The material is silk "rep," on which—above and at the

sides—are charming paintings, by the artist Herr Sturm.



carved wood-attached to the silk-by the sculptor-H. Schönthaler. The combined efforts of artists and manufacturers have produced a work of unsurpassed excellence.

arranged. The ornament makes a perfect diaper over the whole surface of the vessel, and the result is great elegance and refinement.

The tripods of twisted work for holding amphoræ for oil are very eleverly designed, and the execution and workmanship show great skill and perfection in manipulation.

It may be remarked that, as usual, the engraved attempts to represent the human figure are, more or less, failures, alike in adaptation to the ornamentation, as in the actual execution. The artistic power to engrave the human figure on glass is an acquisition so rare, that one would wish to see it avoided altogether, since, in the best circumstances, it is always more or less out of place.

The extent and variety of the exhibits of Mr. James Green's display is cut glass, much of which is in excellent taste. The forms are generally coharacter of the material has been carefully kept in view, and the details of the ornamentation are designed so that the facets tell well cannot be a contrast to that of Messrs. Pellatt; nor is the excellence of the more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor other notable examples to be overlooked, because the exhibitor outlant of Mr. James Green's display is cut glass, much of which is in excellent taste. The forms are generally each of the more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor more notable examples to be overlooked, because the exhibitor outlant of Mr. James Green's display is cut glass, much of



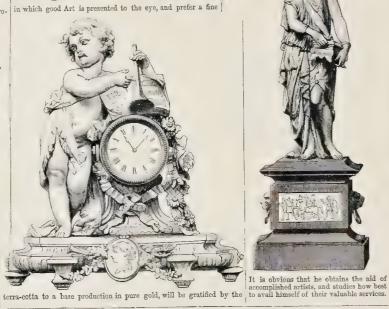


"Zinc d'Art." Those who attach little value to the material collection of M. Lefevre, although the choicest of the objects he exhibits may be obtained at small cost. We engrave some of them, Clocks and CANDELABRA. His works are of varied styles.





ducers of Imitation Bronze -





not so successful in an artistic sense. The cut glass tazza, with stem of ormolu (of which there are several examples en suite), is as it ought to be. The general style of ornament is that mostly designed in good taste, and executed with great skill. As a novelty it is a success. The arrangement by which a cut glass crystal forms the central bulb of the stem, relieved as it is by the setting of ormolu, is very happily conceived and carried out. The effect produced by the central of the dish being recessed or counter-sunk upon the shoulder of the metal stem is very satisfactory.

A dessert service of Gothic design, as regards detail in cutting, is managed with much Art-skill, the knives and forks with crystal handles being exceedingly pretty and effective.

The engraved decoration, a point which is not always attended to say it ought to be. The general style of ornament is that mostly in vogue, and so well adapted to the purpose of glass ornamentation—that of the fifteenth century. There are few small examples of combined cutting and engraving which are very good. The cutting decorates the body of the vessel, and the engraving is introduced in the form of frets on the facia near the edges, or in bands. The effect is pretty and staffactory.

Probably the best specimen of engraved work as a whole is a water jug of excellent form. The design, which is based on one selected by the Society of Arts from the South Kensington Muand execution. The forms are simple, and thoroughly adapted

Messis. Pellatt & Co., of the Falcon Gluss Works, Blackfriars, and of Baker Street, Lon-



which few of the exhibitors in that department are. The purity and brilliancy of the metal they produce have long been famous, while the Art by which it is rendered valuable is second



to that of no other exhibitor of any country. They are thus Glass Manufacturers in the don, are both makers and decorators of glass, are not numerous, they are of excellence unfew of their works; they will suffice to show













the grace and beauty of the forms and decoration | they give to Table Glass.

They are exqui- | sitely engraved by artisans who are really artists.

annual prize designs executed by Art-workmen, is adapted with skill to the special purpose and style of execution required in this instance. An engraved claret jug, too, is of elegant form; the handle being especially artistic in the detail.

The few examples of coloured glass exhibited by Mr. James Green are very tasteful. A pale ruby tint, the product of oxide of gold, is especially noticeable for its delicacy and its marked contrast to the violent effects which sometimes characterise fancy-coloured glass. The risk in the manufacture of this tint renders its production costly; but when successfully achieved, the result is charming.

heavy members being avoided. One or two lustres or candelabra are especially successful, being light and elegant. Generally these objects are too ponderous, and suggest insecurity by the weight of material used in their construction.

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The chandeliers and candelabra produced and exhibited by this house are generally well designed. They are crystalline in detail,

The works represented in this page exemplify some of the almost innumerable purposes to which the equally curious and valuable material,



the invention of MM. LATRY AND Co., of Paris, | may be applied with perfect success By the | inventor entitled "Bois Durei," we must de-





scribe this substance as pulcerised wood, hardened by a scrice of processes that are at once emi-

Trollope's mirror is striking and pretty, but the result of a figure and foliations in relief, the forms of which are necessarily based on, and in fact are absolutely imitative of those intended to be seen in an opaque substance, is, after all, unsatisfactory in principle. One expects to see the forms expressed by light and shadow, but instead of that, the light which should produce the shadow plays through the substance of the material in which the forms are produced. As a novelty, a whim or caprice of fashion, these brackets in glass may "take;" but as artistic and decorative details they cannot be admitted as true, or in sound taste.

Messrs. James Powell and Sons, Whitefriars, London (17) Class XVI.), show glass of exquisite purity and colour. It is scarcely possible to conceive "metal" of greater excellence or



of England is upheld by this eminent firm. The two Statuettes are from the models of the



and "Santa Filomena;" the VASES are decorated



faction of our subscribers: their great merit—it is universally admitted—is originality.

bination of colour so as to produce the harmonious result which is the great charm of the old Venetian glass, that in some of their examples Messrs. Powell have not achieved all the success which their enterprising efforts in this direction deserve.

At some distance from the great mass of the English exhibits of glass, and suspended from the girders or tie-beams above the avenue running parallel with the British Ficture Gallery, from the grand avenue which separates the French from the English space, Messrs. F. & C. OSTER, of London and Birmingham, exhibit six chaudeliers. As these were not placed until the sixth week of the Exhibition, and after the Juries had practically concluded their examinations, if not estiled the awards, it is not likely that they will receive notice from those whose especial business it is to distinguish excellence. It is possible, however, that Messrs. Osler

may, in this instance, have only themselves to blame, or which is quite as likely, considering the late period at which the objects were displayed, they are alike indifferent to the praise or blame, the reward or neglect of juries or critic.

When it is said that these chandeliers are of the usual excellence

When it is said that these chandeliers are of the usual excellence in material and workmanship, which has for so many years characterised the chandeliers and candelabra of this house, enough has been said on that point. It is, doubtful, however, if some of the designs are so successful as a whole, and there are certain deviations from the severe and correct principles of construction and detail which characterised the specimen exhibited by this house in 1855,—the one candelabra which stood alone in its perfection of form and detail on that occasion, and the fine examples shown in 1862.



made and exhibited by Messrs. John Walker



AND Sons, of Cornhill. They are of great beauty



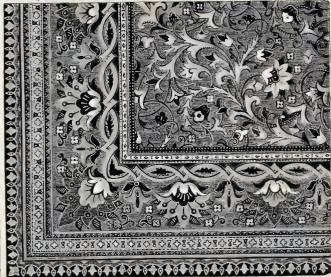
as Art-works. This firm has obtained renown



for the merit of the watches they manufacture.

We engrave four of the Backs of Watches, Messes. Woodward, Palmer, and Radford, of Kidderminster, uphold the long-established fame of





workmanship, fairly competing with the best productions of other countries.

The largest chandelier exhibited on this occasion is a magnificent piece of construction, but the glass scrolls or branches for the lights suggest fragility. The centre is a rare and splendid specimen of pure design in glass, the proportions and details being equally effective. As a whole, this chandelier is a pure example, perhaps the purest example, in the whole Exhibition, of skill in glass construction, and perfection of cutting for the purposes of illumination. The pendants from the scrolls by rings are very beautiful in form, and the effect of the whole is novel and artistic.

Of the smaller examples, the one lightest in construction is the best. It is a marvel of elegance and purity of style, in spite of

It is to the honour of a

produce, that in one branch of Art-manufacture—Mediaval tions. They are of brass, iron, and silver, chiefly for Metal-work—it can compete with London. Mr. J. W. Singer, church purposes—altar-rails, gas-standards, lecterns, altar-



Provincial town, by no



of Frome, distinguished himself at the Exhibition of 1862; candlesticks and crosses, screen-work, font-covers, &c. but in Paris his collection far surpasses previous produc-





means eminent for Art-



all cases based on established "authorities;" they are original, by artisans of Frome, who have been all "educated" in and not slavish copies. The works are entirely produced the establishment, and, obviously, under the best auspices.

attention, as they were entitled to precedence. For whatever may be the commercial tact and enterprise of buyers of glass, or even its producers through the skill of others, these cannot claim that merit which is due to those whose practical knowledge can alone direct delicate scientific and artistic operations, and bring out successful results. Not that it is desired for a moment to undervalue the position of those by whose ability, industry, and spirit the public is supplied with the varied objects which the dealer can alone undertake to bring together for selection. All honour to the enterprise that prompts the buyer to sustain the manufacturer, to encourage him in new and often high efforts after excellence; and all contempt for those who, setting themselves up as the arbiters of taste, dare to cripple the real producer

by their crotchets and foregone conclusions as to what will and will not "sell;" simply because, in their ignorance of anything approaching to true Art principles, they presume to consider their notions of beauty and taste as final, and make up their minds that certain things shall not sell, because they have not been first consulted respecting their production, and allowed to mutilate them by their suggestions, in order to be enabled to speak of them as "our own designs."

It is not long since that an enterprising and skilful manufacturer of the Midland Counties called upon one of his best customers in London, and in the triumph of his love of Art told this buyer and seller of his works that he had succeeded, at considerable expense, in engaging a practical artist

M. MATIFAT has long held a foremost place



among the leading Bronze Manufacturers of



which bronze is applicable: chandeliers, can-delabra, clocks, inkstands, vases; in a word, "the trade." Moreover, many of his produc-



Paris, and has received "honours" in several



tions are from models furnished to him by We engrave several, small in size, but sufficient eminent sculptors and other artists of France. to sustain the high opinion we form and re-





exhibitions. He is a man of knowledge and cord of his varied and various productions. supplied many mansions of our aristocracy M. Matifat is well known in England, having with choicest treasures of Art-manufacture.

of great skill and experience, and hoped to be able very shortly to show some works which would do credit to himself and to those who did business with him. The only encouragement he received was the reply, "I don't want you to supply me with such things as you like, and think good, but with such things as I like, and care to sell." The fact or possibility of a higher taste than his own in any customer, never seemed to have entered this man's mind; and, of course, what he chose to buy to meet the customers' wants, however ugly and outrageous the object may be, the latter must be content with, or go without.

Happily a new race of buyers is now springing up, and the old

oe, the latter must be content with, or go without.

Happily a new race of buyers is now springing up, and the old dogmatic patrons of commonness and ugliness, who because certain forms had "sold" resolved they should continue to "sell," are disappearing. Thus in the exhibits of the various houses

whose business it is to supply the general public, the conventional types are less visible than formerly, and there is an evidence of a growth of the conviction that novelty may be combined with beauty, and does not always depend upon mere eccentricity.

It is to be regretted that such firms as Lloyd and Summerfield, and some of the Stourbridge houses, have not exhibited personally; because their productions, shown in their own names, must have commanded that attention from those entrusted with the adjudication of the awards, which they certainly could not receive under existing circumstances.

receive under existing circumstances.

An extensive and well-arranged display is made by Mr. J. Dobson, St. James's Street, London (‡, Class XVI.), by which the reputation of the firm, while under the practical and artistic direction of Mr. Pearce—who has done so much to improve the

HENRY CRICHLEY AND Co., of Birmingham, uphold the long-



established repute of that town by exhibiting a collection of admir-



stands, and so forth. Of UMBRELLA-STANDS we engrave two, and one of a Hat-stand, or rather a combination of both. They are good in design, excellent



able works in Cast Iron—stoves, fenders, hat-stands, umbrella-staples of the Birmingham trade, which supplies so large a portion of the world.

character of decorative glass—is thoroughly sustained. The leading feature is the engraved glass, which is generally of high excellence. The forms of the objects, too, are well considered, the details of the engraved ornamentation being delicate and to the propose, except in some instances where the human figure has been introduced. The tendril effect of the ivy is charmingly wrought out in some of the examples, and proves most unmistakably that simple effects, well drawn and executed with skill, are immeasurably the most successful.

The cut glass of this house is thoroughly crystalline in design, and the execution of the work very admirable.

Flower-holders and flower-stands were the marked epécialité of leading to the most unpromising; for there is a quaint beauty about

Herren Brix and Anders, of Vienna, are eminent manufacturers of Bronze and well as grace and purity of design; but the designs are

MONIAL from the "Corporation" of Vienna,





Silver. We engrave three of their admirable works; they are, it will be observed, productions for church uses, and



presented to Professor A. Camesina.

some of the examples that makes them very interesting as specimens of manufacture.

mens of manufacture.

The larger examples of engraved jugs are very skilfully designed and executed. One is especially noticeable for the high Art excellence of the design and great skill of execution. The principal forms are reptiles, distributed with such a perfect regard to the decorative result, that every detail tends to give expression to the work. The error of over-crowding is carefully avoided, and the exquisite skill of the engraver is shown at every point. It is the work of a skilful German engraver located in England, and the influence which such an artist must bring to bear upon those around him, cannot be over-estimated; while the spirit and enterprise of those who employ his talent ought to be properly recognised.

The chandeliers exhibited by Mr. Dobson are of a very decorative and tasteful character. The conventional types have been got rid of in a great measure, while lightness and elegance take the place of weight in metal and the massive in form. The introduction of bulbous drops out in facets, instead of prisms, and the combination of these in varied sizes, produce an excellent effect. Mr. Pearce's reputation as a designer in glass is further sustained by the exhibits of Messrs, W. P. AND G. PITILIPS AND PEARCE, New Bond Street, London (16, Class XVI.) As a member of this firm, since his connection with Mr. Dobson ceased, he brings all his skill and experience to bear upon a series of objects which, considering the small space within which they are shown, is practically unrivalled in the Exhibition.

The elegance of the forms, and the thorough adaptation of the

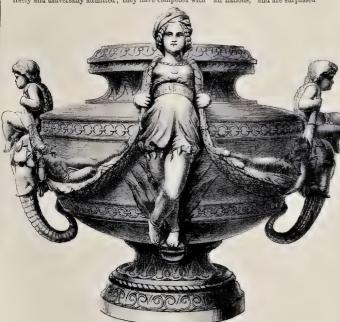
We engrave four other works contributed by the renowned firm of Minton, of Stoke-, by none. It is, moreover, worthy of remark that the



upon-Trent. It would be superfluous to offer any freely and universally admitted, they have competed y comments on their merit—it has been ed with "all nations," and are surpassed



best of their productions are the work of British artists.





details of the engraved ornamentation to these forms, show an artistic perception which a sound Art-education, aided by great experience, can alone give. The decoration is never contradictory

experience, can alone give. The decoration is never contradictory to the lines of the form decorated, unity of style is therefore insured. There are some very novel forms of flower-stands, &c., executed with great skill in twisted work, the contrasts between the more delicate details and the bolder work being very effective. This has been spoken of as an imitation of the Venetian glass; but, although somewhat akin to it in appearance, the mode of production is very different. All these works are produced from the "pot;" whilst the Venetian work—at least, in the ornamentation and decorative adjuncts—is the result of a skilful use of the lamp and blow-pine. lamp and blow-pipe.

A glass lustre, of elegant design and construction, is a remarkable example of what can be done with this beautiful material in hands that can thoroughly master all the mechanical difficulties, directed by heads which can keep in view the true relation of material to form and use. The branches of this lustre are formed with twisted air-lines; the spiral detail running throughout. These are decorated with pendant ornaments in glass, designed and cut with great skill. The result is great brilliancy of effect. Messrs, Phillips and Pearce exhibit the most skilful and artistic example of engraving in the Exhibition. It is a bottle of the same size and form as that already quoted as decorated with reptiles in the display of Mr. Dobson. The details of the design are larger and bolder, perhaps a little too much so for the final



beth, occupy a very prominent position in Paris; their stall is full of utilities;



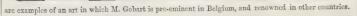
Cabiner of ebony, inlaid and partially carved, and the top of another Cabinet, carved in oak. Both



among them, however, are several WATER-FILTERS, which show how tho-



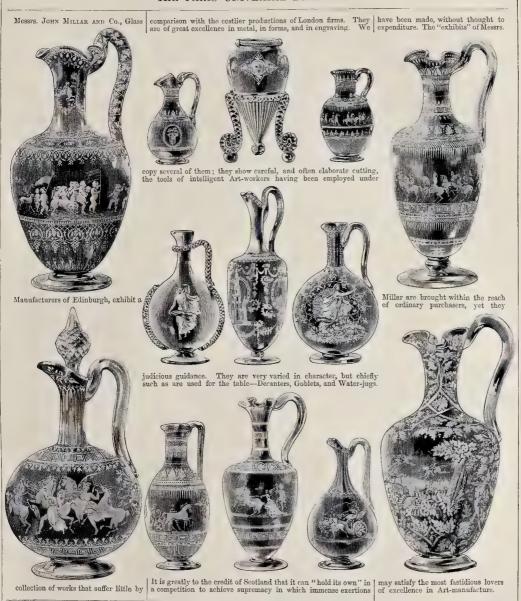
roughly "common things" may be subjected to the beneficial influence of Art.



result; but the effect is very rich and highly artistic, while the very skilful execution of human figures, which are introduced into the composition with great tact, places it on higher ground, as a work of art, than the specimen in which the reptile forms are the leading features. Both are evidently engraved by the same skilled hand, as they have both been designed by the same artist. As a piece of decoration, Dobson's is to be preferred; but as a specimen of skill in engraving, that of Phillips and Pearce is immeasurably the best; for the design might have been made as a crucial test of the powers of the engraver, to render the most crowded decoration thoroughly intelligible.

Messrs. H. AND J. GARDNER (5, Class XVI.) exhibit a great

variety of articles, the excellent quality of the glass being the chief feature. The cut glass is, with some exceptions, which are very excellent, heavy in design, and of the old type of facets, being cut with great skill, but not always well designed. The engraved glass of this house is light and clegant; but there is rather too much tendency to follow the mere imitation of floral forms, rather than the more legitimate details of decoration. The specimens of etched glass exhibited by Messrs. Gardner are very charmingly designed and executed. There is a delicacy of effect about this style of ornamentation which renders it especially pleasing when applied to goblets, wine glasses, and the smaller vessels for the table.



Two or three mirror frames, decorated with cut glass details, combined as frames or borders, are rather good, but they are more suggestive than complete.

Mr. HENRY GREENE, London (8, Class XVI.), makes a very effective display of cut glass of a bold and distinctive character, and generally of good design. There is a certain originality in the masses of the forms which give a very decided effect and character to the objects, and contrasts well with those of smaller details. The engraved glass is also good.

A dessert service, in which coloured glass is introduced in bulbs at special points of the engraved design, is "spotty," the contrast of colour being a little too great upon the pure crystal, while the aqua marina tint is by no means agreeable in colour. Yet there is more in the idea suggested than has been realised.

Messrs. J. Defries and Sons, London (3, Class XVL), make a good commercial display; but the effects of the coloured glass are inartistic, and there is more of conventionality than originality about the greater proportion of the objects exhibited. A few examples of engraved glass are exceptional in this respect, and are really both artistically designed and executed.

The exhibit of Messrs. John Millar And Co., Edinburgh (3, Class XVL), is an effective example of the influence of a taste for pure forms and elegance of detail in ornamentation. Most of the outlines of the objects in this display are good, and the details, when not overcrowded, as is the case in some instances, are elegant and effective. There is, however, a tendency to redundancy in the ornamentation, which, even when appropriate, as it certainly is not in some of the examples, tends to injure and

It is to the credit of England that so many | them. We engrave on this page some of the works contributed by Mr. J. A. WHEATLEY, Goldsmith



honours at the Paris Exhibition-and have won and presented by the ladies of Cumberland to Her Royal Highness the Princess of Wales.

detract from the effect of otherwise good work. The excellent quality of the metal in Messrs. Millar's exhibit fully keeps up the general character of the British glass in this respect.

In addition to their remarkable and effective display of Porcelain, &c., Messrs. W. T. COPELAND AND SONS, London (18, Class XVI.), have a small but very excellent exhibit of glass. In point of colour, purity, and brilliancy, it is very doubtful if any glass in the Exhibition is equal, certainly not superior, to it. With the exception of two claret jugs, Messrs. Copeland have confined their contribution to such glass as any customer of average means might be expected to purchase in the regular course of business. The cut glass, in design, detail, and form, is admirable.

The engraved glass is chiefly noticeable for the simple classic forms and details of the engraved work. No attempt at gradation, or play of light and shadow, is attempted; but the forms are distinctly given as pure planes, the lines being elegantly designed and drawn, whilst the skill of the engraver is shown in accuracy of remettion.

and drawn, whilst the skill of the engraver is shown in accuracy of repetition.

The two claret jugs (not a pair) already alluded to, are very clever examples of artistic engraving. One has for its principal decorative subject the chimeræ of Lucas Van Leyden, already mentioned as used so effectively on a water jug, in Mr. James Green's exhibit. This seems to be a favourite subject with glass engravers, and is certainly an effective one, when skilfully treated. The

M. Boulonnois, of Paris, makes a good

display of his in the avenue



of the various objects, either for use or ornament, or both, for which the bronze manufacturers of Paris observe a judicious combination of porcelain with

set apart for French bronzes. They consist | the metal, and especially in the Clocks he exhibits: three of these are engraved on this page

spirit of the ornament is carried out with great skill and beauty of detail. The other jug is in the same style and of the same form, but the central subject is an armorial blazon, skilfully arranged. The manner in which the lateral ornaments supporting the central ones are introduced and executed is thoroughly artistic; the only objectionable point being the detail of a group of flowers surmounting a tazza placed as a finish to the side ornaments, as it is not in character with the rest of the work.

Before finishing these detailed notices of the British Glass Exhibits, it is necessary to call attention to the Toilet Mirrors exhibited by Petrer & Tucker, London (15, Class XVI.) The effects produced are very delicate and artistic. The simplicity of detail is rendered valuable, ornamentally, by the alternation of opal and crystal glass in segments on the balls.

Mr. T. C. March's Toilet Mirrors (10, Class XVI.), with decorations in twisted chain work and bulbs, all in crystal glass, are very excellent. The plateaux and other contrivances for arranging flowers are effective and ingenious.

Having endeavoured to do justice to the British glass manufacture as shown on this occasion, the productions of our enterprising hosts, the French, must claim attention.

FRENCH GLASS.

As might be expected, the glass manufacture of France is largely and well represented; and if the chief purpose of glass was to display its productions as ornaments, rather than to serve the domestic uses of the table and the household, undoubtedly the French glass would take even a much higher position than it

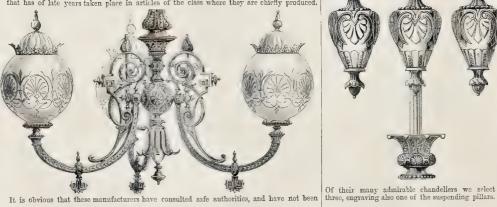
Messrs. Best and Houson, of Birmingham, supply us with the Chandellers we engrave content to lag behind in the race for excellence.



on this page; they are of an exceedingly good order, manifesting the marked improvement



that has of late years taken place in articles of the class where they are chiefly produced,



does, even with the fact before us that the great aim is to produce objects of luxury, rather than articles of utility combined with elegance and beauty of form.

The first glance at the French display, as a whole, produces some astonishment at the immense variety of coloured, gilded, and painted objects, brought together as glass; followed by disappointment at the remarkable want of purity of colour in the white crystal glass as compared with that of the British section. The masses of chandeliers which hang above the general display practically overshadow it in more senses then one, for the colour of these masses is grey and cloudy, as compared with the brilliancy and translucency of the English chandeliers. This characteristic runs

through most of the French crystal glass, and arises from the same cause which detracts from richness, brilliancy, and softness of glaze in the French porcelain—the want of lead in the composition of the glaze. As a matter of course the French are wedded to their own system; but how it is possible for them to deny that the result is against them, in this matter of brightness and purity, is almost inexplicable: yet their experts, both in porcelain and glass, maintain, in argument, that which appears to everybody else the very reverse of the fact.

This inferiority in the quality of metal, especially when seen in masses, as in the case of chandeliers, candelabra, lustres, &c., has a fatal effect in many very important works. It is singular too

The firm of MM. LAMBIN, SA-

facturers in Paris of Imitation Bronzes; in proof of awarded to them in the various International Exhibi-which it is only necessary to say that medals have been tions in Paris, London, and Dublin. Their "stock"







consists of clocks, candelabra, cups, statuettes, chande-liers, tazze, &c. &c., in the production of which they offer good artistic designs at a moderate cost. The The figures in the former are noticeable as novelties.

how the French designers in glass continue to ignore, more or less, the principle of the crystalline character of the material, and persist in producing details in forms that contradict the very nature of glass itself; leaves, brackets, bosses, and scrolls, which depend for their effect upon the forms being seen under strong light and shadow, are wholly out of place when seen with the light in transition through them, instead of upon them. The best chandeliers, candelabra, and lustres, are those in which ormolu is introduced as the basis of the structure; and when the metallic portion of the construction is not carried into the ornamental, the result is invariably satisfactory.

construction is not carried into the ornamental, the result is invariably satisfactory.

There are a few exhibits which are fairly representative of the whole, and as these take the lead in the display, it will be sufficient to quote some of the principal productions shown within them.

L. J. MAES, Cristallerie de Clichy, Seine (1, Class XVI.), contributes some very striking examples of coloured, cut, and gilt glass. The skill observed in the management of some of the effects is very great, but in many instances the result is heavy and commonplace. Three green vases decorated with twisted festoons in white glass are very elegant, and a tazza of charming form with engraved decorations is noticeable for the purity of its style; so also is a tray with jug and goblets, en suite.

It is possible that the great variety of objects, producing great contrasts in colour, detracts in a degree from the real merit of some of the objects exhibited, and that, if more isolated, they would be found more worthy of attention; practically, they are lost in the mass of commonplace articles around.

Compagnie Des Cristallerie de St. Louis, Moselle (2, Class



in Paris, are the establishments of the most distinguished





manufacturers of ecclesiastical robes, vestments, &c., and of the Thagon, Chalice, and Monstrance on this page afford examples of his taste.

XVI.), makes a grand display. Here coloured glass, gilding, and painting prevail, and the purpose for which the object is intended, and the material of which it is made, are frequently overlooked in order to produce a striking effect. The chief works are at once large in size and heavy in effect.

Some caskets in ormolu mounts, the coloured surfaces being cut and engraved, are worthy of distinct notice, not so much for the taste displayed in them, as being suggestive of very much.

The mest effect of one casket in coloured cut glass, mounted in silver, is very good. The blue surface tint, the white and silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result. The ornations are all the silver, harmonize and produce a charming result.

large in size and heavy in effect.

Some caskets in ormolu mounts, the coloured surfaces being cut and engraved, are worthy of distinct notice, not so much for the taste displayed in them, as being suggestive of very much better things. The imitations of malachite in cut glass, mounted in ormolu, are novel, and very rich in effect.

The productions of E. Monot, Cristalline de Pantin, Seine (3, Class XVI.), are of a varied, and, in many respects, excellent

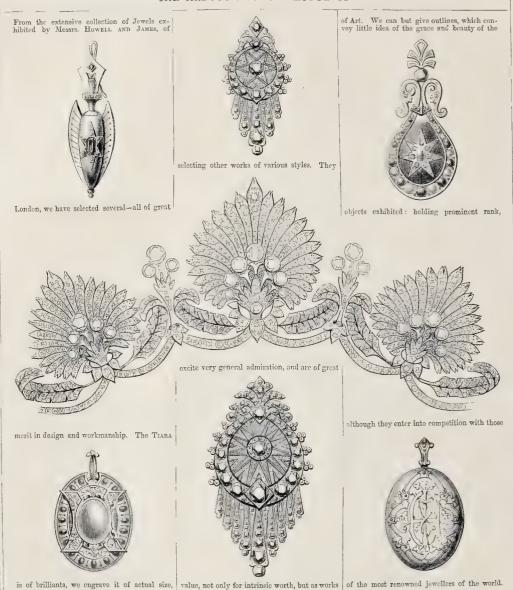


which he has adapted to the modern requirement of gas. Of the chandeliers we engrave the most introduced, but its principal parts are of crystal beauty, worthy of Venice in its "palmy state."

a pure style, while the arrangement of the ornamentation in facets approaches the perfection of geometric arrangement in proportionate quantities, the larger masses being well contrasted with the smaller details. This gives a variety of light and shadow, so to speak, rarely seen in cut glass.

The engraved specimens, too, are elegant in design, and eminently artistic in the distribution of the lines of ornamental construction. The details are kept light and in tendrils, rather than given in masses, and thus the crystalline character of the material is never interfered with. Some of the etched examples, too, are very happily designed and skilfully executed.

A dinner-table service of crystal glass, mounted in ormolu, is striking in effect and very ornate; but the weight of metal makes



which ought to be its absolute transparency and the transmission of light through it, as an element of colour, whether monochromatic or poly-chromatic, are more within the category of porcelain than of glass proper.

The most novel method of decorating glass in the whole Exhibition is that applied to the ornamentation of a plateau, punchbowl, and glasses, en suite, exhibited by Baccarat. These are of crystal glass, with a surface tint of deep blue. The effects are obtained by etching into the surface after the manner, as it appears, of cutting a wood engraving; the lines being left in the dark blue tint, slightly reduced, the half tint being simply a reduction of the original blue by the action of acid. Thus there are three tints of blue,—the original "flashed" colour, this a little reduced for the lines of the forms, and then the half tint. Finally, the effect is

completed by the absolute reduction of the surface tint down to

completed by the absolute reduction of the surface fint down to the white glass.

The effect is excellent, and the amount of refinement of which the process is susceptible is so great, that, excellent as this example is in many respects, very much more may be expected in future efforts in the same direction.

A collection of mirrors and frames, engraved and decorated in the Venetian manner, is exhibited by A. A. ULLMANN, Paris (41 and 44, Class XVL), which deserves special attention from the excellence of some of the designs. The effects produced by the introduction of blue glass are very pleasing. A few of the designs are rather extravagant, but the manufacturer has to consult his market in these objects as in others of less mark.

We now proceed to notice, briefly, the Glass of Belgium.

From the collection exhibited by MM Lift, we give part of a Centary, with lace border, in pattern, with birds and flowers introduced trul, the connect from mattering reset flayous, the style of the old flat Venetian point, of serial, The elegance of the birder design is obvious



er wave also on this page a Franchief. As hos point, after the design of Mr. Arenor. Rousski, of per-



of shading is here happily introduced, so as to | give to the border that surrounds the foliage | the very remarkable effect of being fluted.

BELGIAN GLASS.

This comes next in the arrangement, but consists of a comparatively small display, which does not require any special remark. The character of the table glass is good, and the forms generally are in good taste. There is no extravagance in decorative details, and as the objects exhibited are all for ordinary domestic use, the productions are so far useful as showing what Belgium can do to supply its own wants in this direction.

productions are so far useful as snowing what beigium can do to supply its own wants in this direction. There are some excellent examples of wine bottle manufacture, which it seems to have been the especial aim of the Belgian executive for the Exhibition to illustrate thoroughly.

AUSTRIAN GLASS.

AUSTRIAN GLASS.

The Bohemian glass exhibited in the Austrian department maintains the traditional reputation of the manufacturers of these objects of domestic art and decoration. In all essential particulars, the characteristics so well known in connection with this branch of continental industry have been preserved without change. There are certainly many variations of form, and some are improvements on former types; but, as a whole, the improvement is rather to be found in the skilful manipulation of the gilding than in the glass itself. The decorations in gold of some of the specimens are superb, alike chemically as in their artistic

We engrave the very beautiful Wrought from GATES off.

Messrs. Barnard, Bishorp, AND Balnardo, of Norwich,
a firm that has obtained high renown, which the eminent
manufacturers fully maintain in Paris, where this work
occupies the place of honour to which it is fully entitled.
The gates are designed for a terrace or garden approach,
and the intention has been to produce a work that

We engrave the very beautiful Wrought Iron Gates of lessers. Barnard, Bishor, and Barnard, of Norwich, firm that has obtained high renown, which the eminent anufacturers fully maintain in Paris, where this work coupies the place of honour to which it is fully entitled. The gates are designed for a terrace or garden approach, rate and beauty, united with boldness in its general and the intention has been to produce a work that



would please the eye, and afford scope for the development of skill in the artisan. The purpose has been

effects. The raised gold is especially successful, and when combined with the lighter tints of colour, so as to avoid violent contrasts, the effect is very charming; and this is the more decided when in connection with the dead or ground-glass effects.

It would be quite useless to select out of the number of exhibitors, all more or less distinguished for some special excellence; as even this selection would involve a description of a considerable number of exhibits, if justice were to be done in each case. In the best examples, the Bohemian glass has that quality which the French aim at; for the gilding and colour are applied in such a manner as not to contradict the material of which the object itself is made, or the purpose for which it is made.

The green glass is superb in tone and quality of colour, and the contrast with the gilding is fine and artistic in effect.

Some of the most interesting examples exhibited are imitations of old German glass, enamelled with conventional opacity and crudity of colour. The forms of several of these vessels are very quaint and excellent; so much so, that one would rather see them without the enamelled adjuncts.

The most remarkable exhibit of Austrian glass is that of LOBMEYE, Vienna (19, Class XVI.). The crystal glass employed by this firm in the production of candelabra, chandeliers, lustres, &c., is fine; and the designs to which the material has been adapted are the most perfect of their kind in the Exhibition, with a few exceptions among the British glass.

The problem of the exact quantity of ornolu to be used in the structural arrangement and incidental decoration of candelabra and chandeliers seems practically solved by Messrs. Lobmeyr.



workmen have been employed to carry out the | the general design is Luiei Annoni, and the | Brambilla. Italy, which contributes so many plan of the artist. The artist who furnished engraving of the ivory is executed by Giovanni | admirable works, has sent none better than this.

One pair of candelabra is of excellent design, the ormolu, however, forming the leading feature; but the glass is brought in and treated with such skill and judgment as to leave nothing to be desired.

desired.

In some of the chandeliers the whole structure of ormolu is shown as a decided basis, with a very slight deviation from lines into ornamental adjuncts, and upon this the glass is arranged as a decorative clothing, in no way concealing the construction, but adding to its importance by its marked dependence upon the lines and essential points of structure for support. The result is a logical unity of purpose throughout, which is highly satisfactory.

This absence of ormolu itself as a decorative material competing examples of modern glass manufacture, produced at the resusci-

with the glass, the latter never being used structurally or to conceal structure, are novel features, based upon a great principle discoverable in all natural construction, which it were better for the arts of design was more clearly understood and acted upon by our designers and manufacturers.



a central position in the Kiosque of the Emperor, and represents a Minerva distributing honours to successful contributors to the Exhibition. It is a very edifice, and is another of the fine works of M. Jules Graux.

tated works at Murano, the glories of the Venetian glass of the fourteenth and fifteenth centuries have been revived.

The admirable manner in which various characteristics of old Venetian glass are reproduced is another evidence of the great advance in the manipulation of this beautiful material. Gold, metallic particles floating, so to speak, in the glass, thread work in all its variety, the quaint but elegant forms, the dainty touches of colour, and the filmy fabric, are all imitated in a very remarkable and successful manner, and with so much taste and judgment that, however distinguished for certain peculiarities the old Venetian glass may be, it is quite clear that this revival of the manipulation by successful imitation, promises to give to the admirers of this kind of glass an opportunity for gratifying their wishes at a comparatively easy rate; and whilst the old glass may hold its

own by its susceptibility to damp and atmospheric changes,—in short, its "sweating" qualities, which may be prized or not, according to circumstances,—yet in an artistic sense the modern examples will have great claims upon all lovers of Art from its excellence of execution, its Art merits, and the quality of the material itself. material itself.

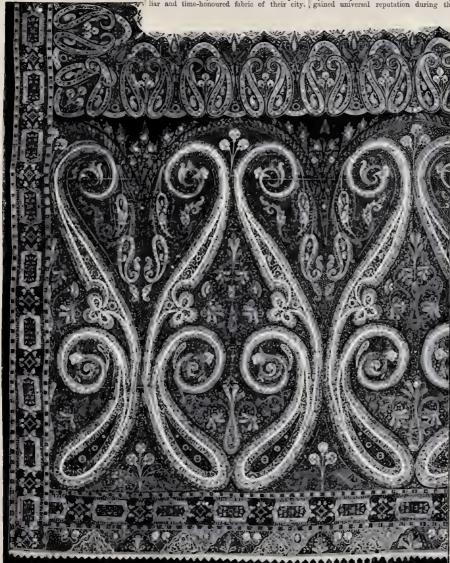
A very large mirror, decorated in the Venetian manner with

A very large mirror decorated in the Venetian manner with tinted, opaque, semi-opaque, and transparent glass, as also some chandeliers and candelabra in tinted glass, form features of this display in the Italian department which merit attention.

In conclusion it may be as well to state, that neither the Spanish. Swedish, nor Russian specimens require special notice. Those exhibited in the Russian department are more ornate than tasteful, and consequently are more for show than real use.

Messis. Clabeurn, Sons, and Crise, of Nor-

wich, sustain the reputation of England by the exhibition of many admirable Shawts, the peculiar and time-honoured fabric of their city. gained universal reputation during the last



fifteen years. Their characteristic features | are, perfection of make, design, and brilliancy | and purity of colour, and lightness of fabric.

In bringing this notice of a most interesting branch of Artindustry to a conclusion, it is only right to say that an endeavour has been made to bring out fully and fairly the merits and salient peculiarities of the various exhibits of which the space available for the purpose would allow. Demerits have been touched upon rather as a warning than in a spirit of captious criticism; and it may happen, as certainly has been the case ere now, that the discussion of the faults may prove more really useful than the praise due to well-earned success. for the purpose would allow. Demerits have been touched upon rather as a warning than in a spirit of captious criticism; and it may happen, as certainly has been the case ere now, that the discussion of the faults may prove more really useful than the praise due to well-earned success.

In this branch of Industrial Art, at least, England has obtained honour, and deserved it.

THE LACE AND EMBROIDERY. BY MRS. BURY PALLISER.





corated porcelain, as well as of crystal, many of which are mounted, chiefly in ormola. They vie with the best productions of any country, and are painted with go at skill by able artists, and personally superintends the works that emanate from his establishment.

The earliest productions of the needle consisted of darned netting and cutwork. In the first, a network arranged in squares upon a frame was darned or embroidered with patterns or figures. This work has lately been revived under the old name of "Filet."

Cutwork was formed by drawing the threads of linen, and working them with button-hole stitch into various geometric figures, the superfluous cloth being cut away. For these works various pattern-books were published in the fifteenth and sixteenth centuries, among which that of the Venetian Vinciolo, was most widely circulated. It was printed at Paris, and dedicated to Louise de Vaudemont, wife of King Henry III. These books are now of the greatest rarity.

The Netherlands lay claim to the invention of the pillow; and

The fame of England is largely upheld in the Universal Exhibition by the renowned



poussé, and was executed for the first Earl of Ellesmere. On one side a relievo represents Cupid carrying Psyche to heaven, of little Loves. A figure of the deserted Psyche crowns the summit of the vase.

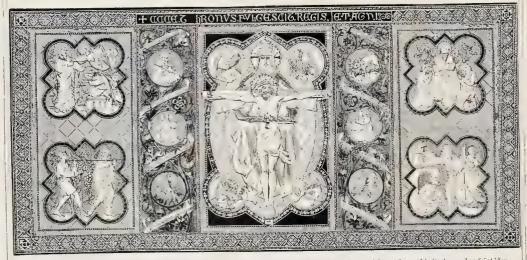
attained under Louis XIII. to the most extravagant pitch. The queen-mother, Mary de Medicis, loved outward adornment, as her portraits in the Louvre, by Rubens and Porbus, bear ample testimony. The lords and ladies of her court wore lace in the greatest profusion. The falling collars and cuffs were trimmed with deep scalloped lace of geometric design, while garters, shoeroses, and even the tops of the boots, were decorated with the same material. Nor were the courtiers of the Regency, in the ensuing reign, less lavish in their use of this costly fabric, and fortunes were expended in its punchase.

In vain were sumptuary edicts issued by successive ministers prohibiting the entry of the laces of Italy and Flanders. Pro-

Messrs. Filmer and Son, of London, do not make a "grand display" in Paris, but they show one work of very great excellence, sufficient to sustain the high reputation they have



Herren Giani, of Vienna, exhibit many ad- | They are productions of singular beauty, and | the needle can do, when directed by knowledge irable works, principally for church use. | may be accepted as perfect specimens of what | and intelligence. We introduce one of them—



an Altar Clott. The engraving conveys a | notion of the merit of the design, but of the deli- | cacy of the workmanship it gives only a faint idea.

himself, and desired no other lace should be worn at court except the new manufacture, upon which he bestowed the name of "Point de France." Encouraged by his success, Colbert established fabrics of point and pillow lace in other towns of the kingdom; lace manufactories started up in every direction; and to Colbert France owes the development of an industry which now employs 200,000 of her female population.

The principal lace manufactures of France are Point d'Alençon, the black lace of Normandy, and the laces of Auvergne, of which Le Puy is the centre, and those of Lorraine at Mirecourt, with the light fabrics of Lille and Arras.

Point d'Alençon is the only French lace not made on the pillow. It is worked entirely by hand with a fine needle upon a green parchment pattern in segments about ten inches long. These are himself, and desired no other lace should be worn at court except

afterwards joined by invisible seams—a task of great nicety, which devolves on the head of the establishment. At Alençon each part is executed by a special workwoman; to one is given the ground, to another the flowers, and so on. About twelve hands are required to finish each piece of Alençon lace. Formerly it took more. Hence the high price it always attains, being the most costly of all kinds of lece.

kinds of lece.

The manufacture of Alençon, supported by fashion and court favour, continued to flourish, and never were its products in greater demand than in the reign of Louis XV. It fell with the monarchy, but was revived by the first Napoleon, who gave large orders to Alençon on his marriage with Marie Louise. A bed furniture powdered with bees, and enriched with the imperial escutcheons, must have been a marvellous work of time and labour.





The fabric again fell with the First Empire, to revive in unequalled splendour under the Second. Specimens of matchless beauty appeared in the corbeille de marriage of Her Majesty the Empress, and the layette of the Prince Imperial was no less costly. The curtains and bed-trimmings of the cradle presented by the city of Paris to the imperial infant were of the most finished workmanship, and cost 120,000 francs (£4,800). This cradle, with its rich enamels, is among the objects exhibited by the Imperial Manufactory of Sèvres; but where are the Alençon curtains? Both should have been exhibited together, and the latter deposited among the historic treasures of the "Musée des Souverains" at the Louvre. The most remarkable example of Alençon point, and brought lace-makers from that town to carry it on. It consists of two magnificent flounces, of faulties execution and elegant design. In the festooned border, which has the appearance of being fluted, we have a specimen of the great improvement that has lately taken place in lace-making—that of giving the effect of light and shade by an ingredience to Alençon, is the black lace of Normandy. The fabric extends throughout the department of Calvados, but it is at Bayeux it has attained its greatest perfection. The Normandy lace-makers from that town to carry it on. It consists of two magnificent flounces, of faulties, of faulties we have have have have have have a specimen of the great improvement that has lately taken place in lace-making that of giving the effect of light and shade by an increase which has the appearance of being fluted, we have a specimen of the great improvement that has lately taken place in faulties, and the stitches.

Next in importance to Alençon, is the black lace of Normandy. The fabric extends throughout the department of Calvados, but it is at Bayeux it has attained its greatest perfection. The Normandy along the historic treasures of the "Websteen Lace" making the featoned for faulties of faulties. The history is the first of faulties of faul

The three grand "pieces" engraved on this page are among the principal attractions of the Exhibition—"the observed of all

a gentleman of large experience, sound judgment, and matured taste. The issues of the Company are, in all sculptor, Carrier Belleuse. The Clock and Candelabra are partly of bronze-doré,



observers." They are productions of the "Compagnie des Onvx," directed by M. Viot, sequently, of the highest order of Art. Those we engrave of vord-antique; the bouquets are of enamel.



half shawl, or "pointe," of M. Lefébure is a most perfect specimen of shading and workmanship. A border of roses surrounds the shawl, and a bouquet of the same flowers forms the centre, grouped with the elegance of a Redouté, and beautifully shaded as a painting. The ground is perfectly plain; a master-piece of its kind; not a joining can be detected. M. Verdé-Delisle has also, with many others, exquisite specimens of this manufacture, the most flourishing, at present, of all in France. Bayeux lace is often called Chantilly, where little or no lace is now made.

The department of the Haute-Loire, part of the old province of Auvergne, is, after Normandy, one of the principal lace districts of France. The whole of the women are lace-makers from their cradles. As soon as the infant can use her hands, instead of a

doll, a small lace pillow, with three threads fixed upon a nail, is given to her as a toy, and her tiny fingers are taught to plait the threads. As she grows older, a more complicated frame is substituted, and she begins to fabricate a narrow lace: a child of six years old has been known to earn a halfpenny (two liards) a-day. Lace-making at Le Puy is not only a trade, but a passion. It is the infant's plaything, the woman's support, and, when old and obliged to return to the simple laces of childhood, the aged workwoman will ply at her pillow so long as her eyes can distinguish, or her fingers move, the bobbins. When their twiring is no longer heard in a house, it is a sure sign that the end of its occupant is at hand.

The laces of Le Puy are remarkable for their cheapness. Here

Herr Lobmere, of Vienna (whose works in Glass, very numerous and of the highest excellence, are objects of



universal admiration), supplies us with material for another page. They are pure examples of Art applied to manufacture, and are not surpassed, in design, by





the contributions of any producer of any country. But he has derived valuable aid and zealous co-operation for the Table, mounted in ormolu, and a large Chandeller of exceeding beauty.

are made Cluny, mohair, guipures, and almost every descrip-

are made Cluny, mohair, guipures, and almost every description of lace.

Those of Lorraine, made chiefly at Mirecourt (dép. Vosges), are also of low price. "Application" flowers, like those of Brussels, were its best production; but Mirecourt, of late, has been chiefly occupied in making Cluny lace.

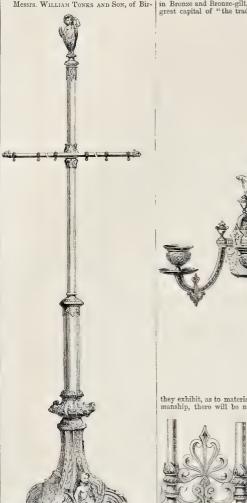
The laces of Lille and Arras, identical in their make, were formerly of great reputation. The workmanship is excellent, and the Lille has the most transparent and lightest of grounds. But little is now made, other industries at Lille offer more remunerative wages, and Mirecourt manufactures these light laces at a cheaper rate. cheaper rate.

From France we pass to Belgium—the classic land of lace. Its manufacture has always proved a principal source of national wealth, and, when other industries have disappeared in times of persecution and war, the lace fabric has, by its prosperity, upheld the failing resources of the country. It is now even more flourishing than in the most palmy days of the Netherlands. There are twenty principal centres of fabrication. Lace-making forms a branch of the national education, and employs, it is said, one-fortieth of the population of Belgium.

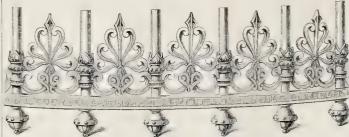
Four distinct manufactures are to be distinguished; those of Brussels, Mechlin, Valenciennes, and Grammont.

Brussels lace is unrivalled in delicacy and beauty. Like

in Bronze and Bronze-gilt, articles for which the great capital of "the trade" has long been renowned throughout the world. These manufac-turers sustain its repute. Of the value of the articles Messis, William Tonks and Son, of Bir-



they exhibit, as to material, substance, and work- | seen they compete with France on ground that has manship, there will be no doubt; but it will be | been generally considered exclusively French pro-



perty. The Mirror we engrave, with the Pole establishment, would do credit, both in design and mingham, are eminent producers of works Screen and Fire-Guard, all from Messrs. Tonk's execution, to the better Parisian workers in bronze.

Alençon, it is made in small pieces, afterwards joined together. The thread employed is of the finest texture.

The flowers, or patterns, are of two kinds: true Brussels point, or point à l'aiguille, made by hand; and point-plat, made on the pillow. Point-gaze is also made with the needle. These points are often introduced, combined, in the same piece of work.

In "application" lace, the flowers are sewn on the ground; both point à l'aiguille and point-plat are so applied. Brussels lace is much reduced in price since the invention of 'Brussels lace, the flowers are sewn on the ground; both point à l'aiguille and point-plat are so applied. Brussels lace was long known under the name of "Point d'Angleterre," a denomination it has not entirely lost. It arose

Mr. Joseph Hill (of whose contributions we en-



grave two', of Birmingua.a, holds the foremost



place as Brass Stamper in the great "Factory," producing them by thousands for "the trade."



They are designed by Mr.



—an artist who has long laboured for this establishment—with much judgment, experience, and taste; and their "quality" is—as are all the productions of this firm—of undoubted excellence.

the queen of lace, was never better represented than now in Paris.

Next in importance to Brussels is the manufacture of Valenciences lace, which, after attaining its climax in its native city, fell, at the Revolution, never to flourish there again. From France it has passed to Belgium, where its manufacture occupies the lace-makers of East and West Flanders. Valenciennes is made entirely on the pillow, pattern and ground together, and with the same thread. Its workmanship is most elaborate; more bobbins are required to form the ground than in any other lace. From its solidity, it was called "terencles Valenciennes." The transfer of its manufacture to Belgium was a great commercial. Paris.

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and Antwerp. In the piece made at Bayeux.

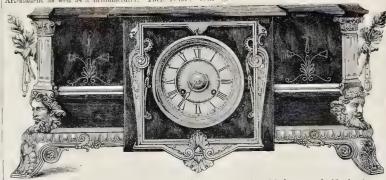
We engrave three other of the many contributions of M. G. SERVANT of Paris—a LAMP AND



from an Assyrian form: it is in that class of Art- manufacture M. Servant principally excels. He is an



well as a manufacturer. There is no | "stall" in the Exhibition that contains mere ample evi



STAND, a CLOCK, and the BASE of another Clock. The Clock, it will be observed, is an adaptation

dence of thought to produce good results: and perhaps | his whole collection might be engraved with advantage

The other remaining lace manufacture of Belgium is the black of Grammont. These shawls in cheapness rival the finer productions of Bayeux; but the ground is coarser, and the patterns want that artistic taste for which the French industries are so pre-eminent.

In England, Honiton lace takes the first place. The industry was introduced by Brussels settlers, who left their country to escape the tyranny of the Duke of Alva. The Honiton sprigs have always been highly esteemed. At first, they were made separately and worked in with the ground like the old Brussels lace. Bedford has left her fine Lille grounds for Cluny and Guipures. Neither our English nor our Irish lace makers show much improvement in the taste of their patterns, in which they are far being down the face of interest. Prussia, and the worker was paid proportionately for her labour; but, as in



Art, with that which is by comparison lower; | and, above all, to seek honour by great excel- | lence of workmanship in all his productions.

France at the Revocation of the Edict of Nantes, produces some needle-point flounces. Saxony and Bohemia have only the coarse lace of the peasants of the Hartz Mountains—the teaching of Barbara Ultmann, their benefactress.

From Italy we look in vain for the points of Venice and Genoa, so coveted in the sixteenth and seventeenth centuries. Venice has only the coarse lace of Palestrina; Genoa, the black and white pillow laces of Santa Margherita and Rapallo, made mostly by the wives and daughters of the coral fishermen of the Riviera.

Spain furnishes the black and white Silk mantilla laces of Barcelona; Malta, her black and white Guipures.

Russia and Sweden exhibit only peasant laces.

Turkey produces a lace worked in white and coloured silks, with raised and detached flowers of curious workmanship.

Some specimens of lace formed by drawing the threads, are exhibited by Brazil and various States of Central and South America.

America.

Since the application of the Jacquard system to the bobbin net machine, every description of lace has been made by machinery at Nottingham and St. Pierre les Calais. Valenciennes edgings are the staple production of Calais; but the great improvement is in the blondes—perfect imitations in brilliant whiteness of the costly, but now nearly extinct, fabric of Caen.

The large pieces of machine lace, as shawls and flounces, are made at Nottingham and Lyons. Those of mohair at Amiens. There are some yak shawls, of very fine texture, exhibited by M. Dognin.

Dognin.

But while the machine places lace, by its cheapness, within the

Messrs. Betjemans and Sons, of London, are ing-room, the toilet-table, the boudoir, and the extensive manufacturers of articles for the draw-library, such as those of which we convey an idea of French and German producers of "articles de luxe" of the class. We



by engravings. They are of metal, gilt, some-times very richly, in ormolu, or in "flatted" gold, manship. Messrs. Betjemans deserve high praise for



engrave of their very elegant and meritorious productions a Jewel Box, rich in its Arabesque ornamentation; the Cover



the improvements they have introduced into their designs; following the example of contition of able artists. Their "show" in Paris complete the form, and an ETU CASE.



reach of all, it has never lessened the demand for the productions of the needle and the pillow, which still realise the high prices due to their delicate texture and exquisite workmanship.

Closely allied to lace is Embroidery. The special distinction between them is that embroidery is worked upon a different tissue, whereas in lace, both tissues are the same.

whereas in face, both tissues are the same.

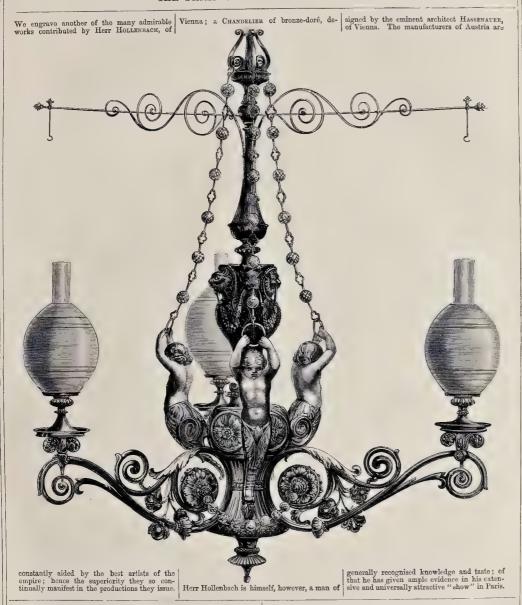
To refer to the history of embroidery, would be to go back to all the great nations of antiquity. Jews, Egyptians, Phrygians, and Babylonians, all excelled in the art, which was equally in repute among the Greeks and Romans, and was and is still carried to great perfection in India and China. In more modern times the great cities of Italy, Venice, Milan, and Genoa, surpassed in their rich embroidery every other European country. France now leads.

It is difficult to class an industry in which such a multitude of different materials are employed. The simplest division is between

different materials are employed. The simplest division is between white and coloured embroidery.

White embroidery comprises works executed with cotton or thread upon muslin, jaconet, cambrio, and tulle. It is made either by hand or by machinery. France, Switzerland, Saxony, and Scotland, are the principal countries of its production.

Every one is familiar with the beautiful embroidery of Nancy; and Mirecourt (Vosges), another town in the province of Lorraine, rivals it in the perfection of its work. Of their productions choice examples are in the Exhibition—dresses, shirt-fronts, pocket-handkerchiefs, pillow-covers, &c.—embroidered with flowers, birds, animals, figures, vases, châteaux, all perfectly rendered, equalling the Swiss in workmanship, and surpassing them in taste.



Saxony is the cradle of white embroidery, which is the great employment of the peasants of the Hart's Mountains. Among the many admirable examples sent from Plauen is an infant's robe, a marvellous work, the bunches of flowers almost entirely detached

maryellous work, the bunches of flowers almost entirely detached from the ground.

In Switzerland, the great seat of embroidery is the Canton of Appenzel—St. Gall its commercial centre. The embroidery worked by hand is exquisite; that produced by machinery is regular and well executed. But the most important branch of this industry in Switzerland is its fabric of net and muslin curtains embroidered in crochet. Of these the collection is most brilliant, but the patterns are generally too heavy and crowded for the material upon which they are executed.

The seat of the manufacture of crochet curtains in France is

at Tarare, near Lyons, long celebrated for its tambour work as applied to collars, caps, and other objects of dress. Fifty years back it occupied the greater part of the female population of Tarare, and the women were to be seen at each cottage-door, working on the tambour-frame, as we see them now plying at the pillow in the districts where lace is manufactured. This branch of industry has been transferred to the production of curtains, of which Switzerland had formerly the monopoly. Now Tarare has surpassed her instructress, and the curtains exhibited are unrivalled in beauty of design and execution.

South embroidery, so original in its style, so rich but heavy in pattern, is not exhibited. Glasgow is its chief centre. The delicate embroidery of the Philippine Islands—the Manilla pocket handkerchiefs, made of the fibre of the pine apple—is also wanting.

We engrave other of the works contributed by the ROYAL PORCELAIN MANUFACTORY OF DRESDEN (Meissen). The TABLE, one of the



most attractive objects in The other objects on the page are a Vase of great beauty, both in form and in Vases, which, though unpretending, have much grace. the Exhibition, contains a painting by the hand of Herr Müller, one of the artists of the establishment,



from a picture by Professor
Schnork, of Carolsfeld. It
is a marvellous achievement of the art, surpassed
by few, if any, painters of
porcelain in modern times.



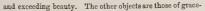


it, and two small The collection exhibited by the Royal Manufactory of Dresden upholds its renown.

Persia exhibits the veils worn by the Persian women; the texture is cotton. The loophole through which they are enabled to see is composed of fine lattice-work, most exquisitely wrought, the stitch resembling that used in the ornamental open-work, or 'jours,' of the Alençon point. Round this opening is an embroidery in white silk.

In coloured embroidery we look to the East for works of gold and silver on velvets, satius, and other rich tissues, applied to the commonest articles of domestic use. The collection son by Turkey is magnificent, rivalled only by that of the Vicercy of Egypt. From China we have the five-clawed dragon of the Coletical Environmental Provinces and Paris. In coloured embroidery we look to the East for works of gold and silver on velvets, satins, and other rich tissues, applied to the commonest articles of domestic use. The collection sent by Turkey is magnificent, rivalled only by that of the Viceroy of Egypt. From China we have the five-clawed dragon of the Celestial Empire, gorgeously embroidered in gold, and some white

Mr. JOSEPH G. GREEN, of Upper Thames Street, London, ranks among the best exhibitors of works in Glass, maintaining the highest claim to excellence of material





ful utility; Art has, however, entered into the composition of



all these productions, and the fame of England in this im-





and for the engraving by which so many of them are decorated—the production of accomplished artists. The principal object on this page is a Chandeler of great merit portant department has been upheld by the manufacturer.

ADAPTATIONS FROM THE ANTIQUE. BY THE REV. CHARLES BOUTELL, M.A.

"HISTORY," it is said, "repeats itself." And the experience of the world has confirmed the truthfulness of the saying. At the same time, however, it is well known that, like others of the same class, this comprehensive saying is true only in a general sense, and without any reference whatever either to literal exactness or to matters of detail. The repetitions that are recorded in historical chronicles are the result of periodical recurrences of great combinations of events, coupled with certain general coincidences in the motives and aims that influence and govern human conduct.

The historian, therefore, when he is treating of what may be

entitled a repeating era or event, does not turn back to some earlier volume and transcribe for his present use the pages he had written there. And yet, when the fresh chapter has been added to his work, in his last expressions and sentences he sees the reflected images of his former narrative. The actual words, indeed, are altogether different; so are the actors, the incidents, and the places; and no less different also are both the imagery and the external circumstances. Still, in reality, it is an old story, often told already under various aspects, that has just been told once more; and history, mutatis mutandis, has been repeating itself. itself.

It is to be particularly noted that, while thus fulfilling the obligations of the Law of Repetition, the actors themselves in the historical drama for the most part are—probably they are alto-



gether—unconscious of following any precedent. Some few among them, an exceptional few, may bring the experience of the past to bear upon their present course of action: but then they do this as thoughtful, independent observers, not as deliberate copyists; as men who seek counsel which may influence for good their own judgment and resolution, without even suggesting to them that they should abdicate or hold in abeyance their prerogative of judging and resolving for themselves. Repetitions in history, accordingly, imply no sacrifice of independence, no substitution of external authority for personal self-reliance, seeing that, after all, they are brought about by that supreme law of human life which, under similar general conditions, causes events in their general character to assimilate.

The same, or a cognate Law of Repetition, when applied to Art, is found to operate in a manner altogether different. Here the repeating process, even when it is only partially carried into effect, is deliberate, intentional, and explicit. In addition also to their being undertaken with the express purpose of repeating what had been done before, repetitions in Art are designed either to be in exact conformity with the selected model, or to be so slightly modified as to recall the image of the original without actually reproducing it; they are based on the same principles with their models, they fulfil the same types, and very commonly they are wrought out in the same details.

Repetitions in Art resolve themselves into two great classes or sections; and between these two, notwithstanding the existence

These Pranes are the contributions of Herr C. Bechstein, of Berlin (manufacturer to the King of Prussia). They have much external beauty, one we enable our readers to judge. The carving is of a high order. The "Concert Piano" is of nut-wood, the carved portions being of ebony: and, no doubt, great internal worth. Of the



a medallion of Mozart is a piece of true Art. | Indeed, so are all the parts of these produc- | tions, which are manufactured under the influ-



of certain most important qualities and conditions common to them both, a broad line of distinction is to be drawn.

On the one hand, through the action of Repetition in Art, style is gradually developed and finally established; and, in like manner, local traditions having reference to the practice of Art, grow, step by step, into maturity, and become established and recognised. Many and infinitely varied are the influences which, through their sustained action, combine to produce that definite system well known under the title of Style in Art. And style in Art, as it must have been produced through repetitions, so it implies the continuance of the repeating processes by means of which its own living existence is to be prolonged. This is a

MM. MATHEVON AND BOTVARD, of Lyons, hold highest





sequently are among the chief producers of the world.



"make." We engrave two "bits," and also a very elegantly designed Panel; but we can give no notion of their refinement in shading and perfect harmony in colour.

races, in strange countries, and under inconsistent if not antagonistic conditions. Repetitions such as these have little, if anything, in common with that excellent use of study, which applies to the cultivation and improvement of modern Art the accumulated wisdom and experience of antiquity. The infusion of valuable knowledge, gathered from different nations and from successive epochs of their history, is among the most precious of the advantages possessed by the later ages of the world. By such means men associate fresh mental powers with their own; and they endow their own powers, at the same time, with more exalted and more diffusive energy. The grand legacy of practical thought bequeathed by each passing generation to those that follow after is designed to be applied, not in facilitating the act

of thinking, but in imparting to it more matured strength and a wider range. And the great men of all ages have always dealt thus with their inheritance from the great men of other countries and races, who preceded them. They have studied under their guidance, they have profited by their example, and they have striven to surpass them by their own efforts. But they never have consented to substitute example for effort, nor have they ever been content with a mere repetition of what others had accomplished as an equivalent for achievements of their own.

A glance at the history of Art is sufficient to show how great is the distinction between studying noble models for the sake of learning from them, and copying fine works with a view to adopt the copies as genuine productions of the copyists. It is the same

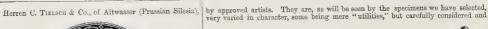


with admitting and accepting the practical influence of a noble style or school of Art, and yielding to it an absolutely unqualified obedience. The Greeks accepted and adopted the proto-Doric type of a Nubian rock-hewn column; but they soon surpassed their models at Beni Hassan, and in their hands the real Doric colonnade of the Parthenon became truly and magnificently Greek. An Etruscan element is sufficiently palpable in the works of Greek settlers in Etruria. Greek Art, again, when Greece had subsided into a Roman province, even while it continued to be practised by Grecian artists at Rome, and accompanied with Roman associations and under Roman influences, became essentially Roman. And so also, and as would be but natural, in later though still early times, after the empire of the Cassars had crumbled away, when at length out of the mere chaos of barbarian

supremacy new elements of order, like first-formed crystals. demonstrated their existence, when a revival of some "reign of law," and a re-establishment of some system of social life began to assume definite forms, then the old Arts revived, and out of the fragmentary relies of their former glories new styles arose. The great workers of the middle ages never dreamed of such a revival of Art as would culminate even in the most perfect reproduction. It was no desire of theirs to lead Art to a repetition of itself. They had thoughts of their own, and feelings and emotions, strong and active and deeply implanted, which they must express—or rather, to which their Arts must give expression for them. The lessons that were to be learned from fragments of goldsmiths work, from broken columns and partially defaced capitals, and mutilated statues, they did learn, and learn thoroughly and



are contributors of works in Porcelain and Earthenware.





treated, while others will be accepted as graceful acquisitions to the drawing-room



and the bouldoir-the elegancies of refined life. The productions of Herren Tielsch





They are, for the most part, of a good order, while some are of much excellence, the designs having been furnished notwithstanding they are near neighbours of the Royal Manufactory of Prussia.

thoughtfully. And these lessons they used, as lessons such as those ought always to be used, in aiding them in the working out independent styles of Art, such as would be in harmony with their own circumstances, adapted to their own requirements, and at once rich in reminiscences of their teachers and faithful exponents of themselves.

nents of themselves.

Another striking and beautiful example of the working of an external agency of great power in Art, without the faintest trace of any interference with freedom and self-government, is apparent in the evident presence of a strong Byzantine influence throughout the Arts of northern and western Europe. Nothing could be more strictly natural than this, as nothing could be better qualified to civilise the civilisers, to impart refinement to works executed by strong hands, and to instil into uncultivated minds the faculty

of imparting expression. And in nothing is this prompt and earnest readiness to learn shown more emphatically by the old artists of the north and west, than in their grateful recognition of the practical value of such training and such suggestions as they could obtain only from what they still might consider to be the oriental capital of Europe. Equally characteristic, on the contrary, was their maintenance in their Arts of a sturdy independence. Influenced they would gladly be by those with whom Art was an element of their being, but overruled they would never be; to the greatest Art that ever had arisen, and to the noblest artists who ever had flourished, they would yield no absolute submission, they would concede no right to exercise a supreme domination.

supreme domination.

It was the same with the Arts under the rule of what has so

M. ROUSSEAU occupies a foremost place among the manufacturers of Porcelain in Paris. The hibiting great knowledge of Art and the capa-





but are more often original; while as examples

bilities of the material. They are, however, of quate idea of the relief-painting—for such it is—such a nature as to be but ill represented by | by which his productions are distinguished, and





engraving; it is impossible to convey an ade- which gives them their peculiar feature. His forms | of manufacture they are unquestionably good.

happily been styled the "great Gothic dynasty." Indeed, in the perfected Gothic style, the Arts of medieval Europe rose to their full perfection. Whatever was worthy to be retained from earlier times, and also, in itself, was consistent with the spirit of Gothic Art, was duly held in honour, and means were found whereby it might be blended with the pure Gothic elements. But repetition, as copyists repeat, was then unknown; it could not be known, because the existence of any such thing in those days was an impossibility. So far, in truth, Gothic Art did repeat itself, that in its fundamental and essential principles the style was one and the same, whatever might be the country of Europe in which it might have found a home. The Gothic always was unquestionably the Gothic. And, at the same period and in the same country, the style always expressed itself uniformly and con-

sistently. The Gothic was ever true to itself. But here, in the unity of the style and in the consistent uniformity of its contemporaneous local action, the repeating process ceased to operate. Everywhere local influences grew up into local characteristics. The Gothic of each European country became no less truly its own Gothic, distinguished by modifications peculiar to itself, than was the identity of the style truly established throughout the whole range of its presence by attributes universally the same. Inseparable from the development and expansion of any style of Art hus always been the certainty of its decline and fall. We look back now upon the styles of antiquity, and we trace their career from the remote era of their early promise, through the palmy days of their triumph and the darkening period of their decay, until at last they pass away from the condition of active

Madame Gruel Engelmann has long held | mens of "tooling," to fill up the column; the large engraving, however, illustrates the prin-



the foremost position in Paris, and consequently in the world, as a BINDER OF BOOKS





The two specimens we give are mere specile example of Art placed on the cover of a book class, chiefly, are the productions exhibited.

existence and become monumental histories. It is their historical truthfulness and the copious richness of their always faithful historical illustrations, that enhance their interest and fix at so very high a standard their value. Unwritten histories they are, produced without any historical aim or motive; and yet the special attractiveness of contemporary records that are free from all personal feeling or party partiality, is impressed in the most signal manner upon the Arts of the various races, and nations, and countries of the ancient world. The Egyptians and the Assyrians appear before us with a life-like individuality, true to the life itself, in their works of Art. And, contrariwise, those the life itself, in their works of Art that they left Art which they cherished, and the works of Art that they left behind them. It is precisely the same with the other peoples of their aways faithful memoirs of the Greeks; and the Art of the Greeks is Greek. So, in like manner, the same twofold relationship exists between people of the Eastern empire. The very same statements hold good with the earliest expressions of mediæval Art. Here no uncertainty or confusion of styles is seen; but each style belongs to its own people, and the varying plases of each style determine are severally Lombardic and Scandinavian; and works in these styles of Art are historically illustrative, the one class of the remarkable races have identified with themselves the styles of Lombards, and the other of the Scandinavian races. We have learned to distinguish with certain discrimination between Anglo-Celtic, Anglo-Roman, and Anglo-Saxon relics, whether we find

M. Boy ranks among the most emi-







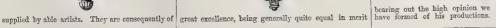
tions-Zinc b'Arr. His produc- size-frequently that of life, and material. We give examples fully



nent manufacturers of bronze imita- | tions are, for the most part, of large are always from admirable models







them apart from one another, or sometimes in close fellowship; and we study these very relics, when we have found them, as graphic records of races who were our predecessors in the occupancy of this island of ours—records which disclose at least some truthful sketches of primitive British life, which have much to cause to be Romans because they were established in Britain, and which more particularly throw a light as clear as unexpected upon the dim pages of Saxon chronicles.

In one remarkable circumstance all these diverse ancient Arts are alike—and this is, that they all belong absolutely to the past.

We fill this column by engraving some of the Backs of Watches, and the Front



of one, of those contributed by Mr. En-



WARD WHITE, of London, whose exhibited



collection is of rare beauty and value,



designed in admirable taste, and unsurpassed as examples of perfect "setting."

We engrave the carved portions of a very beautiful | Bedstead, the manufacture of C. K. Edberg, of



Stockholm; it is of oak, elaborately and yet deli- | cately wrought by the hands of skilful carvers.



The design was supplied to M. Edberg by M. E. | Jacobson, a distinguished architect of Stockho



Although Sweden does not occupy large space in the | Exhibition, it contributes many admirable works.

century it began to give signs of an impending imbecility, which the sixteenth century saw but too sadly realised. Then we arrive at a point in the history of European Art, which marks not a new era merely, but a fresh and an unprecedented condition of thought, and feeling, and action. The fall of Gothic Art declared the productive vitality of all Art at that time to have been exhausted. And so a revolution in Art was accomplished, with true revolutionary zeal and haste, which promptly led to the most servile submission to the Law of Repetition.

The age called itself the age of the RENAISSANCE. It professed to shake off, as spurious and derogatory, whatever was original and expressive of characteristic independence, in order to restore

in their primitive guise the long-lost verities of ancient classic Art. The Arts of imperial Rome, and, as they were identified with them, the Arts of ancient Greece, were to become dominant once again, and to prevail over even a broader expanse of territory than of old. Not as in the first revival of Art that prevailed after the overthrow of the Roman empire, did the Renaissance set about its work. Then, among the, at least semi-barbarous, revivers, the ancient Arts were accepted only as authorities and instructors, which might help them onward in working out for themselves Arts that would be truly their own, faithful expressions of their own thoughts, and vivid images of their own lives. In their revival, those revivers glanced back for suggestions; but



in their working they looked steadily around them, and they searched out thoughtfully what was within them; they read too, and they read in the right spirit, the great ever-open book of Nature; and so for them it was appointed that they should take their places with the master-spirits of mankind.

The men of the classic Renaissance reversed this system in every particular. They closed their eyes to everything that Nature placed before them. Independence and inventive freedom they indignantly ignored. They rejected any use of their own faculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects and the associations that surfaculties of thought. The objects are the objects and the associations that surfaculties of thought. The objects are the objects and the association objects the objects and the association objects the objects and they sought to pass over somm fifteen centuries from the times in which they sought to pass ove



mote distance: the expressions of the thoughts of one race of men were adopted by quite a different race, and by them were put forth as the embodiment of what they had substituted in the stead of all practical thinking on their own account. In fact, Art at length was literally repeating itself; or, in other words, Art had sunk into a systematic copying. There remained, therefore, for history no other duty than to lament over the strange change that had infused into Art the spirit of contradiction, and so had transformed her oldest, most faithful, and most efficient friend into an open, and at the same time an insidious enemy.

It must not be forgotten that beyond the range of the Renaissance the Arts of earlier times maintained their ground. The old law of repetition continued in force in its primary acceptation in oriental countries, and even in the more isolated and inaccessible portions of Europe.

In due time the classic Renaissance, as the established system.

portions of Europe.

In due time the classic Renaissance, as the established system of pseudo-modern Art, was required to undergo changes and to adopt modifications, which carried it away rapidly from its own first principles of faithful conformity with antique precedent, and led it through successive stages of degeneracy and degradation.

The Exhibition is indebted to Signor Rosetti, an accomplished sculptor of Milan, for the two beautiful works that adorn this Chimney-piece is exquisitely carved, all the minor details being finished



with exceeding care. The Statue is a work of high sculptural Art. Both of these they are associated with so many artistic treasures.

Enough remained of the stores that had been borrowed from the rich treasury of classic antiquity, to show the source of what did duty for Art in the eighteenth century, while the dignity of the original authorities was obscured, if not altogether overwhelmed, by the trivial and inanimate elaborations of superficial ornamentation.

This was a condition of things that contained within itself the elements of its own dissolution. That Art should revive again in strength, and nobleness, and independence, and once more should become historical of nations and eras, was more than could have been expected without an intermediate period at the present moment; and we now are in the act of struggling to rescue our revival of Art from subsiding into another example of Art on a very remarkable is the manner in which our revival of Art from subsiding into another example of Art on a very remarkable is the manner in which our revival of Art from subsiding into another example of Art from subsiding into another exam

M. GAGNEAU holds the highest | facturers of Lamps and Chandeliers; of these we give three examples.

His | workmanship. M. Gagneau







rank among the Paris manu-

works are renowned for excellence of design, and also for good construction and the honour to receive one of the gold medals.

of classic antiquity, without any reference to the medium of a former Remaissance, is upheld to be the one true course which alone can raise Europe in the second half of the nineteenth century to a position in reference to Art that may be esteemed not unworthy of the position she does hold in respect to Science and Literature. On the other side, the restoration of the old Gothic, and in England its restoration as it flourished on English ground in its Edwardian days, perhaps with a tinge of southern influence, is advocated with at least an equal degree of earnestness, devotedness, and resolution. And between these two opposing sections of the revivers of Art are those who, having much humbler ambition, and being endowed with less vigorous energy, would be content to do over again whatever may have been justly esteemed.

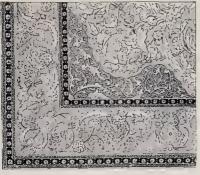
Herren Philip Haas and Sons, of Vienna, are, as we have



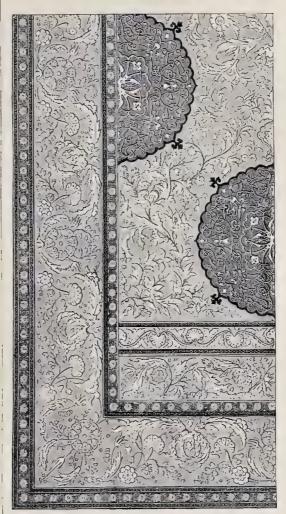
already stated, the most eminent and extensive manufacturers



in Austria of Tapestries, Carpets, Curtains (silk, wool, and



obtained large renown, not only in their own country—they are known and esteemed throughout Germany, and also in England, in France, and in America. Their fame is derived not only from the excellence of the materials they use, but



thread), Reps, Terries, and, in a word, all the requirements of the upholsterer in that class of textile fabric. They have the accomplished artists who generally furnish their designs. Of the objects we engrave on this page one is a "PORTIERE," the other three are Table Covers.

into a familiarity with early technical processes and methods of treatment, all of them important, and indeed necessary for them to know experimentally—all of them elements of education which may prepare them to enter with a well-founded confidence of success upon a career of independent action. Infinitely more numerous is a very different class of copyists, who copy early works of Art without any other ulterior aim than to employ their copies as models for a secondary copying or parodying on a more extended scale, by means of which they may be enabled to execute what they propose to regard as productions of their own.

Between these two systems of reproducing early works there exists a distinction extending far beyond the primary and direct aim and purpose of the reproducers. Their whole course of procedure is marked by characteristic incidents, which show them to

be in perpetual opposition. The student-reproducers all along are seeking to range themselves with the old designers and workers; they are devoted to exploring their principles and to following them in their methods of application. They select, accordingly, with a judicious discrimination, such examples for reproduction as are at once typical of style and illustrative of treatment. And in their work of reproduction they labour faithfully, doing over again the old work conscientiously and completely, as it was done long ago by the old workmen—identifying themselves, indeed, with the old workers, in order to secure a practical identity between the original works and their reproductions. Thus do these students strive to carry themselves and their experiments back to the culminating era of the style which they are studying. When they are convinced that they might

M. Horror is another of the eminent manufacturers of Paris whose works are exclusively in Imitation Bronze-Zinc d'Art-a branch of manufacture in



which he excels, holding, indeed, a high and prominent position among its



leading producers. We have selected three objects from his extensive and varied collection—a Clock, a Jardinière, and a Candelabrum. They are unfrequently compete with the best productions in the costlier metal.



have taken a part in the actual production of the original works, and when they feel that their own reproductions may be placed side by side with the original works without shrinking, then these

side by side with the original works without shrinking, then these students consider that they may prepare themselves for their second step—the step which is to initiate their own artist life, and to lead them onwards in self-reliant independence.

The copying reproducers, on the contrary, contemplate working in one direction only—backwards, towards their models. The principles that are represented and expressed in early works they readily leave to others to investigate, should the task of such investigation be considered by others to be desirable or important. For then selves, they are content to place confessedly good examples before them as models, that so they may learn to produce others like them. Exact reproduction in some cases may appear

to them to be unnecessary; and, in other cases, an approximate resemblance is all that they desire. The original processes are altogether matters of indifference. If they promise to offer superior present advantages, efforts are made to discover the old modus operandi, with a view to adopting it; but, if similar or apparently similar results may be obtained by evidently simpler, easier, less costly and more expeditious treatment, as a matter of course, in all such cases, the new methods of treatment are held to be superior to the old.

Thus it has come to pass, that in our days Art has been repeating itself to an extent and under conditions unknown before. On every side we have been encompassed with some kind or other of reproduction of the works of other ages, the expressions of styles that were formed and developed in past times. And, for a while,

This fine STATUETTE and PEDESTAL, in bronze,



are contributed by Dr Amici Ancelo, the work of the sculptor Franzosi Giuseppe, both of Milan. exquisitely carved, the medallions, as well as the inlayings, being of ivory. Our space will not permit us to describe its many beauties; it is one of the works of highest mark in the Exhibition.

all this reproduction has appeared to present no other variation than diversity in the styles that were reproduced, and in the capacity of the reproducers. The object which all alike appeared to have in view for a while seemed to be the very same—to cause some ancient or early style to repeat itself as our own style, or to induce several ancient or early styles to concur in a similar simultaneous act of self-repetition. With some reproducers the one aspiration appeared to be a return either to the severe grandeur of primitive classic antiquity, or to the more ornate magnificence which Greek Art acquired at Rome. Others, taking their stand in direct opposition to any such revival as this, advocated the Gothic of the middle ages in the genuine purity of its mediæval aspect. The first Renaissance modification of classic all this reproduction has appeared to present no other variation

Art in the estimation of a third class of restorers alone was admirable, and therefore it alone could be adapted to our present need. More or less debased forms of the Renaissance found favour with others, who could sympathise more readily with the classic as was it seen through a French than through an Italian medium. All this conflicting reproduction very naturally led to what has been called a "Battle of the Styles." Each group of reproducers included partisans, whose allegiance to their own style implied implacable hostility to all other styles. And so there arose a struggle, not only for the revival of certain styles, but also for the exclusive supremacy of some one style.

It will be kept in remembrance, that the necessity for some kind or degree of revival was admitted on all sides. That is to



say, it had become an axiom that Art had either died out, or become hopelessly dormant; and, consequently, a revival of Art was the only thing that remained possible and practicable. A revival of Art, accordingly, was taken in hand, by common consent, though altogether without any community of feeling as to any course of procedure.

Very recently the revival of Art has given indications of the gradual advance of a fresh phase in the system of reproduction. The repeating action of Art has now reached its second stage. The revival has begun to give assurance of results far more excellent than the most successful of copying. It has arrived at the era of ADAPTATION.

the era of Adaptation.

The students of early Art, who from the first have been

thoughtful as well as observant, have discovered that the mastery over principles in Art gives them a power which extends very widely beyond the faculty of reproducing old types, and resuscitating ancient processes. It was necessary, indeed, for them to learn to work exactly as they would have worked had they lived centuries ago, in order that they might become competent to apply old principles under the altered conditions imposed by new requirements, and associations, and sympathies. But it also was impossible that they, living and working now, should be content continually to go on working, as if they were really living in the age of the first Edward of England, or the first Cessar of Rome. The very first lesson that they would learn from their mastery of early principles in Art would be the elasticity of those same



principles, and their faculty of adapting themselves to external changes and altered circumstances. If it were not so, if they found in the principles of an early Art, or style of Art, an inherent immutability which could admit only one system of action and one form of expression, in this fact there would be conclusive evidence before them that this was not the Art or the style of Art, that it would be desirable to recall to practical life. It might be well worthy of study as a dead Art or style of Art, but for present general use its principles could not be applicable, because its practice refused to become consistent. Again: if an Art be considered incapable of any fresh application, and be held to be competent only to repeat its original expressions, such sentiments imply a belief that the principles of the Art in question had in reality exhausted their powers in their first matured efforts; and objects that have equal claims upon our thoughtful and careful

M. CLAVIER, of Paris, exhibits a large and most sometimes silvered and sometimes gilt. As will less enter. His models are all of great excel-



attractive collection of fenders, "fire-dogs," and



be seen, many of them may be described as Art-





lence, the produce of good artists; and the



so forth, of which the examples we give may



works; there is, indeed, no one of M. Clavier's



workmanship is-worthy of the designs. They



supply a just idea; they are of bronze and iron, contributions into which Art does not more or are suggestive as examples of good and true Art.





observance. The one, that we thoroughly search out ancient principles, and make ourselves masters of them; also that we familiarise ourselves with ancient designs, and that we acquire an experimental knowledge of ancient processes. And our other grand object, growing out of the former and inseparable from it, is that we look steadily forward beyond a perfect reproduction of early works of Art to such a judicious, comprehensive, and truly artistic system of adaptation, as may cause our revived Art to become in very doed our own Art.

In this year's UNIVERSAL EXPOSITION we find, as we well knew that we should find, abundant evidences of the assiduity and earnestness with which the Arts of Antiquity, of the Middle Ages, and of the Renaissance, have been taught to rehearse the act of self-repetition. And, intermixed with repetitions pure and simple,



beauty. We engrave it; yet no engraving, | fection of this perfect work. The grand prix | believe, by universal consent of his compeers, for however large, could convey an idea of the per | has been allotted to M. Fourdinois, and, we | this, his latest and best production, is unrivalled.

derstand that the adaptation they have to accomplish is both direct and indirect; that it extends from principles to designs, and to the manner of working; and that it has to be adjusted to the employment of all modern facilities and appliances, as well as taught to harmonise with the existing state of things. It is enough for us to know that the revival of Art has entered in earnest upon this grand enterprise of adaptation. Time and experience, with repeated efforts, with many failures too, leading to ultimate successes, are required in order to put the second half of the nineteenth century in possession of such a revived Art as

may be true both to itself and to the present time. Meanwhile, there is more than a little that is both interesting and valuable, which may be learned by all who love the cause of Art, by observing the progress of the revival as it is now passing under our eyes.

our eyes.

As might naturally have been expected, the first and earliest efforts towards adaptation in the revival of early Art are very generally found to have aimed at such modifications only of early examples, as might be accomplished either by bringing together certain characteristic features of a revived style from different eras

AUGUSTE KLEIN, of Vienna (who has also an establishment in Paris), is an extensive manu-

facturer of objets de luxe for the drawing-room, the boudoir, and the library: we give examples



and a Perfume-Burner. These of his exhibits by engraving



are all "matted" gilt, inlaid with gems. His | cellence; from the most important to the most productions are very varied, and all of rare ex- | trifling of his works, each derives value from

Art. His large and very beautiful case is,

therefore, universally attractive. He receives a gold medal, and also two silver medals.

of its early existence, or by engrafting certain details and peculiarities of treatment from one country upon the contemporaneous expressions of the same style which were once prevalent in some other country. Or, in some instances, the adaptation may be observed to have sought for its own materials both from different cras and from various countries, and to have produced a compound system of expression by adapting these modified elements to one another, and so blending or fusing them in the formation of a single whole. And, once more, by extending still more widely the range of such operations, the process of adaptation may have admitted into its treatment of some one early style peculiarities, which belong distinctly and decidedly to other styles. All this, however, is mere experiment at the best; and it also is experiment

MM. BLOT AND DROUARD are "leaders'



among the many manufacturers of objects in



Imitation Bronze-Zinc D'ART; and if they



utilities. All their productions derive benefit from Art-study, consequently even their less important works recommend themselves to persons of discernment. They have received a silver medal.

both countries are required to contribute for present use from several eras of their history; while it is far from improbable that France or Germany may be considered to possess in their early Gothic some additional elements, which may be introduced with advantage into the new adaptation. But it is not our intention at this time to discuss this method and process of adaptation with reference to its effect upon the existing condition or the future prospects of the architectural art of our own times; and, accordingly, we now direct our special attention to the present working of the Industrial Arts, leaving for consideration elsewhere whatever architecture and sculpture may be doing in carrying forward a work in which all the Arts combine to take a common interest.

Since 1862 the system of reproducing early works of Art, from being general, has expanded into becoming universal. It is now found applying itself to every purpose and embracing every variety of work; and besides, a matter of no small importance, it has widened its range in another direction, so as to have comprehended every really valuable and important style of ancient and early Art.

Here we pause for a moment, before carrying our inquiries

and early Art.

Here we pause for a moment, before carrying our inquiries onward, that we may briefly record the important part that was taken in the work of "Adaptation from the Antique" by two fellow-countrymen of our own, in anticipation of the age of Great Exhibitions and of their influences. It is not modern Ceramic





gold medal. Their supremacy is chiefly up- | held by works in carved wood, of which we | Cabinet, and also the "wing" of another Cabinet.

Art alone, however great may be its own widely diversified importance, that owes an infinite debt of gratitude to the conjoint labours of Wedgwood and Flaxmax. They may truly be said labours of Wedgwood and Flaxman. They may truly be said both to have demonstrated the value and excellence of adaptations from the antique, and to have shown the right spirit and the true method in which such adaptations should be conducted. Theirs was something by far more admirable than the best of reproductions, pure and simple; and their works suggested at least as much as they exemplified. The suggestions also of what may correctly be designated original Wedgwood Art, extend to every Industrial Art, showing how happily and how effectively Art-workers in other materials, and using other processes of production, might accept and carry out the same principles of design, and might infuse into their own works the same spirit which

animated and gave such dignity to theirs. It is impossible to estimate too highly the worthiness of the Wedgwood and Flaxman system of adaptation, or too strongly to urge upon our own living industrial artists the excellence and value of their example.

Iiving industrial artists the excellence and value of their example. Passing on to our own times, we find the first reproducer who formed a just estimate of the necessity of achieving that absolutely perfect reproduction of ancient works of Art of which we have spoken, and accordingly who imposed on himself the task of becoming a perfect master of the practice of ancient Art in the ancient nanner, to be Signor CASTELLANI, the artist in gold, of Rome and Naples. Long familiar with the most precious and rare works of the artists of antiquity, Castellani had learned that the reproduction of their designs could not possibly be carried into effect by him with perfect success, unless he could also acquire

The Lace Curtains here represented are embroidered in crochet upon net, and are exhibited by the house of Ruffer Leutner, of Tarare, near lit is after a panel of Claude Gillet, an artist of the time of Louis XVL, and is of great beauty. These curtains are of the class called "stores"



Lyons. The first represents the arms of the City of Paris, accompanied by appropriate emblems. The other is styled "Diane Chasseuresse," and represents the goddess armed for the chase, while in other parts of the



by the French, destined to be placed across a window like a blind, and therefore better calculated than the festioned, or looped-up curtain, to exhibit to the full advantage their elegant and artistic patterns.

a practical knowledge of the ancient processes and modes of treatment. Acting upon such conviction, this true artist refused to be satisfied with anything short of a complete revival of the ancient modus operandi. It was no easy enterprise that Castellani thus resolved to carry on. Those ancient goldsmiths, whose works had been brought to light after so many centuries of undisturbed repose in Greek and Etruscan tombs, in every respect and autically more more of their orest, which is warred practical practical. turbed repose in Greek and Efruscan tombs, in every respect and particular were masters of their craft—rich in varied practical resources, exquisitely skilful in manipulation, thoroughly conversant with the qualities and capabilities of the material in which they worked, and as designers having but few equals and no superiors. His resolute perseverance carried him triumphantly over every difficulty, so that in the Great Exhibition of 1862 Signor Castellani was enabled to display such collections of his

own works, all of them fac-simile reproductions of ancient works, as were seen and examined with no less of surprise and astonishment than of delighted admiration—collections, also, which left upon the revival of Art the impress of a new and a most energetic impulse. In the interval since 1862, while Castellani has been worthily following up his own triumph as a master in reproduction, many kindred spirits have gathered around him, followers of his example, and partakers of his success; and in some few instances Castellani has had the satisfaction to see that his fellow-workers, besides making honourable progress by his side on his own chosen ground, have struck out other untried pathways for themselves.

In the present year's Great Exposition, Signor Castellani is nobly represented, though his collection is comparatively very



in character, the latter simple. Both, how- | ever, have great merit in design and in execution, | as, indeed, have all the productions—and they are



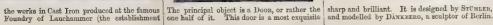
small, and notwithstanding the circumstance that he has exhibited reproductions only of ancient Greek and of early Byzantine works, the originals of the latter being very fine and eminently characteristic examples of the eleventh century. It is especially to be noticed, that in every example in his present collection Castellani still adheres to his former rule of exact and complete reproduction, without even a suggestion of deviation from ancient precedent either in design or execution, and consequently without the faintest trace of any such adaptation as would imply a modification of the original types or the introduction of any original element. The time for this adaptation Castellani does not consider

yet to have arrived: he holds that the practice of a rigidly faithful reproduction needs to be maintained until a perfect familiarity with the ancient works has been, not acquired merely, but made so thoroughly our own, that we are enabled to identify the ancient workers with ourselves. Thus is Castellani applying the results of his laborious and long-sustained researches in the same earnest and determined spirit, that enabled him to conduct them to their triumphant issue.

As a special and all-important characteristic of all Signor Castellani's reproductions, if must be kept in remembrance that he has invariably selected as his models works that are distinguished

of the COUNT DIMEIDEL), in Prussian Silesia. example of Art, the casting being remarkably We give on this page engravings of some of









for their intrinsic beauty of form, of composition, of detail, and of treatment—such as also are eminently qualified to fulfil with signal effectiveness their own peculiar decorative office, and consequently such as at all times and under all circumstances must retain their original appropriate excellence. And these are considerations of the greatest and gravest importance, when the revival of Art is to be based upon the reproduction of ancient works of Art. The eminent qualities of so many works of ancient and discrimination as an archæologist and his feeling and taste as an artist, to assume that all ancient works are equally excellent in themselves, and therefore equally worthy and suitable for him to accept as his guides, and to reproducers, who are skilful enough in the execution of an except as his guides, and to reproducers, who are skilful enough in the execution of for their intrinsic beauty of form, of composition, of detail, and of treatment—such as also are eminently qualified to fulfil with signal effectiveness their own peculiar decorative office, and consequently such as at all times and under all circumstances must retain their original appropriate excellence. And these are considerations of the greatest and gravest importance, when the revival of Art is to be based upon the reproduction of ancient works of Art. The eminent qualities of so many works of ancient Art may very easily lead a reproducer, whose enthusiasm far exceeds both his judgment and discrimination as an archeeologist and his feeling and taste as an artist, to assume that all ancient works are equally excellent in themselves, and therefore equally worthy and suitable for him to accept as his guides, and to repro-

MM. REQUILLART, ROUSSEL, AND CHOCQUEEL, of | Paris, are foremost among its manufacturers of | Tapestries, and also of "stuffs" of all kinds for



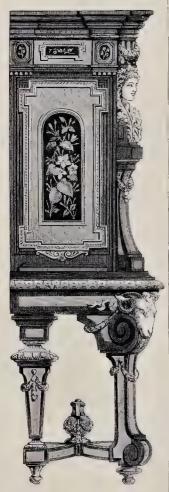
many beautiful works they furniture: they have



contribute to the Exhibition-Tapestries for | Walls - as fine as any painted canvases. | The second shows a scene from "Don Juan."

their reproductions, so often and so signally fall short of genuine success. They find a great and a general interest to have been concentrated upon certain early works, which, after being buried away from human sight for centuries, have been discovered and removed from their obscure resting-places, and placed in positions where they are easy of access; and so they assume that these are works suitable for present reproduction, from the fact that they command present interest and admiration. No such inference ought ever to be drawn, unless the proposed models possess other qualities altogether distinct from their abstract antiquarian attributes. It may happen that these works are specially unsuited for repro-

duction now, simply in consequence of their having been so well suited for general use two or three thousand years ago. And, in like manner, it may also happen that the very same early style which has provided for us very many models of the highest excellence, in ancient times may have produced other works exactly suited to those times, and as decidedly disqualified for our own reproduction. Truly excellent and worthy models must be appropriate as well as beautiful, as they must be beautiful in addition to being curious. And, again, it cannot be too strongly impressed upon reproducers that all ancient works in the same style, and of the same order or class, are not of necessity equal in



to sustain and extend its renown in almost every department of Industrial enterprise. The chief merit of this work has, however, been given to it by the artist who designed and executed the groups and bouquets of flowers with which it is



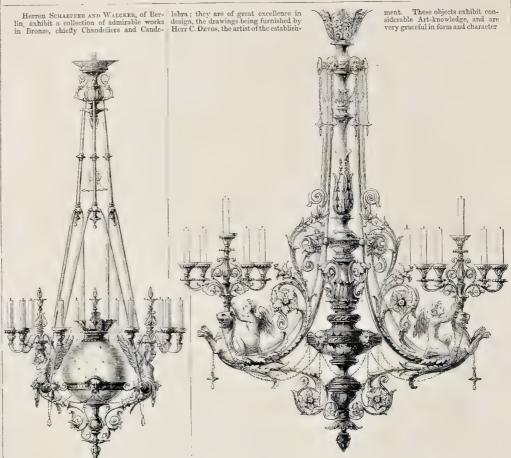
of precious stones of various natural colours, | harmoniously blended as well as delicately cut-

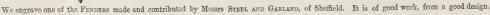
intrinsic merit. They do not all necessarily take the same rank as works of Art, and they cannot alike in every instance claim to be accepted by us as equals in authority. Thus it appears that in the work of reproducing an ancient Art, or of adapting the expressions of an ancient Art to modern use, the first quality in the reproducers must be the faculty of judicious selection. And no less for his possession of this faculty and for his admirable practical application of it, than for his other distinguished qualities, both as an archæologist and an artist, Signor Castellani commands the grateful respect of his contemporaries, and from his and their successors he must continue to command a similar tribute. He has demonstrated the excellence of ancient and early Art, and its fitness for reproduction and adaptation by ourselves; he has associated the revived practice of ancient processes with

the revival of antique designs; and he has completed his work, by accepting for systematic reproduction, and by adopting as models of unquestionable present authority, only such ancient and early examples as combine the varied qualities which constitute real excellence. And one of these qualities is appropriateness for reproduction—that kind and degree of appropriateness which will secure for the reproduced works the same consistent admiration now, that the originals in the first instance certainly and justly experienced in their own era and on their native soil.

This year's Universal Exposition illustrates in a most impressive manner the supreme importance of a prudent and judicious discrimination in selecting ancient styles and works of Art for reproduction and adaptation.

The Castellani collections of the present Exhibition, as has





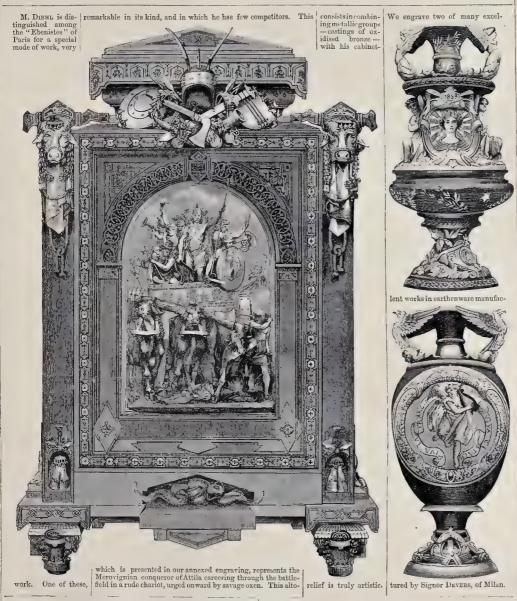


already been stated, exemplify two styles only—the ancient Greek in the rich purity of its perfected beauty, and the Byzantine when that all-suggestive style was in possession of its full powers. The collections of other reproducers, on the contrary, comprehend almost every known style; and they show under what varied feelings, and with what diversity of aim, the work of reproduction has been exercised on.

feelings, and with what diversity of aim, the work of reproduction has been carried on.

The ablest and the most successful of the fellow-workers with Signor Castellani, Mr. Phillips, of Cockspur Street, London, in two very important particulars, has adopted a course of action that must exert a powerful influence upon the progress of the reproduction of works of ancient and early Art. In the first place, unlike Castellani, Phillips has accepted and regarded with nearly equal favour, models from numerous styles:—Egyptian, Greek,

Roman, Byzantine, Scandinavian, Persian, the Classic Renaissance the styles of France from the cinque cento downwards, and (last, though far from least in both inherent interest and present value) the Gothic. And, secondly, in addition to faithful reproductions of particular ancient examples, this able artist has initiated a system of thoughtful, consistent, and eminently successful adaptations of ancient examples without an exact adherence in either design or treatment to the ancient practice. In other words, Phillips feels himself to be strong enough to adapt under his own guidance, as well as to follow in implicit faith the guidance of early authorities. He feels also that, if antiquity has bequeathed much to the present, the present is by no means destitute of resources of its own. Thus, he both reproduces some ancient works, as the ancient workers would have produced and did pro-



duce them; and, availing himself of all that modern science and experience have contributed to the accumulated store of general knowledge, in his reproductions of other ancient works he modifies the ancient treatment of those works, so that at one and the same time he adheres to his model and improves upon it. Again; Phillips places ancient works before him as models and authorities; and then, in the spirit of those works, and in harmony with their artistic sentiment and feeling, he produces and carries out into execution designs that are his own. This is true adaptation. This also is such an adaptation from the antique as will lead the way to an highly disciplined modern independence. In his method of dealing with Egyptian Art, Mr. Phillips most happily exemplifies his system of adaptation. Sometimes he sees in an ancient Egyptian symbol or ornament or architectural accessory as a specific or a specific or an adaptation of the ancient treatment of the style maintains the integrity of its character.

M. CHARLES H. OUDIN, Horologer to their Majesties the Emperor and Empress, and to the

"works," but for the aid they derive from Art. sustain the high praise M. Oudin has received Of these we give three examples, sufficient to in all countries, and the "honours" that have



Imperial Marine, exhibits a rare and very valuable collection of Clocks and Watches. The





"house" has long been eminent, not alone for been awarded to him in many exhibitions, both | ductions chiefly, if not exclusively, appertains the substantial and enduring character of its | at home and abroad. Their merit as Art-pro- to M. FANNIERE, an artist of great eminence.

His success in adaptation, and the attractiveness inseparable His success in adaptation, and the attractiveness inseparable from such a habit of applying ancient Art, have not in any degree tempted Mr. Phillips to relax his efforts to obtain perfect reproductions, whenever it may appear to him to be desirable to reproduce perfectly any ancient examples. Nothing can be more severely truthful than his professed reproductions—truthful alike in method and processes of treatment, in general character, and in every detail of design and composition. In his Scandinavian works, in almost every instance true and faithful reproductions, Mr. Phillips is particularly happy, as in his earnest zeal for the restoration of this equally wonderful and beautiful early northern Art to energetic life he merits the warmest commendation. Denmark supports and sympathises with Mr. Phillips in his Scandinavian reproductions; and she has sent to the Exposition a

numerous series of examples of her own works, executed at the present time with skill, and taste, and feeling, in the ancient manner, and after ancient designs. Without either specifying particular instances of his reproductions and adaptations in various styles, while all are distinguished alike by the same judicious discrimination, and the same severe purity of taste, the introduction of Persian Art among the reproductions of Mr. Phillips claims from us a distinct and decided expression of our satisfaction. The Arts of the East are pseuliarly qualified to render good service to the reproducer, both from the delicately graceful forms in which they abound, and from the rich treasury of colour, and also because in so many instances they provide palpably valuable suggestions rather than any more direct teaching.





If not always shown to be particularly judicious or very fortunate in its practical application, a love (or a least a fancy) for the Art of ancient Egypt is demonstrated by the Exposition to be prevalent among not a few of the living reproducers of the Arts of antiquity. Except in the case of the truly fine and beautiful works of Mr. Phillips, the somewhat numerous reproductions of Egyptian models rarely illustrate the existence of any attempt to work out a genuine adaptation; and still more rare are evidences of judicious aspirations, when treating of Egyptian Art, to attain to a comparative independence. The greater number of the works in the Egyptian manner are either simple reproductions on

a reduced scale, generally with the substitution of a material differing from the original, and not unfrequently with the application of colour to one example which had been obtained from the authority of another. A happily appropriate and thoroughly successful adaptation of Egyptian Art, the work of M. Cofficion, of Paris, is the large tazza supported by a cluster of five square shafts, which, in 1862, was presented by the employés of the Sucz Canal to the son of M. Lesseps, on the occasion of the marriage of that gentleman. The design of this remarkable object is of singular excellence, and it has been worked out and executed in every detail with thoughtful care and admirable skill. The same

We engrave a Stove of very elegant character, manufactured and contributed by M.

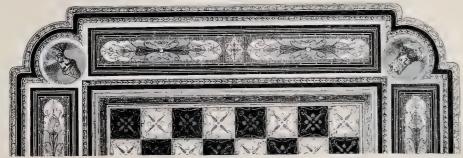
LAPERGHZ, of Paris; it is of polished steel, leaver protion of it—and has a singularly brilliant effect, for it is of massive form and size,



ciality, "noble"—example of industrial Art pect England to excel; but there is nothing a specimen of perfect workmanship, carried out from our own manufacturers—or indeed from the drawings of an artist who has evinance productions of metal-work that we example of industrial Art pect England to excel; but there is nothing a specimen of perfect workmanship, carried out from our own manufacturers—or indeed from the drawings of an artist who has evinance productions of metal-work that we example of industrial Art pect England to excel; but there is nothing a specimen of perfect workmanship, carried out from our own manufacturers—or indeed from any country—that approaches this in merit as

goldsmith also exhibits a beautiful casket in oxydised silver, which exemplifies under other conditions his ability to work in the spirit of the old artists of the Nile. Another eminent goldsmith of Paris, M. BAUGRAND, has a more numerous and varied collection of important works in this style. A large statuette of 'Isis,' in silver, enriched with enamels in glowing colours, is the first object that attracts the attention, as it stands in a commanding position in the midst of M. Baugrand's productions. The figure is well modelled, and perfectly Egyptian, but the colour is executed only in cold enamel. A casket—like the Isis, on a large scale—ranks next in importance in this collection. It is of gold, with cold enamels of brilliant and beautiful colours, the form being a square shrine or temple resting on silver sphinxes. Other objects worthy of remark are a hand-mirror of Roman form and style of ancient Egyptian Art, such as ancient Egyptian artists

Messrs. Elenoron have received one of the gold medals, and the jury awarded another to M. Morel-Ladeuil, the artist to whom the



many admirable works. house is largely indebted for much of its admitted | supre



The Vases and Dishes engraved on this page are most beautiful. There is no one of their



of silver-gilt, and enamelled; others are in the less costly material by which the repute of the firm has been principally established. "exhibits" that does not uphold the renown of England among the goldsmiths of France.

would have regarded with warm admiration, such also as the most distinguished of the ancient Egyptians might have been justly proud to wear. His necklets, armlets, brooches, pendants, and lockets, alike claim the highest commendation, as well from the care and discrimination with which the designs have been selected and adapted, as for the excellence of their workmanship and the beauty of their general appearance. With works of the same order executed in the styles of ancient Assyria, Mr. Brogden has been equally successful. And his success is the more honourable to him, and in itself is more genuine and complete, in consequence of its being based solely upon an earnest and thoughtful study of the existing ancient authorities. Excellent as they are in their capacity of modern ornaments, his truly beautiful Egyptian and Assyrian jewels are also especially valuable as models of

ancient production. In many instances the designs may have been obtained from old works of a class and character very different from those of the modern objects to which they are to be applied; still, the result is altogether satisfactory, from the adaptation having been conducted on a sound system. And Mr. Brogden has not been content with any superficial or imperfect style of reproduction. Far from this, he has made himself; a master of the true principles of the ancient artists, and accordingly he is now able to work in their spirit and in true sympathy with them. The fidelity with which minute details are rendered in this beautiful jewellery is truly remarkable. In some cases figures not an inch in height are wrought out in gold with such conscientious truthfulness, that if sufficiently magnified they would appear to be golden fac-simile models of the original life-size, or

M. Sasikoff, of St. Petersburg and of Moscow, sign and ornamentation. Some idea of their merit may be conveyed by the selection engraved



Goldsmith to the Imperial Court, exhibits a large



on this page; for adequate description we have no space. M. Sasikoff was awarded a gold





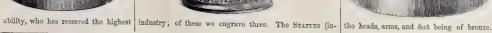
collection of very beautiful works, admirable in de- medal, and has also been decoré. He is represented in Paris by M. Gailhard, Rue Vivienne.

even colossal sculptures in stone and alabaster. It is the same with the colours of the enamels; they are the right tints of the right colours, and are executed in perfect harmony with the works that they adorn and enrich with happy effectiveness. Mr. WATHERSTON, also of London, has been another practical student of ancient Assyrian Art, and his studies have been productive of very satisfactory results. He exhibits, however, so small a group of Assyrian jewels, that they rather demonstrate what he is able to effect in this style than exemplify what he has actually accomplished in it. Works such as these, which reproduce ancient models and adapt them for use as modern personal ornaments, exemplify ancient Art in an agreeable and attractive

M. Ch. Corder, a sculptor of great | honours, exhibits many works in association with Art- | tended to bear lights) are of only marble,









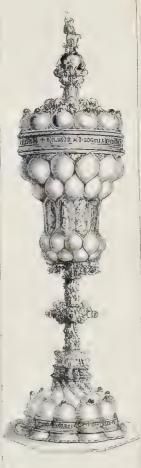
waluable aid from the ancient designers of Nineveh and Babylon. We refer to carpets, for which designs of the highest order of appropriate excellence, and rich in suggestions also, have been either directly obtained or indirectly adapted from the enriched payements of the Assyrians.

It is remarkable that the Universal Exhibition, while it exemplifies in so striking a manner the revivat of ancient Arts for modern uses by artists and manufacturers in France, England, and Italy, and also in Denmark and Sweden, in the entire section of the German exhibitors contains scarcely a single illustration of the Sams practice. It is the same with the sections of Spain and Portugul, and also in that of Russia. Certain Greek forms and Ornaments, in the majority of instances more or less modified,

The engravings on this page are from works pro- duced and exhibited by Messrs. HARDMAN & Co.,

Huntingdonshire, by Mr. John HARD-Huntingonsonre, by Mr. John Hard-Man Powell, who in it has certainly caught the spirit of the mediaval glass painters. The subject of the picture is the Adoration of the Magi; it is treated in the style of the Cinque





either actual reproductions of ancient Greek or Roman models, or are directly derived from them, would amount to nothing less than a fresh version of a large portion of the Catalogue of the Exposition.

The goldsmith's work and jewellery of M. Fontenay, of Paris, in the Greek, Etruscan, and Greeo-Roman styles, are of the highest order of excellence, showing a happy combination of judicious selection of authorities, and of ability to apply them successfully to present use. The Pompeian jewellery of this artist is singularly beautiful, admirable alike in design, in the happy introduction of colour, and in delicacy combined with decision in a thoroughly classic style, with ancient Roman coins inserted in the binding, and cameos reproduced with great skill from execution. M. Fromeny Meurice also has derived from Pompeii the designs for a most beautiful set of jewels; and the same rich mine has been explored with equal success by Mr. Phillips,



exhibited by Mr. John Brogden, of London,



we select some examples. They have been



From the very beautiful collection of Jewels premacy maintained by the jewellers of France: few or none of them will return to London. Perhaps the best of Mr. Brogden's works are those he has adapted from



ancient models; these, especially, manifest judgment, taste, and skill. He claims to be "the originator and proprietor of his own designs;" and no doubt he is so.



His collection is very varied, from jewels of large value to those of small cost—resorting to the best autho ities with the best results. Thus, in the specimens we give,



there are "borrowings" from Pompeii, from Nineveh, from Assyria, from Egypt, and from the collections at appreciated in Paris, notwithstanding the su-the British Museum, the Louvre, Naples, and Copentric evidently aided by accomplished artists.



from several private "gatherings" of an



cient relics and modern gems. Mr. Brog-



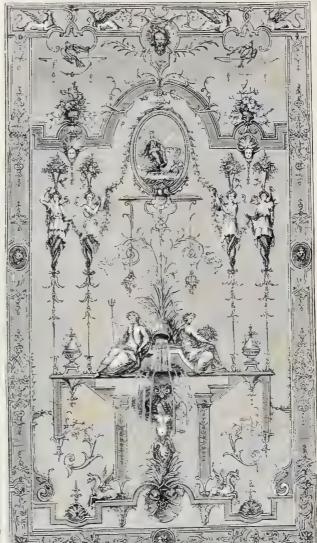
eminent Parisian goldsmiths. In the Italian Department, Signor CASALTA has followed the example of Castellani, but without attaining to such excellence as he might have achieved, had he

fictile works, are generally prevalent, and in very many instances the results are decidedly satisfactory, while in other cases a more thorough knowledge of the true character of ancient Art would have led to more fortunate illustrations of its revival and use by modern ceramic artists. The application of fine forms, derived directly from the antique, to objects produced at the present time from the simplest materials, and destined for every-day uses, is exemplified in a manner that claims the warmest commendation in the stone-wave pretry of Mr. DOLLYDY, of Lambeth, Nothing attaining to such excellence as he might have achieved, had he followed his guide in reproducing ancient designs with the ancient method of treatment. In the ceramic works of several countries, the influence of the great masters of ancient classic Art is seen to have been productive of very happy results. Direct copies of the vases of antiquity have been produced in Denmark, and exhibited in the Danish Department; similar fac-simile reproductions appear from more than one producer in the British section, some remarkably successful specimens having been executed by a company recently formed for working the valuable clays discovered at Bishop's Waltham, in Hampshire. Adaptations from the antique, without any attempt actually to reproduce ancient.

We engrave from the im- try (chiefly for the use of upholsterers) exhibited by M. Mourceau—one of his "Portières,"



portant and valuable col-lection of works in Tapes-



and also two Borders for curtains. To M. Mourceau has been awarded one of the gold medals, and

France is better en titled to the honour.

ceramic works have been translated into a different material. The modern glass-maker might learn much from the ancient ceramist; but he ought to study with a constant remembrance that in his own adaptations the different natures of transparent and opaque materials must be observed, and consequently that he ought in no instance to permit himself to produce what really would be glass models of fine pottery. In bronze the forms and the treatment of ceramic works may be adapted with greater ease and more certain success; and yet even here the artist in bronze can scarcely expect unqualified success without a constant reference to those constructive qualities which distinguish a metal as well from glass as from clay.

With the exception of one important class of works—those

which are of a strictly ecclesiastical character, and destined to be associated with the ritual of the Roman Church—the Exposition is remarkable rather for the absence than for the presence of reproductions and adaptations in the Gothic style. Here and there a solitary example of Gothic jewellery may be distinguished, as in the instance of the beautiful morse of Bishop William of Wykeham, reproduced as a brooch by Mr. Phillips, and the Gothic bracelet of Mr. Brogden; and, in like manner, a few experimental pieces of Gothic furniture have established themselves in the midst of the multitudes of Renaissance works of the same class, the most important being the fine dressor for a dining-hall, exhibited by the Messrs. Holland, of London. With this last-named work may be associated an object of a very different character,



but which is designed in the same spirit and with the same feeling—a truly beautiful chandeler in bronze-doré by MM.

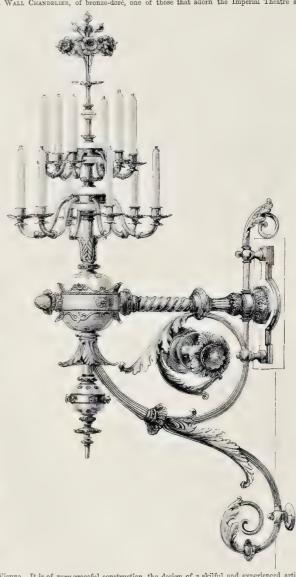
DZIEDZINSKI and HANUSCH, of Vienna. The Gothic works in metal of Mr. Skidmore, of Coventry; of Messis. Barnard, of Norwich; of the Messis. Hart, Cox, Berham, and Keffl, of London, and HARDMAN, of Birmingham, and also of Mr. Skider, of Frome, are worthy of the reputation of the artists who have produced them, and show how much has already been accomplished in this style by living workers in metal. The ecclesiastical netal-work of these same artists is generally of a high order of excellence, and the works of this class by Mr. Skidmore take equal rank with the finest productions of his continental contemporaries, of whom it will be sufficient for us now to mention, as

Of the works contributed by Herren Dziedzinski a Wall Chandelier, of bronze-doré, one of those that adorn the Imperial Theatre at



AND HANUSCH, of Vienna, we have already given ex-





amples; we supply three others, the principal being Vienna. It is of very graceful construction, the design of a skilful and experienced artist.

their workmanship. A model in silver, on a reduced scale, of the reproduction in stone of the memorial-cross of Queen Eleanor of Castile, lately erected by Mr. E. Barry, R.A. at Charing Cross, London, has been added to his collections in the Exposition by Mr. Phillips, and it shows how beautifully the Gothic style is qualified to produce the most perfect expressions of the goldsmith's art. Again, the Illuminations of Marcus Ward, of Belfast, illustrate, in a different manner, but with a similar effectiveness, the perennial value of Gothic Art, and show how great things may be achieved by reproduction of early Art and the true principles for adapting it to present uses.

It would be no easy task to produce any class of works, whether

To render sufficient justice to the IM-

productions: they are exquisite examples of Ceramic art, modelled and painted by artists of renown, and of all orders and classes throughout the world. The



PERIAL MANUFACT OF SEVRES, WE





should engrave nearly all its exhibited of the great and instructive merit of this extensive an establishment whose fame is universally recognised.



side is another bas-reluf, which aptly records | the "Reading of the Manifesto of Freedom" | on the memorable 19th of February, 1861.

successful manner, exemplifies the adaptation of early Art to the tastes and requirements of our own times. With the examples of Adaptations from the Antique which the Exposition contains in such vast numbers, the wise thoughtfulness of the Emperor has associated a museum of veritable ancient Art within the walls and under the roof of the Palace of the Exposition itself. The innermost circle has been specially assigned for the formation of a museum, to which all countries might contribute specimens from their own choicest collections, with a view to illustrate the history of human thought and human work in all past ages and in every quarter of the globe. Thus, in this unrivalled museum ancient Art speaks out for itself through its works. What ancient Art has accomplished, and consequently what it is able to teach, is here shown by actual examples.

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M. FROMENT-MEURICE ranks not only forc- during the greater part of the century. We engrave on this page two of his Jewels and a



most of the jewellers and goldsmiths of Paris, but takes high place among those of



the World: the Firm has been renowned | Candelabrum of exceeding beauty. Our limited | space deprives us of the power to describe them.

ART MATERIALS AND PRODUCTS

IN

CLAY, ARTIFICIAL STONE, STONE, MARBLES, GRANITES, &c.

BY PROFESSOR D. T. ANSTED, M.A., F.R.S.

BY PROFESSOR D. T. ANSTED, M.A., F.R.S.

It is not altogether to be wondered at that this should be the case. As Art-materials, it is almost impossible to estimate fully not without considerable interest, is in all respects less striking and less effective than former Universal Exhibitions. This is will often happen that a really good material may be prosented as more especially the case with the minerals, and most especially, with the non-metallic minerals. There are not, indeed, wanting numerous small specimens of stones and marbles of various kinds from certain countries, but there are few general or complete.

The engriving underneath is from one of the charming productions "invented" by Mr. Thomas C. Mausu—an application, and is surpassed by no work in the Exhibition in any style of Art-manufacture; not





even by the beautiful Cabinet, produced by the same master-mind and hand, which we have previously engraved. It is impossible adequately to picture or to describe it.

simpler cases this is easy enough.

I propose to consider in succession the principal materials. Thus

always be depended on as yielding a large and uniform supply.

Thus new sources are not trustworthy.

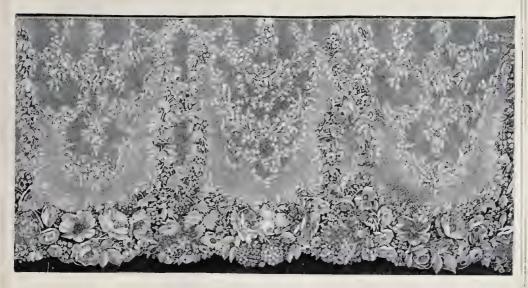
Under these circumstances it is fairest and best, and will consider together Art-materials and the Art-manufactures, or Art-products obtained from them, rather than describe first all the materials, and then all the results. It may be the case that some of the works of Art I shall have to allude to will be described for many ways, having many properties, elsewhere. I shall, however, endeavour in all cases to limit my remarks and criticisms to the result as connected with the material, and not to the absolute result as a work of Art. In many of the simpler cases this is easy enough.

I propose to consider in succession the principal materials. Thus to the subject before us.

The Companie des Indes is represented by MM. among the best contributors of Lace, obtaining of the "Legion d'Honneur;" having received Verdé Delisle, Frères; they are foremost in 1807 a medal of gold and the decoration Honours in several preceding Exhibitions. We



cugrave two of their works. It is needless to | the exceeding delicacy and refinement of these | however, he conveys a correct notion. The say that the engraver gives but a faint idea of | exquisitely beautiful works; of the designs, | first is a black Bayeax lace, and the second an



example of Point d'Alençon. They are unsur-passed by any productions of the art in the that have, so to speak, obtained national re-turies has established the femo of French lace.

CLAYS.—Clays are materials used largely for Art-purposes, and are subservient to many uses. Under this general name are included both the substances employed in making brick and terra-cotta, and those valuable for porcelain and all kinds of pottery. Specimens of clay, however, are neither ornamental nor are they very instructive, and where the results are not forwarded with the raw material, are of small value. Still the Exhibition contains many samples, some from various well-known localities, and others from sources not yet recognised. From the former the samples bear out the reputation already acquired, and those from the latter promise good results; but as lumps of brick-clay, fire-clay, china-clay, and others are among the general series of French minerals, but not be expected nor desired that large quantities of material or any striking or important novelty, and the best samples are from

M. MARCHAND holds highest rank among the a gold medal in recognition of his services to his many admirable works: one is a Fountain We have selected for engraving two of for chamber use, very beautiful in design—it is



places already known. Belgium sends a few specimens. Others are from Prussia, and some from Italy. There are also some from Spain.

By far the most important of the clays for Art purposes are those available for terra-cotta. Of these there is, however, no special exhibit. Most of the finer varieties of plastic clay are adapted for this purpose, but inasmuch as irregular shrinking in the furnace is a fault which is capital, and entirely destroys the value of the result, there is much care required in the manipulation, and not a little in the original selection of the material.

TERRA-COTTA.—The manufacture of figures, vases, and various architectural ornaments moulded in plastic clay, and afterwards hardened by burning into a kind of brick, is so ancient, and has been so successfully applied to Art purposes, that terra-cotta

Of the Enamels of M. Charles Lepec, it is not too much to say they are the most admirable as well as the most attractive Art-objects in the litis gratifying to find the judgment there action on this page; a better opportunity for



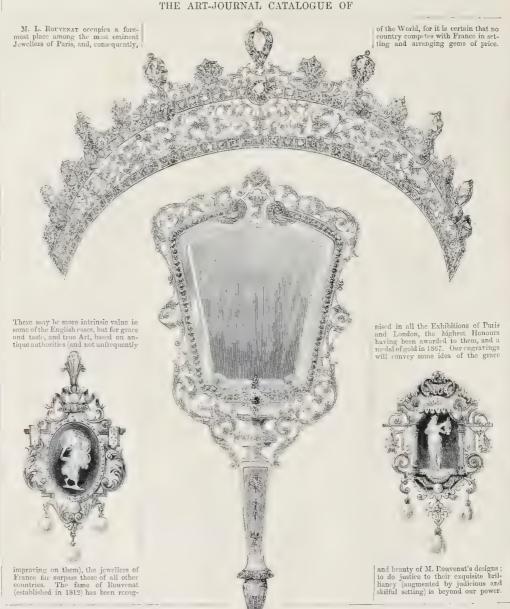
description and comment will be afforded us. "a gold cup in the form of a nef—a boat." It ductions have been purchased for England by The case in which they are contained arrests all has been bought for a large sum (but not for Mr. Robert Phillips, who was the first in this Art-lovers; they refresh and delight the eye more than its worth) by Mr. Alfred forms; country to appreciate the great artist, and who and the mind. The object we now engrave is and, indeed, nearly the whole of Lepec's promust rejoice to witness his accumulated fame.

who has presented a group of objects as remarkable for cheapness as for their excellent Art and admirable style of manufacture. They occupy a prominent place in the Park. The chubby Cupids representing (1) Trade and Industry, (2) Gardening and Agriculture, (3) Art and Science, and (4) Hunting and Fishing, are so good in feeling, and are turned out so well, that they are worthy to be placed by the side of some of the old Roman work of the same material. The four figures of workmen, especially the Brickmaker and the Collier, are equally worthy of notice, and the price at which they are offered is such as to admit of their being introduced as decorative objects even in cottages. I need not say that duced as decorative objects even in cottages. I need not say that there is no distortion observable in the specimens exhibited, but whether this would be the case generally is another question. The French terra-cottas exhibit nothing extraordinary, but they

serve to keep up the reputation of the country. Of the English exhibitors, Mr. Pulham seems to be the principal, as he alone sends a distinct subject. His material and work are good, and the results satisfactory. Strode's terra-cotta is also good. Other well-known manufacturers are represented, but there is no novelty either in material or application.

The Italian terra-cottas are good both in material and design, but there is no very important work that could be specified. For pavements Italy has always been celebrated, and fully preserves its reputation. They are known, and have frequently been described. The most interesting specimens of terra-cotta, both French and from other countries, will be found in the detached buildings in the Park, and are in large groups.

CEMENT AND ARTIFICIAL STONE.—Artificial stone, adapted for



Art-purposes, is tolerably well represented in the Exhibition. France sends a fair series. There is some from England and some from Germany; Italy, also, in addition to her natural stones and marbles, is not without a special manufacture of imitative material of excellent quality. Of the French, the most interesting groups will be found in one of the constructions in the Park, where are admirable specimens sent by several exhibitors. The shed containing them is near the Porte Rapp, at the side of the building nearest to Paris. I particularly noticed a cement stone and artificial brecciated marble manufactured into chimney-pieces, columns, &c., exhibited by COUSIN. This material seems very hard, and certainly takes a fine polish. It consists of hydraulic lime, natural stone, millstone, and terraccotta, but is said to be made up with certain chemical substances

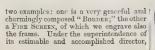
not stated. It is not very easy to judge without experience, both as to durability and facility of handling, how far it is likely to supersede the ordinary cements, nor is the price quoted. In the same shed are floors of artificial stone of a material very smooth and well adapted for pavement, and inlaid in excellent patterns, very neat and in very good taste. These are priced at 16 france per square metre, and are therefore extremely cheap. Messrs. Boch, Frères, are the exhibitors. Inside the building, in the Machinery Court, are specimens of imitation stone sent by CHATTEMOUE. They are well deserving notice.

The material exhibited by LIFFMANN & Co., under the name of "Simili-pierre" (France, LXV, 3 and 409), is shown on a very large scale by columns and monumental works. It is not new having obtained a medal in London in 1862. The general style of

For the present, our selections from the very beautiful works in Tapestry exhibited by the Imperial Manufactors of Beauvais—"the Gobelins"—univailed during the centuries present and past—are limited to

M. Badin, and aided by some of the best artists of France, these long-famous works uphold, in







the work done is satisfactory, and there is an absence of the white joints too common in artificial stone. The material is certainly worthy of consideration both for external and internal purposes. No. 3 is a complete fountain, with all architectural details, pedestal, columns, and capitals, groups and statues, the whole constructed of simili-pierre and simili-marbre. Very fair illustrations are exhibited in the central garden, where are circular fluted pedestals and slabs exposed to the weather. In the change will be pedestals and slabs exposed to the weather. In the chapel will be found a complete altar, illustrating the use of the substance for church work. The price is not stated. The manufacture is carried on in Paris, and there seems to have been much done already. The climate of Paris is certainly more favourable to these imitative stones and marbles than that of London, and this

may account for the greater appearance of substantial success in reference to large detached objects, like those here alluded to, manufactured in France, than can generally be given by rival pretorials in England.

manufactured in France, than can generally be given by rival materials in Eagland.

The exhibits of cement in its various forms (obtained essentially from sulphate of lime or gypsum burnt in a kiln and afterwards mixed with water) are sufficiently numerous, but hardly any (perhaps not one) has any special reference to material. The various compositions of which Keen's cement is an excellent example, and the results (scapliola is the most familiar) are employed generally for decorative rather than Art purposes, but are capable from their nature of many artistic uses.

Among artificial stones the material invented and patented long



ago by Mr. RANSOME, and exhibited by the "Patent Concrete Stone Company," is certainly one of the most interesting. It is familiar in England to all interested in this subject, and is about to be manufactured on so large a scale at the new works of the company at Blackwall, that it cannot fail to attract much attention. It is beyond comparison the most simple and natural material that can be manufactured; and those who are not yet acquainted with it would do well to examine the results after learning the process of manufacture. This stone (like concrete) solidifies at once, being completed on the spot without requiring burning, and it owes this entirely to the nature of the manufacture. It is simply enough made of almost any material ground to powder, and worked into a paste by admixture with fluid silicate of soda, obtained by the solution of flints by caustic soda in boilers,

under a considerable pressure of steam. The paste thus made is moulded and then dipped into or soaked with a solution of chloride of calcium. A double decomposition immediately takes place, resulting in the formation of silicate of lime and chloride of sodium (common satt). The former serves as an immediate and permanent cementing material, insoluble and hardening with time. The latter is washed out with repeated applications of fresh water. Air duying, and exposure for a day or two completes the process. The cost for ornamental work is much less than that of any stone: and the material is much superior in durability, being altogether unaffected by rain and frost, so far as a limited experience can enable us to judge. The objects exhibited are not very ornamental, but the straightness of the lines will enable the architect to form an estimate of the value of the stone. It is very well adapted for

A Cabiner ornamented by inlaid woods, in the style of the time of Christian IV.;" the inlay- Professor Heinr. Hansen. The work is one society in Copenhagen, founded in 1860, "for



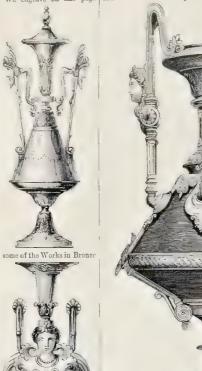
encouraging the Union of the Fine Arts and the cellence of design (obtaining, in all cases, the aid manship. We hope to see a society with simi-Arts of Industry," with a view to combine ex- of eminent artists) with superiority of work- lar objects and results established in London.

all the higher and better kinds of garden work, for capitals of columns, for ornamental trusses, and various other works usually requiring stone, and easily injured. There is every reason to believe that it is altogether unaffected by weather.

STONE.—Of stone, the varieties exhibited adapted for Art purposes are few and not very interesting. Many countries send small cubes, and some others hand-specimens uncut, or with one or more faces dressed so as to enable the careful observer to become familiar with the available materials of the country. But this supposes that the specimens furnished are fairly selected; that on the one hand they are not too carefully picked, and on the other that they have not been taken from unopened quarries, and are not already injured by exposure. The element of climate is, moreover, so very important in all considerations as to the value of a

material to be used externally, that an opinion can hardly be hazarded from such samples. Thus, even the Maltese stone, the softer kinds of which may be cut with knives, like cheese, into the softer kinds of which may be cut with knives, like cheese, into the most varied and intricate forms, does not stand exposure badly in its native soil, and if properly managed, will last for years. This stone, however, in England, requires to be kept under a glass shade if we would retain its pleasing colour and avoid a rapid destruction. There are examples of common stones in the exhibition from France and Algiers, Italy, Austria, Spain, Portugal, Turkey, and other countries. They vary greatly in colour, in texture, in hardness, and in cost. In all these respects and also in enduring power and absolute strength they are generally inferior to Portland, but equal or superior to Bath. Of English work in English stone, or samples of English stone for

His various and varied productions are remarkable for purity of style of predecessors, he has avoided actual copy-We engrave on this page





of M. Houdebine, of Paris.



and excellence of workmanship. He soons to have studied novelty, but not in a capricious mood; and if his models are often based on examples tistic feeling in all the issues of his atelier.

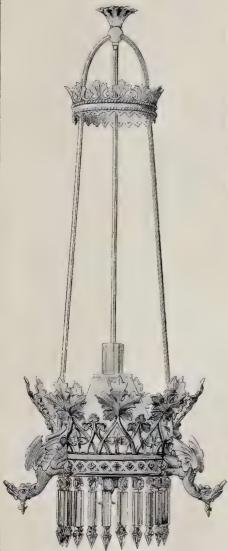


There is ht and ar-



Art-purposes, there is little or nothing except some objects (vases) exhibited by Sexmour, and carred in Bath stone. Forewith exhibits vases in Caen stone in the English department. There are several varieties of French stone, but nothing calling for special notice. Algiers sends much, but little beyond small hand specimens. Of the Malta stone there are a few examples of the kind so well known. The cutting is overdone, depriving the material of its character, and giving it a nondescript appearance in very indifferent taste. There is a good specimen of material and workmanship by J. Doppeler, of Salzburg (Austria), in one of the avenues. It is a monumental fountain, and consists of a group of figures in stone, supporting a plain marble tazza for a fountain. Above the tazza are other figures, all grotesque, and rather heavy; but there is much talent in the design, and in the

Herr Elster, of Berlin, is a renowned manufacturer of Chands- works are, in all cases, admirable examples of Art applied to manufacture; his





designs and models being supplied by artists of ability and renown. We



LIERS, CANDELABRA, &c., in Bronze and in Bronze-doré. His give on this page three examples of his contributions to the Universal Exhibition.

themselves very readily to Art-purposes. The manufactured slates and various objects constructed of slate and slab are interesting illustrations of the great improvement made recently in France in the development of such mineral treasures of this kind as she possesses. There are no slates of importance exhibited from other countries.

countries.

Several exhibitors of enamelled slate for various purposes will be found. Mr. Magnus, one of the earliest in this department, is not absent, but he has now many rivals. Some are more useful than ornamental, but many are really artistic. The magnificent slabs of England and Ireland there is neither inducement nor wish to forward to such exhibitions as the present in their natural state, but as worked into billiard tables and enamelled for house decoration they are superior to anything else of the kind.

STATUARY MARKLE.—Of the different stones that bear the name of marble, by fair the largest proportion is only fit for decorative purposes, and not for the higher works of sculpture. Such materials are very varied in composition, some being carbonates of lime, others sulphates, and others again totally different. Under the present head I propose to consider only those crystalline limestones that possess the peculiar saccharoidal crystallization or sugar-like grain that is valued for statuary purposes. Of the rest, the common and less valuable kinds, are, for the most part, finegrained limestones, and differ from common limestones only in a greater delicacy of texture and a capacity for higher and more perfect polish. Such marbles are common in most countries; whereas, the pure white saccharoidal varieties are rare and exceptional. Geologically the common kinds are bedded and often





awards, for in creating what has been rightly termed a "new industry for Ireland," and thus promoting the best interests of their country, they

Mesers. Ward and Sons, of Belfast, have, in the Universal Exhibition, have attained so high a degree of excellence in the Arts they profess as received There meduls, one for Illuminating Books, one for Bookbind to challenge comparison with the best producers of all the Nations of



We are justified, therefore, in giving them prominence in this



Catalogue. We select for engraving the Covers of four of their books; they are of unsurpassed merit as examples of book-binding. But we

fossiliferous; but the statuary marbles are veins entirely without organic traces, and highly metamorphosed. Included among the marbles for practical purposes are the serpentines and the exquisitely beautiful varieties known as onyx marble, or oriental labaster, chiefly obtained from Algiers and Egypt. Excluded, and requiring separate notice, are alabaster, porphyry of all kinds, granite, and jade; malachite is also excepted.

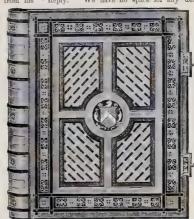
As Art materials, the marbles are beyond all comparison the best and the most important among minerals, and of all known kinds the white saccharoidal marbles are the finest. In texture, as well as in the absence of definite colour, they far exceed all others. They work smoothly, and they admit of a perfect polish. It would have been satisfactory to be able to announce a new discovery of such material, but we cannot congratulate the exhibi-

tion on anything very important in this way. Carrara still yields not only the largest quantity of the best kind, but is really almost the only available source of supply. The fine Parian marbles, and the Pentelic marbles of Greece are not quarried, nor are they equal in many respects to best Carrara. India has sent a few manufactured specimens, but no prospect of large supply, nor is it certain that artists would altogether like the rather sickly white of the best Indian kinds. From Algiers we have a few specimens, but nothing to show that quantity exists. Carrara, therefore, remains triumphant. The supply from thence is large and interesting; and includes several valuable blocks for statuary purposes up to about three cubic yards. With regard to quality, these specimens are in appearance perfect; but the absence of streaks and veins in the exterior is no proof of the purity of the

engrave also four illuminated pages, taking one of them from an Address who, at his sole cost, "restored" the Cathedral: one of the engravings presented by the town of Bellast to the Prince of Wales, and the others being from his "Reply." We have no space for any descriptive



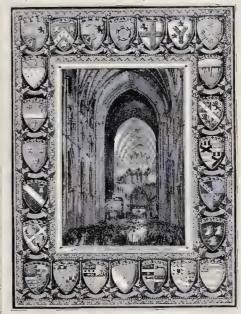
from beautiful works-volumes presented to Sir B. L. Guinness, Bart.,



matter; but these works



by the Corporation of Dublin and the Dean and Chapter of St. Patrick's, in expression of gratitude to that truly great and good man



ART-JOURNAL. It must suffice to say that the Illuminated Pages are from drawings, in all cases the productions of artists native of Belfast.

block throughout. A knowledge of the geological conditions, and the locality of the vein from which the stone is obtained, and of the particular part of the vein that has yielded the specimen sent, would afford better indications.

But although there seems no danger of rivalry to Carrara, there are several other claimants for notice in respect to statuary marble. Thus M. Dellors, of Céret, in the Eastern Pyrenees (near Perpignan), has sent a very interesting sample (LXV. 47), not absolutely pure, but of good quality, and not unpromising. The Pyrenees are so rich in marbles generally, and the position of Perpignan is so favourable, that the quarries containing this marble would be well worth working, if the quality should justify it. And as there is a large demand for white statuary marble of inferior quality for decorative furniture, there is no danger of an

unfavourable result. The same may be said with regard to good specimens of statuary marble from Algiers, Greece, Turkey, and other localities. More might be said of India, were it not that similar and even better samples than those here shown were in the Exhibitions of 1851, 1855, and 1862, without any importations of fine marble having followed the notice then given as to the utility and value of such products.

Of statuary marble used for decorative purposes, there are many examples. Most of those that are worth special notice are chimney-pieces, more or less richly and ably sculptured. Some are made up with ormolu; some are carved and others are inlaid. The material being everywhere obtainable (though for the most part by importation from Italy), the exhibitor desires to illustrate his power as an artist without other reference to the marble than

AND SONS. Messrs, Cox.

ments, exhibit several good productions of their peculiar trade, some of which we or parave, the leading object being a Window of Painted Glass—a production in all respects creditable. We publish also engravings of Lecterns and a Gas-standard.



of London.



Painted Glass, and Monu-



Messrs. Cox are manufacturers of all classes of works for the Church -pulpits, benches, altar-tables, chairs, alms-chests, altar-rails, brackets, gas and candle standards, coronas, church plate, fonts, with a long et cetera. They are, in all cases, based on "autholate years received from Art.





as it lends itself to his design. The statuary marble chimney-pieces are numerous, and some are very good. I noticed particularly one by GALINIER, of Marseilles (XIV. 135), but there are many others. There are also several from Belgium. From Russia, however, we have the best. It is a chimney-piece of large size in white polished marble. It includes a really superb group of three Cupids, the upper one holding a clock. The whole is admirably designed, and is remarkable for the boldness as well as the extreme beauty of the style. This specimen is priced at 5,0 10 roubles (£400).

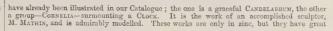
There are other objects in the same material. Thus from

There are other objects in the same material. Thus from Turkey we have a delicately executed and well-designed bénitier, or some similar construction. Both material and work are worth notice, but the locality of the marble is not stated. It is probably

Italian, and if so it is well selected; if not Italian, the quarries from which it proceeds ought to be looked after. From the United States is a chimney-piece of white marble, of some interest, though not in very good taste. The marble is from the State of Vermont, and is of remarkably good colour, and free from veins. The grain is, however, coarse, and the material does not seem to admit of a very perfect polish, nor is the general result pleasing. Belgium has sent several good chimney-pieces of statuary marble, some (XIV. 126) very rich and costly and nobly treated. Others are heavy and tasteless. M. ROUSSEAU, of Antwerp, has sent a very elegant and comparatively simple design in excellent taste.

I must not omit to mention a most elegant fountain of triangular form, with a group consisting of a goat and young Bacchanals.

We engrave two other of the works of M. Jules





Lefever, of Paris, some of whose contributions

value as works of Art, and certainly lose nothing of positive worth because they are produced in material that is not costly. The collection exhibited by M. Lefevre attracts, and merits, much attention. All his contributions are of great excellence. The court, which contains the productions of more than twenty manufacturers of Zine d'Art, presents many objects of interest.

The material is very good, and is tenderly and well managed. It is exhibited in the Roman Court. Both here and in the general Italian collection there are a number of works of sculpture. These I do not notice, as belonging more especially to the subject of Art.

ONYX MARRIE AND ORIENTAL ALABASTER.—Under these names are included certain beautiful and very valuable coloured marbles, long known and used from the earliest period of Egyptian, Etruscar. and Roman Art, but neglected for many centuries, and now somewhat largely introduced and almost regarded as a new material. The onyx marble is a variety of coloured marble, but is so peculiar in its appearance and uses as to deserve separate consideration,—the more so as it is largely exhibited chiefly in the French Courts. The limestones thus named are chiefly obtained from Algiers at present, but formerly they were introduced from really grand candelabra by this artist, exhibited in one of the

preserved in the great museums of the Vatican and the Louvre. It requires the exercise of ripe judgment to mix marbles of different colours and adapt them to bronze; but this is attempted with success by M. CORDIER, and some of his figures are exceedingly effective and noble. I may mention as examples the two really grand candelabra by this artist, exhibited in one of the

We engrave a Fountain, a MM. Ducel and Son. They are of rare excellence as castings, and of great nent sculptors. M. Ducel has



Pillar, others of the admirable compositions in Cast Iron of merit as Art-works; being, indeed, for the most part from the models of emi-

avenues, and the superb groups in the court occupied chiefly by Viot and Cie (XV., 67), which in their way are quite unrivalled. Among them is a large vase of onyx marble supported on an elephant (the whole standing six feet high), which is so much more beautiful than the conventional and often repeated alabaster vases of Florence, that these appear more unsightly than ever when we pass to the Italian Courts in search of beauty of form and elegance of design. These vases are in all respects admirable. Many of the smaller articles are in the finest taste. Such are the small patera and candlesticks. Whether indeed alone or mixed with other marbles of less costly kind, or adapted to bronzes and forming a mixed figure with bronzes, there can be no doubt that the onyx marbles as exhibited by France are among the finest works in marble shown, and deserve special commendation

especially for decorative Art as distinguished from high Art. Besides the onyx marbles of the finest kind, there are good but inferior qualities exhibited from Egypt, and others manufactured at Rome and sent thence by Italian artists. I must not omit also the Caucasian onyx exhibited by Russia. Some of it appears particularly clear and altogether translucent, but other samples are clouded. There is one noble block of the clouded variety, having a surface of nearly seven square feet. It is not unlikely that stalagmitic marbles might with advantage be obtained from many other localities, and the owners of some of the caverns where thick floors of stalagmite exist may find it worth their while to open as quarries these curious receptacles of stone fresh from the hand of nature.—Next in importance to the onyx come the

SERPENTINES .- Next in importance to the onyx come the

The SIDEBOARD (Buffet) engraved on this page is another of the productions contributed by Messrs. TROLLOPE AND SONS, of London-a



work of great merit, both in design and execu- | tion. It is of walnut-wood, elaborately carved, | with boldness and yet with much delicacy.

varieties of marble, usually called serpentines, including under this head the verd antique and other stones sufficiently similar to justify the application of the name. Strictly speaking, the serpentines are rather magnesia-stones than limestones, but they usually rank as marble. They are found in many countries, and almost always under somewhat similar conditions. Italy is the metropolis of them, as it is of so many other marbles, but they exist and are very fine in France, in England, and in Germany. As a rule these marbles are much veined, and generally contain cracks that interfere with the working of large blocks. Their colour is also heavy and gloomy, and in many cases there are large expanses of a sickly white or cream colour streaked by only thin lines of pale green.

chimney-pieces. Some of the former are handsome, but all are heavy. The latter are in several cases good. There is one especially in which the heaviness of the dead green colour is well corrected by a profusion of ormolu, and the design being simple and neat the result is very pleasing. A far less satisfactory specimen, but one of much greater pretension, is sent by M. GOUATT (XIV. 157). It is of a red marble with white spots, the colour deep and the spots ugly, inlaid with a streaky serpentine. There is little to praise in any detail, but the general effect is good. A number of chimney-pieces with serpentine are in the furniture courts of France and of several other countries. Some of them are better than others, and there is in them much to admire, but little that admits of detailed description, or that calls for very special notice. calls for very special notice.



ley Court. It is of great beauty in design, and, perhaps, has not been surpassed by any work of its class in England. We therefore engrave it. The floor coma MARBLE FLOOR for the vestibule of the noble lord's seat, Whit-Mr.James Forsyth, of London—whose Fountain and Font for the town of Dud-ley (by commission of the Earl of Dudley) we have already engraved—has executed

bines the several forms usual in this kind of | work - the Mosaic, the tesselated, and the | intaglio - all composed of various marbles.

The serpentines of England, though sometimes exceedingly beautiful and admitting of many applications, especially for church decoration, are not illustrated in the Exhibition. This is to be regretted, as although the Lizard varieties are not uniformly good, they include some of extraordinary beauty and richness, while the Irish kinds may be procured in slabs of great size without serious flaws. serious flaws.

There are peculiar serpentines from Sweden, manufactured into tazzas of elegant shape, and some other ornamental forms. The colour is dull and the material appears harder than the average of the Italian varieties.

the Italian varieties.

Of the Florentine serpentines, I can only say that the specimens exhibited offer a repetition of the heavy and inappropriate forms into which this material has so generally been sculptured.

The vases are especially poor, and I observed no single object of deserving of praise. There is a prominent copy of a certain pair of huge jugs that seems to be the limit of design in Florentine, serpentine, so invariably have they been forwarded to all the exhibitions of Europe.

From Prussia are two vases and some shafts of a very handsome dark serpentine, without veins and without any white patches. They are of good size (3 feet high), and carefully worked in Egyptian style, but are not otherwise remarkable.

Sorpentine, on the whole, is better adapted to mix with other marbles and for inlaying, than as a material for large and complete works, and it is to be regretted that in the attempt to exhibit large blocks and produce a great effect this natural limit to its uses should have been so often forgotten. Large slabs of the

Herr Stövesandt, of Carlsruhe, supplies us with | He produces such works in great

variety, from the smallest article to the



materials for another page from his many ex-



largest and most elaborate, in low and in manifest much excellence in design and skill high relief, for ornament and for use. They | ia workmanship. As with the German manu-



facturers, generally, of this class of work, cost tion; they are usually issued at half the price cellent contributions of objects in Carved Wood. of production forms an important consideration which English purchasers are accustomed.

paler and brighter green varieties are well adapted for altars, and perhaps as a material this mineral is better for church purposes than for house decoration. Small columns constructed of it are, however, both rich and pleasing, and the chief objection to its use is the uncertainty of obtaining any large quantity of the same kind. Besides the two serpentines, there are several green marbles more or less resembling them. Thus from Sweden the peculiar pale green stone already alluded to is neither streaky nor patchy. It has been manufactured to some extent into small table ornaments, vases, &c. It has the appearance of being hard, and is perhaps rather a porphyry than a serpentine.

From Canada is sent a large block of the peculiar serpentine, containing fossil remains of an animal of very peculiar organisation, concerning which geologists have written and said much since its discovery. It is far more interesting in its bearings on science than as a material valuable for Art purposes.

There are several examples of inlaid serpentine used in the decoration of furniture. These offer nothing worthy of notice in respect to material.

respect to material. These one no may be notice in respect to material.

COLOURED MARBLES.—We come now to the miscellaneous collection of coloured marbles. This is particularly interesting, inasmuch as specimens more or less completely manufacture!

The Swedish Court contains many very excellent works in Porcelain and Earthenware; they are principally those of the eminent firm of S. H. Godenius, of Gurtavsberg, Stockholm; others

are the productions of B. R. Geijers, also in the annexed engravings; often they The Fountain introduced in the upper some idea of their merit are from the designs of renowned artists. group is from a model supplied by the

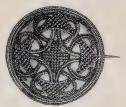


sculptor Molin, whose "Northern Gladiators" established his reputation in London in 1862. Iron, from the Works of Count Von Stollers.

have been sent not only from most of the districts where we are accustomed to seek for them, but from many countries which at present do not export material of this kind. English and Irish marbles are, however, entirely absent, and this is to be regretted, for each country contains specimens not only of great beauty, but of great recognised value. There is no finer black marble in Europe than that of Derbyshire, and some of the marbles of Galway and other parts of Ireland are equal to the Italian.

Italy naturally and fitly takes the lead among the countries sending material of this kind, and the collection of specimens (chiefly cubes and polished blocks) is very large, and includes (many of great beauty. There does not, however, seem to be anything very new. By far the larger proportion are brecciated or made up of angular fragments cemented together by carbonate of similar quality. They are grouped into a kind of pyramid.

In the first part of this Catalogue we gave examples of the admirable works



contributed by M. Christesen, of is from a table tea-service of silver, having much originality vian models. They are not only of very Copenhagen; we engrave on this page







other of his meritorious productions; they have attracted much attention,



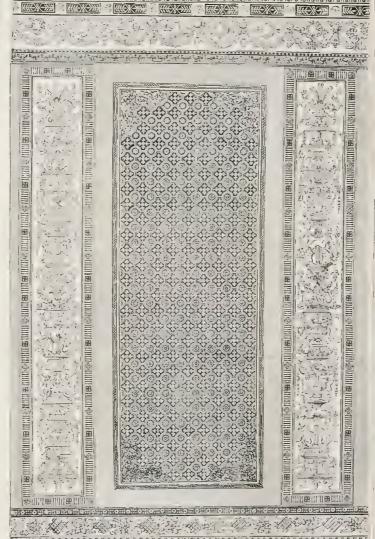




contribute largely, but it occupies a prominent | place in the Exhibition, and establishes high | repute among the Art-productions of the world-

Portugal is particularly rich in marble, and exhibits in a manner to do credit to all who have contributed. The varieties are represented for the most part by slabs, frustra, and shafts of columns and other plain manufactures, sufficient to show the quality of the material, but not claiming to be works of Art. The specimens are polished by steam machinery, and the price is very low. The resources of the country in this respect are thoroughly well, brought out, and very great and creditable exertions have been made to place all in the best way. It would not be easy to specify, for the principal interest is derived from the large number of examples, and their general excellence as material, and not from any particular variety more beautiful or more available than

Of the "Paper-Hangings" of William Woollams | and Co, we give an example; it is rather the side deco-



ters of Staffordshire. He exhibits only works in earthenware, but these are of much merit, and have



ration of a room. In this art we have yet much to us by its manufacturers. Mr. Woollams maintains attracted deserved attention. In learn from France, although much has been taught the credit of England in this branch of Art-industry. that special branch of Art-manu-

marble, though somewhat streaky, is of very fine quality. There is another fine vase (square on an octagon pedestal of serpentine, with sculptured flowers.) The material of this vase is a yellowish brown marble, and its colour harmonizes well with the subject, which is thoroughly well treated. In one of the courts is a singular and very beautiful 'what-not,' in four stages of solid marble, of red colour, prettily streaked. There are slabs of the some marble.

of different merit and value. Near the principal entrance to the Park from the Pont d'Jena, are two groups of three columns each. Among them may be observed a very good yellow marble, and a good red variety, almost equal to rosso-antico. All these are French.

winch is thoroughly well treated. In one of the courts is a pare French.

A mong the numerous chimney-pieces in the French furniture marble, of red colour, prettily streaked. There are slabs of the same marble.

A number of detached shafts of columns are distributed both in the Park and in different parts of the building, in the avenues, and in the courts of machinery and raw material. Most of them are of good marbles; they indicate great variety, and the blocks are of considerable size. They are from various localities, and

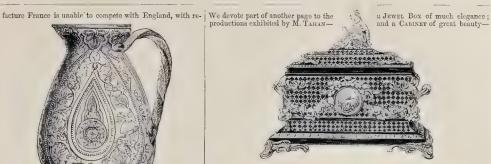


ference either to quality or price; consequently British ma-



nufacturers trade largely with Paris in this class of ware, and





ebony, inlaid with ivory, carved. The establishment of M. Tahan is well known to



all who visit Paris. He collects there the various works for which the Capital of France is most celebrated, selecting them with matured taste and knowledge.

The following may be mentioned as among the most curious and interesting works in marble in the French department not yet alluded to, Colin, R. J. (XIV. 137), several specimens of Vosges marble. JABOUIN (158); baptismal fonts and sundry sculptured marbles in the style of the twelfth and fourteenth centuries. Duchesnæ (152), some good slabs of veined marble, with other articles (manufactured) not very good in design.

There are some excellent brecciated marbles from Algiers. Belgium is rich in marbles, but except from their convenient position for exportation, they would hardly be so often seen and made use of as they are. Many of them are heavy in colour

and marking, and a very large proportion fossiliferous; and whatever the reason may be, there are fewer bright colours and pleasing varieties in the Belgian exhibition of marbles than one might have expected. The number of works (chiefly chimney-pieces) is very large.

From Germany are several exhibitors of marble. I noticed some slabs of handsome material, and some manufactured works from Villmar on the Lahn, and some from Berlin—from Silesian marbles. Austria supplies some brecciated marbles. The Silesian marble columns and arch above the great cannon exhibited by Messrs. Krupp are worth notice.

MM. Wirth, Frenzs, of Brienz, Switzerland, | medal has been awarded), exhibit a large collection of works in Carved Wood, chiefly the and also of Paris and London to whom a gold

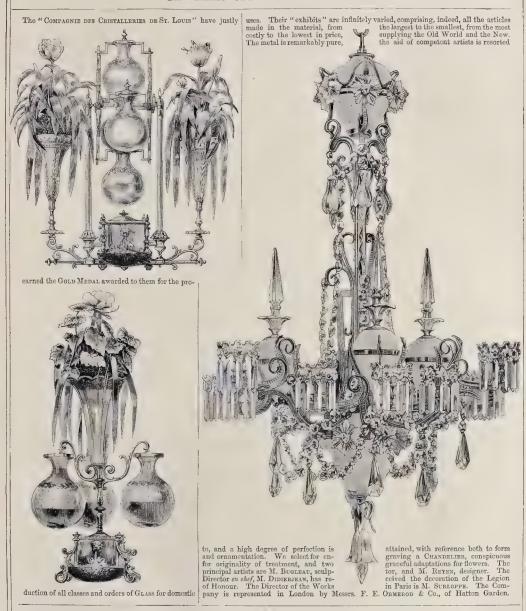


Switzerland. We have already engraved some | great excellence, very beautiful as compositions, | They are in great variety—large and small: of them, and now engrave another; all are of | and carved with exceeding skill and power. | this Buffer is one of the best of their works.

GRANTES, PORPHYRIES, AND OTHER HARD MARBLES.—No country in the world is so remarkable for its sculptured works in the hardest porphyry as Russia, although, no doubt, we may name at the same time, Norway and Sweden, almost the only other countries where the inhabitants devote themselves in any important degree to the tedious and slow labour required to produce these

Russia sends but a few specimens of coloured marbles, and these are not very remarkable. They are made up for by the porphyries and hard stones. There is a curious column and a vase exhibited by Norway. Turkey exhibits some interesting red marbles; and the front he United States are several manufactured works in coloured marbles of various kinds, but none of them of sufficient importance to require special notice. They are chiefly manufactured chimney-pieces.

Granttes, Porphyries, and other Hard Marbles.—No country in the world is so remarkable for its sculptured works in the hardest porphyry as Russia, although, no doubt, we may name that the same time, Norway and Sweden, almost the only other countries where the inhabitants devote themselves in any important degree to the tedious and slow labour required to produce these



would expend sufficient time and labour to bring them into the market. But although the candelabra are certainly the most remarkable objects both for their size and perfection of work, they are not alone among polished porphyries. There are many other smaller objects, all good and all in excellent taste. There is a dark olive green material, almost as hard but less transparent than the rhodolite. There are others also, beautiful but inferior. These are sculptured into various forms, and are, almost without exception, simple and good. In this respect, they offer a marked contrast to the straining after effect, and the consequent production of forms ill adapted to the material, which characterise most other countries in works of this kind. There are, indeed, no other porphyries worth mentioning after these. In granite, there is a

fair group from Aberdeen (monumental works); and no less than five, all good, from Finland. They are worked chiefly into monumental forms, for which they are well adapted. The great cost of finished and polished work in material so hard and unmanageable must always greatly check the demand, but the adaptation of steam machinery in working it has already considerably reduced the price, improving at the same time the mechanical finish and polish. There are porphyries sent from several European countries, some of them very beautiful and admitting of a very high polish,—others, simply hard and not pleasing.

pleasing.

MISCELLANEOUS MINERALS.—Of these MALACHITE is the most remarkable. Those who remember the display of this mineral in

The COUNT VON STOLBERG, from his ro- | this page. They are of Cast Iron-admirable refined. The aid of first-class designers has been



nowned Foundry at Ilsenberg, Prussia,







sharp, delicate, and evoked; there are few better works of the class in the Exhi-



supplies us with the objects that grace | bition than the Gate of which we give an engrav- | ing. The Count has been awarded a gold medal.

the Russian Court, in the Universal Exhibition of 1851, will be perhaps disappointed at seeing so little here. Such a collection, however, had not before been seen, and is not likely to be seen again. What we now find is very interesting as illustrating the peculiar manufacture, but there are no very large objects. The quality of the Siberian malachite appears still to be much superior to that of the Australian, and in point of grain and markings leaves nothing to be desired. There are some fair specimens of the peculiar vencering that renders the mineral so well adapted for decorative purposes. There is also ablock of malachite sent by Prince Demidoff, weighing about two tons, and valued at £3,000. Another fine block of malachite, of fair but not first-rate



page, is one of the contributions in silver of M. | Christesen, of Copenhagen, several of whose | admirable works we have elsewhere engraved.

The Italian works in alabaster are of the ordinary

PARFONEY. The Italian works in alabaster are of the ordinary kind, and offer nothing original.

There are several objects manufactured of Jade. This mineral seems common in India and China, but its extreme hardness renders it very troublesome to work. It has also few pretensions to beauty of colour, though the polish-it takes is perfect and the grain extremely fine. By far the most interesting work is a pair of very remarkable transparent green square-topped vases, exhibited by Russia.

INLAID WORKS AND MOSAICS.—The art of Mosaic is of very ancient date, but of late years it has been almost entirely carried on in Italy. Russia is now overtaking both Rome and Florence in the highest qualities of this interesting art, and there are

work in the Exhibition. The largest of these is intended to ornament the porch or entrance to a church in St. Petersburg. The mesaic surmounts the door, and is treated with perfect taste and knowledge in reference to its intended position. The squares of marble and glass are large, but the drawing and colouring admirable. The style of manufacture is peculiar, and some modifications of treatment are introduced to render the adaptation more perfect. It is impossible not to be struck with the extreme beauty of this work, and the admirable promise it gives of the progress of Russian Art. It is accompanied by some other specimens, all remarkably good.

The mesaics exhibited from Rome (made of glass) are of the



ordinary kind, and adapted for objects near at hand. Perhaps the most pleasing is a white marble chimney-piece inlaid with oblong mosaics about a quarter of an inch long, forming a blue ground, and smaller fragments worked in a white and grey pattern. There is one large round table also of the most perfect taste, containing eight charming views of Rome in radiating spaces enclosed in trellis work. The views are taken at various times of the day, and the table represents the natural divisions of the day. Thus there is the Colosseum at midnight, the Piazza del Popolo at sunrise, the Piazza del S. Pietro at noon, and the Forum at sunset. There is originality and extreme beauty in this work. Another table has a most beautiful twined wreath of convolvulus and honeysuckle on a red ground.

The Florentine mosaics (work in pietra dura, consisting of small shaped pieces of coloured stones much harder than limestone, inlaid in slabs of black marble, and completely poliehed before being inlaid) are not so good in point of taste as might have been expected. The material and workmanship are all that can be desired, but the designs are poor and ill-adapted to the method, or else old and familiar. There is a staring and vulgar expression about many of them that does no credit to the state of this elegant Art in Florence, and it is almost to be feared that mosaic work in the capital of Italy is taken out of the hands of the artist, and has become a mere vulgar manufacture.

The Russian work in pietra dura consists of transparent and translucent pebbles, regarded as semi-precious stones (amethyst,



carnelian, agates, and other siliccous gems) inlaid in black marble, in bold relief, showing about half the substance represented, and generally so selected that the natural colour of the stone is that of the object imitated. Thus bunches of currants, grapes, &c., are marvellously copied, and form the most beautiful ornaments that can be imagined for caskets and cabinets. Work of this kind is, however, most costly, and not very common. It is, therefore, well fitted to the taste and style of St. Petersburg, and seems especially easy to Russian workmen, who regard time as of little value, and whose patience is almost as remarkable as their taste. Several objects of this manufacture are exhibited, and all are good. It is evident, indeed, that Italian inspiration has first guided the taste both of producer and patron; but most of the dark-domination of the minerals employed for Art purposes in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the reader of the Art-Journal a tolerably clear outline of all those objects in the great exhibition to give to the value, or the Art-Journal a tolerably clear outline of all those objects in the Art-Journal a toler

of France are much indebted. He is a man of true genius, who has dedicated his abilities to the advancement of Art-manufacture.

This page contains engravings of three TEA bition. The designs are of the best order, intro- ducing neither too little nor too much ornament,



Services, and other objects in silver, manufactured by Messrs. Tiffany and Co., of New



while they all bear evidence of good workman- the largest in the New World; it is of great imship. The establishment of Messrs. Tiffany is portance, therefore, that they should minister to



York. They are all designed and executed by American artists, and are not surpassed in



pure taste in America; they are doing so, if we regret is that they have not sent more; it is, how-may judge from these contributions. Our only ever, something to show what America is pro-



merit by any articles of the kind in the Exhi- ducing and estimating.



. These "exhibits" hold | their own beside the best of England and France

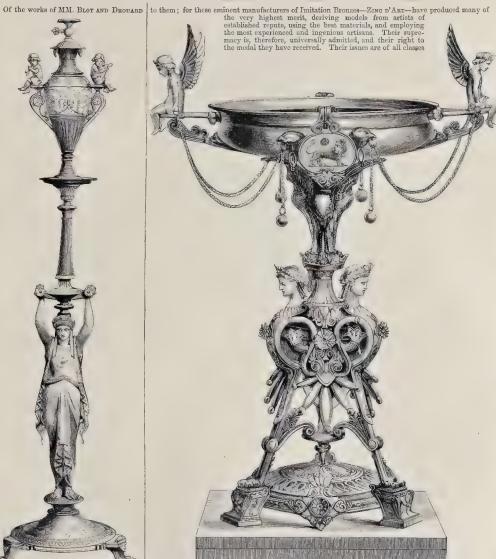
shown some signs of revival to a more active position with regard to Art-material, but has left much still to do. Portugal has been well and actively superintended, and shows great resources. Germany exhibits little. England has done nothing. Of all European countries, however, Russia has indicated the most decided advance, and has once more astonished all interested in mineral manufactures by exhibiting numerous works of exquisite taste manufactured out of materials which, with all their noble beauty, would be almost useless in the hands of any other people than the patient Muscovites. Russia deserves every praise, and those who watch Art-progress in Europe must certainly not neglect what she is doing.

THE FURNITURE OF THE UNIVERSAL EXHIBITION.
BY J. BEAVINGTON ATKINSON,

THE Exhibition of Furniture in Paris is remarkable for extent, for variety of style, for rich diversity of material, and for excellence of execution. The collection, viewed geographically, embraces the civilised world; historically, it constitutes an epitome of all schools; while as an Art manifestation it tells of prevailing modes in architectural design, sculpturesque enrichment, and pictorial or polychromatic onnament. Accordingly, I propose to review this vast assemblage of furniture, in the first place, according to nationalities, and then as to utilitarian uses, Art-styles, and structural or decorative materials.



we have already given examples-we add



and orders, from large objects to small. We engrave a Tazza and a Lamp-Stand with Lamp; these are of great excellence. There are few better things, of any metal, in the Exhibition.

In International Exhibitions almost the first question that arises is, After what manner have the chief nations demeaned themselves? In the outset we are happy to say that ENGLAND, whose fortunes necessarily concern us most, has done herself credit. In previous Exhibitions the inequality of the English and rare woods for polychromatic display, there are works in the furniture has been subject of comment; it was remarked that while some works were refined in conception and execution, others were clumsy and commonplace. This discrepancy, which, not the more clumsy and commonplace. This discrepancy, which, not the more clumsy and commonplace. This discrepancy, which, not design and execution still remained exceptional, is now no longer observed. On the contrary, each piece of furniture exhibited may claim to be a master-work, and thus the entire collection sets forth favourably the several phases of structural and decora-

We engrave a Cabinet designed and executed by Givesppe Parvis, of Cairo. He is an Italian, long settled in Egypt, and occupies the post of furniture manufacturer to his Highness the Pacha. This work is composed of vari-

ously coloured woods, inhiid with considerable skill; the model is

strictly Arabic, but the artist has not copied any existing work. On some of the panels are, in relief, Arabic sentences, written by a distinguished living poet of Cairo, MUETAFA SALAM; they signify that under the beneficent



reign of Ismael, Art and Industry extend their | ancient eplendour and glory. The cabinet is | lent in character and admirable in workmanship wings that they may return to Egypt in their | altogether a production of great merit, excel- | It adorns the Kiosk of the Viceroy in the Park.

French furniture is not so much superior to, as different from, the English. The contrast between the two nations in style and design, in use of materials, and in modes of workmanship, is great indeed. English furniture possesses a fitness for our English mansions, while French furniture seems expressly designed for ostentation in grand palaces of the times of the Louis: each suited for its several ends, is at once expressly national and diverse. The French are more florid and lavish every way. To the choicest woods, ceramic plaques, and coloured stones, common in the English department, they add bronze and other metals, and they are predigal in the use of ormolu. Thus they gain contrast in colour, relief in light, and strength in shadow. Such expedients as the insertion in an oak cabinet of bronze reproductions of the

Elgin frieze or of Donatello's Choristers, cannot fail of power in effect and a certain imperial opulence. Scarcely less startling and violent is the intrusion of blue enamels and blocks of lapis lazuli. The English love concords and preserve proprieties; the French, on the contrary, court contrasts; in design they are daring, in the juxtaposition of colour abrupt. Furthermore, it is interesting to observe how the national Arts and Manufactures of France find a place in her domestic furniture. We have seen that in the adaptation of bronze she is exceptional; in the employment of tapestry she is likewise singular; in the free and bold use of the human figure she is equally conspicuous. In the furniture of no other nation can be reckoned such a multitude of Caryatides for columns and pilasters, so many heroes and Muses perched on pediments, so

We select other objects, to form and admirable contributions of Herr Hollenbach, of Vienna. A gold medal has been awarded to this





eminent manufacturer, whose productions undoubtedly issues of this establishment are all from designs by hold a high place in the Universal Exhibition. The eminent artists—architects and sculptors. Austria

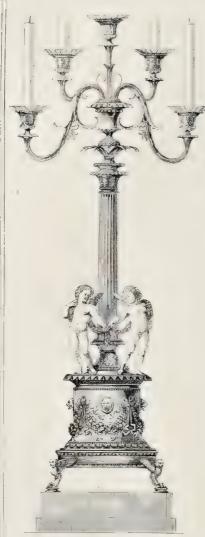


another page, from the numerous owes much to Herr Hollenbach (and to other manu- | facturers also) for extending the renown of the Empire.

great a variety of hybrids, half human and half monster, sphynxes, griffins, and the like, disporting themselves as surplus populations on the outside of mongrel classic structures. Here, as elsewhere, the French doubtless are guilty of excess; they are vainglorious in the conscious superiority of power. Yet the cabinets of Founding of the conscious superiority of power. Yet the cabinets of Founding of the property of the singular mastery over the figure, and of that thoroughness of training, both in artist and artisan, to which French Arts and Manufactures avowedly owe so large a measure of their pre-eminence. This summary of national characteristics were short of completeness did we not point to the mannerism into which the proverbial elevences of French designers degenerates. There is generally present in Parisian furniture a certain exaggeration, excess, and affectation, which we often at once censure and excuse by the great a variety of hybrids, half human and half monster, sphynxes,

term "French." Such, in fact, for better or worse, is French nationality in Art. Another singularity, rather than excellence, is the restricted range of this French mannerism. There are few countries that possess historic Art-treasures so rich and varied as France. From the time of Charlemagne to the Renaissance, she France. From the time of Charlemagne to the Kenaissance, she contains some of the grandest and most perfect works known in the whole history of Art. And yet by strange perversity, French cabinet-makers limit themselves all but exclusively to those corrupt and fantastic forms of the Renaissance which pandered to the vices of a profligate court, and became degenerate in the decay of a dynasty. Whoever will take the trouble to look through Viollet-le-Duc's "Dictionnaire de Mobiler-Français," will see that the decorative arts in Paris ignore what is most lovely and true in the country's annals; whoever may have passed from

The CANDELABRUM is one of the many beautiful works Mr. NEAL, Silversmith and Jeweller of London, exhibits, among other meritorious







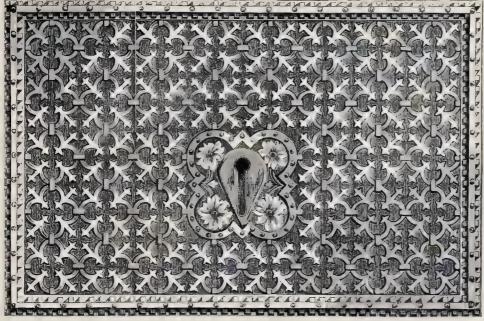
contributed by Herr Lobmeyr, of Vienna; it is of great merit, as are all the productions of this eminent firm. works, a Centre-Piece; the form is not a novelty, but it is designed with considerable taste and skill, and may be classed among the good specimens of British manufacture.

the French furniture in the Exhibition to the collection at the Hotel de Cluny, will be filled with amaze at the degenerate taste of modern times. Yet, after making considerable allowance for defects in taste and style, none will deny to French cabinet makers a foremost rank. The design is always, for its kind, clever; the management shows knowledge; there is purpose in the placing of each detail, character in every line, intent in every touch; in short, the French, if they violate taste, believe they serve the cause of Art.

GERMAN furniture, like the German mind, is solid, heavy, and honest; sometimes even clumsy, ponderous, and elaborated over much. The carving has not the elevenness of the French, fancy, and does not play with the design, the hand plods through the appointed task laboriously, and so sometimes the execution lacks

Mr. CHUBB maintains his supremacy as a manufacturer of Locks, and continues to subject many of his works, in so far as possible, to

the influence of Art. We give here an example. It is a good and appropriate, if not an original, design; a remarkable and very of wrought iron in the Universal Exhibition.



The engravings below will sufficiently indicate the marked improvements introduced by Messrs. Tayler, Harry, & Co. into the material to the influence of Art. To this firm the public is indebted, if not for its invention, certainly for its introduction on a scale of magnitude.



they have termed "Kamptulicon;" a material now in such extensive use, and which it is, therefore, of the very highest importance to subject



They have studied, and successfully, in a large number of "patterns," how to vie in design and ornamentation with the best carpets of all countries.

in the farniture of Germany, Belgium, or Switzerland. All this I cannot but consider a mistake, and matter for regret. Yet may the furniture of Germany, especially of Prussia, be commended for more than usual strict conformity to architectural canons. Cabinets, indeed, are sometimes built up like temples; sideboards are constructed as the façades or terraces of Italian villas. This, doubtless, is going too far; nevertheless in the German Courts are some of the best adaptations of classic styles to modern domestic uses that can be found in the whole Exhibition.

The style of Beligian furniture has been already indicated.

The style of Belgian furniture has been already indicated. Sideboards from Brussels are known by their display of bold naturalistic carving, by their effective but inartistic treatment of ornament. Much of the work is actually machine made, and therefore claims indulgence. Altogether Belgian furniture scarcely

bears severe critical test. The bookcase by SNYERS-RANG, however, may be commended as less overlaid than often; SNUTSEL'S sideboard, on the contrary, has been so covered and crowded with carving that little space remains for repose. VERLINDEN's chairs are after the well-known national manner, wrought in the lathe,

are after the well-known national manner, wrought in the lame, finished by a dashing chisel, effective and cheap.

The Swiss school of carved woodwork is sufficiently well knowr. It commends itself to tourists, and is the wonder of minds not specially trained to strict Art-standards. WIRLIT Brothers have reached such perfection as is permitted to the manner. Here, again, historic styles have to submit to the immediate exigencies of naturalistic treatment. A bird's feather, or the frond of a fern, is the sum and substance of the most commendable of these designs. Switzerland, by virtue of such manipulative and national

The collection of beautiful works exhibited by M. been in selecting; there is scarcely one of them that might not be engraved for the



BARBEDIENNE is so numerous that our difficulty has advantage of those who desire and can appre- | ciate the very highest excellence in Art-manu-



facture. We engrave on this page a "Coffret" admirable of M. Barbedienne's works, they are facturer of objets de luze in bronze or in silver, a Cur, and a Candlestick: if not the most of excellence unsurpassed by any other manu-

industries, has generally obtained a conspicuous place in Inter-

national Exhibitions.

Denmark, Norway, and Sweden, seem in furniture, as in pic-DENMARK, NORWAY, and SWEDEN, seem in furniture, as in pictures, to practise styles analogous to those prevailing in Northern Germany. Denmark exhibits a cubinet, and other articles of furniture, for the palace of Fredericksburg, excellent as examples of marquetry. From Stockholm comes a bedstead, in what may be called four-poster Renaissance, with carving of Central European schools. Altogether there seems reason to believe that the furniture of Scandinavia is more indebted to the quantity of material than to the quality of taste or manufacture.

than to the quality of taste or manufacture.

The RUSSIAN Court glories in a rude façade, crudely coloured, which, taken in itself, would rledge the Empire to an Art con-

formable with wooden huts and mountain châlets. It is evident, however, that though within the imperial territory certain furniture may be fitted to the peasant's cot, there are, at the same time, manufactured in the Imperial establishment at St. Petersburg articles of utmost luxury and magnificence. The ebony and ormolu cabinets, richly inlaid with mosaics, and encrusted with high reliefs in pietra dura, are, even as mere displays of riches, without parallel. The taste implied is at once regal and barbarous. Russia, in common with other nations in rapid transit towards civilisation, presents Art-manifestations wide as the poles in contrast. There would appear to be no happy mean between the bald simplicity of the peasant and the inordinate ostentation of princes ambitious of Oriental pomp.

The Piano, in the style Renaissance, is one encouraging the Union of Fine Arts with Denmark are engaged in working out its operation of the issues of "The Copenhagen Society for the Arts of Manufacture:" the best artists of tions. The piano is designed by Professor



Heine. Hansen. The society exhibits many | successful in advancing the best interests of | operations, and an example is thus set to Eng-productions of great merit, and is undoubtedly | Denmark. A high intelligence presides over its | land by which we may hope England will profit.

long esteemed still survives. Of Tarsia and other inlays the Italian Courts also display characteristic examples. Piccii, and other exhibitors, execute works which illustrate in magnificent array materials and methods known in the history of the decorative arts, such as mosaics, ivory carvings, and inlays, porcelain figures and plaques, lapis-lazuli, precious thones, and marbles brilliant in colour. Such highly complex pieces of furniture call into concerted action the sister arts of architecture, sculpture, and painting. The style adopted is, of course, one of the many phases of Renaissance—the only style, in fact, known

ITALIAN furniture is marked by that display of fancy, profusion of choicest material, finesse of execution, which the history of decorative Art in Italy would lead every one to expect. Tables in Florentine mosaic, if not the best of their kind, show that an art it comprises, as it were, an epitome of the Arts of the middle ages. long esteemed still survives. Of Tarsia and other inlays the Evidentity furniture has not shared the decline fatal to the art of Talian Courts also display chereforistic examples. Procur and mainting. The taste inputs to the Italian character speaks out.

Evidently furniture has not shared the decline tatal to the art or painting. The taste innate to the Italian character speaks out in the adjuncts of daily life.

Having sketched the general characteristics by which the furniture of leading nations is distinguished, I will now pass under review individual works. It will tend to perspicuity if I still preserve the geographic classification of distinct nationalities. Also, for the sake of greater clearness, it will be best to separate into two distinguishing groups, "dining-room and library furniture," and "drawing-room and boudoir furniture."

We do not attempt in this engraving of one of | his many admirable contributions to do justice | to M. Graux-Marly. It is, however, the



only one of his productions he has enabled us combination (made for the Sultan); a work of lapis-lazuli and other valuable gems judiciously to represent—an INESTAND and a CLOCK, in refinement and delicacy, of bronze-doré, with introduced into several of its prominent parts.



We fill this page by engraving one of the | Messrs. Stepl and Garland, Stove, Grate, and | alone, sustain the reputation of England in this, Fenders manufactured and contributed by | Fender Manufacturers of Sheffield, who, almost | its long-renowned, class of Industrial Art.

We will begin with the DINING-ROOM FURNITURE OF ENGLAND. Dining-room furniture, as distinguished from the furniture suited to a drawing-room, should be substantial, massive, handsome, and in colour somewhat sombre rather than gay. The sideboard is the piece de résistance, in which these characteristics usually reach a climax; this is the article in which dinner-giving Englishmen take a pride, and, as usual, our cabinet-makers here put out their utmost strength. Once again Messrs. Trolloff, and Gillow, fully armed, enter the lists determined on victory; there are few things more astounding in the whole Exhibition than the sideboards which these two renowned houses produce. Both are loaded with decoration after the approved manner of the old school; they are undoubtedly handsome, judged by the standards of our grandfathers, and they may, perhaps, rise even above the

reach of criticism; certainly they deliberately set at naught such modern maxims as teach that ornament shall grow out of utility, and decoration be sustained by construction. Trollope's elaborate and ponderous sideboard has, however, been designed on an architectural basis; it is a grandiloquent manifesto of the Renaissance, a style which gives Mr. Rogers free play for his clever carving. Gillow's sideboard is massive, ornate, and what is usually called handsome; but the design and treatment are scarcely sufficiently strict in style. Mr. Lamb's imposing sideboard we engraved in 1862: it is made conspicuous by a couple of figures unusual in size. The effect is striking, but more subtlety and delicacy are needed for the carrying out of a design which is now little more than daring. Messrs. Whytock, of Edinburgh, exhibit a bookcase in ebony that does credit to their taste; unlike most adapta-

This page contains a Brooch (a "Stomacher") of unusually large



size, made for a Russian princess by Mr. Harry Emanuel: its adornments are diamonds and pearls; but the jewels derive value from at the base is an angel consoling Hagar, apparently, abandoned in the desert.

Art. At its side is a Cup, the production of the same eminent firm; it is modelled and wrought in repoussé by the excellent artist, Thomas Pairpoint.



tions of Italian styles, the treatment is fairly strict, and the composition in its masses has been well kept together. It is really quite a relief to come upon a work moderate and quiet. The Exhibition gives saddest warnings against the squandering of vast labour and richest materials on conceptions and designs worse than worthless.

worse than worthless.

Next let us consider the Drawing-room and Bouddir Furniture.

Next let us consider the Drawing-room and Bouddir Furniture.

"withdrawing-room," should be cheerful, elegant, light, and even festive. It has been commonly said that in this brilliant sphere the French shine to most advantage; it is evident, however, that the English have made satisfactory advance of late years. By common consent the cabinet of Wright and Mansfield is pronounced one

of the most exquisite works ever turned out of hand. The design is expressly English, and its nationality is scarcely impugned by the few minor French details that creep in here and there. A slight mingling of styles, if not inherently dissonant, is seldom objectionable, especially as in most households arts of all epochs and countries jostle closely together without ceremony. This lovely cabinet affords a favourable example of the pictorial composition, of the subtle and beauteous polychromatic harmonies which of late have been the vogue in France and in England. The façade of a cabinet is now-a-days as anxiously studied as if it were a picture. In Wright and Mansfield's composition the prevailing colour is given by golden satin-wood, into which details of ornament and enrichments of material have been



and reflects great credit upon the makers. In tion, it may be placed in competition with medal it has gained is, we understand, the third purity of design and simplicity of ornamentations of the best "meubles" of France. The

worked with a delicate hand. The panels are furnished with decorative designs in Wedgwood-ware; the colour of these plaques, celandine and white, is less harsh than blue and white. By the ordinary expedient of gilt garlands, hung from salient points, distant members of the composition gain connection, and rectangular forms are softened by flowing lines. The harmony of this picture of wood-inlay is wrought to the uttermost pitch by materials of tender intermediate tones; the green and blue are necessarily artificial. Messrs. Jackson and Gratham maintain their good name by an admirably-wrought ebony cabinet in the style of the Italian Renaissance. The surface receives tasteful decoration by an arabesque inlay of ivory, and obtains further illumination from lapis-lazuli and jasper. Other cabinets in ebony—a material in the use of which our English makers evidently

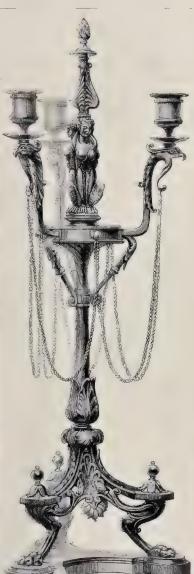
are intent upon rivalling the French—have been produced by Messrs. Trollope; one of these we engraved. p. 36. Also we have engraved (p. 17) a choice cabinet by Gillow; the tarsia pictures in the panels are capital for colour, design, and workmanship. To the works already enumerated by Trollope must be added, as a magnificent example of tarsia, an octagon table; the ornamentation, including a fret and a honeysuckle, is a good adaptation of the Greek style. The design has been honestly wrought out in true and choice materials, such as amboyna, purple, rose, and satin woods. The restraint, symmetry, and chastened beauty in furniture founded on classic styles, administer salutary reproof to the vagaries committed under so-called Gothic revivals.

A cabinet by Mr. CRACE, we may take almost for granted, is



LAMPS Of M. SCHLOSSMACHER & Co., of





from models supplied by true artists, and

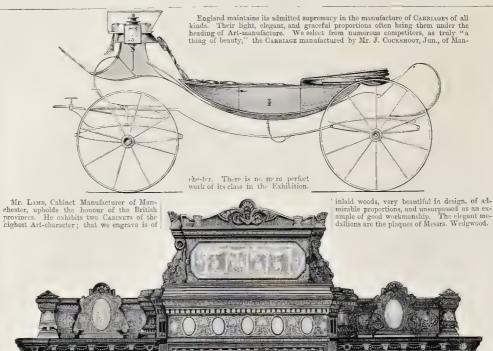


are of sound workmanship. M. Schloss-



Paris, and encout their Candelana. Their works are, for the most part, admirable examples of Art, macher has been awarded a médaille d'or.

a careful study of form, detail, and colour. The resources of the Renaissance are here brought into play, while the extravagance of the style is restrained. This bijou is one of the many examples now multiplying on every hand of polychromatic composition wrought in wood. Variety and concord of colour are obtained by more than ordinary judgment in the use of such well-known materials as ebony, ivory, gold, Wedgwood plaques, agates, purple and satin wood, and silvery grey sycamore. The transition from tone to tone has been managed with a delicacy truly delicious after the crude contrasts with which the eye in masses of agate, lapis-lazuli, and other rich stones. The commany chromatic attempts comes in collision. The principles of composition, light, shade, and colour, are observed so strictly, that this piece of furniture is nothing less than a work of high Art.



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alike for design, materials, and workmanship. This magnificent sideboard, or buffet, is a revival of the mediæval "dressoir," after the quaintest, severest, not to say crudest, of historic precedents. That these "dressoirs" were often flowing in line, and even florid in detail, after the manner, not of austree, but of decorative Gothic styles, every student of mediæval furniture is fully aware. (Vide Viollet le Duc; also not a few plates in the works of Mr. Shaw.) The question may possibly be put, how is it that the most eccentric and forbidding phases of Gothic Art should have been deliberately selected? The excuse must be that ultramediævalism, the most ultra, in fact, which can be exhumed anywhere, is now deemed the right sort of thing. The older the idea may be, of course the more worshipful. It must be admitted, place for bronze, than to incorporate metal as the French do in the very structure of the woodwork. Such hybrid mixture of material gives birth to a meretricious Art, like unto certain piebald statues in the corrupt period of the Roman empire. In furniture, as in sculpture, unity and repose are qualities without which the richest materials are worse than thrown away.

We have reserved for special consideration certain remarkable manifestations of Gothic for which the English Department is conspicuous. The building of Gothic houses has, of course, naturally created a demand for Gothic furniture. One of the most ultra, uncompromising, yet successful exponents of this style may be seen in Messrs. Holland's sideboard, after the design of Mr. Talbert, engraved in this Catalogue, p. 60. It is remarkable may be, of course the more worshipful. It is



Venetian artist, Giovanni Zamolo. Court. No doubt they will find their way to England, where they can scarcely fail to be appreciated.

however, that the utmost has been done to redeem this "dressoir" from the charge of meanness or austerity. Even the towering up of the back into three successive ranges rescues the design from plebeian origin. High and aristocratic must have been the household which could use in daily life a "dressoir" thus distinguished. Neither has any means or appliance been spared which might give to the finished work enrichment. The oak framework receives colour and decorative arabesques from inlays of tulip and other woods. Panels beneath the upper canopy are enriched by tarsia, pictorial compositions of corn, swans, ducks, and other fowl, suggestive of good cheer. The general colour, which is pleasantly varied, is further enhanced by richly-embroidered

The Belgian city of Liege has been renowned



during centuries for its





hibition are not of the first order, they are decidedly good—whether with regard to elegancies and L. M. Pscquzux—hold the highest position or utilities. The firm of whose productions this among the manufacturers of Belgium; and they



contribute largely to uphold the renown of the markable for originality, has merit, and is a venerable city. The FOUNTAIN, though not re-good casting. Such also are these minor utilities.

solid, and appear for what they are. Thus the principles which sustain the present Gothic revival, the canons enunciated by Pugin and enforced by Ruskin, are strictly compiled with. And it may be confessed that the effect gained is less than usually harsh, violent, and defiant. In fact, the artist has evidently done his best to bring the composition into nice pictorial harmony. Other like attempts, some abortive and monstrous, might be noticed, did space permit. Mr. Arthur, Mr. Hayward, Messrs. Harton and Fisher, and Messrs. Heaton, Butler, and defiant. In fact, the artist has evidently done his best to bring the composition into nice pictorial harmony. Hollands "dressoir" is the crowning example. Messrs. Heaton other like attempts, some abortive and monstrous, might be noticed, did space permit. Mr. Arthur, Mr. Hayward, Messrs. Harton, Butler, and defiant in first the crowning example. Messrs. Heaton have decorated their buffet with painted panels, containing flowers, birds, and other living objects, symbolic of the months. Mr. Arthur exhibits similar panes, including compositions of flowers, birds, men, and monsters. The whole school is apt to be grotesque revivalists. A commendable cabinet in marquetry, by Harland and Fisher, is after the manner which Mr. Burges made memo-

On this page we give some idea of the variety | versal accord of "all nations" bears testimony; one of the evidences of this sentiment is the









gold medal awarded by the jury. This firm | has, therefore, amply sustained the honour of



England in this important class of Art-industry. | The "works" at Stoke-upon-Trent have attained



To their great excellence the uni- high renown among the leading manufacturers of Europe, and are known all over the world.

curiosity, as a caprice to amuse the antiquary; surely the method belongs to past rather than to present times. The magnificent ancient reredos of Westminster, however, has naturally evoked emulation; yet the decay of that matchless work says little for the permanence of the process.

The Gothic furniture which Mr. Crace has been accustomed to produce in exhibitions may, in common with the sober and well-balanced works of the moderate-minded Gothic architects of the day, he taken as a wholesome protest against prevailing eccentricities.

be taken as a wholesome protest against prevailing eccentricities, austerities, and extravagances. The Gothic designs of Mr. Crace, like those of Pugin, are beauty-loving. There is, in fact, if we

may be permitted the solecism, a certain approach to renaissant exuberance and Italian grace and finish in these later, as distinguished from earlier, manifestations of Gothic. This is nothing more than to say that all high and advanced developments tend to like ends. And it is just these more decorative stages that are most consonant to the uses, refinements, and luxuries of our modern homes. The gable end of a house may be made as severe and angular as the most uncouth of Gothicists could desire. The same treatment in the elbow of chairs or sofas would put the inmates of the house to discomfort and torture.

We have spoken of English dining-room and drawing-room



This column contains another of the charming inventions of Mr. T. MARSH—a MIRROR, on which are "placed" glass branches and vases, for lights and flowers. They





Messrs. Marcus Ward and Sons, of Belfast. We engrave two other of their productions.

have a most agreeable effect as decorations for a drawingroom, and are novelties of an order to be appreciated.

furniture. Of the furniture of bed-rooms little need be said little is to be seen. It were hard, however, to overlook Guerer's furniture. Of the furniture of bed-rooms little need be said because, for the most part, it is so simple as seldom to be directly decorative. We cannot, however, pass without notice the ward-robe and dressing-table exhibited by Hunter; the soft harmony of colour gained from satin-wood, and diversified by Wedgwood plaques, is most agreeable. Articles in a light key of colour are of great value in the furnishing of rooms; thus variety and lively contrast are obtained. Neither can we fail to commend the fasteful and comparatively inexpensive bed-room suite in imitation woods made by Dyer and Warts. The effect is absclutely illusive, so closely has the inlay of real woods been copied.

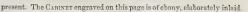
FRENCH FURNITURE next falls under notice. Its general characteristics have been already described; we now proceed to adduce examples. Little can be said of dining-room furniture, because

little is to be seen. It were hard, however, to overlook GUERET's sideboard, the back whereof encloses nothing less than Cellin's Nymph of Fontainebleau. It becomes impossible, within the space at our command, to do justice to the magnificent display of furniture for the drawing-room. Again the matchless cabinets of M. FOURDINOIS, engraved pp. 34 and 141, have been objects of astonishment. These works within comparatively small compass concentrate the merits and the failings of the French school. Here are triumphs of the fancy, the taste, the fertility of resource, and the facility of invention, for which our neighbours have been long famous. The designs are after the manner of the French Renzissance, a style of proverbial corruption, which yet yields willingly to the allurements of florid decoration. The three master-arts of architecture, sculpture, and painting may be

M. Gronff ranks among the very best of the "Ebenistes" of France, and has received all the "Honours" that could be awarded to him



for the production of Furniture, designed by the leading artists of the Empire, and manufactured with the nicest manipulative skill. He has received first-class medals in all the Exhibitions past as well as the





We fill this page—and not unfitly—with two of the many productions of Mr. Treloar, which he has made famous all over the world. They are



"Cocoa-nut Matting:" nothing more: into which he has introduced great improvements in substance and character, and given to it the aid of Art.

said here to unite their forces. Pictures are, as it were, here painted, engraved, carved, and inluid; the treatment is in spirit pictorial throughout, decorative also to the last degree, so that the parent arts of architecture and sculpture are compelled to surrender their dignity, simplicity, and severity. Thus these astounding products, in common with other achievements in which Frenchmen glory, are plunged into extravagance and excess. The mannerism of the school is pronounced unmistakably everywhere in the lines of design, and in the details of decoration. Yet barring such inherent and, with the French, inevitable blemishes, these cabinets are simply perfect. Even the architectonic portions of the designs have proportion, symmetry, and beauty; as frameworks they secure compactness and firmness to the structure. Then, again, the sculpturesque enrichments

prove that command over the figure both in statuesque repose and decorative flow and action, that intention and precision in modelling and carving, which make French Art-workmen the most skilled and apt in Europe. Furthermore, the decoration which we have termed pictorial is marked by the facility, the fancy, and the æsthetic beauty which render French artists of the nineteenth century the only worthy representatives of the great masters of the Italian Cinque-cento. But it is perhaps as a whole that these cabinets most deserve our study, and call forth our admiration. The façades have been composed so thoughtfully, that they challenge criticism as consummate works of Art. The masses have been preserved in simple breadth. The details are evenly distributed, so that no part of the surface is bald, none overcrowded. In like manner the light, shade, and

M. Beundeley, who exhibits a rare and very the richest treasures of the antique. Some are beautiful collection of varied Art-objects, sup-









plies us with materials for this page. We cannot attempt to describe them. They are productions of modern artists that may vie with



mented with precious gems. The MIRROR, of rock crystal, is a work of the highest possible







beauty, and of corresponding worth. The styles | adopted are varied: the greater number of works | cxhibited are, however, in that of Louis Seize

colour are tenderly balanced, and yet in points strongly accentiated. The execution, too, is intentional and varied in touch; it is, as a matter of course, sharp and firm; but, furthermore, it has been modulated with judgment; at times it is sketchy and broad, then detailed and minute, in places the modelling stands in bold relief, and then by transition passages the carved ornamentation passes into delicate low relief and intaglio. Such are the nice subtleties by which the art of furniture-making in France is perfected.

A few further examples will best illustrate the resource, the



tion. It is of oak, and carved in every part. Among the productions contributed by Ger- many it holds a deservedly prominent place.

the inlays, passing from golden yellow to deep brown, are exquisite as studies of colour. Also M. Grohe gains sumptuous Art-results by lavish use of richest materials—bony, walnut, mahogany, lapis-lazuli, and other stones, ormolu, &c., he turns to best account. M. Guérer is daring; he inserts into an oak cabinet a plaque of light silver metal; bronze and marble add still further to the hybrid character of the work. M. Warnemunde is also bold in an oak cabinet; he introduces ceramic painted figures a foot high. Table-tops by the same firm are forced up to utmost brilliancy by marbles, ceramic pictures, and intaglic arabesques. Some of these incised arabesques are lovely. French furniture also, as I have said, is distinguished by the use of the national

manufacture of tapestry. Lariyiere-Renouard mounts this palatial fabric with taste in sofas and chairs. In such elegant compositions, the woodwork frequently becomes little more than a frame to a picture. M. Qurony hangs, with capital effect, tapestry as a wall decoration to his exhibition space. The background thus dressed throws up chairs rich in the brilliancy of harmonious contrast. The French courts, indeed, generally are lessons in harmony; singular knowledge and taste are evinced in the studied combination of furniture with draperies and wall decoration. The French know that the best furniture in the world cannot make a house look well unless the surroundings of floor, walls, and ceiling be brought into harmony. We may add



that the house of Mazaroz-Ribatllier manufactures articles in a style the reverse of strict; originality is pushed to eccentricity. We may pass by Dtehl's revivals of Greek furniture as fantastic and bizarre. Lizards in metal creep out from the midst of the design, a bull's legs make their appearance at the base, while his head and horns obtrude from the top. The Greek cabinet, for a lady's trousseau, is not quite so extravagant; yet the colours are crude, and the whole treatment is less Grecian than barbarous.

French furniture certainly makes the most of ebony, yet it is to be regretted that a material which suggests purity and reticence in Art-treatment should be forced throughout the French courts in colour, light, and shade. Again, with no better result, ebony is used as a framework to blue enamels. Such compositions necessarily lack moderating passages. Even blue and white Wedgwood plaques in our English furniture are apt, save under careful management, to strike the eye with crudity. There is no end to these compounds. Messrs. Charanois and Lemannier, for example, exhibit ebony cabinets forced up in colour, and light, and shade. Again, with no better result, ebony is sarily lack moderating passages. Even blue and white Wedgwood plaques in our English furniture are apt, save under careful management, to strike the eye with crudity. There is no end to these compounds. Messrs. Charanois and Lemannier, for example, exhibit ebony cabinets forced up in colour, and light, and shade. Again, with no better result, ebony is

The Wardhoese manufactured by Messrs. Dyen and Warts, of Islington, has been purchased by the Empress of the French, and they have received one of the silver medals awarded to guite as refreshing to the eye as if the woods imitted british cabinet-makers. It is among the most remark.



Dyer and Watts have made a "spécialité" of motice is of maple wood; but their especial this art, surpassing all competitors in productions of the class. They imitate all kinds of executed with singular skill and elegance in wood by painting merely; the wardrobe under all the issues of the establishment. We may

express gratification that her Imperial Majesty should have selected a work that may be re-garded as the only contribution of British fur-niture that can be strictly termed original.

ebony: the contrast is rather abrupt. M. Pecquereau produces an effective cabinet, dependent for contrast on black ebony and brilliant inlay of metal gilt. M. MERCER lights up ebony by red incised lines. Beurreleys is content with ivory, the purest and most appropriate decoration ebony can receive. M. ALESSANDRI, in a remarkable cabinet for display of articles of virtu, joins with an ebony structure large and highly-wrought ivory plaques. M. CHAIX also shows an ebony cabinet for Art objects similar to that we engraved in 1862. M. Huysinogra adds to ebony an elaborately-etched figure-picture on ivory. The result is not commendable. Messrs. RACAULT torture novel effects out of woods by play of fibre, texture, and colour: they introduce paintings of half-nude figures into the panels. The same firm also

contributes a cabinet content to consist of ebony solely. The design is massive, architectonic, and sculpturesque. The figures have been well studied, and the drapery is less allied to the flaunting Renaissance than to strict classic forms. The treatment may be commended as unusually severe for French cabinet-work. M. CHOPIN makes abony little more than a framework to decoration. He introduces into a cabinet highly-wrought ceramic land-scapes; in the back are inserted birds, plants, &c., carved on a warm-coloured wood. In the side panels are blue ceramic plaques, and marbles are added to enhance the display. We need scarcely say that the difficult problem of how to bring furniture within the range of pictorial treatment is not here solved. The fact is that the moment simple form is forsaken for allurements of

Signor Jules Richard, of Milan, exhibits a large collection of productions in Porcelain and Earthenware, of which the accompanying groups contain examples. They are of concollection of productions in Porcelain and



designs bring generally furnished by the best | works of the class—elegancies and utilities—artists of Italy. They comprise all the ordinary some of which are admirably painted. A few of them are of figures modelled with rare ability.



colour, designers are apt to be beguiled into picture-making. The mitation-ebony furniture of Messrs. Lemoine merits a word of commendation. This firm uses, with exquisite effect, mother-of-pearl. The play on the surface of soft light, and the flicker of ridescent colour, are never more lovely than when thrown off from a casket or cabinet. The material deserves more extended application. The preceding enumeration points to the following conclusions: that ebony is the favourite wood of Paris cabinet-makers; that the manufacturers of other countries do not as yet turn it to equal account; that the French, however, put this material to tortere by corrupt taste; that they are unwilling to rest content with that purest of all Art-results, a simple black

relieved by white, as gained by the exquisite may rebony.

The States of Central, Southern, and Northern Europe have, as already shown, severally contributed furniture which marks distinctive nationalities. In the Prussian department, Messrs. Bauer exhibit an ebony cabinet, elaborate and ornate; M. Turpe, of Dresden, also a similar cabinet, decorated with expressly pictorial bas-reliefs in pear-tree wood (engraved, p. 67). Also in the German department are displayed some huge and imposing side-boards, ostentatiously architectonic in design, supported by figures scarcely less than life-size, and decorated by bold naturalistic carving. Indeed, it may be said that Germany sustains in pon-

There is a general impression that the work here engraved is the best work exhibited in Paris during the memorable year 1867. The



state. More Ladeun, however, obtains his "médaille d'or" for this production of his previously, he is now elevated in the rank of mind and hand; he had occupied a high place great artists of the epoch. The Milton Shield

derous dignity her reputation for heavy prandial orgies. Furthermore, the German courts contain creditable examples of marquetry, among which may be mentioned works by Knussmann, of Mayence. The renowned house of Wirth exhibits a sideboard, which, if hybrid in design, is better kept together in detail than usual. Austria scarcely sustains the reputation she has acquired at previous exhibitions; however, Schenzel, of Vienna, produces a sofa, admirable as an adaptation from the Greek; also from the same capital comes a bedstead, unsurpassed for the skill whereby iron is brought under strict and tasteful Art-treatment. As before said, classic styles and architectural treatments, as seen in

graved several We have enoftheabundant

GLASS manufacturer of Vienna; they are of unsurpassed excellence: in all cases designed by the figures are of bronzo-doré, the vase being of glass, most distinguished artists of Austria. In the The Cur is also a judicious mixture of the two



metals. The merit of Herr Lobmeyr is derived from superiority in forms and engraving; in the Herr Lobmeyr, the eminent and extensive value of the actual metal he may be surpassed by are elegancies, but such as are articles of daily use.

broadly effective than subtle in treatment, more naturalistic in style of ornament than truly artistic.

ITALY has the honour of surpassing all competitors in the way of sideboards after the larder and kitchen style. Ferri and Bartolozzi, of Sienna, produce a buffet which, to look upon, is of itself a feast! "I have dined excellently well," was the expression of a gentleman, as he stole away from the repast this sideboard lays out. Boars' heads, lobsters and other fish, hares, partridges, ducks, and every kind of fruit in season and out, tempt the palate and weary the eye. A sphinx keeps order, and a Cupid is ready for merriment. Can it be supposed that such a medley and extravaganza has any claim to rank as a work of Art?

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SALMONE SALOME, of Rome, is a young sculptor of great ability, artist, for he is both the designer and carver. They rank high among

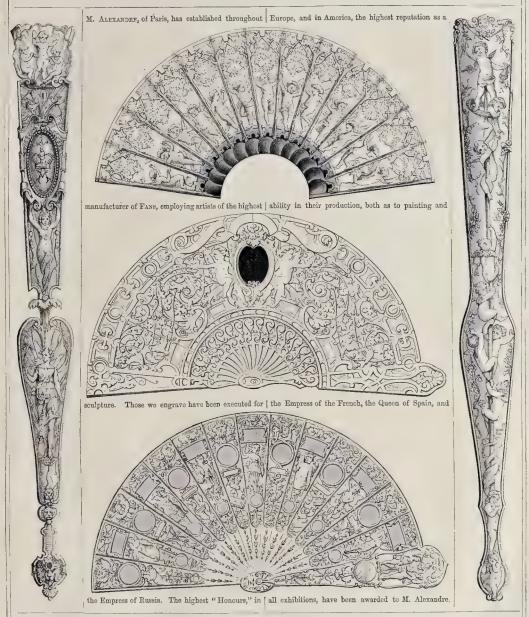


three centuries, indeed, she has been content to reproduce ancient modes of manufacture. It was reserved, however, for Signor Picchi and Signor Patti to render cabinets the very acme of those is famed manufactures of old she still cherishes, but even here she decorative arts, which attend in vassalage on the major arts of architecture, sculpture, and painting. In these works, which are to be ranked as gems or jewels rather than furniture, are amassed in prodigal excess mosaics, precious stones, marbles, figures in porcelain, &c. &c. Such products are to be weighed and estimated according to the richness and multitude of the materials lavished, rather than tested by strict critical standards. On the whole it cannot be said that Italy shows progress; for the last

Herren March, of Charlottensburg, Berlin, have | long maintained the highest position in Europe | as manufacturers of works in Terra-corta, not only for the architect, but as examples of high Art. The extensive Works. We engrave several of their contributions; they are them; they direct order at their command; they have artisans who thoroughly comprehend their task: and

the pseudo-classicism which is rooted in central Europe, the Italian to the Cinque-cento which survives from the time of Raphael, while the English courts respond to that Gothic revival which has revolutionised our structural and decorative arts generally. So fur the furniture exhibited by these several countries possesses distinctive nationality. Yet, strictly speaking, nowhere is presented a truly national style. The furniture, in fact, produced throughout Europe, adds force to the dictum of Mr. Burges and others, that so long as a nation is without a distinctive national style, so long will all accessory and decorative arts want character, originality, and life. The present aspect of domestic furniture further shows cause for discouragement, inasmuch as that which is old is best, while that which is new is worst. In the meantime, the display in Paris once more

best artists co-operate with clay of the finest mind, as well as a large expe-



Another analogous lesson taught in Paris is that the style chosen for adoption, whatever it may be, should be the best of its kind. This obvious and salutary rule is violated by the furniture which from the antiquary. Still it is but too evident that the spirit of represents the ultra school of Gothic. The unhallowed element of the grotesque should be admitted sparingly into the homes of our daily life. That which in Gothic Art has taint of evil, bears mark of suffering, or implies departure from the perfect type, needs no revival. Surely there is in the best estate of medieval Art an essential loveliness which, to the best part of man's nature, offers perpetual feast. It is such immutable beauty and truth that indeed must be revived, not only in furniture, but everywhere; for assuredly eternal varieties can never die. And yet one



There are yet other conclusions to which the Furniture Courts foom much, at once the sideboard, cabinet, &c., seems guilty of point. We have seen that many of the more elaborate works invoke the co-operation of architecture, sculpture, and painting; as if ambitious of enacting high Art in private life. Like errors that they partake of the characteristics and share the fortunes of these three master Arts individually and collectively. The furniture exhibited in Paris proves how much the perfection of a work depends upon the right balance and just relation maintained between the oft-conflicting claims of these three great or governing Arts. When any one of the three is allowed to tyrannize over the others, then the work suffers violence and confesses to injury. It is manifest that a directly architectural design secures to furniture firmness, symmetry, and dignity. Yet if, as in some German works, architecture assumes upon herself does not be a least a dozen examples in Paris, are particularly obnoxious. The censor has a right to insist that sculpture should submit herself decorously to her sister Arts of architecture and painting. French cabinet-makers at once tell us what must be if, as in some German works, architecture assumes upon herself

We engrave other of the many beautiful works | pliances of the Empire are at the disposal of the | Director; the aid of the best artists and che-



contributed by the IMPERIAL MANUFACTORY OF



mists is evoked; the artisans are "the select" | of the country; in a word, "cost" is of no con-





SEVRES. It is needless to state that all the ap- sideration. It is but just to say, the issues of | Sevres have answered the expectations of France.

seldom sin against the essential unities of composition. In other words, they use the figure decoratively; they play freely with the lines; especially do they treat with the mastery of knowledge the transitions from "the round" to high and low relief. Thus sculpture is made a mean between the severity of architecture and the facility of painting. Thirdly, a word may be fitly spoken on the growing tendency in modern furniture to pictorial treatment. The love of detail, the delight in pretiness, the passion for colour, all lead in this direction. Bas-reliefs, almost as a matter of course, are beguiled into the alluring pictorial manner, so that the plaques of our own Wedgwood appear almost the only examples of classic and strict bas-relief. The result is not necessarily

The extensive and very beautiful plies us with materials for another page. We engrave a Lamp Stand and a Mirror. The mirror is the principal contribution of the eminent Art-



collection of M. BARBEDIENNE sup-

objects of the Exhibition; it is of Bronze, but Art has given to it the value of gold; it is argenté, partially gilt. This exquisite production has become the property of the Earl of Dudley.

It would also seem needful in this final summary to add something on the unexampled variety and richness of materials now placed at the command of the cabinet-maker. Bronze, gold, silver, ivory, enamel, tapestry, lapis-lazuli, agates, bloodstones, mother-of-pearl, ebony, oak, walnut, mahogany, amboyna, tulip, maple, rose, satin, and purple woods, are all seen in actual use in the works exhibited. I need scarcely say that neither Gothic nor Cinque-cento Art-workmen possessed the boundless power over Art-effect here implied. Possibly modern designers may be perplexed under the emburras de richesses, but assuredly they cannot be at fault for apt material wherewith to express conceiving thought. Safeguard against threatened abuse of superabundant resource may be found in the rule that means must be held subordinate to It would also seem needful in this final summary to add some-

lawful ends, and that Art-manufactures ought not to indulge in beauty and decoration at the cost of utility. Naturally, however, the accession of decorative power becomes directed to the attainment of those ends which, for the moment, are most desired. That colour is, for the present, "all the rage," is evident on every hand. We find colour in architecture, schools of colour in painting, colour even in sculpture, and, as a consequence, colour is carried into the interior of our dwellings, and settles upon the furniture of our rooms. Yet, on the other hand, the manufacturer is led to rely on the worth of the material rather than on the quality of the design; to seek meretricious display rather than to trust those essentially Art-qualities which depend on intelligent form, balanced proportion, and harmony of composing line. form, balanced proportion, and harmony of composing line.

The Table is the chef-d'œuvre of the

of the chief "gems" of the Exhibition. It is impossible to overpraise a production on which all the though but a dressing-table, and classed under the



TEXTILE FABRICS. BY MRS. BURY PALLISER.

I.--WOOL.

The stalks of most plants, and the hair of many animals, are susceptible of being converted into textile filaments, yet the number of these employed is comparatively small; several kinds of wool, the sheep, the goat, and the rabbit, varieties of silk, flax, hemp, and cotton, with some of minor note, complete the list. To begin with wool. The sensible difference in length, thickness, and elasticity between the filaments of wool, is distinct as between wool and other textile tissues; some by length, surface,

softness, and resistance, may be compared to the fibres of flax, while others, short, firm, and elastic, approach more to cotton. Thus the long wool undergoes the same preparation as flax and hemp, the while the first preparation for short wool approaches that

Hence the two distinctions derive their names of combed and carded from the preparation employed for their filaments.

Combed, or long wool, includes carpets, tapestry, cashmere shawls, merinos, flannels, &c.

Carded, or short wool, is employed for broadcloth and every

article of drapery.

TAPESTRY AND CARPETS.--The use of carpets and woolen hangings is coeval with civilisation. They were among the first

M. Et the Processor helds a high position among | the artist-designers of Paris, and is one of the | gold modallists | this great adulties are largely



appreciated, and are not unknown in England. | We give, as an example, one of several designs for | the furnishing and decoration of an apartment.

furniture of man. The pastoral tribes of the elevated plains of Asia employed furs and fleeces to protect them from the chilly exhalations of the night, and from the burning soil of the desert. When the shuttle was invented, a woven material was substituted, to which the loom gave its pattern and the dyer its varied colours. In the time of Homer the fabrics of Babylon, Tyre, and Sidon were celebrated, and Egypt, as well as India, early learned to excel in the art of weaving woollens. The taste of the two countries bears characters of great resemblance, and many of the patterns of ancient Egypt differ little from those of modern India. The Greeks sent to Media for carpets to cover their seats, and it is in Persia this industry was first developed. Time has not modified the manufacture. The vertical loom still used by the

MM. Duron are artist-jewellers; we select productions of the best periods. These Vases are of lapis-schools of the great masters; their pro-



for engraving six of their admirable works



lazuli and other precious stones, chiselled, and set with





ductions are gems of rare value; they have been entitled to, and have re-



of artistic skill with the most exquisite stones still more precious. The artists have studied in the the highest "honours" of the Exhibition.

tapestry in the Abbey of St. Florent, at Saumur, where the monks wove hangings decorated with flowers and animals; and, a few years later, a Count of Poitiers offers Robert, King of France, for his assistance in an expedition, a sum of money and a handred pieces of the tapestry for which Poitiers was then celebrated, the Italian prelates sending there for its productions. Tradition also assigns the establishment of the fabric at Aubusson to refugees of the great army of Abd-er-Rahman, routed by Charles Martel between Loudun and Tours, in 732. The retreat of the Emir of Spain was so rapid that many were left behind among the Gallo-Pranks of Aquitaine. The weaving of carpets was the principal trade of these Saracons, who had invaded Europe by Spain, as they later entered by the Bosphorus.

Up to the eleventh century these woollen fabrics of Europe were made for the hangings of churches and palaces, though probably foot-carpets were also used in the royal habitations, and to lay before the altar. The Crusades introduced, with other eastern productions, the carpets of Damascus, Alexandria, and Cairo, yet straw and rushes were to a late period still generally used to spread over the apartments.

yet straw and rushes were to a late period still generally used to spread over the apartments.

Italy made tapestry at Bergamo; but the introduction of paper hangings in the fifteenth century led to the decline of the manufacture. From the thirteenth century the productions of Flanders were renowned above those of all other countries. They were made at Oudenarde, Brussels, and, principally of all, at Arras (not then in France). So famous became this city that it gave its name

The Shawl which occupies this page is one of the "exhibita" of the Companie described over with great and deserved success at Cashmere, by order of the minister of the



served exclusively as royal gifts. The Compagnic des Indes have, of course, an establish- obtained this precious work. It is impossible harmony with which the colours are distributed.

to the production, tapestry being styled Arazzo in Italian, and "arras" in English; and, after the battle of Nicopolis, in 1396, the ransom paid to Bajazet for the liberation of a son of the Count of Flanders consisted of a sum of money and a series of Arras tapestries representing the life of Alexander the Great. Here, too, were executed in later times the ten pieces sent by Francis I. to Pope Leo X., worked from the designs of Raffaelle, the original cartoons for which are among our choicest Art-treasures. But the tapestries of Flanders have died away; the last piece was made at Brussels in 1781. France alone maintains the manufacture. facture.

Until the sixteenth century all the tapestry made in France was due to private enterprise. It was Francis I. who first made it a state manufacture. He collected the best workmen Flanders and Italy could produce, and established them at Fontainebleau. Primaticcio furnished the designs. Henry II. appointed Philibert Delorme director of the new manufacture, and set up another at Paris, in the Höpital de la Trinité. The civil and religious wars of his sons were fatal to royal establishments as well as to private industry, but Henry IV. resumed the work of Francis I. He established a fabric of tapestry in the Faubourg St. Antoine, whence, after various transfers, the workmen were placed on the

We engrave on this page six other of the works, the collection he exhibits is of great variety and of it is said, from the actual models de-



in porcelain and earthenware, of the renowned



the highest interest; several, as will be seen from the engraved examples, are in high relief, others are



rived from Capo-da-Monti; many of





establishment of the Manquis Ginout, of Milan; painted by accomplished artists. Some of them are, the modern works are sold as antiques.



banks of the Bièvre, where Jean Gobelin the dyer had established himself in the fifteenth century, the waters of that river being famous for the dyeing of scarlet; but Jean Gobelin grew rich, his family became ennobled.

With Louis XIV. and Colbert all the royal manufactures rose to a new existence. Under the name of "Royal Manufacture for the Furniture of the Crown," were united at the Gobelins, gold-smiths, engravers, lapidaries, furniture and tapestry makers, dyers, &c.—all the workmen of various trades employed for the sovereign. Lebrun was appointed director, and the establishment of the Gobelins became a school for all the industries connected with furniture. Louis wished to set his people the example of model manufactures,—not to crush private industry,

but to stimulate and give a right direction to its labours. The harmony that pervaded at that epoch in every branch of decoration shows the unity of spirit that inspired them all. The genius of Lebrun was universal. His heroic pieces were the subjects of the tapestries; even for the locks and bolts he furnished the models; from the ceiling to the floor all was designed under his eye. The first artists lemt their assistance in carrying out his conceptions. Van der Meulen painted pieces with horses and battles, Monnoyer with flowers, and Boule executed the furniture designed by Lebrun.

The same activity reigned at the Savonnerie, a royal manufacture of carpets founded at Chaillot, in an old soap manufactory, whence it derived its name. While the Gobelins covered the

The beautiful Fax, of carved Ivory, the production of M. Schwartz, of Copenhagen, is one of the most attractive Art-works of the Exhibition. It is a fac-simile (or nearly so) of that

We have engraved a Cabinet by the eminent | "Ebeniste," Dirhi; we engrave also a Table | by this manufacturer, in the same style. It is



in the main borrowed from Egypt, but the de- | sign has been judiciously adapted: it is a grand | composition, in the true spirit of the antique.

walls, the Savonnerie decorated the floors. Those of the long gallery of the Louvre, and the Salle d'Apollon, were among its products. The first was begun in the reign of Henry IV. It comprised ninety-two compartments, each ten yards long by five to six yards wide—doubtless the largest foot-carpet ever made. In 1825 the manufacture of the Savonnerie was united to that of the Gobelins.

Two years after the establishment of the Gobelins, Colbert opened a manufacture of tapestry at Beauvais, which had Oudry and Boucher among its directors. It is now united to the Gobelins and Boucher among its directors. It is now united to the Gobelin establishment is divided into three branches, one for dyeing, the other two for making tapestry and carpets. The

We engrave a charmingly designed Over- accomplished artist, M. Choiselat. He was sculptor Klagmann, and sustains the fame of noon, made for the Baron Rothschild by an one of the most favoured pupils of the eminent the school in which he was educated, producing



many of the best models which give renown to | the fabricants of France, and securing for | their country pre-eminence in Art-manufacture.



A TABLE of Ebony, lavishly decorated with renowned firm of Roux, long prominent among Roux has received a gold medal for this and ornaments in ormolu, the manufacture of the the most eminent "Ebenistes" of Paris. M. other works produced and contributed by him.

form the velvet pile are secured to the cotton or hemp warp by a double knot. This gives them the greatest solidity. Friction and wear only add to their durability, as they have the effect of drawing closer the knots which fasten the wool to the warp. The wool is carefully cut and shorn, until the pile reaches an inch in thickness. The Savonneric carpets are perhaps the largest made, generally white, with arabesque borders, of surpassing excellence, from the fine quality of the wool, the delicacy of the dyes, the richness and harmony of the colours, and the precision and skilfulness of their workmanship.

The Imperial manufactories are now in full activity, and nothing can exceed the exquisite beauty of the specimens they have displayed—fit decorations for palaces, both from their grand design and perfect execution. The largest piece exhibited has Guido's

Aurora for its subject, and the artist seems almost to have caught Aurora for its subject, and the artist seems atmost to have caught the spirit of the painter so long passed away, and reproduced the exquisite hues of his palette. We may say the same of Titian's Sacred and Profane Love. The other pieces are, the Three Muses, a copy from Lesœur, and one of Boucher's charming productions, a group of "Amorini;" they sport in the air, and float about the flowers, rendered in the soft harmonious colouring for which the painter was so celebrated.

In the Recursii tracticies, we especially admired a nink force.

painter was so celebrated. In the Beauvais tapestries, we especially admired a pink $\ell cran$ or fire-screen, a group of chairs, the ground of the medallions a soft cream colour, with charming bouquets of life-like anemones and tulips. In addition is a hunting subject. It is impossible to realise the delicacy and finish of these compositions, whether as regards the harmonious beauty of their colouring, the artistic



and many pieces of furniture in the British de- plied. We engrave a Chimney-piece, the merit | Wedgwood plaques. We give also two copies partment show the uses to which they are ap- of which consists exclusively in the modern from Etruscan forms, and a Vase in Parian.

shadows.

Similar in workmanship to the tapestry of the Gobelins and the carpets of the Savonnerie, are the fabrics of Aubusson, in the department of the Creuze, part of the ancient province of La Marche. We have already alluded to their supposed origin from a colony of Saracens in the eighth century. Until 1740, the manufacturer made only the Gobelin tapestry, fine when used for the hangings of walls, and coarser when destined for the smooth carpet or tupis vaz. Since then the long woollen high-piled carpets of the Savonnerie have been imitated. The productions of Aubusson are highly artistic, the finest wools of the best dyes are employed.

value of their grouping, or the delicate blending of the lights and shadows.

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ous Frullin, of Florence, exhibits They are from his own designs—designs of ex- ceeding beauty; and as examples of carving they



two Panels of carved wood in low relief. | are among the rarest of the treasures contributed | by Italy, where there is a healthy "revival" of Art.

The specimens exhibited by the different manufacturers of Aubusson are of the highest order. As wall-tapestries, Messrs. REQUILLART, ROUSSEL, and CHOCQUEEL exhibit subjects taken from the fables of Æsop, La Fontaine, and Florian, which merit more than a passing description. "The Peacock complaining to Juno' is a masterpiece. The tail of Juno's bird is iridescent in all the splendour of nature, the rainbow huse are beautifully blended, and the goddess is graceful and majestic. In "The Frogs choosing a Stork for their King," the flags and rushes are beautifully depicted, and the minutest details are rendered; the frogs in every attitude are leaping in terror from their destroyer. In "The Jay stripped of its borrowed Plumes," the terrified bird is flying wildly through the air, pursued by its relentless enemies,



ing and workmanship. The designs are by artists of established repute: this Chandelies is designed by the architect Van der Hude, the ornaments and figures being the productions of Herren Brunfort and Berendes.

blood is flowing, while the rest crouch respectfully to the leopard, whose good-humoured, self-conceited air shows him in ignorance of the hurt he has inflicted. The goats crossing the bridge is another subject from Florian. The same house exhibits a magnificent state fautual, style Louis XIV., the subjects Syrinx turned into a reed, and Nessus and Dejanira, and smaller chairs worked with the "Guitar Player," and the "Dame à la Canne," Also a sofa-back, or "Dossier de Canapé," with a lovely group of flowers, and many others.

Braquenté Romand Canapé, "with a lovely group of flowers, and many others.

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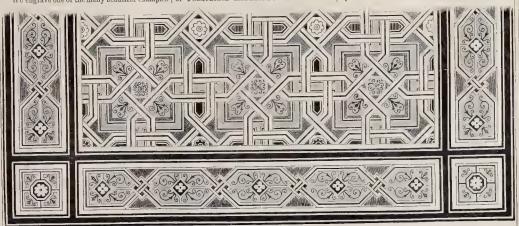
Braquenté Romand Canapé, "with a lovely group of flowers, and many others.

Braquenté Romand Romand Canapé, "with a lovely group of flowers, and many others.

Braquenté Romand Rom



We engrave one of the many beautiful examples | of Parquetage manufactured and exhibited | by Wirth and Sons, of Stuttgart



charming productions of the art, designed, in | many and very varied styles, with thorough | knowledge and executed with consummate skill.

The name of SALANDROUZE is almost identified with the productions of Aubusson. It was M. Salandrouze who, after the Revolution, first restored the fortunes of the manufacture, and father and son, for more than half a century, have been associated with its welfare. They exhibit a variety of specimens of tapestry, especially a large picture, with figure emblematic of Industry, with two panels of the richest design. These form part of a series of tapestries ordered for the Grande Salle du Trône, at the Hôtel de Ville. We also noticed another pair of panels, entitled "Péche" and "Chasse," one representing two swans and implements for fishing, the other two dogs, with emblems of the chase. M. Salandrouze also exhibits a magnificent Savonnerie carpet.

Mounter, of Paris, exhibits two beautiful panels, one on a ground of the softest gray, with poppies and other flowers delicately shaded. This tapestry, imitating closely the Gobelin, is woven in the Jacquard loom.

Thus far our subject has been confined to objects of pure artistic luxury, masterpieces in which the value of the material disappears under the talent of the artist. We now arrive at products where the workman is only a weaver—the manufacture of carpets for general use, an industry which first rose in importance with the present century. In France the principal seats of the carpet manufacture are Aubusson, Turcoing, Amiens, Abbeville, Nimes, and Beauvais.

These works in Carven Wood are the most part, self-taught, although trained by M. De Coninck (by Borgerson, of Thelemarken; others





whose efforts, indeed, the art, if not created, has been revived); they form a school that is making itself known throughout Europe. Their



bear the names of Halvor, Judseth,



works are of graceful design and admirable workmanship, pos-indeed, a degree of delicacy and refinement found but rarely.



and Ole Jostin, examples of whose







productions of Norwegian carvers, who are, for principal carvers are the four brothers skill are found among our engravings of their works.

The moquette, or velvet pile, is the leading carpet of France. Its great manufacture is at Turcoing (Dépt. du Nord), whose united manufacturers exhibit a fine collection. France also makes

united manufacturers exhibit a fine collection. France also makes all the usual kinds of carpets.

In England, steam-power weaving has almost entirely superseded hand-loom Jacquard weaving. The most important improvement of the age is the invention of the tapestry or printed carpets. The warp of the carpet is placed upon an enormous drum, and as it revolves a sliding inkstand prints it with transverse lines of colour with extreme rapidity. We have no specimens in our English section from Sir Francis Crossley's fabric at Halifax. The carpets made in England are the Axminster, now transferred to Wilton. The Brussels, made at Kidderminster, where the manufacture was first taught in the last century by workmen

of Tournay, are also fabricated at Halifax and Durham. Kidderminster, made at Glasgow, Aberdeen, and Yorkshire; Scotch, Venetian, the Dutch or cow-hair carpet; Felt, made in the West Riding of Yorkshire; Jute, at Dundee, where carpets made of this comparatively newly introduced fabric are being extensively manufactured. In the specimens sent to the Exhibition there is nothing to give an idea of the immense development of the carpet-trade in Great Britain.

In Belgium, the Royal Manufactory at Tournay has little varied its style of production. It sends many specimens of her high piled velvet carpets, similar in make to those of the Savonnerie and Axminster, soveral imitations of Turkey and moquettes: a large square carpet, with red ground, and some good patterns, of Persian design, with black grounds, in lengths. At Ingle-

We give on this page several examples of the



works of M. CH. DE Boissimon, whose manu-



factory is at Langrais (Indre et Loire). The



the intelligent fabricant has availed himself, de Boissimon does not confine his thought alone bringing sound Art-knowledge and abundant to Art; he claims, by his study of chemistry,



skill to bear upon the issues of his factory. They are for the most part, as will be seen,



chiefly for gardens and conservatories; the forms are in all cases good, and the ornamenta-



locality is famous for a peculiar clay, of which paintings of high class on earthenware. M. nours in several Exhibitions, and in that of 1867.



to have given strength as well as beauty to



his productions. He received well-carned ho-



munster (West Flanders), M. Braquenië has endeavoured to revive the old national industry, and exhibits two pictures in tapestry representing village subjects.

Holland does not produce much, but the ROYAL MANUFACTORY AT DEVENTER sends a handsome Turkey carpet, of red ground.

Prussia, who owes the development of her carpet industry to English enterprise, shows great advancement, and makes imitation Turkey carpets and printed tapestry, of which, until lately, she sent the warp to be printed in England. Düren, Berlin, and Elberfeld are the chief seats of manufacture. A Turkey carpet, of plain red ground and corner ornaments, with centre, made in Silesia, is of remarkable beauty. In some small rugs called "mosaic," exhibited by Otto Peter, of Dresden, the colours of the Empessyn, has applied herself to the improvement of Gobelin tapestry, has applied herself to the improvement of the flowers are of great brilliancy.

has long been renowned for the manufacture of arms, more especially for such as derive enrich-example—a Pistol of surpassingly beautiful design and workmanship. It is of ebony, sculptured, The house of Devisme, of Paris, ments from Art. We give an the ornaments being of silver; these represent incidents of the Crusade. Knights are marching out to encounter the Saracens; the angels of triumph, glory, and renown, announce a victory of the warriors of Christendom. The engraving, modelling, and sculptured work, are of the most delicate and refined character, and altogether this pistol is an achievement of Art. The Bentrien and Clock are of carved ivery, the work of Canelle, of Paris. They are fine specimens of Art, The second of th

the best of the many exhibited by manufacturers of this class of production, beautifully carved, and from designs of considerable merit.

of little importance.

The small carpets of Greece, made at Athens, resemble that of Turkey, but are inferior.

Turkey, but are inferior.

Of the North African States, Algiers exhibits her dusky carpets of blue, black, yellow and red, and Tunis and Morocco their well-dyed but coarse, dark-coloured productions.

The manufacture of carpets is the principal branch of Ottoman industry, they are made throughout the whole extent of the empire, in towns, villages, and even in tents. The Turkish carpet is begun in the centre, it is made chiefly by women, who spin their own wool, dyed with vegetable substances partly collected by themselves. They have no patterns, but copy another carpet. A complete series of the carpets of the Ottoman empire

Italy sends a Turkey carpet from Rome. This industry is yet cover the walls of the Turkish court, and may be classed under

cover the walls of the Turkish court, and may be classed under four heads:—

The "sofrali," so called because they have an ornament in the centre to point out the place of the table (sofral,

The "sirali," striped carpets of six colours, white, violet, black, green, red, and yellow.

The "duclemé," of short wool, in which goat's hair predominates; they are made by wandering tribes in encampments.

Lastly, the "sidjadé," specially made in the little village of Saroukham, near Smyrna; they are used in the mosques and also at the bedside. The pattern is an imitation of the old Persian, an open space in the centre of white, green, or turquoise blue, round which is a complicated design, in brilliant colours, of scrolls, flowers, or fruit. scrolls, flowers, or fruit.

We have given some of the productions



in Cast Iron of works by Count DIMELDE



Lauchammer, and now add three others.





of carved oak, excellent in design, and of ad-long been famous, and thoroughly upheld at the mirable workmanship. The establishment has Universal Exhibition its widely-spread renown.

There are three great centres of fabrication, Smyrna and its environs, Koniah, and the whole district of the Danube. Constantinople furnishes carpets for laying over the "sofras," or tables on which coffee is served. The felt carpets are from Broussa.

Broussa.

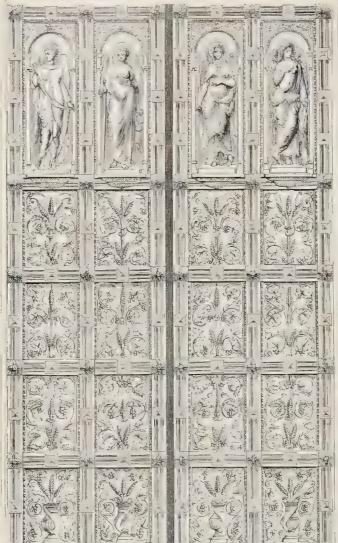
Some few years back, Europeans established large fabrics at Ouchack, near Smyrna, with a view to reduce the price by using an inferior wool for the warp; but the carpets thus produced do not possess the qualities so highly valued in the true Turkey carpet, the soft and skilful disposition of the tones and designs, and the indestructible texture and permanency of colour.

In the Indian collection is a fine carpet in the good taste, delicacy of pattern, and harmony of colour which distinguish the productions of Hindostan.

In Persia we find none of those fine carpets intermixed with silk, such as used to be sent over in former times. We remember seeing one of large size, the ground dark blue, overrun with a pattern of great delicacy. The texture of the carpet was exceedingly close, and the nap short. Such specimens, we believe, have now become almost traditional.

In conclusion, we have only to add that with the marvellous productions of the Gobelins, Beauvais, and Aubusson, France maintains her superiority in beauty of design and finished workmanship. Prussia and Austria have made great progress in this branch of industry; and England, with her vast resources of steam-power and machinery, has raised her carpet trade to be among the most important, if not among the most artistic, of her manufactures.

This is a Dook to a be doin, made in bronz - argenté by M. Christofle, one of the larger | We fill the page by engraving a Candelabrum,



and one of the pieces of a TABLE-SERVICE,



works he occasionally produces; it is a beau- | tiful design, and the manipulation is perfect. | also the manufacture of the renowned firm.

Under the class of combed wool must be included the woollen

Under the class of combed wool must be included the woollen stuffs used for hangings and furniture, many of them of a mixed tissue; reps are combined with coarse silk, Utrecht velvet with poil-de-chevre, Algériennes with cotton, damask is of pure wool.

Of the reps some charming patterns are to be seen in the collective exhibition of the manufacturers of Tourcoing (Nord). The most varied collection of table-covers is exhibited by KRUZ-MANN and HAARHAUS, of Elberfeld; while HAAS, of Vienna, shows his Persian "portière" for the Opera House at Vienna, and one with Chinese pattern, both of great elegance. His table-cover with borler of purest Persian design and colouring has met with such universal success as to be literally hidden under the cards of persons who have left orders to have it made.

The coloured blankets, check or scarlet, of Wurtemburg, look very warm and cheering; and the railway wrappers exhibited in Austria by GINZKEY, of Bohemia, are most lively and brilliant in colours. But our business is with decorative rather than useful Art, so, passing over the various mixed stuffs, called "Nouveautés," exhibited by that "beehive," the town of Roubaix, "of which the Jacquard furnishes above seven hundred different combinations of pattern, and by our own city of Bradford, the splendid flannels, both plain and printed, merinos, mousselines de laine, and endless other tissues, we pause only to admire the lustrous beauty of our Irish poplins, and proceed to—

^{* &}quot;La ville de Roubaix est une ruche, tout le monde y travaille."—Speech of Nopoleon I.

We engrave three works

JEWEL Box, and a HAND-MIRROR. a VASE, the Cover of





They are enamelled and enriched by precious stones; but they

M. Philippe styles himself "graveur et modelleur;" he is a true artist. He has been rewarded by a gold medal, an honour amply merited and earned.

THE CASHMERE SHAWL.—Finest of all woollen textures, and most exquisite in workmanship, is the Indian shawl. Uniting richness of design with freshness of colouring, it has no rival in the world. It is not only the most splendid issue ever wrought by the hand of man, but it is also the most solid and most durable, whether it adorns the shoulders of a European beauty or girds the waist of an Eastern potentiate.

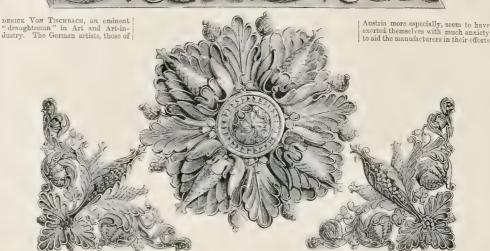
whether it adorns the shoulders of a European beauty or girds the waist of an Eastern potentate.

The seat of this industry is the Vale of Cashmere, celebrated for "its roses, the brightest that earth ever gave," the chosen theme of the poet and the traveller. In this favoured spot and its surrounding mountains the industrious inhabitants are prin-

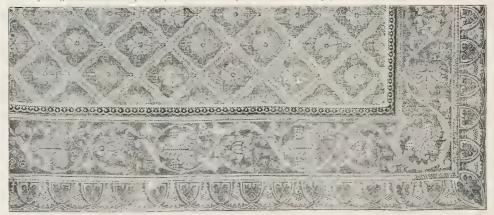
cipally employed in this laborious manufacture. The Cashmere shawl is woven from the wool of the Thibet goat; the maternal for the shawls (which is carried to Cashmere) is found next the skin of the animal, and is surpassingly soft and silky. When employed for fabricating shawls, the wool is first made over to the women to spin—a difficult and costly operation. It is next passed to the dyer to give it its unalterable colours, then delivered to the weaver, who sets up his simple frame and weaves, after the pattern given him, the segment of the shawl allotted for his task. The shawls are all made in separate pieces, and when the portions distributed to the different weavers are finished, they are given to

We engrave a selection of ornaments for the decoration of Cellings, executed by Tischback and Moser, of Vienna, from the designs of Fre-





for distinction at the Universal Exhibition; and | that so many first-class medals have been | doms classed under a general head it is mainly owing to their zealous co-operation | awarded to the Empire and the several king- | has thus established a very high



We engrave part of a Window-cubtain, the | manufacture of Herr Fabez, of Vienna, also | from the design of Frederick Von Tischbach.

skilled workmen, called rafu-gar, to whom is assigned the difficult duty of joining the segments together. These seams, however, generally require to be re-sewn in Europe before the shawl is offered for sale. The flowers and arabesque patterns are worked in by hand. When finished, the shawl is well cleaned and covered with a strong paste, principally made from rice. The whole completed, it is delivered to the purchaser.

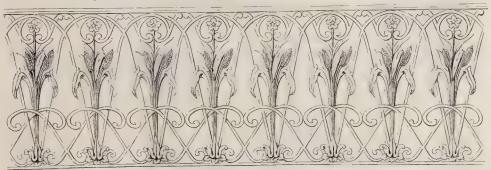
Shawls were formerly made in pairs, but since European dealers have invaded Cashmere more than two are made from the same pattern.

If destined for Europe, the shawl has to be disencumbered of its provisional dressing. For this purpose it is washed in the river flowing from the Lake of Cashmere, whose waters are reputed to preserve the colours, a property attributed to the





gold medallists; they are productions of the highest order of Art, surpassed, indeed, by nothing that the Exhibition contained. They are of Bronze: Art has a has named the Cup of Pleasure; the lesson grand conception, admirably worked out.



The piece that fills this page is engraved from | one of the iron castings for a Balcony con- | tributed by MM. Requile and Pecquer, of Liege.

where shawls are made by native workmen; but, in too many instances, they have introduced their own designs, which have changed the national character of the shawl, and often, in these cases, the beautiful tissue is concealed beneath a mass of embroidery. Shawls of inferior quality are also made at Loodiana, where this industry was introduced by a colony from Cashmere, recruited every year from the valley. The colours of those made at Loodiana are very solid, and bear constant washing. They are wanting in brilliancy of tints, consisting principally of brown, black, dark bottle green, and indigo blue. The colours most prized are a dull yellow, shades of amaranth, and, most brilliant of all, a kind of rose pomegranate of the finest thread, used only in shawls of the first quality. The favourite colour in India is a bright copper green; it is false, but very brilliant and costly, and is chiefly

employed where palms are introduced into the design. Another shade of the same colour is used for the warp of the finest shawls, as is also turquoise blue, a most costly colour.

At Loodiana the workmen are seated three together at the same strip, in front of a cylinder upon which the warp is rolled. Each has, at least, fifty shuttles. The chief sits in the middle, and guides the other two. In one pair of shawls is six hundred days work; they would cost at Loodiana, if of the finest quality made, about \$23\$. The white shawls with green palms are the coarsest. These Loodiana shawls are heavy, the palms stiff and ungraceful, and they are destitute of the softness so admired in Europe; but this they gain, in a great degree, by wear and washing. From their cheapness, Cashmere cannot contend with Loodiana in the Indian market.

M. Hubr, of Paris, is a "fastenings" He carries his business into the regions of high Art, making of the commonest articles "things of







manufacturer of articles in beauty;" obtaining the aid of eminent artists (our principal engrav-



bronze, iron, and steel,





ing is from a model supplied by Joseph Cherky and accomplished care. He has amply merited the gold medal needless to say these charming pro-







doors -- locks and keys and ductions are not eastings -- they are all hand-wrought, chased, chiselled, and polished with the best results.

What the Indian produces by years of manual labour the European now obtains in a short time by means of machinery. Shawls are made in the Jacquard loom by workmanship the most intricate and complicated.

The French shawl is finer and more clothlike to the touch than the Indian, smoother in surface from its more perfectly spun yarn, which is free from the knotty irregularities of the shawl is the most beautiful and elaborate tissue machinery ever produced. It is also made of the down of the Thibet goat, originally introduced, in 1810, the first Cashmere shawl ever manufactured in France. The weft is entirely of wool, worked like carded wool, to produce a smooth tissue; but in the warp is introduced a thread of fine silk, called organsine (for which cocoons introduced a thread of fine silk, called organsine (for which cocoons).



manufacture. Among his "exhibits" was a Chandelien of much grace and beauty. His table glass also stood the trying test of comparison.

in this manufacture. It is there that the use of the Jacquard loom has been brought to the greatest perfection, and its workshops of design have the highest reputation. The pattern being "read," as it is called, on the Jacquard cards, the workman has given to him the warp ready dyed and prepared, and the materials necessary to form the weft. When woven, the shawl is trimmed, washed, and dressed.

There was a magnificent display of shawls in the Exhibition. The Paris houses of Verné Leisle (Compagnie des Indes) and Frankais Grammere and Umritsur, erected detached kiosks in the garden of the Exhibition, so as to have abundant room to display their



It is of above, made with ivery, carved and angraved; with decorations in ormalis. Cabinet manufacture. The principal object we engrave is

each thread following only the outline it has to form, being fastened by knots on the wrong side. These remain in the state the workmen left them, adding much to the solidity and strength of the shawl, which therefore never ravels out.

But the great merit of the Indian cachemire consists in the harmony and effect produced from the proper distribution of colour and the rich invention of their patterns; these give them an evident superiority over the French shawls, which last are chiefly distinguished by their well-chosen designs and the perfect regularity of their weaving, equally apparent both in the ground and border. These merits do not appear in the Indian shawl, where the execution of the pattern is more or less imperfect, according as the strips have been made by more or less competent

workmen. The numerous seams required in these shawls to unite the different pieces that compose them, offer also an ungraceful aspect scarcely consistent with the differents they adorn. But as these faults serve to give them a special character, they become often a "quality" instead of a defect in the eyes of the purchaser. It must always be borne in mind that the Cashmere wool is the most delicate and difficult of all tissues to work, and that the Eastern natives, by their success in weaving it, have earned the reputation of being the most patient and most skilful weavers in the world.

reputation of temperature in the world.

The Indian shawl, which will be found figured upon one of our pages (228), was specially fabricated for the Maharajah of Cashmere. It is of a quality never offered for sale, and has deservedly ob-





-Zinc d'Art-manufactured and exhibited by MM. Mirrov, senior and junior, of Paris.

tained the gold medal. It forms part of the collection of MM. Verdé-Deliale.

In the display of French shawls, the specimens were all of great elegance of pattern and beauty in execution. None can approach in fineness the shawl exhibited by M. Ducmé. It is the climax of high-Art weaving, the finest woollen yarn ever spun. We may here observe that M. LARSONNIER, of Paris, has manufactured shawls of the finest texture from wool produced by the colony at Victoria. Victoria.

The houses of Maillard and Breant, Lacassagne, Boutard, and others, sent magnificent specimens of Paris shawls, both elegant in pattern and harmonious in colouring.

LECOQ imitates the Indian cuchemire more closely than any other manufacture except our own at Paisley, which are sent out to the Indian market to reappear in London for sale as genuine cashmere.

cashmere.

The shawls made at Nimes are remarkable for their great cheapness. The colours are somewhat bright, with an undue proportion of Indian yellow, compared with the more subdued tones of the Paris masterpieces.

HIAWATSH, of Vienna, sent some handsome specimens of French cashmeres, noted for their exact workmanship. The shawls from Prussia and the other German states were decidedly inferior. Labed Expanse need for you right in this results.

inferior. Indeed, France need fear no rivalry in this manufac-

This very beautiful Cabiner, one of the attactions of the Italian Court, was exhibited Ebony, the enrichments being of ormolu,



with a judicious admixture of mosaic ornaments, in natural stone. The design is of are modelled with undoubted taste and skill.





We engrave two CARD-CASES. was large and varied.

ture, of which she annually exports to the value of one million

Although our observations have been strictly confined to the Cashmere shawls, yet we can hardly pass unnoticed the Scotch tartans, now brought to great perfection. The beautiful wool of the Cheviot sheep goes far to rival the production of the Thibet coat

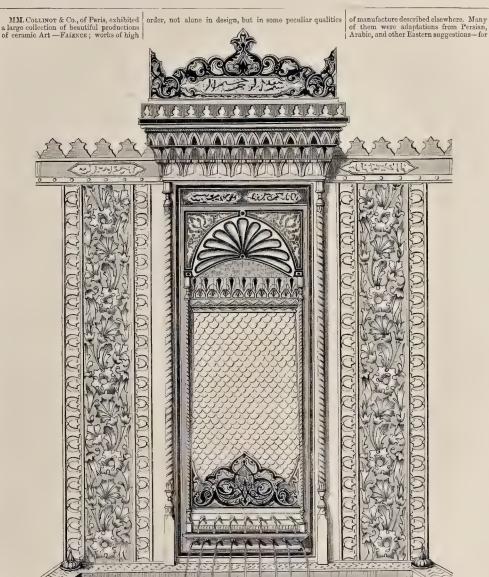
of the Cheviot sneep goes in to trite.

OARDED WOOL.—The productions in carded wool are most important in an industrial point of riew, and constitute the great riches of many nations. So prosperous was this manufacture in the Netherlands, that Duke Philip had the Golden Fleece for the badge of his order of knighthood. Truly the riches of Colchis were not to be compared to the wealth that poured into that

country from the woollen trade. From the Alva persecutions, England gained this industry.
Carded wool comprises those stuffs whose surface is so close and downy, that it is impossible to see the weaving,—broad cloths, and all the products included in the name of drapery.

For black and blue broadcloth, England maintains her superiority. Neither France, Saxony, Belgium, nor Austria, can equal her in richness of dye, softness of touch, or evenness of surface. The brilliancy of the colour of the Austrian cloths, yellow, scarlet, and blue, is most dazzling.

But meritorious as they may be, and occupying a great part of the Exhibition, yet we cannot but consider that broad cloths and trouser stuffs, doeskins and meltons, beavers and velvet pile, and



example, the mural FOUNTAIN of which we | give an engraving; others are the produce of | original thought. M. Collinot is a true artist.

a host of other like fabrics, belong more to the province of industry than of $\mathop{\rm Art}\nolimits.$

II.—SILK.

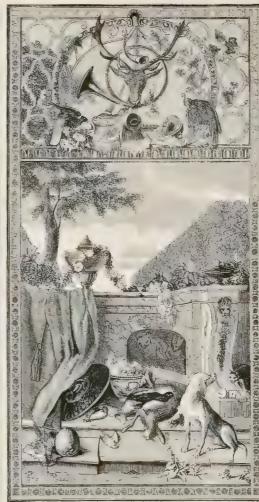
The weaving of silk is of ancient date, and the silk-weavers must have early attained great skilfulness. The production of the Greeks of Constantinople would now astonish us. The togatof a Christian senator often contained six hundred figures, and the whole life of our Saviour, the Resurrection of Lazarus, and His other miracles would be pourtrayed upon a single garment. When Roger, king of Sicily, took Corinth, in the twelfth century, he carried the silk-weavers back with him to Palermo, to teach this Art, then only practised by the Greeks.

From Sicily the industry passed into Italy, and thence extended to Germany, France, and England. Still, silk fabrics were long costly, and of great rarity. They were among the presents of Haroun-al-Raschid to Charlemagne, and were given as offerings to the Church. One hundred and fitty pieces of silk were the ransom, in the twelfth century, of a duke of Cilicia, and 300 pieces were paid as a tribute by an Eastern vassal. In the West, great was the admiration of these fabrics of the Saracens, and the troubadours represented them as the works of fairies.

The use of silk appears to have been very lavish. King Roger caused the palace of Palermo to be hung with silk on the occasion of his coronation. When Charles VIII. entered Venice, the boats sent to meet him were covered with crimson satin, and the sails

We give other examples of the expended to "finish" these productions, and so sustain the renown the Tapestry of Beauvais— of the establishment. The works exhibited in Paris are, at least, equal to this of any period; they are pictures in the highest sense of the term, and from the most able the world can







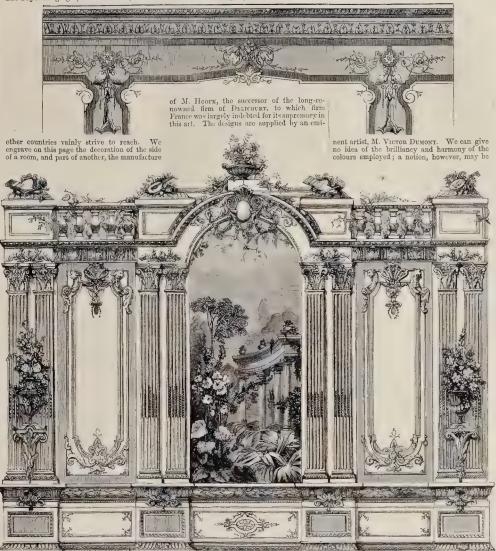
excellence unsurpassed, in excite wonder at their elaborate finish—at the "thousand and one" tints supply. The Exhibition did not deed, unapproached. But the that have rendered them perfect as copies of Art and Nature. Under the judi-show many, but they were of such resources of the Empire have clous management of M. Badin the long-famous Works continue to issue the excellence as to dely competition.

of King Henry VIII.'s ship, when he crossed to meet Francis I at the Field of Guisnes, were of cloth of gold.

So rich were the satins, as early as the fifteenth century, that "gayer than satin" became a proverb. They were chiefly made in Greece, at Bagdad, Bruges, and in the citics of Northern Italy. From the fourteenth to the sixteenth centuries, Flanders, Venice, Lucca, Genoa, and Milan, were famous for their velvets, satins, and damask; Avignon, Barcelona, and Toledo, for velvets. At Lucca, says Montaigne, even the beds of the inns were furnished with slik and cloth of gold.

Although there appears to have been early a silk manufactory in France, it was Louis XI. that first established looms at Lyons, and four years later at Tours, when he sent to Genoa, Venice, and Lucca for workmen. Till the revocation of the Edict of Nantes,

The Paper-hangings (Papiers-peints) of Paria | maintain their high position; they have an excellence which the artists and artisans of



conveyed by the fact that to produce the land- | scape which fills the panel there have been nearly | one thousand separate and distinct "printings."

field flowers (fleurs des champs), or the more correct patterns of a severer taste, conventional forms arranged with due regard to the principles of harmony, presented a most brilliant assemblage; while moires antiques, velvets, satins, and plain silks, were of no less excellence in their class.

The ribbons of themselves occupied one separate salle in the French department of silk goods.

No industry is so subject to the caprices of fashion as the ribbon trade: one year in favour, another discarded for some other fabric. Ribbons are essentially a fabrication of luxury, and only sell when accepted by fashion. To produce what is likely to succeed six months later—for it requires that time to make the designs and arrange the colours—to manufacture, to sell—and, if by good fortune it succeeds, to see the pattern immediately copied by an

inferior manufacturer—such are the vicissitudes of the ribbon trade. Of the distress such fluctuations occasion, we have full

evidence among our Coventry weavers.

In France, St. Etienne (Loire) is the principal centre of this fabric, which for three centuries has made a considerable increase. due to the great aptitude of the people of that department for industrial works.

industrial works.

Ribbons are woven by the Jacquard. The designs in the Exhibition were of great variety; birds work well in with the patterns, but the most common and popular ornament is flowers. Last year the special fashion was for "fleurs des champs," as the French style bouquets of the poppy, cornflower, ox-eye, daisy, cornocokle, pink convolvulus, with the addition of wheat or barley. We had them then in every combination, beautifully

The Maison Blanc—the White House—of Paris is well known as erhaps the most extensive establishment in the world, as "a collection" of all classes and orders of productions in textile fabric. It is





even more famous for its issues of such works as are capable of being influenced by Art—Art sometimes of the very highest character—from are but selections, however, from the many we examined of equal merit.

grouped and shaded on black, white, or coloured grounds in the ribbons of Gerenter and Coigney, the great manufacturers of St. Etienne. Nor was the little daisy of the field (parquerette of the French) omitted. Its crimson tipped flowers form a graceful ornamentation to one of the prettiest ribbons of Preenalt and Rozier, who had also the choicest bunches of the poet's narcissus on a black ground, and bunches of the scarlet poppy on a white. We cannot enumerate all the lovely patterns in this class—the orange flowers for the bride, the lilies of the valley, and others. The Ribbon Court was a perfect garden of flowers.

The English silk weavers in the Exhibition shone most in their moires antiques, all the specimens of which were purchased by the French houses, and the plain silks of the Spitalfields weavers are also equally esteemed. Those of Taylor and Stokes

attracted and deserved special notice. The silk shawls of CLABBURN, of Norwich, have already a European reputation.

BURN, of Norwich, have already a European reputation.

Of other countries the fabrics were too numerous to particularise.

Austria has made great advances in her ribbons and other silk products. Switzerland, where Zurich manufactured silk, five centuries back, received golden medals for her silks and ribbons; Russia had abundance of silks in the sixteenth century, when the fair of Novogorod was the emporium of Greece, Turkey, the Levant, Arabia, and India. The silks she exhibited were of the richest tissues, together with gold and silver lamas from Moscow. The fabrics of Turkey, India, and China, offer little variety. Faithful to their old traditions, their stuffs are still to be distinguished for richness of texture, variety of ornament, and perfect management of colour.

The Jewels of M. Fontenay, of Paris, are among their class. They are valued not alone for their in- several, principally Brooches and

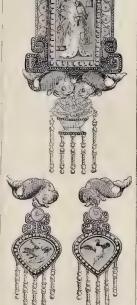






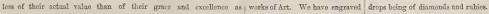
the most refined and beautiful, as well as costly, of 'trinsic worth; the admiration they excite is the result





EARRINGS. Of the two the ground is jade, the







III.-FLAX.

Flax and hemp are the principal stalks whose fibres are used for weaving. A few others may be added to the list: the grass-cloth of the East, the stalk of a kind of nettle (Urtica nivva), from the Island of Formosa, and some of the provinces of China; abacca, or Musa textilis, and, most delicate of all, the filaments of the leaves of the wild pine-apple of Luçon, in the Philippine Islands, well known to us in Europe, with its fine embroidery, under the name of pine-apple thread. The New Zealand flax (Phormium tenax), caoutchouc and jute, complete the list.*

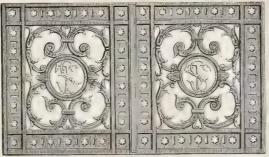
* To these may be added the vegetable wool made from the leaves of the pino.

The linen of Belfast, of France, and Belgium, and the cambries of Valenciennes and Lille, are not within our province, but the damask linen of our own country, France, and Saxony, offers more of an artistic character. The French have brought their table linen to great perfection, and unbleached specimens exhibited by CASSE, DANDRE, and others, in which silk is introduced to throw out the pattern, are perfect pictures executed in flax; but none surpass the traditionary beauty of the Saxon damask, still among the choicest hoards of the lover of fine linen, so satin-like, yet so tender from age, as only to be produced on gala days and other important occasions. Process, of Dresden, well deserves the rold medal for these fabrics. gold medal for these fabrics.

We have already done M. Matifat, of Paris, a Bronze manufacturer of merited eminence. Those we now engrave (from the designs of M. Davioud, modelled by M. Murger) decorate



the exterior of the Luxembourg, forming parts of the "improvements" recently



justice to the works of the highest credit for the manner in which he has discharged his portion of the ficiently apparent from the engravings.



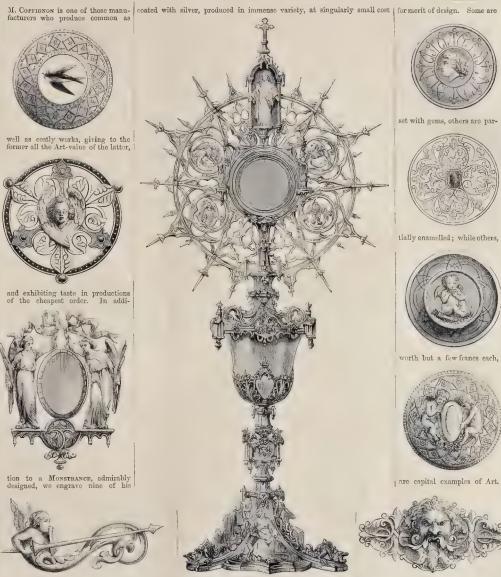
IV.-COTTON.

Cotton is the tissue latest applied to fabrication. Wool, silk. and flax had been transformed into perfect stuffs when cotton first began to be woven. Until the fourteenth century, the Orientals and the people of the Levant were alone in possession of the means of working cotton.

England was the first to effect for cotton what France and Italy had done for silk. The task was difficult, to twist and unite filaments so fine and so short as scarcely to exceed an inch in length. It is not necessary to enter into the details of this prodigious industry which, for three quarters of a century, has increased year by year. by year.

Following the same plan as we have adopted with respect to wool and flax, of abstaining from all observations on the plain materials, we would at once direct the attention of our readers to the brilliant display of the manufactures of Mulhausen, a town in Alsace, which has long been celebrated for the beauty of its impressions upon wool, cotton, and silk. At the beginning of the century indigo-blue and Turkish red were the only colours employed for printing on stuffs, since then the number has progressively enlarged, and now above thirty are used.

The furniture chintzes (peress) were all of the softest grey ground with flowers of colours admirably combined; but more elegant and showy than these are the lately invented cretonnes, a thick tissue covered with patterns imitating the old Indian stuffs in design, and



BROOCHES. 'These are of metal oxidised, thinly to the purchaser; each, however, is conspicuous As a manufacturer, he has a foremost place.

also in colour. Of this the French cotton printers exhibited a magnificent display, in the same room with their show of printed cotton and printed muslin for dresses, in which seem concentrated all the artistic taste and invention the eye could desire.

DOLFUS MIRG'S piqués for dresses are printed in flowers, heartscase or bluets in colours, his muslins with flowers or leaves of grisaille or shades of blue. Some have wreaths of flowers terminating in small photographs set in medallions.

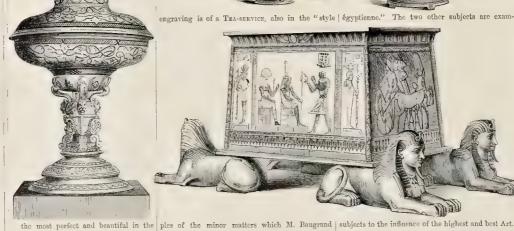
Next in attraction to the French exhibition was the Swiss. The eye is perfectly dazzled with the brilliancy of the scarlet cottons fabricated, not for the rich and the elegant, but for the labouring classes. The Turkey red of RISTER, ZIEGUER, TSCHUDY, and others, was one of the most remarkable displays in this class. Their grey

The collection of jewels and "Art-gems" | Exhibition. The leading object of our selection is a Jewel-Box, of Egyptian character. Another

of M. BAUGRAND, of Paris, were among



engraving is of a Tra-service, also in the "style | égyptienne." The two other subjects are exam-



GOLDSMITH'S WORK, SILVER AND JEWELLERY. BY HAIN FRISWELL.

delight as well as adorn the living beauties of Rome, of Paris, of London, and of that new world undreamt of in those distant ages— America.

Man

The passion of adornment is inherent in the human breast; and The art of the goldsmith is not only one of the most ancient, but also of the most durable, arts in the world; for while marble and the brazen monuments of kings have long ago perished by the tooth of time, the disintegration caused by weather, or by chemical change, the personal ornaments of the kings, in silver and gold, or the very jewels which they most prized, as brilliant as when first cut, have been recovered from the graves of Etruria and the sepulchres of Egypt, so fresh and perfect that their patterns—original in their grey antiquity—serve our present workmen, and

The honoured name of Minton, of Stoke-upon- but by the universal accord of "all nations." nearly every variety of form and ornamenta- tion as applied to ceramic art. They were of



Trent, obtained augmented renown in the Ex-





excellence second to none; and England is the principal object we now engrave is a greatly indebted to the firm for upholding its character in this branch of Art-manufacture.

The principal object we now engrave is a greatly indebted to the firm for upholding its character in this branch of Art-manufacture.

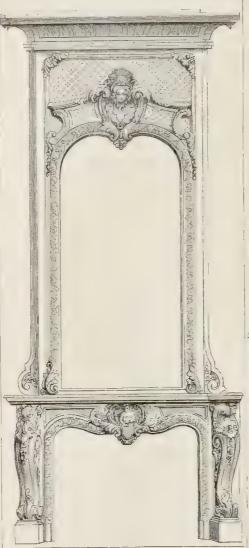
not known; and in the jewellery of the Tudor period, as we can perceive even in oil paintings and illuminations, as well as in amples that remain to us, the stones are like those which now adorn Eastern kings—table-out, transparent-like pieces of flat stone, with bevelled edges, and but little more brilliant than glass itself. Greater knowledge brought us greater beauties in the jewels and in the precious metals; but bright and beautiful, corruscating, sparkling and reflecting, as they have been made, it is yet felt that adornment simply by the aid of the jewel is a rude kind of pleasure. Mr. Ruskin thinks that a time will come when we shall "relegate to the adornments of the chariot and the

trappings of the steed the heavy roundels of gold and the barbaric pearl," and call our true jewels the good men and women whom our influence makes; that happy time is not yet reached, but we have at least gained that when all true jewellery and gold and silver work must be in effect not merely a piece of rich barbarism,

but more or less a work of Art.

'This being conceded, it will be evident that as Art, in a restricted métier, improves but slowly, we can have made but little progress since the Exhibition of 1862; and this advance, we must own trankly, is rather with continental exhibitors in the Paris Exhibition than with our own. Nor indeed are they alone, since from

We engrave a very "neat" and admirably executed Chimney-Piece | We engrave on this page another Chimney-Piece, of red marble, one of the



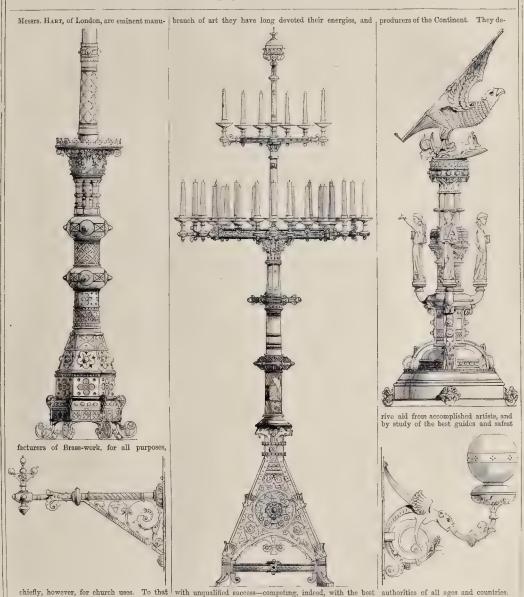


of white marble, contributed by M. Jacques Rousseaux, of Antwerp. | contributions of M. Parfoury, an eminent marble manufacturer of Paris

America we noticed some excellent work by Messrs. TIFFANY, of New York, including a silver model of the steamer Commonwealth, a paddlewheel boat with four decks, which is marvellously done. There was also a smaller model of the Vanderbilt by J. Dean Benron, and some excellent tea-services of good form and very sound and clean workmanship (ville Art-Journal Catalogue); and drinking cups and centre bowls decidedly good. The Messrs. Tiffany did not send any ambitious Art-work, but the articles they exhibited were thoroughly well wrought. In the same category, as being ingenious work of its kind and well put forward, we may call attention to the filagree work of Turkish manufacture; and much of East Indian work of the same kind; gilt and frosted baskets, egg-cups, candlesticks, and salvers. In this the Indian far surpasses the Turkish workman. In the

Italian Court this fragile but ingenious production was exhibited by M. EMILE FORTE, of Genoa; and excellent work it is, surpassing in design and form, but not equalling in execution, that from Hindostan. The number of articles which are made up in this way is curious—fans, combs, buckles, boxes, and even passepartouts and picture-frames being of the number.

M. CHRISTESEN, of Copenhagen, and M. C. MOELLER, of the same city, exhibited some excellent solid and durable silver work, partly oxidised; a looking-glass frame by the latter, with standards, is truly and worthily wrought out. The Norwegian silversmiths (one would think the climate too rude and cold for such trifling) also put forward a fine bouquet of flowers, wholly of filagree work; and a waistbelt covered with plaques in filagree, which is curious, if not excellent. It is to be remarked that all



the Danish and Norwegian plate is good in form and of excellent workmanship, if the workers have not yet arrived at the extreme and somewhat useless degree of polish of the English and French.

Next to form in plain work, we must also praiss the colour of the plate of the northern countries. Colour is produced partly by surnishing, that is, rubbing down a soft substance with a harder one, or by blue stone and a series of cutting powders, to which succeeds rouge and the ball of the workman's hand. Simple as this process may seem, it is in reality not so. A dull colour with no reflection, a black cloudy appearance, in which there are certain nuances of a red colour, called by the workmen "foxy," can be at once detected in plate improperly polished, and is often seen on the surface of electro-plated goods. The beauty of plate



Their works, principally in oak, are admirably | tions from established authorities, and sometimes | from models by the best artists of Germany.

Anne were not without merit—that we have a genius who can in any degree claim to be his successor, Antone Vechite.

This great workman, who is insufficiently educated in Art (whence certain failures always arising from a temerity which is the offspring of an imperfect anatomical knowledge), first made his appearance in Paris as an imitator of Cellini, and was thence of the house of Storr and Mortimer. One of the founders of the house of Storr and Mortimer. The small vases and cups produced by Vechte, therefore, is properly a French workman, although his finest works, produced in England, were shown in the exhibits of Hunt and Roskell. But he has his pupils, and properly to England by Mr. John Mortimer, one of the founders of the Brothers FANNERE (A. F. and J. T.), of the Rue Vaugibrought to England by Wechte, as the work of Cellini, and sold at a great price by the antiquity dealers of Paris, are very charming (perhaps his initiations are the finest productions of the artist); but in England he was enabled to work on original conceptions, which, while they dignified silver work, and raised it to the level of Art, while they dignified silver work, and raised it to the level of Art, while they dignified silver work, and raised it to the level of Art, while the produceds except in fame or as an advertisement. Vechte, therefore, is properly a French workman, therefore, is properly a French workman, although his finest works, produced in England, were shown in the exhibits of Hunt and Roskell. But he has his pupils, and properly enough he has founded a school. Of his school the chief hexhibits of Hunt and Roskell. But he has his pupils, and properly enough he has founded a school. Of his school the chief which is the Brothers FANNERE (A. F. and J. T.), of the Rue Vaugibrought of Hunt and Roskell. But he has his pupils, and properly enough he has founded a school. Of his school the chief whitise of Hunt and Roskell. But he has his pupils and properly enough he has founded a school. Of his school the exhibits of Hunt



other of his many rare, valuable, and beau



TO M. FROMENT-MEURICE we have already accorded justice. It is a privilege to engrave

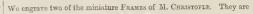


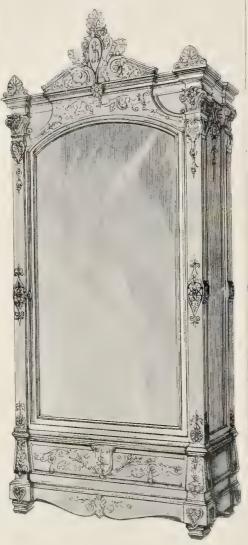
of crystal, the ornamental portions being in | engravings are of an exquisitely modelled Seal, "enamel," and a charming Brackley. Our other | and a gom of the purest water—a "Coffrey"

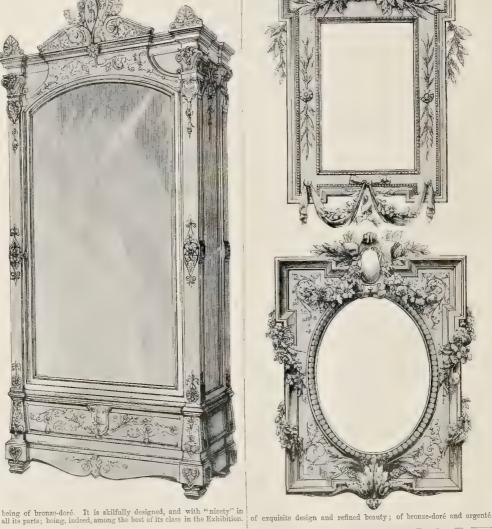


master can be traced in these; the subjects are taken from the "Roland Furieux," and are noble in design; the relievo is very high, and the iron has been dealt with as if it were malleable as copper. The reposses work quite equals in force that of Vechte; and in freedom, generosity of thought, and true Art-work, very far surpasses that of Mr. Armstead, to which it has been compared. The Roland shield has been purchased by Baron Boo. The Fannières also exhibited a vase for iceing champagne, covered with artistic work, and very excellent in shape. A silver gilt centre for table, and another but slighter spécialité of theirs, seems to be engraved jewellery and silver work. There was a clock with two subjects, Music and Painting, engraved on it, which is charming. In all the work exhibited by these gentlemen one can see that the heads of the house are themselves Art-workmen,

This engraving is of a Cabiner manufactured by M. Roll, one of the leading Ebenistes of Paris. It is of ebony, the ornamentation







not rashly, ventured into competition with his master in producing the Milton shield, which was seen in Messrs, Elkington's exhibits, and which is a very graceful, tender, and charming work of Art (engraved in the Art-Journal Catalogue). He justly merits the gold medal he has won. Vecthe, it will be remembered, produced for Hunt and Roskell a tripartite shield, in which Shakspere, Newton, and Bacon were illustrated each by an oval plaque of silver in repoussé, set in a frame of iron damaseened in gold.

The house of Frankent-Meurice has long been known to lovers of artistic plate. Excellence of design, happiness of adaptation, play of fancy, and great care and cleanliness in execution, characterise all that Meurice has done. There is also a certain love of

We engrave a Basket of silver filagree, executed and exhibited by Herr Thoskrup, of Christiania, Norway; a work of great merit, and of singular beauty in design and finish.



We engrave a Frame carved in Box-wood by Diotisalvi Dolce, of Cison, Treviso.

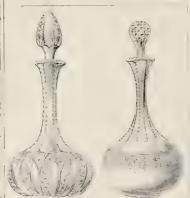


It is a fine and forcible "story," told by a master-mind and hand; animals, birds, and insects, are seen among vine leaves. They work out the purpose of the artist.



of JOSEPH MICHIELI, a distinguished artist-manufacturer of Venice. The "Sea-Queen" was a very valuable contributor.

Next to Froment-Meurice, and in the opinion of many even surpassing it, were the exhibits of M. Odior. But in richness and delicacy the firm just noticed is far in advance. M. Odiot showed three large and ambitious pieces of presentation plate, which illustrate and celebrate the Creasot Iron Works (wide Art-Journal Catalogue). Muscular smiths, weary with toil, strong and soiled with work like Vulcan, are seated at the base of the candelabra and centre-piece, in the midst of unfinished portions of their labour; and the great merit of the work is its thorough fitness. Heavy in design, and somewhat rough in execution, it is still truthful, and full of the right feeling; and the pieces strike one as altogether more worthy of presentation to the Stephensons and Brasseys of the day than the work our English firms turn



We devote a page to engravings of TABLE-GLASS



turers, except in so far as works made expressly for them are decorated from their quently no medal was awarded to them in





| this class, although the great merit of their | "exhibits" was universally acknowledged.

whole gallery of gods and goddesses, Cupids, Victories, Venuses, Neptunes, Amphirites, and last, but not least, the beautiful city of Paris, upon whom all these gods and goddesses are attending. This work has all the faults of such pieces. It is diffuse without being effective: and it is so vast that it is only at the great being effective: and it is so vast that it is only at the great heasts of the Hotel de Ville it can be seen to advantage. The figure-work of Christofle seems to us to be coarsely luxurious, and to the work of Froment-Meurice, and that artistic excellence which the Work of Froment-Meurice, and that artistic excellence which the Brothers Fannière produce. Still there is a great merit in some of Christofle's work, and while the crowd is attracted by the "surfout de table pour S.M. l'Empereur," and the grand silver-gilt galaxy of the "surfout et service de dessert de la ville de Paris,"

The beautiful object engraved on this page— Hunt and Roskell—is the work of Antoine reponse, for his Royal Highness the Duke one of the many admirable issues of Messrs. Vechte, by whom it was executed, in platinum D'Aumale. It is the Cover of a Missau of



rare Art-value, commenced by an ancestor of the cover is The Assumption of the Virgin. been justly classed among the foremost Art-works his Royal Highness a.d. 1390. The subject of This production of the accomplished sculptor has

delicacy of work, tone, and colour, go far to rival the Japanese work, and this is very high praise (vide Art-Journal Catalogue). M. RUDOLPHI, besides showing a fine dish, oxide, chased in high relief with the subject, "Joseph vendu par ses frères," has a method of setting jewels in his silver-work which is a reproduction of a medieval method that may now pass for a novelty. The small and delicate oxidised work of Rudolphi is of very high class. He exhibited a most beautiful vase set with emeralds; seent bottles and dagger handles; paper-knives made rather to stab the critic thau to cut the book, and sundry articles de lux which are worthy of great praise. There was a small group (vide Art-Journal Catalogue)

of the Flight into Egypt, into which pearls are cunningly and artistically introduced. M. COFFIGNON, Aine, had, among some curious chain work in oxidised silver and gold and silver, a coup de chasse which is worthy of remark, and a little casket purchased by the King of Spain, that does credit to the taste of his Majesty (wide Art-Journal Catalogue). Mesers. MARREL ET FLIS, of the Boulevard de la Madeleine, put forward several pièces d'Art, which are truly admirable; they exhibited also silver with blue enamel, swords with oxidised silver hilts, and a fine work of Art especially calculated to please the French taste—an ebony and silver arm-case, and an oxidised shield, with a fight chased

MM. CH. PILLIVUYT AND CO. are manufacturers establishments in Paris and in London, and M. Pillivuyt received a gold medal with the of Poncelain at Mehun and Nevers; they have are among the principal fabricants of France.



ductions of the firm are of the highest order. | In all cases they are ornamented by the skilful | pencils of accomplished artists. Their chief



merit, however, consists in the originality of of subdued tints. The Court of Porcelain and objects which have, no doubt, been carefully the colours employed; these are principally Earthenware was full of suggestive objects— studied by manufacturers of other countries.

in high relief on it, which is not unworthy of Vechte. The French, who are fond of romance and Eastern reproductions, French, who are fond of romance and Eastern reproductions, think very highly of an Egyptian necklace made by this artist-workman, in which the Egyptian scarabeus is introduced. M. DUPONCHEL, who has not the pretensions of his larger rivals. exhibited some excellent plain clean work, good in form, sound in execution; and some worthy Art-work in silver and enamel, gold, enamel, and crystal—a substance not sufficiently often introduced in our objects at home—and some silver-gilt moresque work, which is pure and gold.

which is pure and good.

French Art in the precious metals, and in copper, brass, and iron, has an impulse given it which at home few of us can wish for. This is in making images for the Roman Catholic Church, and in forming crucifixes, saints, madonnas, altars, and other

church-work. Such productions come within our proper province to notice, and that notice must be one of great, although qualified praise. The two chief firms seem to be those of ARMAND CALLIAT and the MM. POUSSIELOUE. The latter exhibits the designs of M. Violet le Duc, and produces some admirable work of the usual character, painstaking, even prayerful in tone, but conventional in style; the pyxes, crucifixes, monstrances, or ostensoirs, small shrines, lecterns, croziers, and church-work either in plain brass, brass gilt, silvered, or real silver, and sometimes in part of real gold, partly covered with enamel, are all pieces of excellent work, very conscientiously executed, the only fault perhaps of which is the conventionality that is simply inseparable from church tradition. Armand Calliat exhibited a very gorgeous collection of this work; some of his shrines are of immense size,

The varied articles in Cast Iron manufactured by M. Durenne were objects of brilliant in execution—rivalling, indeed, the

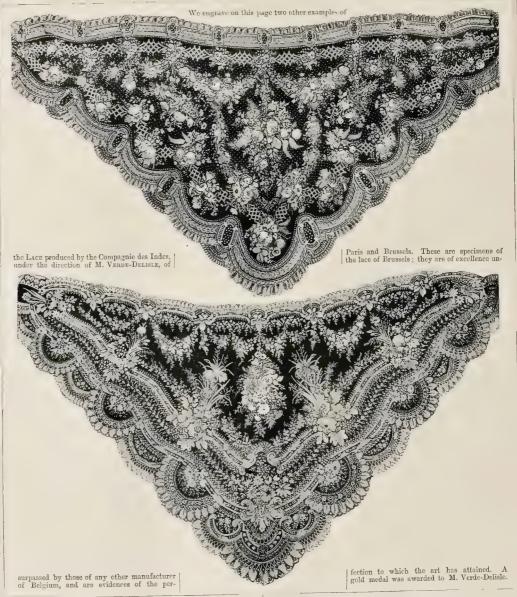


best works in bronze—they gave to the coarser of commerce; for its application is not only material an extent of popularity that cannot but "tell" advantageously for it as a branch of M. Durenne has achieved his success by em-



and covered with a profusion of Gothic work and figures, that give them the rich appearance which stukes every one so forcibly on going into a foreign cathedral.

Messrs. Poussielegue-Russand exhibited some very free and effective church-work, noble in design and sufficiently delicate in execution; there was a gilt candelabrum, with figures in oxidised silver, made for the Church of the Madeleine, which is remarkably good. M. Bachelet may here be mentioned also as having produced some fine large figures, which are very effective at a distance, and admirably adapted for ecclesiastical adornment; he had some fine large figures, which are very effective at a distance, and admirably adapted for ecclesiastical adornment; he had some fine large figures, which are very effective at a distance, and in their treatment the delicate paintsking manner of the mediaval artists. Referring to the Messrs. Poussielgue, we may recall to the reader the very magnificent gilt high altar for Quimper



and materialist, reached a period of renaissance; but that, unfortunately, it is too easily content with admirable work servilely copied from Gothic patterns, and is without that freshness of invention and elasticity of design which can alone save Art from becoming degraded.

invention and elasticity of design which can alone save Art from becoming degraded.

Let us now turn to the singular but not always happy invention and design which the French exhibit more than any other nation, and let us couple with it the scholarly reproductions and the learned Art by which they have, not for the first time, been so honourably known. We look in vain for the same spirit among our English houses. It is not alone that the English artist wants imagination and fance: it is too often the fact that his employer has the narrowness of mind which springs from lack of education, has no feeling for beauty of design, or novelty of adaptation and

accommodation, that is, for Art. Hence he is content to run on in a narrow groove, and rather to convey his designs from other producers, either foreign or English, than embark in anything which betokens esprit and mind. English work, therefore, shows a lack of fancy, design, novelty of shape and purpose, which to us should be a national reproach.

of fancy, design, novelty of shape and purpose, which to do doctore be a national reproach.

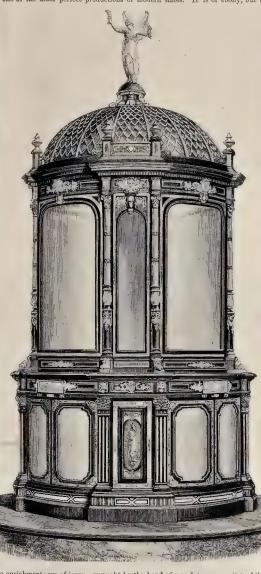
Of novelties, let us note that of substance first. In the aluminum-bronze, Messrs. Paul Morin & Co. produced cups, harness, several very artistic plaques, busts and statuettes, mountings of sticks and of harness, for which it seems to us this metal is admirably adapted. Messrs. Veyrat, of whose large statue of Ganymede I have spoken already, showed some enamel and gold work, which is a close copy of Japanese work, and has all the excellences of that work, and they are many, besides the great

The Cabinet of Alessandri is one of the most perfect productions of modern times. It is of ebony, but all | figures in low relief, and the



AND SON was not only a chef-





dauvre of the Exposition: it the enrichments are of ivory—wrought by the hand of a sculptor—an artist of the very highest order. The four Figures that occupy niches in the base, the smaller mirable indesign and execution.



several minor details, are all ad-



merit to European eyes of perfect novelty. M. Hereert gave us some admirable coral works, with many novel designs; Messrs. Charlot, Robellard & Co., some silver work and gold work, modelled in leaves, flowers, and delicate tracery, very pretty and fantastic; and some modern Limoges, Faience, and other enamels, which are beautiful in colour, and in many respects not to be distinguished from the antique. In a dozen precious little bits of distinguished from the antique. In a dozen precious little bits of work fancy and design are to be seen, and will at once be gladly recognised. M. Dottin showed a cup of deep blue enamel, and Raffaellesque in ornamentation, which was purchased by a rich connoisseur, who has indeed reason to congratulate himself on his acquisition. I have already referred to the crystal de roche intro-

The observations we have offered in reference equal force to those of M. Bezault, another of to the Pariers-Peints of M. Hoock apply with the leading manufacturers of Paris. His de-



his productions have obtained fame in every | gold medal. We engrave the decoration of the | only in objects of that class he obtains emi-country of Europe. M. Bezault, too, receives a | side of a room, and part of another. It is not | nence: all the minor issues of his establishment,



in several "styles," are of great excellence— | and as perfect as works of the class can be in | has a large connection in England, having refined and pure in design, harmonious in colour, | "neatness" and accuracy of finish. M. Bezault | a managing agent in Laurence Lanc, London.

produce the equal of a dish by this house, on which is enamelled the Triumph of Cupid; a tazza which bears on it an Indian huntress; and a casket, whereon is an Indian girl on a gold ground.

M. Aucoc—who proves his Art-knowledge in a tea-set which is an anachronism only in its pattern, of Pompeian or Greek form, partly gilt, and especially in a magnificent set of cameos which he put forward—had a curious but very effective set of jewellery, insectes naturelles montés—actual insects—flies, beetles, &c.—mounted in gold. Beautiful in form and brilliant in colour, these New World flies—they are inhabitants of the Brazils and Mexico—would, upon some ladies and with some dresses, create quite a sensation. Fancy and novelty in form are both shown by M. Boucheron, who exhibited a tea-set, the pieces of which are

M. Meissner, of Paris, manufacturer, and merchant; a class of producers unknown in England, but by no means uncommon in France. His quently arrest attention as examples of pure, indeed, of



high, Art; such as may be coveted by the educated con- | within the reach of ordinary buyers of beautiful things. noisseur, although produced at prices which bring them | He exhibits in his atclier, which is his workshop and his



sale-room, various examples of Art in electro-bronze, charm-les at once the designer, ingly modelled and delicately chiselled—vases, candlesticks, dred different articles, all good, and of much beauty.

The Jewellery of M. Froment-Meurice exhibits much of the fanciful play that we have spoken of. It is said that Napoleon I. In his list of "jewellery" included harness and stable fittings; we may therefore safely include in ours a fine crystal vase with Raffaellesque ornament, gold or silver gilt, and cut into delicate tracery, and, as workmen term it, brought on the vase; also a fine emerald, pearl, and diamond suite, and a "couper tendelabres," curiously and very effectively gilt in two colours, and purchased by "S.M. l'Impératrice," who may well be congratulated on her purchase. We have before referred to M. Christofie's charming little tea-set, which exhibits novelty and fancy in their most charming phases. M. DUPONCHEL showed some remarkably good parcel-gilding, and exhibited an originality and freshness of design in a very fine diamond necklace set with heavy gold, that is worthy of remark.

M. Soufflot had also some admirable specimens of settings to his jewellery and diamond work. In this kind of work we must remember the artist is circumscribed in space, has no colour save that contained in the flashing brilliance of the stones, and truly must be intensely careful to securely fasten the precious and transparent carbon which the world so much admires. It is said that a certain Prince Esterhazy never danced without shaking off several hundreds of pounds value from his diamond ornaments. This, with the usual French settings, would not only be possible, but so probable, that the question would merely be of the value of that which he lost. In the fine delicate work, for instance, of M. WIESE, of the Rue Richclieu, one is constrained to doubt whether the settings would be strong enough for the ordinary wearer of jewels. In jewels and gold work for personal decora-

MM. Braquenie, of Paris, eminent manufacturers of Carpets and works in Tapestry,

We engrave a Vase, the master-piece of the Royal Manufactory of Berlin. It is good in form, and beautifully painted: the handles are of bronze-doré.

woven emblems, the one of Peace the other of War; they are of beautiful fabric, and au-







supply us with two examples of their manufacture—Bonders or Tayestray in which they have best artists of France in the production and ornamentation of ceramic Art. mirable examples of the art. MM. Braquenić are among the extensive fabricants of France.

tion M. Lemoine distinguished himself by his gold bracelets; MM. Cadet-Picard by their coral and fancy jewellery; M. Quitalle-Lemoine by some diamond, emerald, and pearl work, which is very fine and well mounted; and MM. Lemaiter, Chobillon, Billard, and thaley-Lasue by exhibits of French and foreign orders of knighthood, for which the French, a chivalric nation, seem to have claimed a certain specialité. It is true, again, that these, if made in England—as, for instance, a star of the Order of the Garter or of the Bath—would, in solidity, sharpness, and in durability of make, far surpass those made in France; but the enamelling, the colour, and the heraldic designs of the French artist, would be better than that of the English.

While, as a rule, the highest educated nobility, and those who have the greatest share of that special knowledge called the savoir



the many marvellous works of the renowned firm of Christofile; they are modelled, by the artists of the establishment, MM. MATHURIN MOREAU and MADROUX. described as tasting—the one the pepper, the other the salt.

"The Education of Achilles," for so this very beautiful Vase is entitled, is one of the two exquisite Salt-Cellars which fill this column, also the productions of M. Christopher, are from models by the



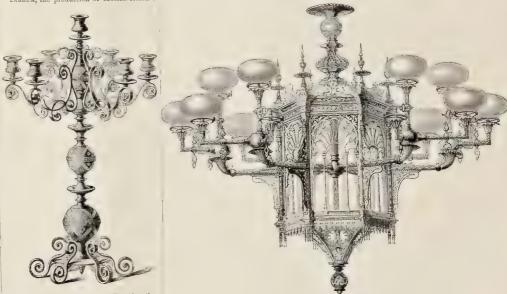
late admirable sculptor, Klagmann, to whose genius the manufacturers of France owe a large debt of gratitude. The



brooch with pendants, a charming clock-case with enamel figures, the hours of the dial set with diamonds; but to M. Mellerio the palm must be given of having exhibited the finest jewels—as regards jewels or precious stones purs et simples—for he showed a set of suppliers which we should think were the very richest and purest in all France—nay, in all the world. These stones are so fine that—those who have studied the subject will understand us—they look as if they were the completest imitations, such is their size and freedom from flaw. It will be remembered that emeralds and sapphires are the two stones most easily imitated. It was only requisite to look at the abundant evidence fornished by the theappring that the standard of the palm of the solution of



tained high renown; it exhibited many admirable | works in 1862, and has since made large advances, We engrave a Chandelier and a Candelabrum, the production of Messrs. Kissing



AND MOLLMAN, of Iserlohn, Prussia; they are of iron, but bear all the delicacy and refinement of bronze. This firm has ob- obtaining admirable designs from accomplished artists, and executing them with consummate skill.

as boys say of their suits of clothes,—made for the Queen of Madagascar; M. Boucheron a pink coral necklace, very valuable, and also a necklet set with large single diamonds, which must be very effective on the wearer; M. Mellerio a fine large amethyst set, and a crown prettily disposed, and made of leaves studded with small diamonds; M. Fontenay is to be especially praised for his Pompeian jewellery; M. Barst showed some diamond crowns, an emerald and diamond swite, fine diamond stomacher, crown, and collier, very worthy of being illustrated and handed down to posterity, although no illustration could do justice to the beauty of the work and stones, or to a pearl head-dress, which is very effective or the very lip to the joint, is no mean workman. M. Rovenat showed some diamonds and precious stones admirably set (vide Art-Journal Catalogue); M. Constant Vales numerous fine pearls; M. Tossart some imitation pearls, in which, as we have hinted, the French are unsurpassed; M. O. Massin a fine diamond agreet for the Pasha of Egypt. The English jewellers we have placed, as guests, next after the work in the world is to be found in these two countries, and each country remarkable. M. CHALLOUX showed as his spécialité a goodly collection of those Russian snuff-boxes which are covered with a dark and most durable enamel; and M. Bumeau'some gold snuff-boxes



We engrave two exquisitely carved Frames, the work of Signor Dominico, of Venice; they were foremost among the many admir-



able productions of the class that graced the Italian Court—proofs of the revival of Art in that ever interesting country. The exhibitors,



are true artists, giving evidence of skill in finishing and genius in designing.

firms. On the other hand, they are superior to the French in sound work, in solidity, endurance, finish, richness, and excellency both of material and execution. Hence it is that true perfection—so far as an age can advance thereto—is to be found in a firm with workmen combining both qualities.

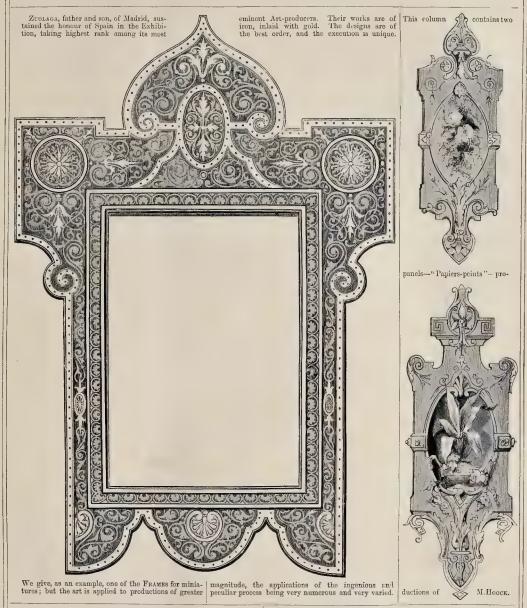
new relations between master and workmen will materially alter work, in solidity, endurance, finish, richness, and excellency both of material and execution. Hence it is that true perfection—so far as an age can advance thereto—is to be found in a firm with workmen combining both qualities.

In France there are fewer lets and hindrances to the judgment and capacity of the individual than there are in England. The purchaser is more often brought face to face with the designer or executant of his order; hence there always will be more liveliness and vivacity of taste apparent in that of the Frenchman; while from the shopkeeper, naturally looking to finish in the work he produces and getting blunted as to novelty of design, we obtain plenty of solidity and finish without any originality. It is possible that

new relations between master and workmen will materially alter



Edinburgh, had some good brooches in cameo, and other sound jewellery work; Mr. Donne, a silver-engraver, a fine plate of the Resurrection of our Lord, a fox's head after Landseer, well engraved, and a subject from Bartolozzi, in which the Cupids are remarkably good; Messrs. SHORE AND FISHER some capital Britannia metal-work tea-services, &c.; Messrs. Howell and State Landseer, well one capital Britannia metal-work tea-services, &c.; Messrs. Howell and the price of very novel form, introducing enamels of boys, beautifully painted and designed by Wilms; a ever of enamel and gold, falls ornaments; Mr. Benson, in addition to his clocks and watches, some fine claret jugs, and two remarkable caskets, made to contain the Freedom of the City, and presented the one to H.R.H. the Prince of Wales, and the other to the Duke of Edinburgh (vide Art-Journal Catalogue); Messrs. Cattrwars, of Calcutta, silver filigree-work of excellent kind, of native manufacture, and some silver-work imitative of the English. Messrs.



desired; Mr. W. J. THOMAS, of Oxford Street, some excellent diamond work; Messrs. SRIDMORE some gold and silver plate, artistically designed (in the Architectural Court); and Mr. Jours BROGDEN, of Henrietta Street, Covent Garden, gold chains, bracelets, and other jewellery, for which the firm has become justly celebrated.

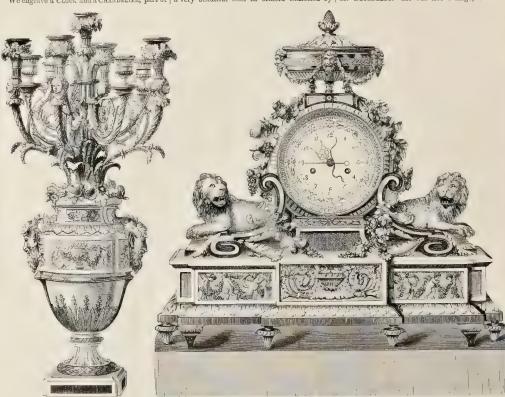
celebrated.

In silver work Messrs. Hancock had in the centre aisle some very fine English cups, one by Monti, illustrative of the poetry of Great Britain—a cup thus dedicated to, and illustrative of, Lord Byron; a tazza to Thomas Moore; another to John Milton. These are very good. Mr. Hancock showed, in another case in the avenue, two parcel-gilt cups of sound work; the Doncaster race cup; a testimonial presented to their commanding officer by the

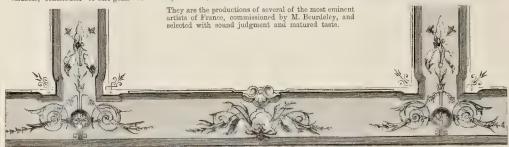
officers of the 1st regiment of the Life Guards, with troopers in the uniform of a regiment at three periods, 1671, 1742, 1855. In another case we noticed four English groups and cups, the Doncaster of 1863, the Goodwood of 1864 and 1866. These are perhaps more than usually carefully finished; but it is time we had more variety and more utility introduced into these large and generally useless masses of silver, which are now simply memorials of the triumph of a particular racehorse.

Of the same class Messrs. ATTENBOROUGH showed a fine cup of the York races, made by Messrs. Bell, of York. There were also exhibited a series of all the race prizes won since the year 1855, the work of various English silversmiths, which present the sameness and general want of possible adaptation to any use,

We engrave a CLock and a Chandelier, part of a very beautiful suite in ormolu exhibited by M. Beurdeley. He was not a large, but a



valuable, contributor of Art-gems of varied | character, some of which are in England, | having been purchased by the Earl of Dudley.



We fill the page by selecting a "bit" from one | of the Decorations for Rooms, the production of | M. Hoock, manufacturer of "Papiers-points."

of which we have complained. Messrs. EMANUEL, of Portsmouth, of which we have complained. Messrs EMANUEL, of Portsmouth, showed a cup good in design, rich in colour, but wanting in finish, won at Stockton in 1865; while Messrs Presenton, of York, sent the York cup for 1866, also partly gilt, and evidently made from the same design as the Stockton cup; Messrs. Garrard the Ascot cup of 1866; Messrs. Hunt and Roskell. one also at the same place, and in the same year. The Goodwood cup of 1865, made by Messrs. Hunt and Roskell, exhibits a model of Queen Elizabeth on horseback, carefully executed. The Bath cup of 1865 is of sound work, made by Garrard; and that of York, of 1865, made by T. Smith, of London, is also good.

We have reserved to the last the firm of Messrs. Hunt and Mortimer, made a great reputation. Although Messrs. Rundell

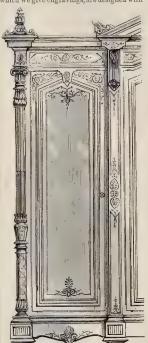
and Bridge, and one or two other silversmiths, in the beginning of this century did something to elevate a mere trade into an art, yet the pieces produced were heavy and inelegant, although remarkable for sound workmanship and clean finish. It was reserved for Mr. Storr, in conjunction with Mr. Mortimer, to introduce such an artist as John Flaxman as a designer for silver, and the late Academician Baily, as one who superintended Art-work in silver. To these artists may be added the names of Vechte, Armstead, Brown, F. Hunt, and Barrett, with others. The list suffices to show that this firm should be recognised as one that has gone beyond the old routine of mere shopkeeping, and has endearouted to bring to bear upon work in the precious metals the higher instincts of the artist.

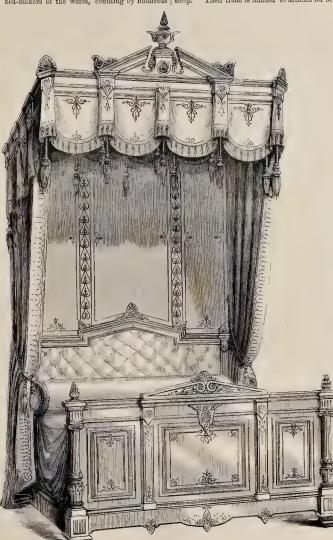
Messrs. Heal and Son, of London, are the great of thousands those to whom they give "balmy bed-makers of the world, counting by hundreds sleep." Their trade is limited to articles for bed-





which we give engravings, are designed with



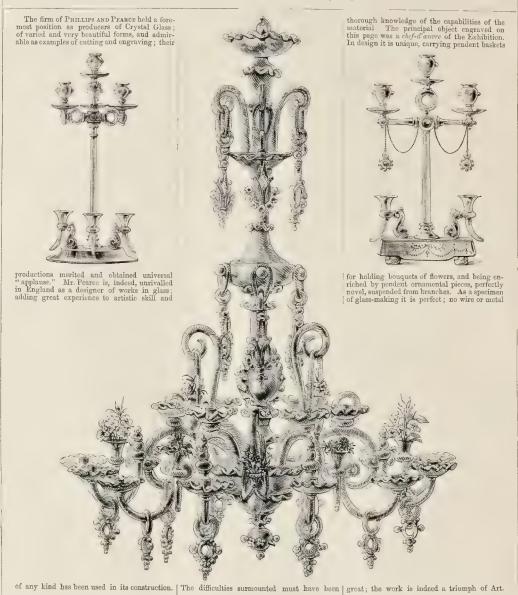


rooms, and in these it is but justice to say they surpass all competitors, producing works of great common and cheap. The Bedstead, "complet," judgment and skill, and admirably finished.

PORCELAIN AND POTTERY.

BY JAMES DAFFORNE.

BY



a cup out of which the helot quenched his thirst—forms and shapes which have served as models for the great potters of after ages.

The art is almost "as old as the hills;" as old, that is, as the clays which are the potter's materials. Possibly Adam and his immediate descendants may have drunk of the cooling waters out of the hollow sea-shell, or made a cup of the tough rind of some fruit; but, certainly, men learned at a very early period to employ earths for articles of domestic and other uses, and so we may trace back the art of the potter to a period long antecedent to that we read of when Joseph interpreted the dream of Pharaoh's chief butter, and afterwards rode in state in the second chariot of the Egyptian monarch. Yet is it no less singular than true that modern taste and Art-knowledge have added nothing to what has been handed down to us from remote ages, except in the way of

decoration, and, it may be, in the employment, or adaptation, of materials. No country, however high it has stood, or still stands, in the civilised Arts, has improved on the forms which were familiar among the polished nations of the world more than two thousand years ago: and the reason is obvious. Nature supplied them, as it has done their descendants, with models, and they so well applied them that others could do no more. The floral and vegetable world has always been the "manual" of the designer; and among the paintings left on the walls of ancient Thebes may be traced one of a drinking-cup, the archetype of which was the lotus of the "flowery Nile," as well as others showing designs of similar floral origin. But even among these bygone peoples there were degrees of progress: the Etruscans acquired their knowledge from the Egyptians, and improved upon what they had



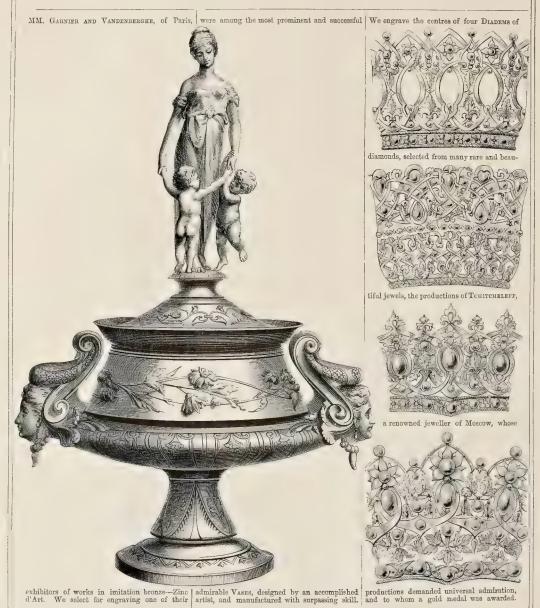
The foundation is of satin-wood, the ornamentation of the panels being of various coloured woods, facture it is not surpassed by the production of entirely by English artisans. It has been purinlaid with marqueterie. The panels are filled any age or country, and will be memorable as the chased for the Museum at South Kensington.

learned from them; while the Greeks, who had studied in the schools of the Etruscans, surpassed their masters in grace and purity of form.

purity of form.

Perhaps it would be impossible to suggest any Art-industry which exhibits so marked a triumph over the comparative worth-lessness of the materials used as do pottery and glass. Woods and metals have a pecuniary value in themselves, so also have such raw productions as silk, cotton, and other materials for textile fabrics, from the cost of cultivation: but clay, sand, flint, &c., are held in cheap estimation, indeed, until converted into "things of beauty" by the skill, ingenuity, and taste of man: then

they sometimes become, in their new condition, objects of inestimable value. The exercise of plastic art, it has already been remarked, must belong to the very infancy of mankind; and it would naturally be suggested, as was said twenty years ago by a writer in our journal, the late Dr. W. Cooke Taylor, "by the impressions made by the feet or hands in the soil when moistened by a shower of rain. This conjecture," a very ingenious one, by the way, "is corroborated by the fact, that the earliest fictile establishments were placed in the neighbourhood of rivers, more or less subject to periodical inundations; the Babylonians, the Egyptians, and the Etruscans became potters from



their vicinity, respectively, to the Euphrates, the Nile, and the rivers of Northern Italy. The discovery that the forms given to the moist clay might be rendered permanent by heat and pressure, was indicated by Nature herself whenever an inundation occurred; the soil became hardest where foot-prints had fallen." The observation of this natural fact would necessarily lead to its artificial imitation: and hence, as the knowledge of it spread among nations dwelling in more temperate climates, they learned in time to substitute artificial heat for that supplied by the solar rays. Thus originated the process of hurning in the own.

Thus originated the process of burning in the oven.

The potter's wheel is almost of as ancient a date as is the art itself to which the machine is applied. Many centuries before the prophet Jeremiah wrote,—"Then I went down to the potter's

house, and behold he wrought a work on the wheel,"—it was in use; and, singularly enough, the wheel of the present day differs but little from that which was employed in the time of Moses and the Pharaohs.

the Pharaohs.

The practice of the potter's art may be called universal; for there is not a country, however rude and uncivilised, which cannot show some examples of this branch of industry.

It was long an opinion that the earliest attempts to make a compact earthenware with a painted glaze originated with the Arabian dwellers in Spain, about the ninth century; but the glazed bricks discovered in the ruins of Babylon, the enamelled tiles found among the deserts of the East, and the glazed coffins exhumed from the ancient burying-places of Assyria, all carry

We copy two CLARET Jues, of engraved glass mounted in



ormolu, productions of the firm of LOBMEYR, of Vienna,



whose works were unsurpassed by those of any other country.

We engrave a Vase of bronze, the work of Mrs. Augusta Freeman, a sculptor resident in Rome. It was a leading attraction of the Roman Court—a production of great merit; one of the examples of female genius so rife in our age. It is in



depicting children that the talent of the sculptor is principally displayed. The vase is two feet in height, of corresponding width, an alto-relievo, representing Bacchic fests. The effects of the carousal are indicated by figures at the base.

opinion that he only improved, and very considerably, upon the labours of his predecessors, by the use of finer materials, and the discovery of more perfect glazings. At the close of the fifteenth century and the beginning of the sixteenth, Oruzzio Fortalano, of Pezzaro, carried on an extensive manufactory of ornamental earthenware; and about the middle of the last-mentioned century, Bernard Palissy, whose history is so well known, in our own country especially, established a factory of what is called "Palissy ware," at Saintes, in France. This ware is distinguished for its successful imitation of animals and plants, and is remarkable for its beautiful glaze. The dukes of Tuscany, and more particularly, Gondobaldo de Rivira, patronised the new Art by every means in their nower.

lent BOHEMIAN GLASS, contri-

butions of GUILLAUME KRALIK.

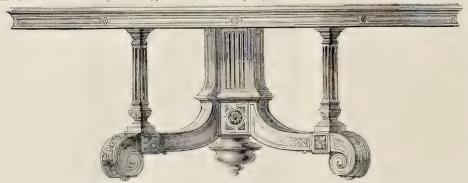
their power.
Towards the middle of the sixteenth century, the Dutch, who,

the invention back to a much earlier period. It appears, however, tolerably certain that these Spanish Arabians carried the art—or, at least, that it was taken either by them or others—into the island of Majorca, where it was practised with no little success. In the fourteenth century articles made in Majorca found their way into Italy, and there received the nare of Mujolica. From the time of the Romans to the date of this introduction, pottery appears to have attracted little notice in Europe, but the Italians now turned their attention to it, acquired the art of making the Majolica ware, and erected the first manufactory at Fayenza, in the Papal States; whence the French term Fayence, or Faience, as it is sometimes written, is derived. Some writers have given the credit of the invention of Majolica to the Florentine, Luca della Robbia; but the best and latest authorities are of

Messrs. Jackson and Graham, of London, ex-hibited the Table of which we give an en-the establishment, M. Alfred Lormier, and finish, for which the firm is renowned. It is of



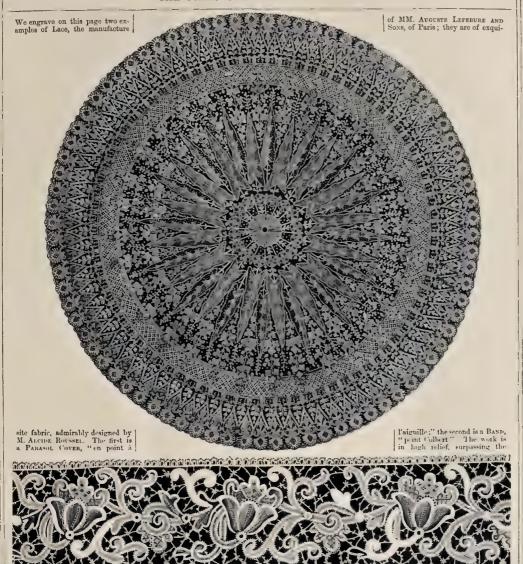
Amboyna wood, inlaid with marqueterie of various | Amboyna, surrounded with a narrow bay-leaf | sisting of bands of various coloured woods, woods. The centre is of the finest light-coloured | pattern in box-wood, the principal border con- | enclosing a delicate scroll-work of box-wood on



a ground of dark Amboyna; the top is completed by a moulding of ebony. The lower no work of its class that demanded and deserved of the Jury, the firm was "hors de concours."

among their importations from China, brought the ware of that country into Europe, commenced for themselves the manufacture of a substantial and somewhat graceful and ornamental description of pottery which obtained the name of Delft-ware and Delft-porcelain. In 1709, Böttcher, a native of Dresden, acquired a porcelain in the successors in that locality. It is not our intention here to offer an account of the manufacture of the various processes, and of the materials used in the rounder the general Munich, and other places in Germany, and ultimately to Sèvres, where the famous porcelain works were established.

The earliest known potteries in England were in Staffordshire. The earliest known potteries in England were in Staffordshire. The earliest known potteries in England were in Staffordshire. In 1709, Bitton. The service of the various processes, and of the materials used in the production of the diversified objects which come under the general term of pottery; but the brief sketch we have drawn of the arily history of this most beautiful and important factories now existing in that county, to which the taste and genius of Wedgwood have given an immortality of renown—one to unworthily maintained by his successors in that locality. It is not our intention here to offer an account of the manufacture of the various processes, and of the materials used in the production of the diversified objects which come under the general fluority in the county, to which the taste and genius of Wedgwood have given an immortality of renown—one to unworthily maintained by his successors in that locality. It is not our intention here to effer an account of the manufacture of the various processes, and of the materials used in the production of the diversified objects which come under the genius of Wedgwood have given an immortality of renown—one to convert the genius of Wedgwood have given an immortality of renown—one to convert the genius of Wedgwood have given an immortality of renown—one to ensure the genius of Wedgwood have

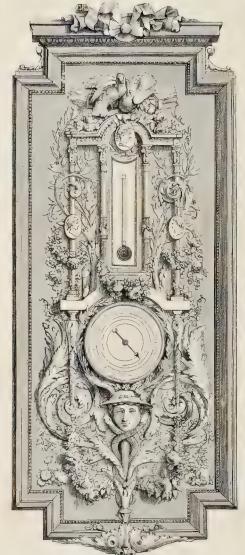


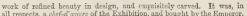
ancient "point de Venise," which it resembles | while it rivals. These productions are fore- | most among the most perfect of their class.

the countries which contributed; and as France was the most extensive exhibitor, and also the most comprehensive, she is entitled to precedence of notice.

France.—In any and every discussion of French porcelain, the IMPERIAL MANUFACTORY OF SEVEES must always claim primary consideration. It is from this establishment that France derives so large a portion of the ceramic objets de luxe which adorn her palaces and the mansions of her nobility and wealthy classes. The Sevres porcelain would be out of place wherever it was not surrounded by befitting accompaniments in the way of costly furniture and splendid decorations. In its soft yet brilliant colouring, its glowing landscapes, its gay figure-subjects, often set in a frame-work of gilding, it not unfrequently almost rises to

We engrave a Barometer, the production of MM. Gueret Frères; a A Statuette in imitation bronze-"Zinc d'Art"-a work of very great







work of refined beauty in design, and exquisitely carved. It was, in excellence both in design and execution, the production of M. Bov. all respects, a chef-d'exwre of the Exhibition, and bought by the Emperor. The figure holds in one hand a clock, and in the other a barometer.

matter of opinion: it is, and has long been, the fashion, and therefore, it may be presumed, has passed the bounds of criticism. The Etruscans and Greeks certainly decorated their pottery with figures; but they had not learned the Art of applying the painter's pharmacopoia to their productions; and if they had so learned, we may reasonably doubt their using it for such purposes. Where beauty and magnificence are the objects aimed at, where perfection of design, and the gorgeousness of colour, and purity of material, and delicate workmanship are sought after, whatever the cost may be, it is only reasonable to expect that the examples exhibited in the Sèvres court should be what we found them. And yet the productions of to-day are scarcely an advance upon those

This column contains one of the many beautiful HALL

We engrave four Figures in terra-cotta, by March, of | Charlottenburg, Berlin, from the models of a great





Herr March has carried his art to high | perfection, and sculptor of Prussia.



LAMPS, in cast iron, by BARBEZAT.

This Cabinet by Gatti, of Rome is one of the choicest | by Italy. It is of ebony, inlaid with ivory, most of the many choice works of the class contributed | beautifully designed, and executed with rare skill.

latter being made of powdered granite and felspar, the former of a combination of chymical substances; the hard porcelain requires but one firing, the soft is subjected to two bakings. The result, when each has passed through the artist's hands for painting, is, that the surface of the latter, when painted, is somewhat rough under the touch, while the former is perfectly smooth. At Sèvres they make both, though the examples of soft porcelain are of secondary importance; in England, our principal manufacturers use the other. Old Sèvres may be distinguished from modern by the difference just explained, inasmuch as it is almost without exception made of pale tendre; and the colours, if less brilliant, are softer and richer, because they have sunk into the glaze of the materials used. And as in a picture on canyas hard

We devote another page to M. BAUGRAND, the emi- rare jewels, a production of surpassing elegance in design and execution. It has been ac-



quired by the Earl of Dudley. The Peacock | is of emeralds and diamonds: the Mirror



nent jeweller and goldsmith of Paris. The principal

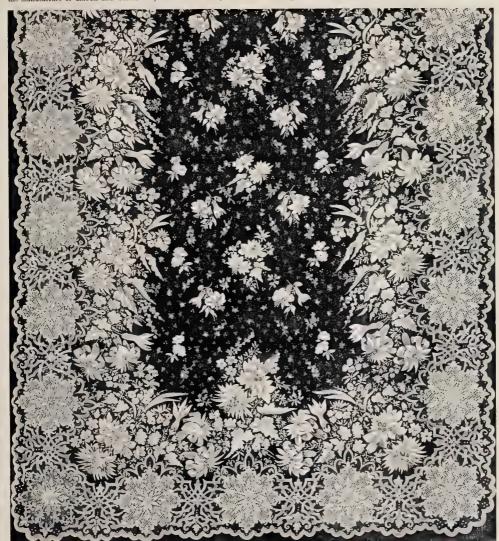


object is a Clock, ornamented with enamel and many | and Jewel-Casket (of jade) are of Egyptian | origin, of great beauty and delicacy of finish.

five feet. Cups, dishes, plates, vases, plaques, &c. &c., were there, not in profusion, but in variety and abundance enough to satisfy the most exigeant collector and to please the most fastidious connoisseur. Some were decorated with pictures which a Meissonier might have painted, some with landscapes, and others with birds and flowers of the most brilliant hues. A few of these, enough to show as specimens, have been engraved in the Illustrated Catalogue of this Journal (vide pp. 53, 163, 214, 223). We noticed two large vases, which particularly attracted our admiration, one painted by M. Solon, the other by M. Lorne.

Among the most skilful disciples of the Sèvres school, to adopt an artistic term, is M. Pillivuyt, of Paris, whose exhibition of

This beautiful Currain, of tambour-work, is St Gall; it attracted general admiration at the manufacture of RAUCH and SCHAEFFER, of the Exhibition, and made its title good to the medals It was purchased, with many other



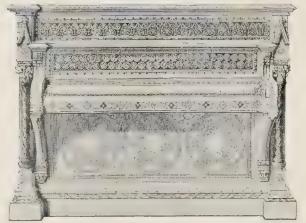
choice productions of the class, by the firm of productions of all orders, and from all countries, —making a "speciality" of curtains, from the Swan and Edgar—a firm eminent for collecting in which Art is combined with excellence of fabric most costly to those of comparatively small price.

the texture of their ware is most delicate, and well suited for the best decorative purposes, for which it is extensively purchased.

J. Machereau exhibited some good porcelain in pâte dura, decorated with taste and very considerable artistic talent; but we do not like the bronze mounting of several vases shown by him; it imparts a heavy and inharmonious appearance to the objects. To the large mass of visitors to the Exhibition the stall of ER Rousseau (vide p. 127) proved less attractive than those of many others, for here were none of the richly-painted and splendid productions to be seen elsewhere. M. Rousseau's ceramics are mostly of a peculiar kind, both in construction and decoration; and perhaps for this reason it is that they are most acceptable to the connoisseur. He abjures colour in the ordinary sense of the



frieze, also inlaid with choice woods. It was | rightly classed among the best works of British | is of satin-wood, richly inlaid, and ornamented



Art-manufacture in the Exhibition. We engrave | also a Piano of great merit and beauty; it | in the best style of the fourteenth century.

Scarcely, if at all, inferior to the productions of Deck are those of A. Jean, whose show was in every way as good as it was large. The forms are, in most instances, unexceptionable, and the ornamentation, in its special style, pure. Some large vases are elegantly decorated, and his imitations of arabsaques in the manner of Raffaelle, outside the Faience Court, are of the highest kind of such work. The colours he chiefly employs are blue and yellow, and this combination gives to his ware a greenish tint, which is rather agreeable than otherwise. Among other objects exhibited by him may be noticed an immense candelabrum of bold design, and a large epergne.

Another notable exhibitor in the Faience Court was H. A. PINART, whose works were described as "earthenware painted" exhibitors of Faience and other ceramic works; one of their



varied and of great excellence, manifesting much satisfactory advance mingham contributed higher works of Art,

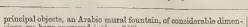


in design, and more than the usual care in finish. Their productions are, often, from admirable models, gracefully and effectively ornamented, the graver and the chisel having been



but none better of their class; the great town is much indebted to Messrs. Wil-kinson & Co. for the spirit with which they





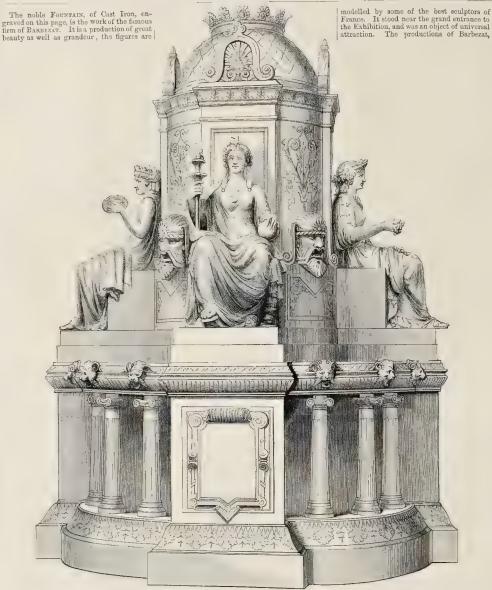


of Plated Ware. Their collection was used by experienced hands. We engrave a selection. Bir-entered into rivalry with "All Nations."

principal objects, an Arabic mural fountain, of considerable dimensions, we have engraved (vide p. 249).

The two great modern rivals of Barnard Palissy are MM. Barnizer and G. Pull. If we express unqualified approbation of their works, it is not because we admire the productions themselves except for the wonderful skill which is able to turn the potter's art into a kind of natural-history museum. We would rather possess a dozen examples of genuine Wedgwood, on which a Flaxman had employed his genius, than a whole room-full of the fishes, reptiles, &c., which the two manufacturers we have named turn out from their ateliers in such profusion, and so life-like. This may be

called want of taste in objects so much coveted by many, but we must plead guilty to any such impeachment. Both M. Barbizet and M. Pull undoubtedly surpass the old potter Palissy in every quality but invention: in truth of portraiture—if the term may be applied to these imitations—of the lowest orders of the animal world, and in delicacy of execution, they leave the originator of this class of ceramic ware far behind. But, unquestionably, the most remarkable example of Palissy Faïence was a magnificent chimney-piece, exhibited by M. Pull, which, as we were told, occupied him three years; for, with the exception of mixing the clay, it is entirely the work of his own hands; each piece of



although of iron, suffered nothing by com- | parison with those of the more costly metals. | They were, in all cases, true examples of Art.

were M. COBLENTZ, M. KLOTZ, and M. MACE. M. POYARD and M. PINOT called photography to aid in the ornamentation of their

earthenware being manipulated by him no fewer than fourteen times. We must notice, also, two specimens, by the same artist, in imitation of the famous Henri Deux ware; both very creditable to his skill and ingenuity. M. BRIANCHON exhibited some good Palissy vases, plates, &c., and numerous clever specimens of exhibitor of Palissy was M. Avissau, of Tours, whose productions are remarkable for finish.

The practice of decorating earthenware and porcelain by chromolithography is followed by some French manufacturers with as much success as could reasonably be expected from such a much success as could reasonably be expected from such a finest marble. M. Gille also exhibited a great variety of other objects, vases, epergnes, statuets, statuettes, birds, architectural

Messrs. C. F. Hancock, Son, and Co., Jewellers and Goldsmiths of London, exhibited many works of great merit, beauty, and value, in d'Arthur" and "Guinevere." The work is one of rare excellence; every



jewels and in gold and silver plate: occupying a high position. They had the honour of a gold medal. We engrave the "Tennyson Vase," lesser ornament being Byzantine Gothic of the twelfth century. This designed and modelled by the accomplished artist H. H. Armstead. It

ornaments, &c., mostly of pure white material—bisque and semibisque; some were painted, but the white is evidently his speciality.

Allusion has hitherto been made to objects intended for ornament rather than use, except by the wealthy. If our examination
is extended to productions for ordinary domestic purposes, adapted
to the requirements of the middle and lower classes, we find the
manufacturers of France infinitely below our own. This, undoubtedly, is owing to the taste—or want of taste, according to
English ideas—of the French people of these classes. Their
"crockery," to use a common phrase, is, generally, such as would
not find admittance into an English household, even where the
means of the family are but very limited. Take, as an example,
their tea, or rather coffee-services; which everywhere are found

We engrave one of the Cabinets of Sormani, a distinguished Ebeniste of Paris, whose works deservedly attracted the admiration of the public, and received the marked approval of the connois-

We give on this column a bracket CANDLESTICK and a LECTERN, in



exquisitely wrought iron, the



seur. The cabinet we selected is of light woods, profusely ornamented with ormolu, the figures being of skilfully painted porcelain. The design is by M. Prionor, to whose many admirable works of this class we have elsewhere made reference. Messrs. Barnard and Bishop, of Norwich, made by their foreman, James Clitheroe.



Terra-cotta, in what may be termed its natural state, and as ordinarily used, has no glazing; but it admits of it, as we find in the works of J. Devers (p. 151), who produced some excellent vases and other objects in glazed terra-cotta. M. Devers' factory is, we believe, at Milan, but he has an establishment in Paris, and exhibited in the French Department. H. F. Signoret, of Nevers, whom we have already mentioned; C. CHAMPIGENELLE, of Metz; E. AVISSEAU, of Tours, a name previously referred to; C. Feliker, of Choisy-le-Roi; M.M. Gossin, Brothers; and others, were the chief French exhibitors of terra-cottas; and among their productions were found numerous objects worthy of notice for elegance of form and good decoration. In the Park, outside the building, were many large examples of terra-cotta, particularly a Byzantine altar-piece, in which are figures of the

Virgin and Infant Jesus, with the prophets, apostles, and painted Scriptural subjects: it is by Vinebent, Brothers, and Son, of Toulouse. Not far from this object, there was, among many others, a large jardnière, decorated with a circular bas-relief representing a Bacchanalian dance, in which the figures are finely modelled. The work is French, but at the time of our visit we were unable to ascertain the name of the producer. Some admirable bas-reliefs and other ornaments in terra-cotta were exhibited by J. CHEBER (vide p. 5), an artist of great ability, rising into fame. M. De Boissimon, of Langrais, showed numerous works, principally for out-door use (p. 237), evidencing much taste in the art of design.

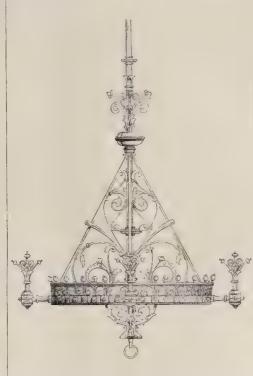
on design.

In many of the more important examples of French cabinetwork, the visitor would doubtless have noticed the introduction of

The objects that head this page admirable examples of Brass-work, principally for church uses, manufactured by Messrs. Hart, of London. The contributions of this firm did

"authorities," and carrying the latter

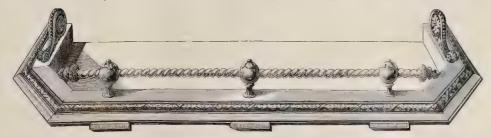






are selected from the many

much to uphold the character of England in that class of Art, in design as well as in soundness of workmanship; basing the former on approved to a degree of perfection unsurpassed.



We engrave another of the Fenders exhibited | and, generally, of excellent designs. Unfortuand manufactured by Messrs. Steel and Garandan manufactured by Messrs. Steel and Garandan of Sheffield; they are of admirable make, and but for the energy and enterprise of this therefore, owes much to Messrs. Steel & Garland.

imitation Wedgwood plaques; these, it may be presumed, are also French; and the majority of the specimens are good in design and clever in execution, but are a long way behind, as are our own modern imitations, those on which the genius of Flaxman

ENGLAND.—Taking into consideration the extent to which the potter's art in all its diversified branches is carried on in our own country, English manufacturers who contributed were exceedingly few in number. Several of our principal "firms" were altogether absent; yet had we a display which in quality was surpassed by that of no other nation, even by those who have all the advantages of state-patronage. English manufacturers have to rely on their war recovered controlly on their way carried and their own tasts and resources entirely, on their own capital, and their own taste and

judgment in the selection of those on whose skill and Art-talents they depend for success. The advance we have made of late years is almost more than could have been expected by the most sanguine believer in British enterprise and perseverance. The ment of maintaining the honour of England in the highest classes of this branch of Art-industry was due to the well-known firms of COFELAND AND SONS, MINTON & CO., and WEDGWOOD AND SON. Taking the first-named firm in the order in which we have placed them—alphabetically, and not on account of priority of excellence, where all stand on equal ground in the artistic value of their productions—we proceed to point out some of the more prominent contributions of each.

Messrs, Copeland's display (vide pp. 11, 87, 209) was most extensive, and included in it almost as great a variety as ceramic

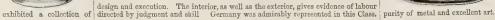
Herr Friedrick, of Dresden, an eminent upholsterer of Saxony, supplies us with Table Glass that merited, and this excellent example of his art. It is of carved oak, of great merit, both in Mr. James Green, of



Street, London.







art in its highest development can produce. Though deprived by death, since the last great International Exhibition, of the valuable aid of Mr. Thomas Battam, the superintendent of the Art department, this firm has found an able successor in Mr. G. Eyre, who certainly deserves a word of commendation for the manner in which he carried out the object of his employers, that is, to maintain their position among the leading manufacturers not of England only, but of the world. As examples of the highest class of decorative porcelain, nothing could by any possibility be richer and more beautiful than their large collection of vases; the forms of these are based on the purest models, and

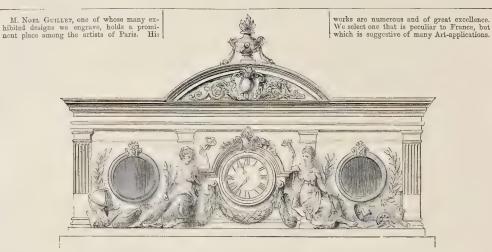
the ornameutation, though, perhaps, a little too redundant sometimes, is exquisitely painted. Ignoring, for the most part, the figure-subjects which decorate so large a portion of the best French, Prussian, and Dresden porcelain, Messrs. Copeland's artists direct their attention chiefly to flower-painting; and we noticed some groups of this kind which the old Dutchman, Van Huysum, or our own lady-artists, the Misses Mutrie, would not disdain to call their own. There was one vase especially, of colossal size, the body of which shows a magnificent floral display, arranged with consummate taste in the disposition of the groupings, and with true judgment in the harmonious arrange-

M. Victor Paillard holds a first place among the Bronze manufacturers of Paris. group, the principal piece is a Vase of great beauty—a very triumph of Art. M. Paillard is an artist as well

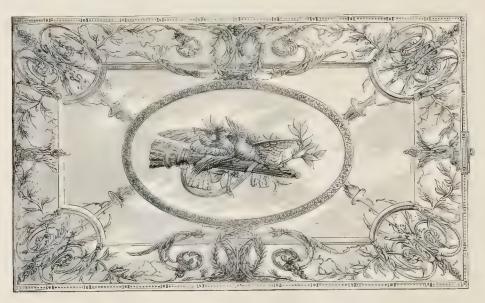
We engrave a Fountain, one of the most charming of his works. In the accompanying as a manufacturer. He is also the merchant—a combination unknown in England, though common in France.



ment of colours. The ornamentation of the neck and foot is claborate, yet not too much so, and is graceful throughout in design. If, however, Messrs. Copeland had contributed nothing to the Exhibition beyond the magnificent dessert-service made figures, in parian, representing the four quarters of the tor the Prince of Wales, they would well have maintained their ground against all foreign rivalry; a portion of this service has been engraved for the Illustrated Catalogue published in this Journal (p. 11). The groundwork of the service is white, on which is some very beautiful painting; the borders of the dishes and plates are delicately perforated, and when placed, as we saw some of the pieces, in large dishes of the crimson glass of Bohemia, a glow of colour almost magical was given to the whole, by means



We engrave the Cover of an album, of great | refinement in execution. The ground is | and silver gilt. It is the manufacture of F. beauty in design and of much delicacy and | mother-of-pearl, the ornamentation is of silver, | Pingor. of Paris, whose works of this order

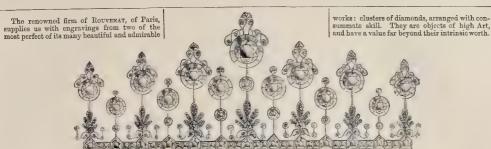


attracted general attention and admiration. | firm of Messrs. Houghton, of New Bond | the taste and judgment displayed in the selection They were acquired, chiefly, by the eminent | Street, who, as stationers, are unrivalled for | of articles to which their attention is devoted.

best that France or any other country can boast of at the present time. Figure-subjects, landscapes, and flowers are rendered with equal skill, and with the highest finish in all their details, on vases, jugs, cups, plates, &c. These paintings, too, are remarkable for the delicacy and transparency of their colours. Foremost among the contributions of Messrs. Minton is a magnificent vase, decorated by Herr Yahn with figure-subjects in the manner of Watteau; of its kind there was nothing finer than this vase in the Exhibition.

There is, however, one description of decorative porcelain in which Messrs. Minton leave all rivals, whatever their nation, in the rear; it may indeed be called, without the least disparagement of their other works, that in which they pre-eminently excel; certain it is that no firm in England, and but few on the Con-

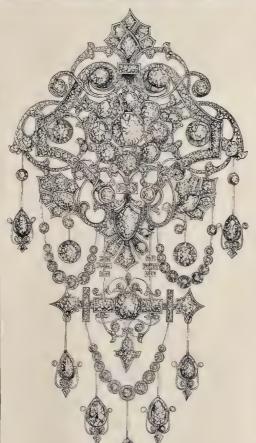
tinent, have paid so much unremitting attention to it. We refer to the class of Faience usually designated Majolica; that massive ware, of bold design, and bolder ornaments, and positive colours, principally blues, yellows, and greens. The first great display of majolica by Messrs. Minton was, if we remember rightly, in the Paris Exhibition of 1855, where it attracted universal attention and admiration. Since that period the manufacturers have still further developed the resources of their establishment in this branch of their works; and now, as just intimated, they stand without a rival. The variety of objects of this kind exhibited by them was great, and they were seen not alone in the space allotted to them in the building, but dispersed about the gardens in the form of garden-seats, flower-pots, and flower-vases. Among the finest examples were a very large jug, or ewer, decorated with



The two Pillars for lamps en-



graved on this page are selections



from the works of BARBEZAT, in



Cast Iron; admirable in design.

figures of the gods, from a picture by P. Caravaggio; and a noble vase, the handles of which, if they may be so called, are naked boys seated on the heads of elephants; on the other two sides is respectively a full-length figure, semi-draped, of a young girl. The four figures are linked together by a sort of iloriated wreath on which, as in a cradle, repose smaller figures, one between each of the larger. In many examples of Messrs, Minton's Faience, the figures introduced are of parian, whose whiteness, in juxtaposition with the brilliant colours of the other, and increases the richness of the object.

To descend, for an instant, from these artistic works to others of an almost strictly utilitarian character, we may remark that

Messrs. Minton's enamelled tiles, or encaustic paving, exhibited all the variety and elegance of pattern which have gained for this firm the high reputation it has for mosaic work of such kind. And while speaking of it we must notice the beautiful specimens exhibited by Messrs. MAW & Co. (p. 30.)

It is almost like passing from a picture-gallery, filled with brilliant examples of the painter's art, into the quietude and repose of a gallery of sculpture, when we turn from the examination of such productions as we have just described to look at the contributions of Messrs. Wedgwood and Co., who exhibited several services of pure and, comparatively, unadorned china, perfect in work and finish, and admirable in form. But the fame

We engrave four productions in Porcelain by pre-eminent for beauty of design, exquisite Thus, they are of comparatively small cost; but





modelling, and great refinement of finish.



Ginus, of Paris, whose Works are at Limoges, Occasionally they are of delicately tinted there were few things in the Exhibition more Haute Vienne. They are of white percelain, clay, manifesting the purest artistic feeling.



of the long-renowned Staffordshire factory will always be associated with that peculiar ware which originated with Josiah Wedgwood, and is still known under the generic term of "Wedgwood," in whatever form it appears. The spirit of Flaxman seems still to hover about the establishment at Etruria, though it cannot rekindle in his successors the genius which animated their great prototype. Still, there is abundant evidence that his example has left an abiding influence. Messrs. Wedgwood's pièce de resistance was a large chimney-piece (vide p. 232) of Derbyshire alabaster, in which are inserted numerous plaques of figure-subjects on a sage-coloured ground. These ornamental bas-reliefs have a beautiful effect in combination with the marble in which they are set. We noticed also in several of the more important objects of English cabinetwork, such as those of Messrs. Crace, Lamb, Wright and Mans-

field, &c., similar introductions of Wedgwood plaques, which, when judiciously used, as they are in these instances, add much elegance to the object, while they relieve the sombre hue of the wood when this is dark, or render it more effective when it happens to be light, as maple and satin-wood, for example. Of the various tints or colours employed for the groundwork of "Wedgwood," none, to our mind, is so pretty and effective as the delicate sage which the manufacturers produce, though greyish blue seems to be more generally in vogue. Messrs. Wedgwood & Co. exhibited, in addition to those works we have specified, a variety of others—dishes, trays, &c., to decorate which they secured the aid of M. Lessore, a French artist resident at Fontainebleau. There is considerable talent evinced in his paintings, but they are deficient in much of the delicacy and refinement that are seen in the

The establishment of M. Joseph Maes, the "Cristallerie de Clichy," has been long renowned throughout Europe, having obtained to the latter of the latter of



Kensington. The manufactory is famous not | in what is called "mousseline;" for Rose Du- | Venetian glass also; and for certain chemical only for its crystal glass, but for productions | barry, Sevres blue, turquoise and emerald; for | processes which have long defied competition.









productions of March, of Charlottenburg; they are from the designs of a period far back in the present century. Herr March has the advantage a famous German sculptor, and are admirable examples of a branch of of a clay of harmonious colour and of remarkable fineness of texture. Herr March has the advantage

pictures of other French painters on porcelain, and also in some of

our own.

THE ROYAL PORCELAIN MANUFACTORY OF WORCESTER (vide THE ROYAL PORCELAIN MANUFACTORY OF WORCESTER (wide p. 56), which is under the able management of Mr. R. W. Bruns, offered but a limited display as to quantity, but the quality of its productions was of the first order. We noted, especially, some vases. The forms of two or three are peculiar but striking, so also is the ornamentation, which is in perfect keeping with the designs. Among the glasse schibited by Mr. Greeke, of London, was a small but elegant breakfast service from the Worcester works, made for the Countess of Dudley. It is covered with jewellery of turquoises so brilliant as to vie with the real precious stones themselves. There were other objects in the Worcester "exhibits" in which this jewellery decoration is carried to perfection.

With a passing glance at what is usually regarded as an inferior order of the potter's art—stoneware and terra-cotta—we take our leave of the English department. Messrs. Doulton AND WATTS, of Lambeth (vide p. 94), Messrs J. and C. PRICE, of Bristol, Mr. Jones, of Stoke-on-Trent, Mr. BROWNFIELD, of Cobridge (vide pp. 186, 187), were the principal exhibitors, and their works were generally meritorious for excellence of material and artistic character. The terra-cotta display from South Kensington, exhibited in the Park, showed to what admirable decorative purposes the architect may employ this material, which in England rarely, or never, loses its colour, as do stone and marble. The late Mr. Godfrey Sykes set an example of its use, which, we trust, may, in process of time, be extensively followed.

We engrave a Tablectorn of Damask, one Joseph Meyer, of Gross-Schönau and Dresden. their class, being, for the most part, of very of the many valuable contributions of Herr His productions stood high among the best of beautiful designs and of exquisite fabric. The



establishment whence these works issue is one | Meyer producing articles of the costliest order, | by Krumbholz, Professor of Ornament and of the most extensive of Germany, M. Joseph | and also those of low price. This design is | Design in the Polytechnic School at Dresden.

PRUSSIA, to which we must now add SAXONY, for the fortunes of war have recently united these two formerly independent kingdoms into one,—and they were associated together in the Exhibition,—next demands notice. With the exception of works from the two ROYAL MANUFACTORIES of ERELIN and DRESDEN, the contributions from these countries, so far as relates to high-class porcelain, were few, and, only in two or three instances, valuable from an artistic point of view. Yet from neither country, nor from Austria, do we perceive indications of advance in the ceramic arts. From the Royal Manufactory of Berlin were numerous examples of painted vases (vide p. 28). Especially worth noting was a series of five, in the form of jars, decorated with scenes from the "Nibelungen," painted in bistre upon a light greyish ground. The designs for these pictures were sup-

plied by Professor Kolbe, brother of the late manager of the Berlin works. On another large vase Professor H. Blomberg has represented the Goddess Freia drawn in a chariot by two wild cats; and another, which is divided into two sections, or bodies, shows a series of eight figures, modelled in high relief, encircling the upper body. These figures represent the eight old provinces of Prussia. In the handles of this vase is introduced the Prussian eagle. Some breakfast-services from the same establishment are very elegant, especially one richly yet chastely jewelled; the larger pieces, such as the tray and coffee-pot, being also beautifully painted. Certainly, if Berlin porcelain has not advanced at equal strides with some other nations, she has made no retrograde motion, whether we look at her majolica ware, her colossal vases, painted services, and imitations of the antique. But it is not



erit in design and execution, | and attracted marked attention as one of the best British cabinet-makers





We engrave three of a collection of Brockes leading attractions in the Italian Court. They those of the natural stones, charmingly arranged exhibited by Signor Montelatic, of Florence, are "Florentine Mosaics," the colours being and composed on tablets of black marble.

merely in this high class of works that she holds her own; there are scores of objects, blending utility with ornament, for the use of others than the wealthy classes, which testify to the skill and cultivated taste of their producers. The Royal Manufactory of "Dresden" porcelain, at Meissen, under the able direction of Herr Kuhn, notwithstanding the untoward events of 1866, maintained its contest in the arts of peace, with the rival establishment in Berlin. Dresden exhibited, far more numerously than might have been expected under her recent political situation, works which seem to be peculiarly her own (wide pp. 8, 120)—looking-glasses, large candelabra, vases, jars, bottles, not to omit her Watteau-like figures of shepherds, shepherdesses, with the noblesse of past centuries, the powdered and lapelled gentilhommes and high-heeled dames of the

court of Louis Quatorze, recalling all its gay traditions. Both in its manufacturing and artistic resources Meissen has ample means at command, and employs them to good purpose, though the talent developed is not unfrequently engaged upon frivolities. There was, nevertheless, much of the painted porcelain that showed Art-work surpassed by nothing in the Exhibition, prominent among which were some pieces decorated with subjects from the cartoons of Schnorr and Bendemann. A gigantic candelabrum, designed by Herr Wiedemann, is almost unique as a work of ceramic art. Another remarkable object was a table, painted by Herr Müller, the centre from one of Schnorr's great classic compositions; round which, but separated from it by a wide circle of arabesque ornament, is a series of pictures also of classic character. This table-top is a beautiful example of genuine Art. A sure

M. Leffc, to whom the Exhibition gave highest rank among the artists of France, supplies us with materials for another page.

All his productions in Enamel are of the best order of Art; they may be placed, without disadvantage, beside the greatest works of their class, of any age or country. The difficulties



over which he has triumphed, the rare intelli- | gence by which his pencil has been guided, ac- [count for the "success" that has attended all



his later efforts. France may be proud of this | able and admirable artist, who has been justly re- | warded with a "decoration" and a medaille d'or.

evidence of the taste and intelligence which direct the manufactory at Meissen was seen in the simple yet elegant forms of so many of its productions—forms derived from the best examples of the old Greeks. Equally entitled to praise is the style of ornamentation adopted on these objects, whether they are painted, or raised figures in the style of Wedgwood ware.

VILLEROY and Boch, of Mettlach, Rhenish Prussia, made a good how, of a certain class of works, among the private exhibitors, Their factories are extensive, employing, we understood, two or three thousand workmen: a very large number of these are engaged in making encaustic tiles for the floors of churches, halls, &c. But their more artistic productions are statuettes of Parian, and in terra-cotta, of which they exhibited numerous specimens of a good order, though certainly not equal in purity of material and

engrave two other Embroidered Curtains exhi- from a large display of productions of the class, the greater number of which may be





bited by the well-known "White House"—the Masson regarded and described as works of Art. They are designed by artists of ability, BLANC—of the Boulevard des Capucines; they are selected under the direction of the superintendent of the establishment, M. LEOFOLD MEUNIER.

tazze, (vide p. 126), which, if not of the very best order, are certainly far superior to the ordinary run of manufactures that do not aspire to be high class goods.

ITALY, in the extent, variety, and beauty of her ceramic productions, took a high place in the Exhibition. Her manufacturers sent works fit to adorn the palace of royalty, and objects of utility adapted to the requirements of the peasant. Far ahead of all his countrymen is the MARQUIS GINORI, of Florence, whose establishment has been handed down from father to son through considerably more than a century. It was founded by Count Ginori shortly after that of Sèvres, and though in the Exhibition of 1851 its contributions were so inconsiderable as almost to escape

We select examples of works in Pellatt are actual producers as well as exhibitors; the glass is made by them, and is decorated by artists Crystal Glass—Decanters, Gos-



LETS, and WATER JUGS—the manufacture of Messrs. Pellatt, of Lon-



in their employ. Unquestionably, they surpassed all | the best of them in forms and ornamentation derived foreign competitors in brilliancy of metal, and equalled | from Art. Their collection was limited to table-



don, who have been previously represented in these pages. Messrs.



glass-objects of daily use; upon these they bestow | exceeding care, producing them in great variety.

RUSSIA was represented entirely, with two or three exceptions, by the IMPERIAL MANUFACTORY of ST. PETERSBURG: the collection was not large, but it was varied, and among it were some teaservices of delicate material and most refined workmanship. There were also vases, lamps, and other objects of luxury, that would not discredit those European nations which have long and successfully laboured in this field of industrial Art.

evidence that decorative ware is at length stimulating the taste and skill of the manufacturers of that northern country. The ROERSTRAND MAXUFACTORY, Stockholm, contributed various specimens of the kind just enumerated, and some china, all of a comparatively good order. The yellow glazed earthenware for ordinary domestic use is excellent of its kind.

Sweden had a small display very creditable to the taste of her manufacturers, from whom the Art, in its highest branches, has never received much attention. S. Godenurs, of Stockholm, exhibited several good examples of parian, faience, and porcelain, (vide p. 184), the last coloured with great delicacy, and giving

Mr. Joseph Whincup, of London, was one of the few contributors of embroidered and printed the character of Table-Covers who upheld the character of England in that branch of textile art. He They were, for the most part, of excellent de- all respects good, and of "fast" colours. Great



Britain failed to maintain supremacy in textile fabrics—in such productions, that is to say, as derived attraction from the influence of Art. of France, and even of Germany, fair in the last the very little advance was shown in rear; but we seem to have been satisfied with 1867, as compared with 1862, or even 1851.

Belgium, whose iron-work and carvings in wood and marble take so high rank in the Art-industries of Europe, made no pretence of competing with other nations in the class of works we are now considering. This comparative indifference is the more surprising, when it is remembered that the country is renowned for artists of the greatest reputation; consequently, that in Belgium might be found men whose talents, employed on the decoration of porcelain, would give her an elevated place in this, as in other branches of manufacture in which she undoubtedly stands conspicuous.

conspicuous.

The only Belgic exhibitors whose productions made any ap-

In the common pottery of Denmark we observed the true spirit, and the actual fulfilment, of good design.

proach to Art-works were Demol and Son, of Brussels, who sent good specimens of painted ware; Boch, Brothers, of Tournay; and good specimens of painted ware; Boch, Brothers, of Tournay; and Englebienne and Decharvene, of Mons; the contributions of ENGLEBIENNE AND DECHARVENG, of Mons; the contributions of the last-named manufacturers were simply examples of white china. HOLLAND was even worse represented than Belgium; only one firm exhibited, that of Jacob and Son, whose imitation porcelain, Chinese and Japanese, was very creditable.

BAVARIA is another state that had but a limited show; two names, however, must be recorded as contributing examples of porcelain painted in a manner which might be expected in a country where the Fine Arts are so highly cultivated. The yases, &c., of Wimmer, of Munich, and Schmidt, of Bambert, were but little inferior in decoration to the best in the Exhibition.

The renowned firm of BACCARAT Nations," occupying immense space by a rare and admirably designed and exquisitely engraved and











decorated. The firm made immense exertions, with







distanced all competitors of "All many of them were of the highest order of Art, corresponding success. We engrave a limited selection.

SPAIN, in the stall of Mr. PICKMAN, an Englishman, we believe, who settled at Seville, exhibited a good display of earthenware, especially some vases of Arabic form and ornament, with the peculiar glaze used by the Moors when resident in Spain. Mr. Pickman is said to have discovered this secret, which for centuries was supposed to be lost, from a gipsy in his employ, in whose family it had been handed down. The factory at Seville occupies three thousand pair of hands, and it supplies a very large portion of Spain with earthenware, chiefly for domestic use.

EASTERN COUNTRIES. Under this general heading must be included Turkey, Algiers, Morocco, Tunis, Egypt, and China.

From all of these countries were there contributions of ceramic ware, of which we have no space to give any detailed notice.

Little is needed in the way of summary. In the foregoing remarks the desire has been to point out the most important exhibitors of the various countries in this notable branch of Industrial Art; to speak of their works generally, and particularly, when it seemed requisite; and to describe their peculiar excellences. That some nations have made considerable advances since the last great International Exhibition is self-evident; and there are few, if any, impartial judges who will not admit that, in this progress, England undoubtedly takes the lead.

The "Companie des Indes" produces capital. Under the judicious direction of M. Vior, its productions are invariably of a high Art works; on this page we give examples of those



not only works in the onyx marble—its speciality; its issues in bronze are



order; the most eminent sculptors and designers of that are made more for general u Paris being employed by the extensive and pros-



general use, but which are works of Art—Clocks and







perous establishment. It ranks second to no house in Candelabea; these are generally in bronze-dors, among the best of the French France, and is largely appreciated in England. We have intermixed with the marble of Algeria.

FINE ART AND DECORATIVE BRONZES.

BY GEORGE WALLIS, SOUTH KENSINGTON MUSEUM.

THE reputation which France, and especially its capital, the City of Paris, has achieved during the last twenty-five years in the production of bronzes, from the highest and noblest efforts of the sculptor to the smallest and comparatively the most insignificant ornamental detail, was fully sustained by the very remarkable and extensive display made in the Universal Exhibition of 1867—a display before which the most successful efforts in the exhibits of other countries sank into comparative insignificance; although in some special efforts France was not permitted to carry off the palm

M. CHARLES OUDIN, the leading Horologer" of Paris, who "fur-

the Empress, another for the Queen of England, and another for the Empress of Russia. They are enriched by diamonds and other

tunities of directing the attention of manufacturers of all classes to pro-



nishes" the Emperor, and many of the other sovereigns of Europe, sup-



precious stones, but their value is mainly derived from the influence of Art. They are works of great beauty, such as elevate the



plies the objects engraved on this page. They are chiefly "Chatelaines;" one of them was made for under the bead of Art-manufacture. We have had repeated oppor-



ductions exhibited by the jewellers of France, as suggestions of much value



and importance to various other orders of producers. They cannot have failed to prove valuable as Art-suggestions.



the German States. Thus competitors with France must, to ensure any degree of success, commence, not with the foundry and the workshop, but with the School of Art, and gradually train the student in designing and modelling for metal-work, or educate the young worker in the class room. In no other way can the skill which exists in the extensive ateliers of the bronze manufacturers of Paris be emulated, still less rivalled; and it is doubtful at this time if any nation would think it wise to enter into a competition, the battle-ground of which is so thoroughly occupied by such an army of skilled artists and artisans.

The lesson here taught, however, does not end with the bronze industries. In all parallel phases of Art-manufacture the principle so clearly seen and so wisely acted upon by those who established the bronze trade of Paris, is acknowledged as sound

and good. It is simply a special education for a special purpose. Here has been no frittering away of the time of the student or young workman in the vague pursuit of artistic generalities. His studies have been pursued of a set and well-defined purpose; and those who have undertaken to direct them have turned neither to the right hand nor to the left in the effort to do the

neither to the right hand nor to the left in the effort to ut the work they had undertaken.

But whilst our elementary system is far superior, as we now find distinctly acknowledged by the best men in France, from the fact that in the reorganisation of their Schools of Art they are now adopting its best features, there is in England an incessant hankering after the mere pictorial by the students; and this unhappily has to be yielded to in a measure, as a popular method of securing attendance in the classes. This is very much worse



Germany. Their works were generally of from designs supplied by accomplished artists another, we add one of the best. The Carine accomplished artists are another, we add one of the best. The Carine accomplished artists are another, we add one of the best. The Carine accomplished artists are another, we add one of the best. The Carine accomplished artists are accomplished artists. The CABINET

than the loose system of drawing formerly permitted, and even encouraged, in the French schools; for although the methods were loose, the subjects drawn by the students were always, and of set purpose, adapted to the special wants of the students industrially. So far, then, whilst indicating the source of strength in our French neighbours, it has been thought useful to note one source drilled into that accuracy which, in spite of all pernicious theories about "freedom of handling," "dashing effects," &c. &c., is the best possible foundation for the future practice of the true artist and designer. If, however, our Schools of Art quit, as it is to be feared they are quitting, the study of pure forms, expressed by pure lines, for the vague generalities of the "any how" system of the French schools of the past, so surely shall we find ourselves in the position, in a few years hence, of having to begin our work again. Indeed, there is not a little which already requires doing

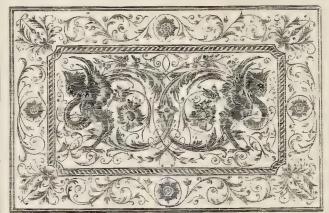
This charming composition is one of the designs for a panel of silk, the production of



M ALEX. WAUQUIER, "Dessinateur et Decoriteur," of Paris. It is a work of great beauty.



M. EMILE PHILIPPE. We engrave on this page | a Jewel-Box, and the Coven of another, very



beautiful examples of design and of manipula- | tive skill. M. Philippe received a gold medal.

license of a very doubtful, if not positively mischievous character in the mere student.

At the period of the Exposition of 1841, at Paris, the bronzists of that city were fairly commencing the prosperous career which has since distinguished them above nearly all other producers of the objets d'Art for which the capital of France is so famous: and they had at this period a special school for bronzists, "Ecole Communale," Rue Menilmontant. Subsequently this was abandoned, and the Société des Fabricants de Bronze took up the question of special prizes to be awarded to those who, with the Art-knowledge obtained in the schools, devoted their attention to the special technicalities of the bronze trade. The success

license of a very doubtful, if not positively mischievous character in the mere student.

At the period of the Exposition of 1841, at Paris, the bronzists of that city were fairly commencing the prosperous career which has since distinguished them above nearly all other producers of the objets d'Art for which the capital of France is so famous: Exhibition in Paris, in 1835.

There was a peculiarity about this exhibition of the results of

There was a pecuniarity about this exhibition to the results of the efforts alike of employers and employed, to improve, as well as to keep up the standard of excellence, which is worthy of careful consideration. For it must be quite clear to any one who takes the trouble to reflect on the value of this display,

This very beautiful Hand-Mirror is of carved wood, one of the many | Allard and Chopin held a very foremost place in the Universal Exhibi-



admirable productions of M.M. J. Allard, fils, and M. Chopin. It is of sculptured pear-tree wood, the work of an accomplished artist. MM

tion, occupying a prominent position among the most eminent Ebenistes of Paris, and rightly obtaining the highest honour—a médaille d'or.

that it was a guarantee at once of employment to the successful student, and of an efficient Art-workman to the bronzist. Here, we saw the technique of the manufactory fairly separated from, and yet ultimately brought into connection with, the School of Art, and that vexed question, "Why is not practical design taught in Schools of Art?" fairly answered by the illustration that the manufactory alone can give the practical turn to the studies which it is the business of the School of Art to initiate and promote.

FRANCE.

As a matter of course, the French bronzes claim precedence in this essay; and as bearing more distinctly upon the special pur-

pose of the Exhibition as an industrial display, the decorative and ornamental bronzes will receive attention before those which must be considered as essentially works of Fine Art.

No visitor to the Bronze Courts of the French section of the building in the Champ de Mars could fail to be struck by the extent and variety of the works exhibited, and the style and taste displayed not only in the forms, but in the singularly happy combination of colour as a whole; at once giving that contrast, whilst preserving the harmony essential in true works of Art. The great marvel, however, was how few instances occurred in legitimate bronze works in which these important points were neglected; for it was only where the factitious use of enamel, or

From the many beautiful and costly works produced and exhibited by executed. The production was one of the Art-treasures of the Exhibi-



the renowned firm of BOUCHERON, Jeweller, of the Palais Royal, we select for engraving a Carn-Box, of gold, with enamel plaques; the enamels we give the enamelled parts. The four aces, it will be observed, are





being examples of the skill of Lepec, by whom they are designed and



represented by four figures. The idea is a happy one, and suggestive.

imitations of that method of polychromy, were attempted that any real failure in this respect can be said to have occurred. Amongst the really representative exhibits no case of this kind can be quoted.

Take, for instance, the admirable collection of works exhibited by M. Barbedienne, the admirable collection of works exhibited by M. Barbedienne, the admirable collection of works exhibited by M. Barbedienne, the admirable collection of works exhibited by M. Barbedienne, the admirable collection of works exhibited by M. Barbedienne, the admirable collection of works exhibited by M. Barbedienne, the admirable collection of works exhibited by M. Barbedienne were all of the costume permitted these conceptive, skill had been brought to bear upon the individual works; and difference could be discovered between these works and those which must be classed as essentially Fine Art works. As an instance, the companion bust to the Gorgoni, designed and modelled by the Duchess Castiglione-Colonna, now in the South

We engrave also a Chatelaine of gold—a rare specimen of Art-manufacture, also the produc-

This Challer, the work of M. Geoffroi, is a production of the very highest merit—a perfect



tion of M. Boucheron, who received, and was entitled to, the highest honour the Exhibition could accord to the eminent goldsmith and jeweller. specimen of its class, the chiselling of surpass- ing delicacy, with enamelling of great brilliancy.

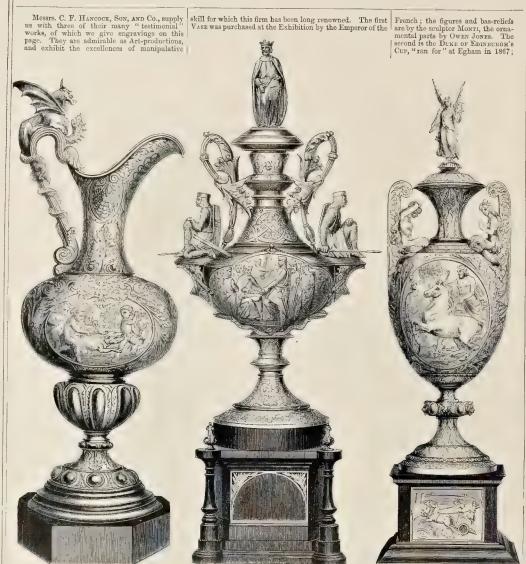


trast of these with the remarkable specimens of bronze ormolu works exhibited with them, was very striking and effective. This effect was further heightened by the tapestry background which the exhibitor has so judiciously and tastefully placed to make up the ensemble; a lesson in decorative arrangement which might have been taken with advantage by many English furnishing houses. Two seated supporters of an oval mirror, over a chimney-piece in white and red marble, each holding a candelabrum, with other decorative adjuncts in bronze ormolu, formed a very striking feature of Deniere's display.

In the speciality of armorivii, in which the French bronzists are usually very successful, M. Victor Paillard's examples certainly stood out as very exceptional. They were decorative works

of a very high class; the treatment singularly picturesque, without losing the character of the sculpturesque, whilst they displayed a singularly successful appreciation of the happy and innocent moods of childhood, rarely found in even the very best works of modern sculpture. They had great breadth of form, and as specimens of casting and chasing were equal to any other works in the Exhibition.

A very admirable series of decorative bronzes, consisting of a jardinière in the Etruscan style, and a tripod table supporting a flower-vase, was exhibited by M. LEECILE. In these examples the result of that severe education in the generic styles of ornament which concludes the course of instruction in the French Schools of Art was forcibly illustrated, since



the principal bas-relief represents the signing of | locality of the race. The third is the Goodwood Cur, | Jones. These works, with others exhibited Magna Charta—the event having occurred in the | 1866; that also is the joint work of Monti and Owen | by the firm, obtained one of the gold medals. These works, with others exhibited

they showed great originality in the adaptation of the details, à la Grecque, to modern requirements, which must be satisfactorily met in the two objects above quoted; yet every detail, as well as the general lines, were perfect in style. A large plateau for a table, modelled and cut in intaglio, was another example of perfect artistic treatment. The details were very minute, whilst the casting was so perfect that no evidences of after-cleansing or finishing by the hand could be discovered, except such as was necessary to clear the surfaces from mould-marks. marks.

deliers will be noticed under another head. The bronzes were chiefly of small Art-objects, admirably modelled and cast. An excellent collection of these small Art-bronzes, which are so characteristic of Parisian skill and industry, was also exhibited by M. J. Delesalle. The skill, taste, and true artistic judgment shown in some of these works made them of great interest as lessons in this speciality.

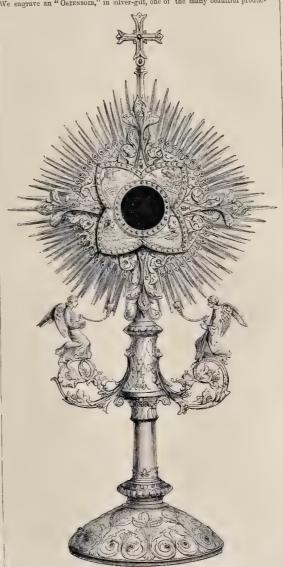
Probably few branches of the bronze trade give better illustration of the thorough and loving study of nature which is so evident in the designs and models of the French bronzists as that in which the leading subjects are birds of varied structure and

MATERIA, so well known amongst English manifacturers of objects in ornamental metal, exhibited a series of bronzes and other Art-objects, which sustained his reputation for a discriminating taste and originality of conception. The chan-

This "Tabernacle" for the Holy Sacrament is the production of Francisco Monatilla, of Madrid, Jeweller and Goldsmith to



the Royal Family of Spain. It is of large size, and was a leading attraction of the Spanish Court; honourable to its producers.



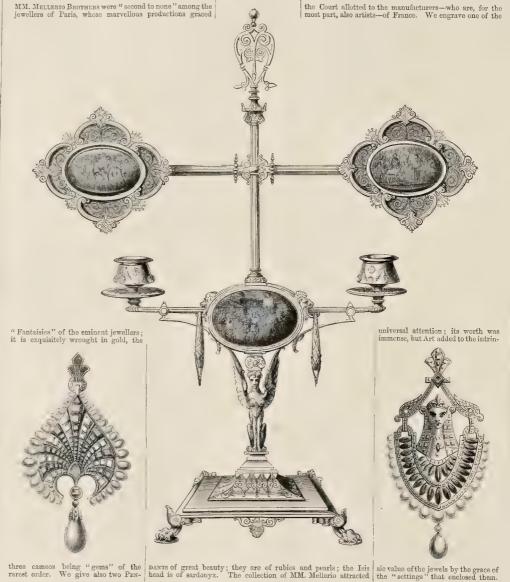
tions, for church uses, of the renowned firm of Poussielgue-Rusand. It is a work exquisite in design and finish. The design is by M. Viollet-le-Duc.

sentation of the feathered tribe in a metallic substance, is so remarkable, that in this section of bronze manufacture alone enough evidence might be found to show how immeasurably the French modeller and chaser is superior to those of almost every other country, as also to prove the superiority of artistic training, not simply in the school, but in the workshop.

The boddest and most original works of this class were those exhibited by M. AUGUSTE CAIN. Vigorous and artistic treatment characterised all the specimens by this artist, whether placed in the industrial section or in that of the Fine Arts, for he contributed to both. A grandly treated vulture was a remarkable example of M. Cain's powers as a modeller and bronzist.

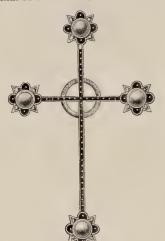
The birds modelled by Moioniez and cast by M. Dietsch were admirable examples of their class, in common with other subjects from the animal kingdom. Intelligent marking of the form, and special attention to texture, combined to render some of these works highly interesting as studies.

M. F. J. Cana contributed a small but very effective series of examples of birds, casting of which in bronze presented a triumph of technical art as regards the imitation of texture. M. Cana evidently delights in the softer effects of the plumage, thus taking the opposite treatment to M. Cain. The delicacy with which some of the examples were treated showed how thoroughly the artist had appreciated his models in nature.



A small tripod plateau, exhibited by M. Cana, deserves especial cotice from its successful arrangement in design and treatment in the foundry and by the chasing tool. A central arrangement was led with tabbits and birds. The latter were bury amongst some fanding corn, whilst the former gamboled amongst some fallen mber and brushwood. An inner circle formed the actual must be actual this was not quite so successful as the other details. The casting was by M. Dellau, and the chasing by M. Dallard. The specimens were mounted on slabs of marble and panels of doors, furniture, chimney-pieces, &c. The metallic of panels of doors, furniture, chimney-pieces, &c. The metallic of this was not quite so successful as the other details. The casting was by M. Dellau, and the chasing by M. Dallard. The specimens were mounted on slabs of panels of doors, furniture, chimney-pieces, &c. The metallic attention of the delicate details of the originals, was exhibited by M. Dellau, and the chasing by M. As mall tripod plateau, exhibited by M. Cana, deserves especial notice from its successful arrangement in design and treatment in the foundry and by the chasing tool. A central arrangement was filled with rabbits and birds. The latter were busy amongst some standing corn, whilst the former gamboled amongst some fallent timber and brushwood. An inner circle formed the actual centre, but this was not quite so successful as the other details. The border surrounding the whole work was in compartments, in which stag, boar, and fox hunting were represented with great skill, and chased with an artist's appreciation of the delicate details of the originals, was exhibited by M. Delfau. The casting was by M. Delfau. The casting was by M. Delfau. The specimens were mounted on slabs of marble and panels of wood, suggesting their use for the decoration of panels of w

Messrs. Phillips Brothers, of London, who received to imagine the value of the gems, of which



a médaille d'or-the only gold medal awarded for in all cases, fine examples of pure, some-





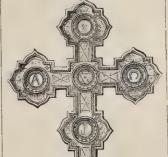
we show but the settings; the settings being,





times of high, Art. But Messrs. Phillips are





Thus, even in the limited selections we have

made, the original sources are evident-Scan-



dinavian, Roman, Greek, Byzantine, and



British jewellery—supply us with materials for this page. We can but give the outlines, leaving the reader productions of many ages and countries.

Renaissance. The firm has obtained renown not only in England, but throughout Europe.

nection with his remarkable display of works in ormolu, &c. These, together with a statuette of a Bacchante crowning a figure of Pan, were designed and executed in the best manner of R. Carrier. In these works a system of chasing the flesh-surfaces has been adopted which, in less skilful hands, would have resulted in a vulgar imitation of the pores of the skin, but in these bronzes certainly adds to the effect of the contrast of texture, whilst it gives great softness and delicacy to the flesh portions of the works. The "trick" for such it undoubtedly is—may be successful in the hands of a master, but would be a perilous experiment if attempted by a chaser of second-rate power.

Of the Fine Art bronzes contributed by French bronze-founders and sculptors, it appears impossible to speak in terms really adequate to the skill shown. The treatment in most cases was

MM. F. Duplan and Co. rank among the most renowned MM. Duplan, by obtaining aid of the best artists, secure the most admirable designs,





fabricants of Paris as producers of Furniture Silks and in grace and richness of material their works are unrivalled. We engrave two for curtains, chair-covers, &c., and as tapestries for rooms.

result is, that although the marble may lose something of the fine and soft finish usually seen and expected in this material, yet it often gains in vigour and shows less conventional treatment of the forms.

Some of the best examples of Fine Art bronze casting and chasing were placed in the central garden of the Exhibition building. There were, however, several very important exhibits in connection with the decorative bronze works; that of M. Victora Third and the decorative bronze works; that of M. Victora Third and the most distinguished in nearly every point which constitutes true works of Art.

A silvered bronze reproduction of M. J. B. Carpraux's life-size statue of the Prince Imperial and a favourite dog, executed in marble, and placed in the Fine Arts Gallery, was an excellent illustration of what the best French sculptors are now doing in

The collection of works in CRYSTAL GLASS, ex-



hibited by Mr. W. S. Dobson, of London, was universally appreciated; it was extensive and of



medal obtained by that class of art, although



the most successful manufacturers of Germany and France. Mr. Dobson has the sole



great excellence, surpassing, indeed, that of any other country, and conferring honour on England. the supremacy of British glass—in ornamenta- artists who designand execute specially for him.





castings in zinc, has made enormous progress since the period above named. One thing, however, must be observed, that little originality was aimed at in those imitations; and when it was attempted, the modelling seemed to have been executed by inferior artists, as compared with the works in true bronzs.

Minov Brottlers and Son made a remarkable display. The works were mostly large and important, and were equal in point of design, execution, and finish to true bronze works of the same class. Many of these works, however, were somewhat marred in true artistic effect by the introduction of colour in enamel and its imitations. The variation of tint in the bronze, and the

We engrave one of the Clocks, a charming design, the manufacture of the

M. Sauvrezv, a principal Ebeniste of Paris, enables to engrave one of his many beautiful Cabiners. It is a production of much grace, designed with exceeding skill, and manifesting great refinement





in the finish of all the parts. The work is of pear-largenté, the silver tone being in harmony with the firm of Marchand; it is of Bronze-doré. tree wood, "ebonised;" the figures are of bronze-lblack. The heads on either side are enamelled.

served, whilst the purpose of a caryatide was fulfilled in a most original and ingenious manner. The ormolu decorations gave great effect to the bronzed portions of the designs.

Mesers. BLOT AND DROUARD made the most effective display of small objects in bronzed zinc. In variety and artistic skill these works were very far above the average. The tazza engraved at page 195 is an excellent example of their productions.

The bronze medallions of M. JULES LEEVENE are worthy of all praise; several of them we have engraved.

It would be useless here to allude to the vagaries of some of the producers of these imitation bronzes, in the way of colouring the details with imitation enamel; but certainly, as a lesson in "what to avoid," some of the exhibits were of great value.

When French taste gets outrageous, as it sometimes does, there seems to be no limit to its folly and absurdity.

The cost of the best imitation bronzes approaches one-half that of the true works; but others of great excellence average one-third in price. It must, however, be borne in mind that the economy of production is not, after all, so much in metal as in the facilities with which good zinc castings can be produced as compared with bronze. A good plaster mould will, unless the structure is very complicated, turn out three or four excellent casts. This gives an enormous advantage over a process which necessitates an elaborate sand mould for each casting. Nor must the fact be overlooked that in a really well bronzed zinc cast there are the elements of much durability, as chemically the zinc has

We engrave on this

Benson, whose spicialite appears to lie in that direction. They are of much excellence in design, and admirable as examples



of Art-manufacture. The first is a Silver Baton, presented to Band-Sergeant Brooks of the 41st Regiment. The second is a



page "Testimonials" | Esq. The third is "The Eton Testimonial" — a Tankard of Piece, presented to Mr. H. Melton by the Royal tradesmen.



Charles de Rothschild. The fifth object is a Silver Centre-



a great affinity for the metal deposited upon its surface; and this secures a more lasting quality than would at first sight appear probable.

PRUSSIA.

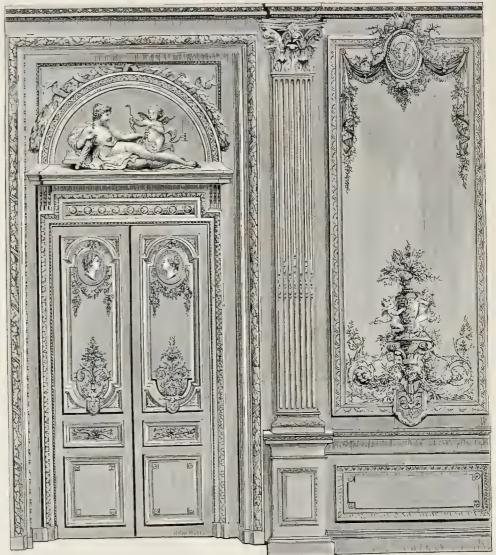
The decorative and commercial bronzes exhibited by Prussia do not demand any special attention here; they were of the average excellence of such works as produced in Germany, the treatment being very different to the French. The integrity of the metal was generally preserved without variation of tint or gilding, whilst the modelling, though less ornate, was certainly less con-

ventional. Some groups of animals, by H. POYL AND Co., of Berlin, were severe in treatment, and admirable in the casting and chasing. A fountain and a pair of stags, of the size of life, were exhibited by F. KAYL AND SON, of Potsdam, in the Park, near the entrance to the Prussian section. The fountain was not successful in desire.

successful in design.

Count Einsiedel, of Lauchhammer exhibited with his collection of iron castings some excellent specimens of bronze work. The most notable, however, were colossal statues of Philip, the Landgrave of Hesse, and Frederick the Wise of Saxony. The costumes of the figures were treated with artistic effect and

This page contains an example of a class of Art | that is carried to great excellence in Paris. It | is PANELLING of pure white plaster, cast in



mouldings of rare delicacy. The design is from | the hand of a master of ornament, and re- | flects credit on the renowned firm of Delayterre.

more than average skill; and whilst they were large and grand in general form, the details were rendered with care and accuracy. These figures stood alone in this respect in the Exhibition. The artist had thoroughly understood the exigencies of the method by which the works were to be realised in bronze, and this had governed him alike in pose and in treatment. In the hands of a true artist technical conditions, properly considered, will frequently lead to originality of treatment; and thus that which to the uninitiated appears an almost insuperable difficulty becomes, in the hands of a man of genius and educated skill, a source of greater success and triumph.

The bronzes of H. Gladenbech, of Berlin, placed in the Park, facing the avenue leading to the Ecole Militaire, was a splendid example of casting and finish, but very far from being an easy and graceful work of Art. The parts were well balanced, and the construction admirable.

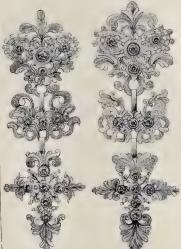
Probably one of the finest lessons in the bronzist of the moral of the more work exhibited by Gladenbech. This was a model in 1866 by Rauch. The technical and mechanical treatment of this model, the admirable character of the modelling and design, placed it immeasurably beyond most of the bronze works in the schibition. As an example of chasing alone, it was a study, and proved that the work had not been committed to hands less skilled than those of the original artist, whose ideas it was the business of the chaser to realise by the perfect finish of the details.

The examples of personal ornaments that are re-

presented in this page have been selected from



ITALY." The objects themselves, the designs and the methods of treatment, are traditional and indeed historical. Every example has been worn, and almost every



national peculiarities and characteristics; and, ac-

cordingly, the collection has been arranged, as it



the remarkable collection, formed by Signor







province or district. These works are rich in suggestiveness, and can scarcely fail to become instructors of great authority and importance.

Another group from Gladenbech's foundry, designed and modelled by Albert Wolff, was in its way the most artistic original casting in the Exhibition, from the perfect balance of the parts and the ingenious manner in which the artist had arranged to support the overhanging quantities in the composition, which represents to be free and unrestrained by any of the technical exigencies of the mode of production.

The principal works were four life-sized busts of Schwerling, C. Eral, L. Epstein, and Visganik, modelled by C. A. de appeared to be free and unrestrained by any of the technical exigencies of the mode of production.

Evus conserving stetuettes, being mostly reductions from larger.

AUSTRIA.

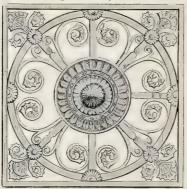
The Austrian bronzes were practically confined to the section of the Fine Arts, and were the productions of the Imperial Foundry of Vienna. As in the best Prussian examples, no artificial colouring was used, nor any attempt to vary the surfaces, which were treated essentially as a "mat." The modelling, severely with skill and refinement.

4 N

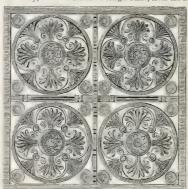
These three engravings are from parts of the beautiful

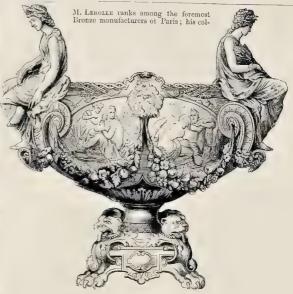


Inon-Work-wrought iron-the production of Skidmore,



of Coventry, made for the new Foreign Office, from the d





lection was prominent for purity and originality of design and refinement in finish.



signs of the eminent architect, Gilbert Graham Scott, R.A. We give two examples of his admirable works—a Vase and a Clock of much beauty.

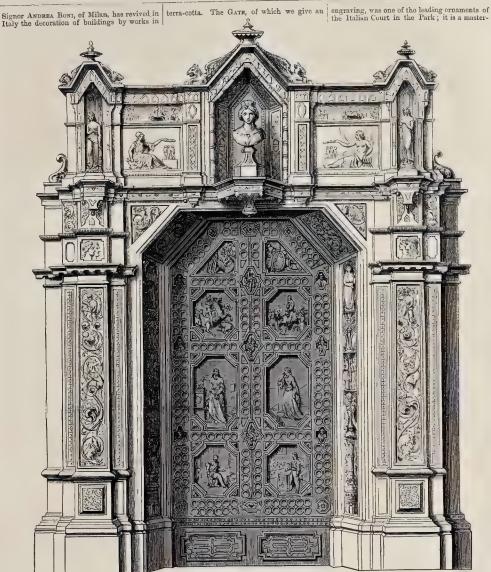
The principal commercial bronzes in the Austrian section were fanciful groupings of animals of the chase, dead game, hunting accontrements, emblems of science and Art, machines and machinery, admirably composed and modelled, and finished with great skill. They were, for the most part, either silvered or gitt, or silvered and oxidised to a deep steel-colour or grey black. The most important works were exhibited by DZIDZINSKI, HANUSCH, THEODORE KLEIN, CLEMENT LUX, AUGUSTE KLEIN, and LOUIS BOEHM, all of Vienna. A very charming toilet mirror, exhibited by the first-named firm was especially elegant in design, and has been purchased for the South Kensington Museum.

To the works of some of these eminent Art-manufacturers we have accorded justice, having engraved many of them.

have accorded justice, having engraved many of them.

BELGIUM.

The bronze exhibits of Belgium are limited to those contributed by A. Bogaerts, of Antwerp, and were chiefly clock-decorations. The subjects were treated with great artistic power, and in the manner of the early Flemish pictures. The effect was fresh and original, the execution, both as regards casting and chasing, being excellent. The contrast with the French bronzes of the same class was very striking, from the quaint severity which characterised both the subjects and the mode of treatment. As cabinet groups they were undoubtedly clever and covetable works of Art. In this particular class of Art, Belgium made no figure comparative with the excellence exhibited in other ways. The bronze exhibits of Belgium are limited to those contributed



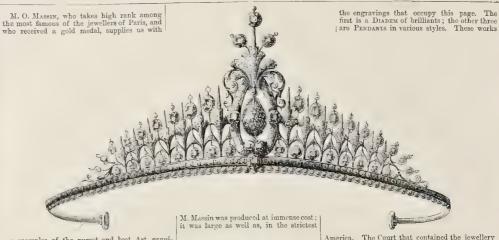
work in design and execution. It commemorates the triumphs of Garibaldi in bas-reliefs, and offers homage to Napoleon III. and Cavour of the very highest order, supplying evidence of the triumphs of Garibaldi in bas-reliefs, in others. It concerns us only as a work of Art the capabilities of the artist and manufacturer.

ITALY.

The leading feature of the contributions from Italy was the great skill shown in the reproduction and imitation of antique works. In this respect they stand unrivalled. An examination of these examples must convince any one how dangerous it is to purchase objects of this class without special technical knowledge, since the stains and damages, the patina and colour of ages are imparted with such skill as to deceive any but a very decided expert in antiques. This is more especially the case in the smaller and more portable specimens, no doubt because the larger reproductions are less in demand, and would frequently require an elaboration and treatment which would not really pay. Some of

these, however, are marvellous specimens of imitative power. A Mercury and Discobolus, both after originals discovered during excavations at Herculaneum, were exceedingly interesting works of their class. A Drunken and also a Sleeping Faun were equally good, although the subjects were in themselves and in their original treatment of a less refined character.

Except to the practised eye, there is little or no appearance of the usual methods of colouring and giving tone and artificial surface to bronzes. Yet all is decidedly artificial, but then it is done with a totally different object, the purpose in these cases being to anticipate the effects of time and atmosphere, and not to protect the surface of the metal, or to give it a conventional colour.



are examples of the purest and best Art, exquisitely designed and finished, valuable far beyond



their intrinsic worth; rivalling, indeed, the most perfect of any country or period. The collection of for some of the magnates of Europe and for all classes and orders of Art-manufacturers.





The largest and most important bronze casting in the Italian Section was the "David" of Michael Angelo, after the original in marble, placed in front of the Palazzo Vecchio, Florence. As a reproduction of this great work in a material so different to that in which the original is executed, it was a success.

Of the modern Italian bronzes, little can be said. The "Cain," cast at the Marini Foundry, Florence, was the most original, but us a casting it was defective. This would have been more evident had the modelling and general treatment of the surface been less rugged.

rugged.

Italy does not in this art sustain its ancient repute, the modern bronzes being in no way comparable with those that are "ancient;" but the new Kingdom has not yet had time to deve-

RUSSIA.

The Fine Art Bronzes exhibited in the Russian Section were the productions of M. Liberich, and the most important were modelled by Aubepuxl. Some of the specimens were exhibited at the International Exhibition of 1862, where they attracted much attention by the skill shown in chasing and modelling, as well as a certain freshness in the treatment of the modelling and choice of subject, the most remarkable work being a group of a Laplander, sledge, and reindeer. The spirit and motion shown in the animals were remarkable.

The principal group exhibited on this occasion was that of the

The principal group exhibited on this occasion was that of the Emperor Alexander II. on a hunting excursion, in which he is represented as saving a hunter from the grasp of a bear. There was

The SHIELD, of which this page contains an engraving, was one of the many admirable works exhibited by Mr. Harry Emanuel, Goldsmith



and ornament being Renaissance. Explanation is unnecessary; the artist has treated the theme with consummate skill; the five compartments

are so many striking stories. The drawing of the numerous figures is admirably true, and

more of the picturesque than sculpturesque in the treatment, but as a specimen of metal casting it was unique. Another small specimen, most admirably modelled, was a dead stag placed upon a rush mat. The treatment of this little work was a fine study for those engaged in producing similar works, and as an example of unaffected modelling and chasing.

Some of the commercial and decorative works were also very excellent. These were exhibited in the industrial department, with other examples of manufacture. But Russia was so rich in so many classes of Ant-manufacture that she could well afford to withhold her power in this.

so many classes of Art-manufacture that she could went about to withhold her power in this.

The other countries of the Continent of Europe did not exhibit much that was worthy of special notice. Bavaria had very little, and nothing of an original character.

UNITED STATES OF AMERICA.

It was not difficult to foresee that from the skill shown by the It was not difficult to foresee that from the skill shown by the founders in iron and even bronze in the New England States of America some fourteen years ago, when the writer of this notice went over the various industries of that growing country, as one of the British Commissioners, that at no distant period the ability and intelligence with which the moulding and casting of metals was being carried out would be devoted to the production of works of Art which would rival the best productions of Europe. In this Exhibition the evidence was unmistakable that this is now being done, for none could look on the Fine Art bronzes exhibited in the United States Department without being struck with their power and a certain well defined originality of treatment.

Among the best exhibitors of Carpets was Mr. Turberville Smith, of London, who ob- tained merited distinction in 1851 and 1862, and



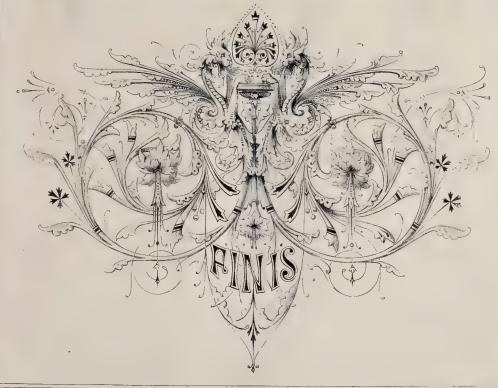
in 1867. The Carper we engrave is designed | Wyatt. It is a design of much grace and | high eminence in his trade by recking an' by the ablest of British designers, Mr. Didby | elegance. Mr. Turberville Smith has obtained | receiving the aid of many accomplished artists

GREAT BRITAIN.

Industry suffered for want of a proper provision being made for bronzes in England was not illustrated. A few statuettes produced for the Art-Union of London comprised all that can be said to represent this speciality as practised in England. Mesers. Elkington, who in 1862 made a very effective and honourable display, did not exhibit anything beyond a few specimens inc dentally placed with their works in gold and selver. This is said to have arisen from the want of suitable space. If so, then, as in many other instances, British Art and Industry suffered for want of a proper provision being made for the literature of proper provision being made for the literature of the pace assigned was such as to give much trouble and produce great disappointment is certain, but such an industry as that of bronze casting ought to have had special attention as solver. This is said to have arisen from the want of suitable



buted by its manufacturers, MM. J. Alland [cbony, the panels and other ornamental parts | beautiful example of Art of the purest and fils, and M. Chopin. The foundation is of | being of carved pear-tree wood; an exquisitely | highest order, both in design and execution.



Advertisement.

THE ART-JOURNAL, EDITED BY S. C. HALL, F.S.A., &c.

THE ART-JOURNAL continues to be the only Work issued in Europe that adequately represents the I Fine Arts and the Arts of Industry and Manufacture; it is published to contain intelligence concerning every topic connected with Art that can inform the Artist, the Amateur, the Student, the Manufacturer, and the Artisan, and to convey to the general public such information as may excite interest in Art, in all its ramifications; the aim of its Conductors being to produce not only a beautiful Work for the Drawing-room, but one that shall be a suggestive aid in the Studio and the Workshop.

The ART-JOURNAL is the earliest of the Periodical Works by which Art was brought to the aid of Literature. It has contained above 600 Engravings on Steel, and upwards of 30,000 Engravings on Wood. A large number of the most competent critics and Art-authorities have communicated knowledge through its pages; every branch of Art and Art-manufacture having been, as far as possible, represented.

Of the Wood-Engravings, the greater number-exhibiting the productions of Manufacturers, not alone of Great Britain, but of all the countries of the world—have taught the valuable lesson that is derived from Companison. The Line Engravings have been from pictures by the principal Artists of Europe; every British Painter and Sculptor of eminence having thus been made a Teache

The Conductors of the Arr-Journal are, therefore, justified in believing that Work to have not only promoted but originated much of the improvement to which, of late years, the Industrial Arts have been subjected, and the prosperity whereby the labours of British Artists have been rewarded. When the Work was commenced, sales of paintings by British painters were rare events, purchases of pictures being almost exclusively limited to, so-called, "old masters;" while the Art-Manufacturer had no means whatever of obtaining publicity, and soldom any inducement to aim at excellence in design.

During the earlier years of the Art-Journal, there was no ruble for Art-literature; interest in topics connected with Art was confined to the few; it is now the enjoyment of millions-for nearly every periodical work that aims at large circulation courts the aid of Art as an indispensable auxiliary. The ART-JOURNAL has therefore done its part in training and directing that public taste which now influences, more or less, every class of the community.

The Editor (who has occupied that position from the commencement of the Arr-Journal in the year 1839) endeavours to obtain the best possible aid in every department of the Work; he is sustained in his efforts by the Publishers, who hesitate at no expenditure of capital, by which its object can be promoted, its utility increased, and its prosperity advanced.

ong the more prominent writers in the ART-JOURNAL are, or have been, the following:

Among the more prominent writers in the Akty-Journal Lury of nave open, the following:

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The Art-Journal has consequently obtained a high place in public favour, which cannot be risked by any laxity of effort on the part of those who are intrusted with its production.

